NEW Technologies UNFLOP **Unsinkable-Stable Unaffected from** Waves Floating Truss Platforms WWT - PWT Wing Wheel Turbines-Paddle Wheel Turbines Wind - River - Wave - Tidal Generators Themistoklis Andreas Andrikopoulos, the inventor Physics & Electronic Engineering, Manchester University www.atioltd.com ADAPTtoCLIMATE Conference 27/28 March 2014

The PROBLEM with existing technologies is the large volume units and the large water-tight compartments, from the classic hull-boat, like *TITANIK* and *EXXON VALDEZ*, to the *DEEPWATER HORIZON* and *Alexander Kielland* types (column stabilized semi-submersibles)



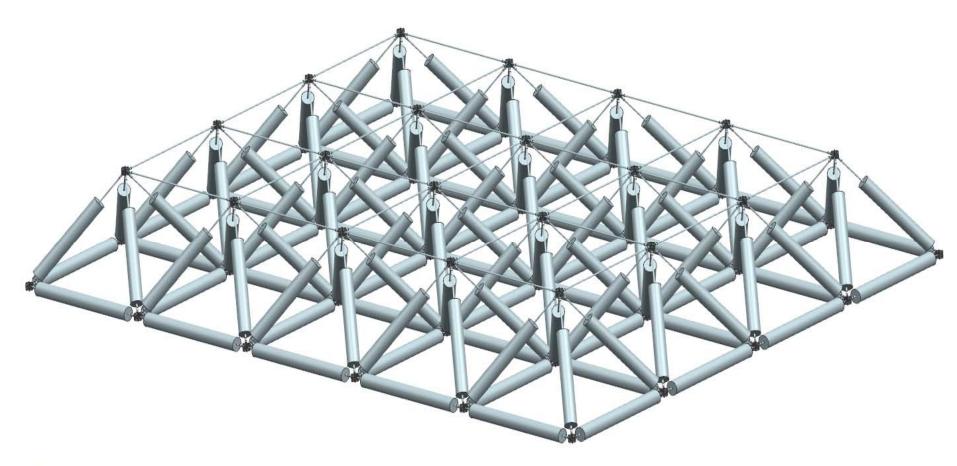




Deepwater Horizon sunk, killed people and destroyed the riser because it lost 2 of its 4 "legs" in the fire (just one would have been enough, as for the 5 leg **Alexander Kielland** that took 123 people down with it within 20min, March 1980 at the North Sea

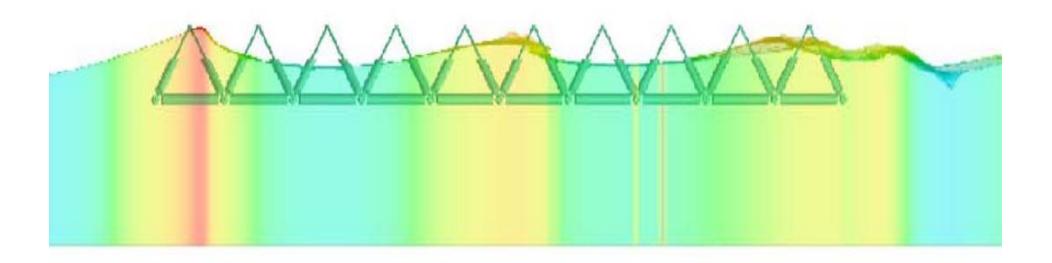


Experimental **UNFLOP** scale model-prototype with pyramid elements. The draft under full load will normally be about 60% of the height of the platform

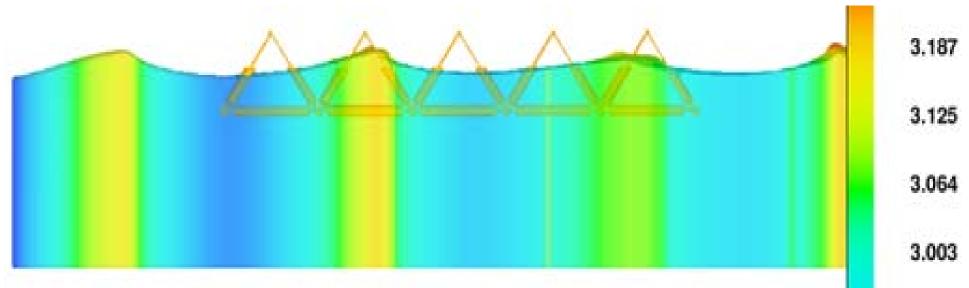




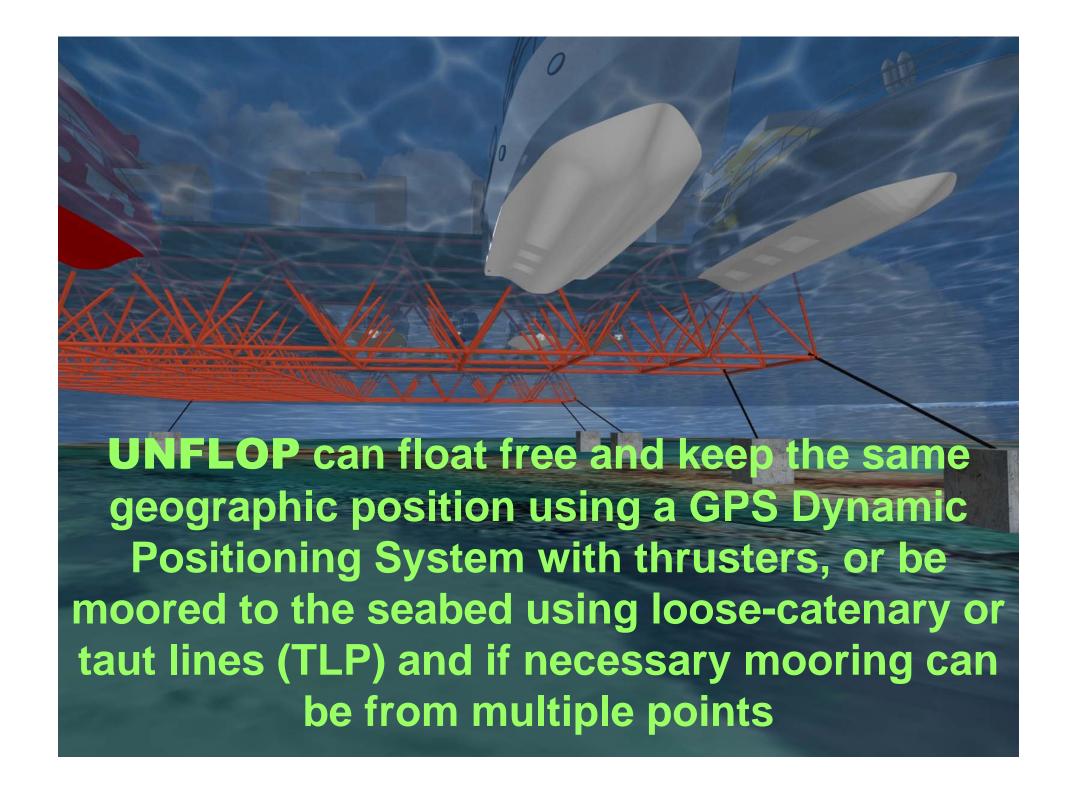
UNFLOP comprises pyramid and/or orthogonal basic truss-elements formed by individually buoyant, water-tight and/or solid truss-members with lower specific weight than water, which are interconnected through fixed or articulated jointing systems, either of which facilitates fast, easy and safe assemblydisassembly of individual truss-members, without disturbing near-by members or the complete truss structure-system, even inside the water.



UNFLOP is **truly unsinkable** because most of its members cannot be flooded to loose buoyancy and in any case, because a very large number of individually buoyant truss-members must lose their buoyancy at the same time for any risk of sinking, and it is stableunaffected by waves because they have small and fast buoyancy and thrust effects on truss-members, that cancel each other out over the total UNFLOP area, without influencing the overall system INERTIA

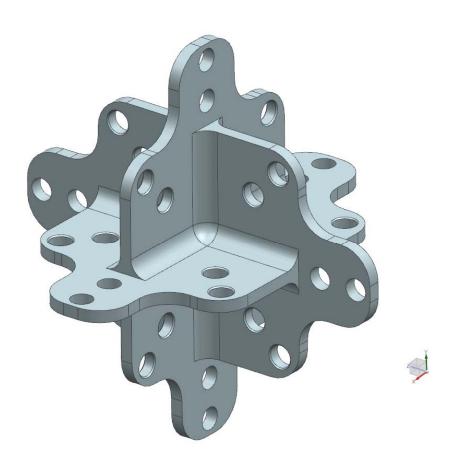


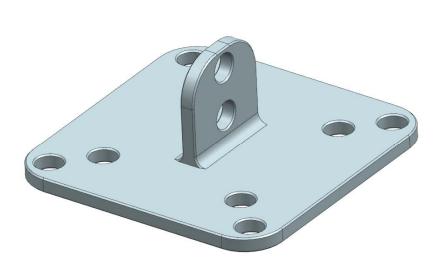




Joint N1

Joint N1a



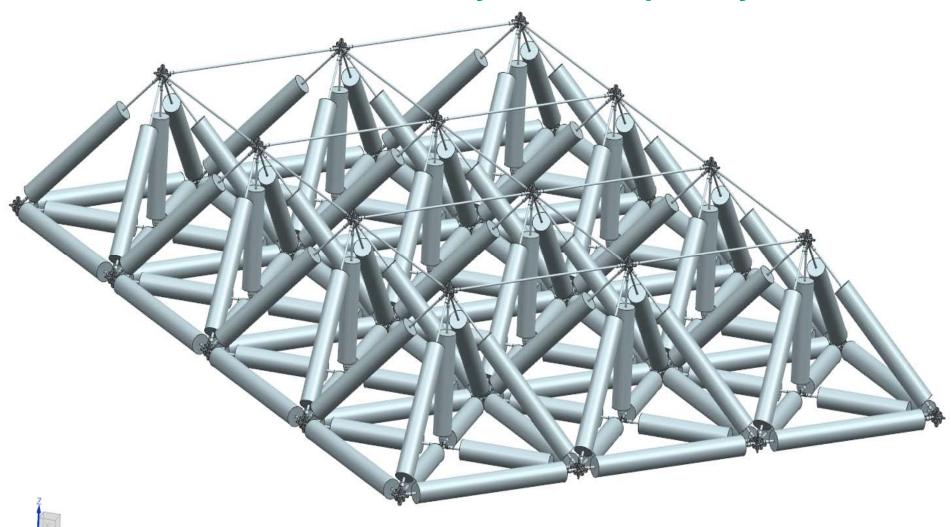


First "successful" testing in swimming pool of a section of the scale-model UNFLOP prototype 4,20 x 4,20m, designed only with pyramid truss-elements-24 May 2013

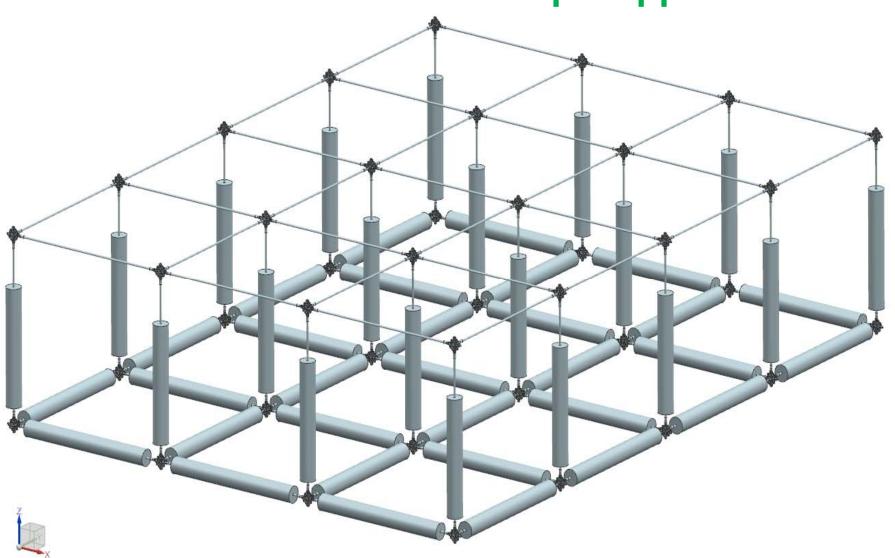
Test video http://www.youtube.com/watch?v=B4JepSCnXy4



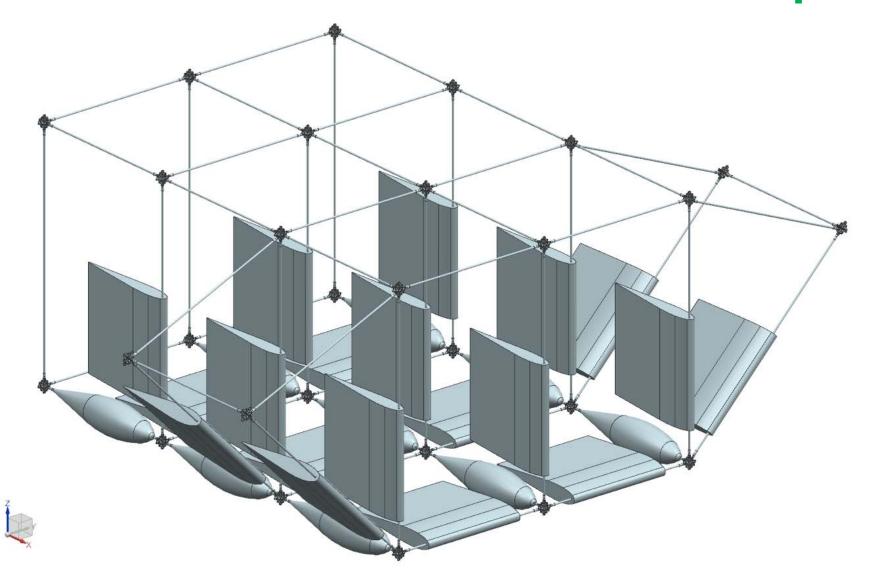
UNFLOP design that includes both pyramid AND orthogonal truss-elements, with vertical and fully submerged horizontal truss-members added to the pyramid-only structure, to increase floatability & load capability

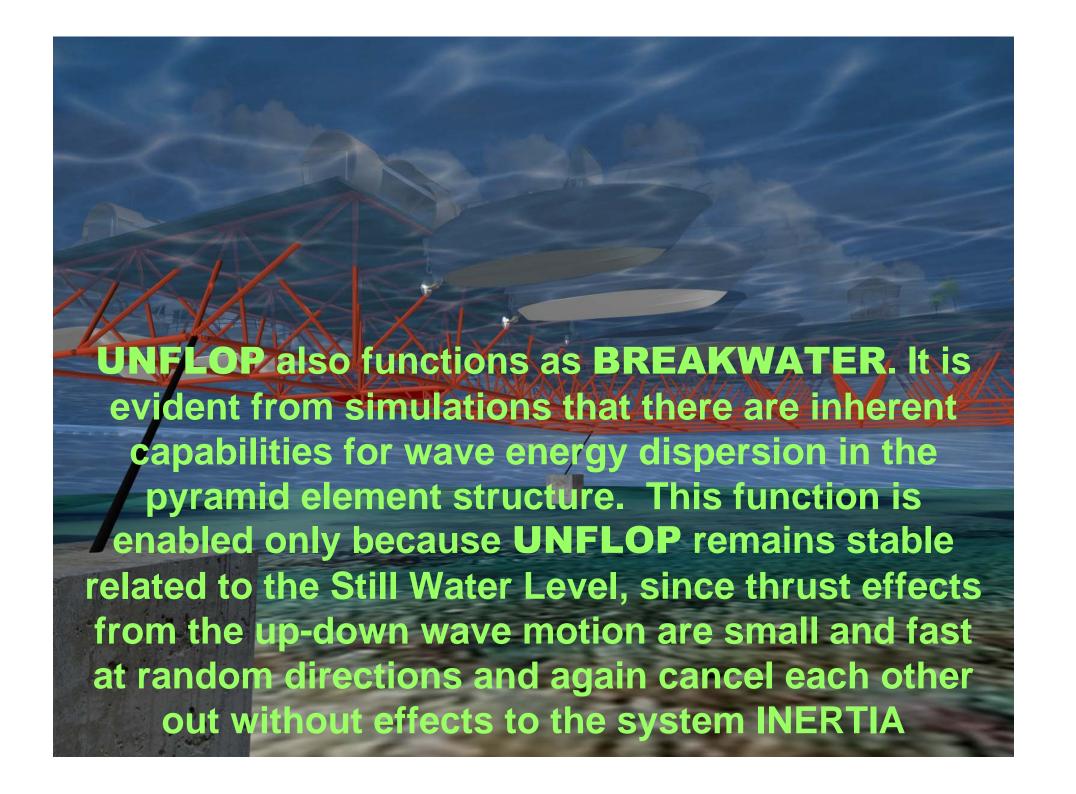


UNFLOP model only with orthogonal elements for cost-effective low load simple applications



UNFLOP-SHIP the BIG GAMECHANGER REVOLUTION in Waterborne Transport



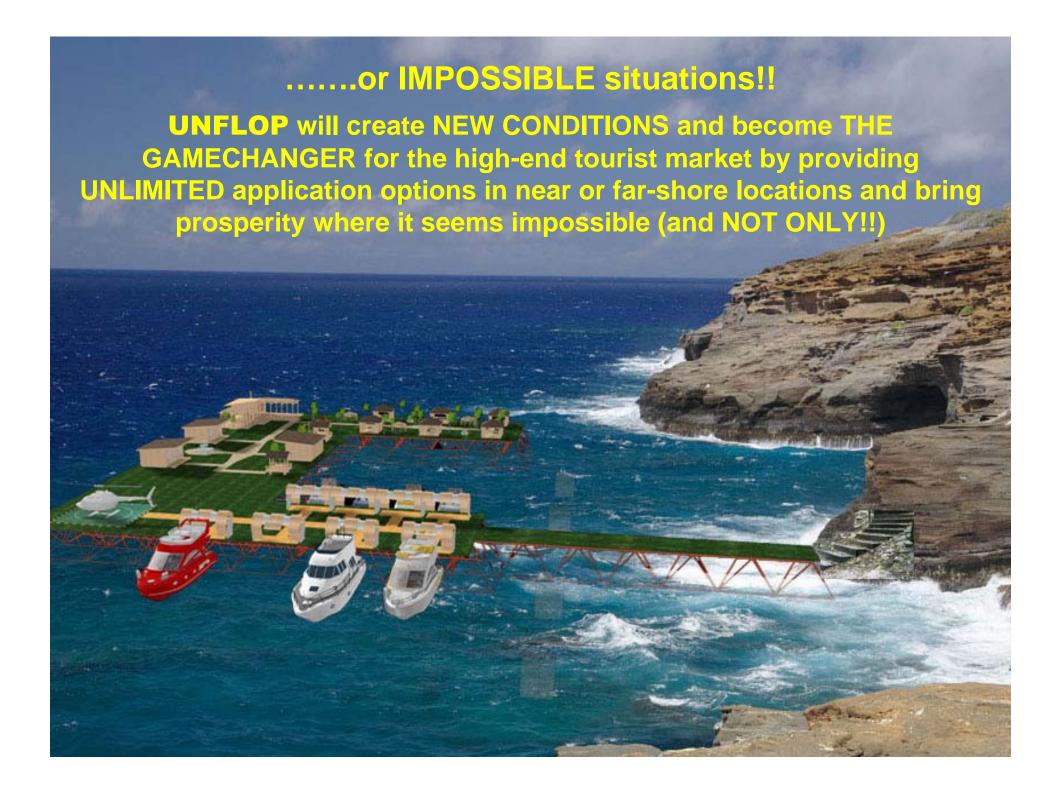


CFD UNFLOP 5x4 model – wave 0.4m – period 1sec – wavelength ~2m



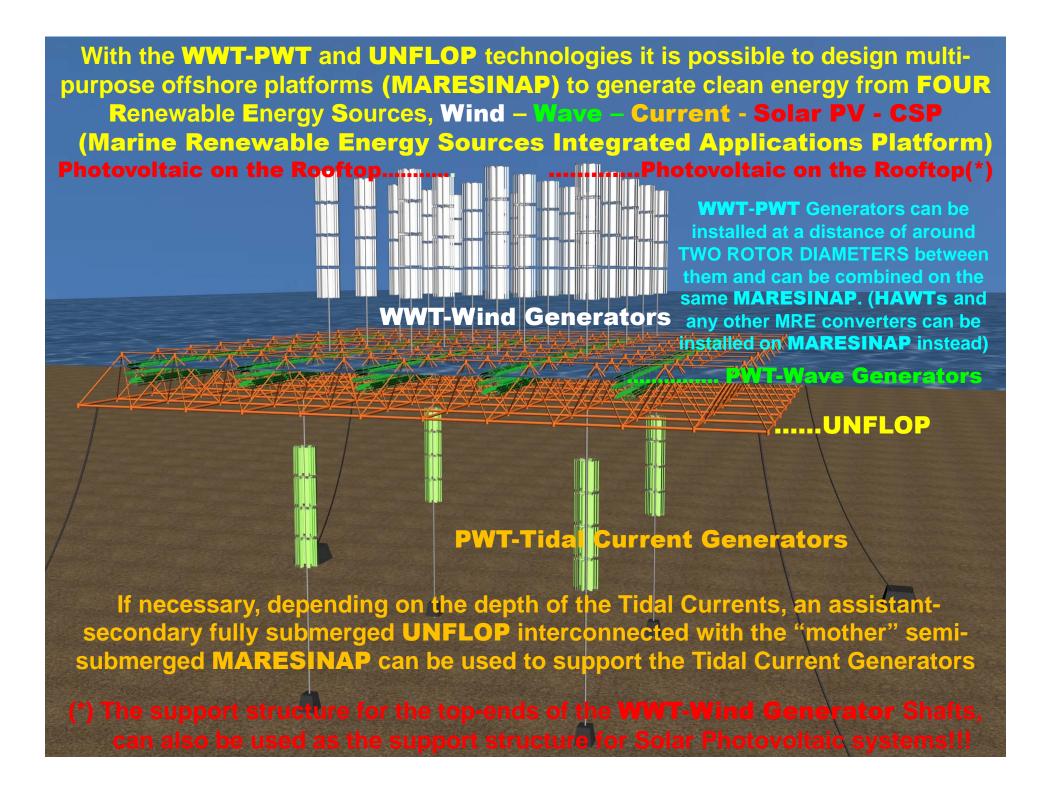


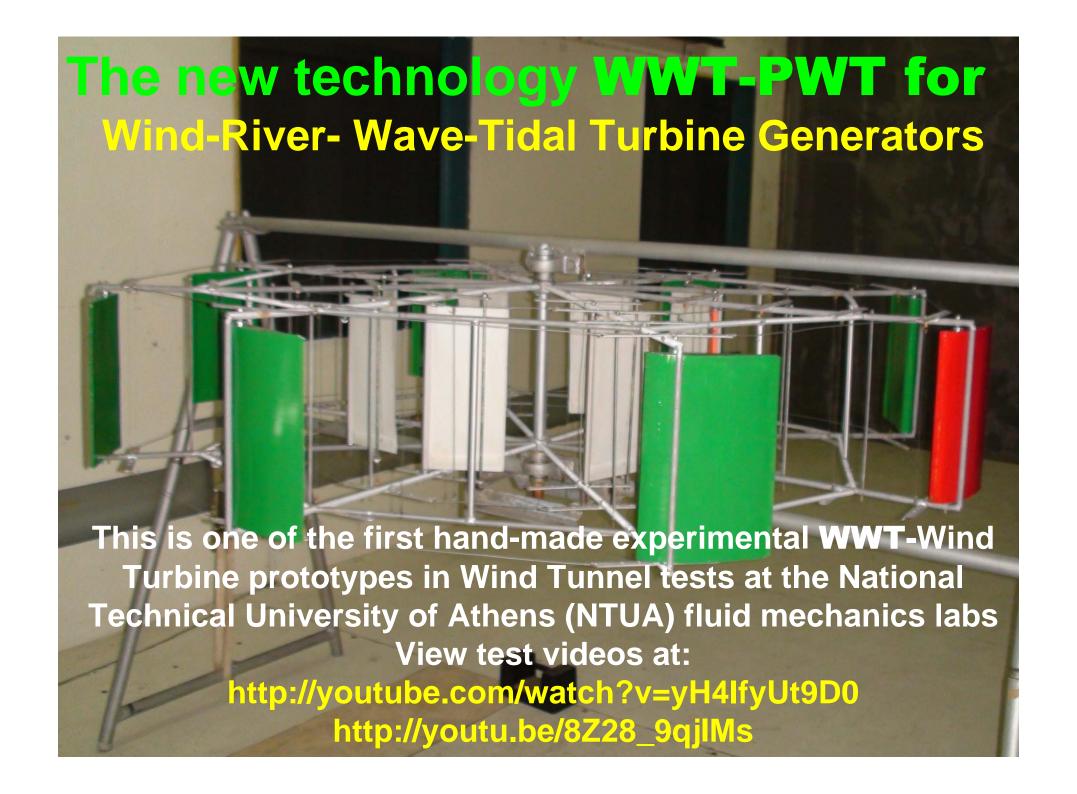




Marine Renewable Energy Sources Integrated Applications Platform MARESINAP

UNFLOP is the ideal floating structure to support the new WWT-PWT or other existing technologies of Wind-Wave-Tidal-Current Generators and operate in open ocean conditions





The concept of Wing Wheel Turbine-WWT for gasses & Paddle Wheel Turbine-PWT for liquids, utilizes BOTH fluid dynamics force components DRAG & LIFT to convert kinetic energy of fluids to mechanical retational as Wings or Paddles-FRAMES (FR) turn-move up or down-stream, while also minimizing any parts of those forces opposing the turbine rotation, irrespective of fluid flow directions, resulting to low energy losses with minimal flow disturbances-turbulences.

Each Wing or Paddle (FR) comprises individual Airfoils or Hydrofoils (S) that can turn by a preselected angle on their own axis within preselected limits, using the fluid flow to reach two terminal positions, one best suited to absorb energy from DRAG forces while minimizing any opposing Lift forces, and the other best suited to absorb energy from LIFT forces while minimizing any opposing Drag forces

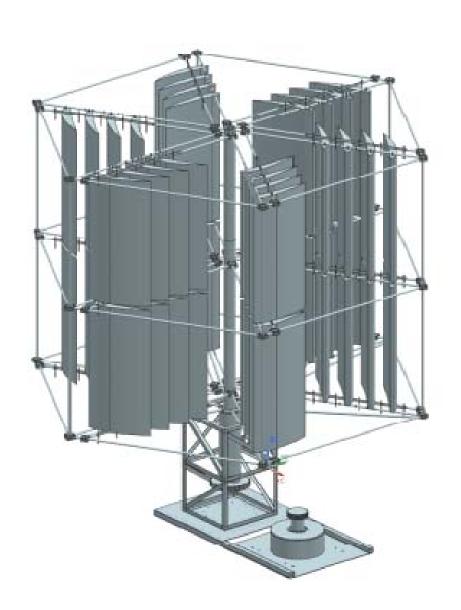
WWT-PWT turbines are based on modular multi-section design. For each "power output product range" a basic Lowest Power Output Section (LPOS) is designed with specific Rotor Diameter and number of FR and S with specific dimensions and turning angles. Models of multiple power outputs are designed by adding respective LPOS on the same Shaft that extends in length normally vertically for WWT-Wind turbines and PWT-Tidal/River turbines, and horizontally for PWT-Wave turbines. The rendering below illustrates two WWT-Wind turbines, each comprising four LPOS on the common vertical Shaft, with eight Wings-FRAMES and three airfoils-S in each FR



JUST LIKE BIRDS FLY AND FISH SWIM

WWT-PWT are friendly, respectful and cooperative with the moving fluid molecules, similarly to the way birds fly and fish swim by continuously moving-rotating their wings-fins to best interact with fluid molecules to achieve efficient flying-swimming! WWT-PWT absorb kinetic energy from moving molecules by allowing them to hit and push, at small or large angles of attack, surfaces that always yield to the push converting nearly all the kinetic energy to mechanical-rotationaltorque on the shaft, always in the same turning direction. Nearly all the velocity molecules loose passing through the rotor plane is converted to torque-electricity, while they suffer minor turbulence effects at airfoil-hydrofoil edges and can regain their original velocity very fast This is BIOMIMICRY from 3.8 billion years of expertise

WWT-Wind Generator fully engineered Test Prototype. Image from the design program



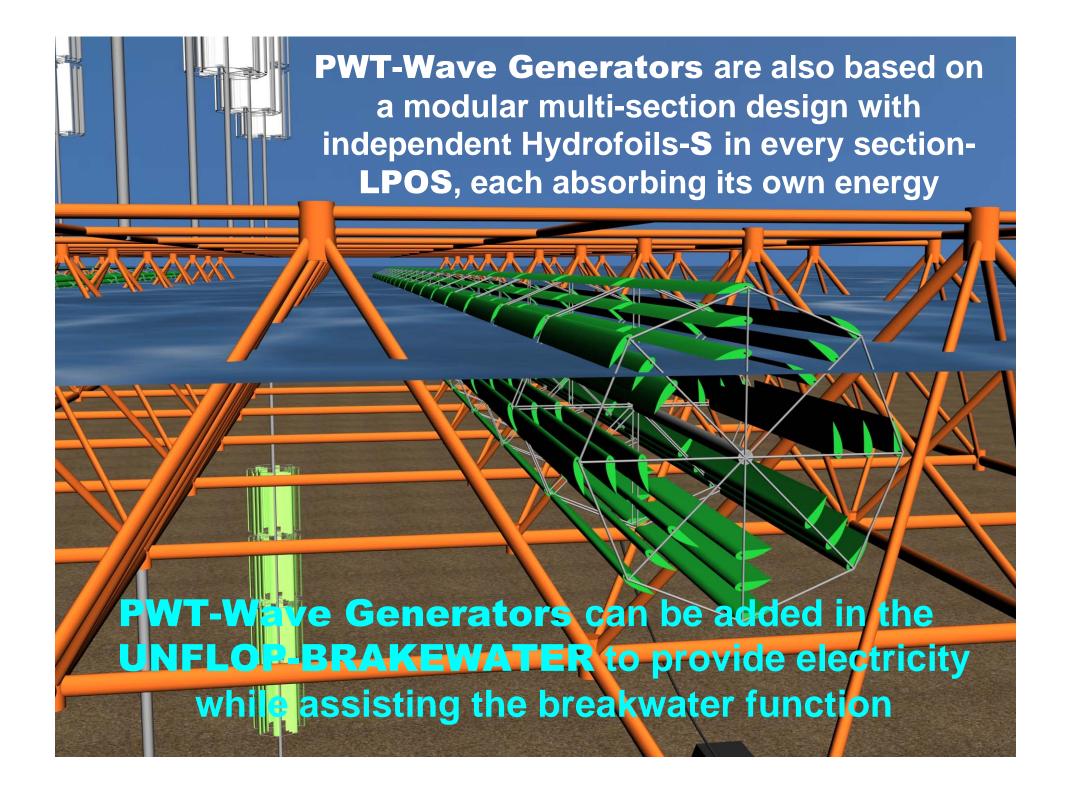






PWT-Hydro Generator fully engineered Test Prototype with the alternator on the top. Image from the design program





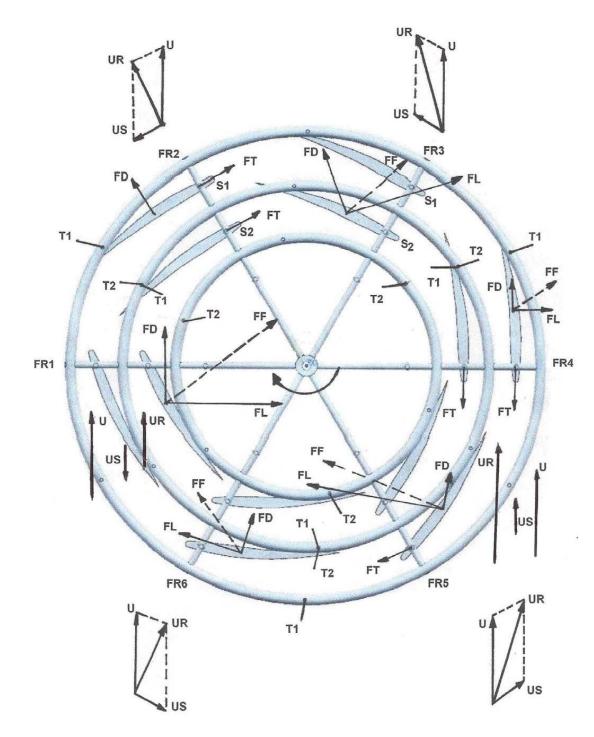


Figure 1: US= 1/3 U

This Fig. 1 and the next 2 & 3 illustrate the operating concept of a prototype with 6 **FR**, each with 2 **S**, with positions taken by the 2 air-foils/hydro-foils (**S**) as rotational speed increases. Vectors are not to exact scale

Abbreviations-Glossary

U= Fluid velocity

US= Fluid velocity relative to the speed of each **S** (S1, S2)

UR= Relative fluid velocity as
 experienced by each S

FF= Fluid dynamics forces

FD= Drag component of FF

FL= Lift component of **FF**

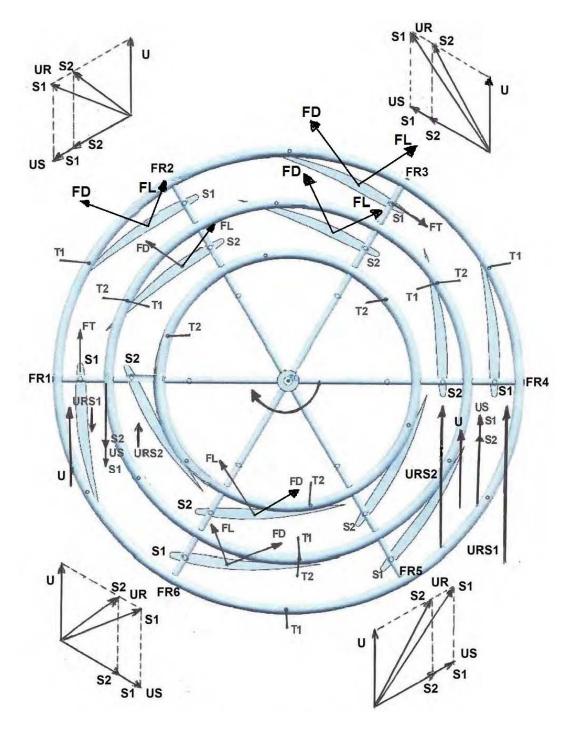


Figure 2:

US1= 1.14**U**

US2= 0.855**U**

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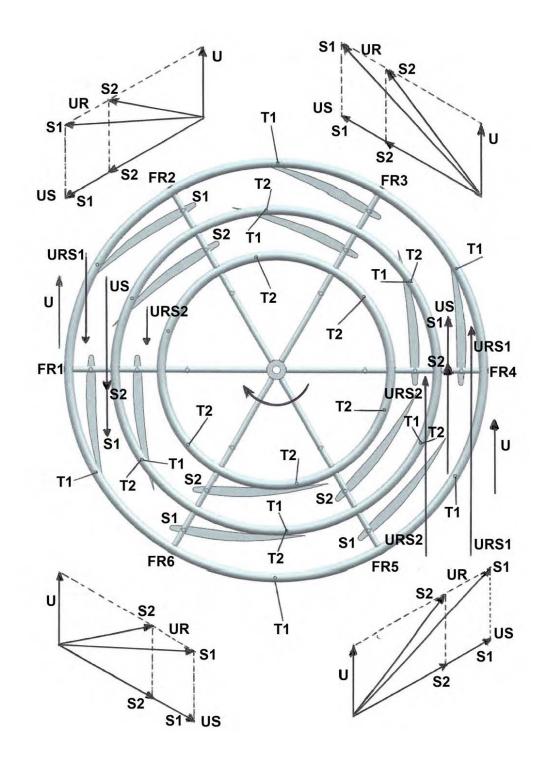


Figure 3:

US1= 2.2**U**

US2= 1.5**U**

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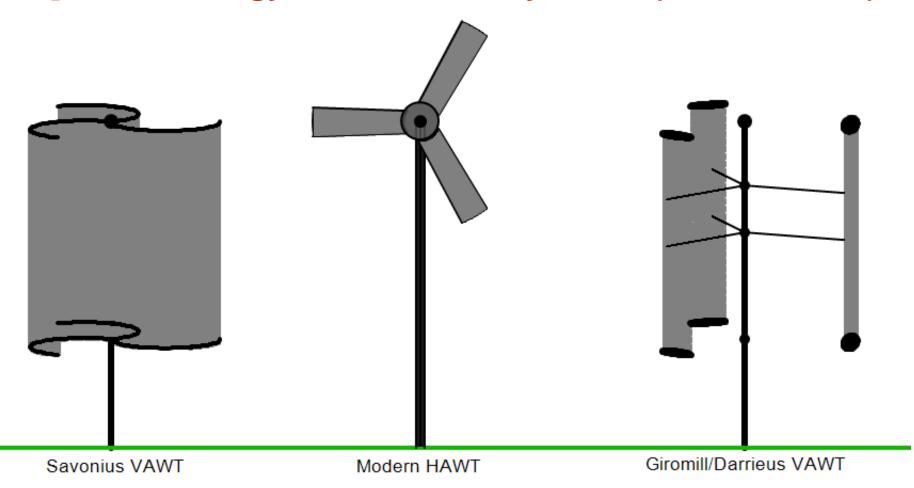
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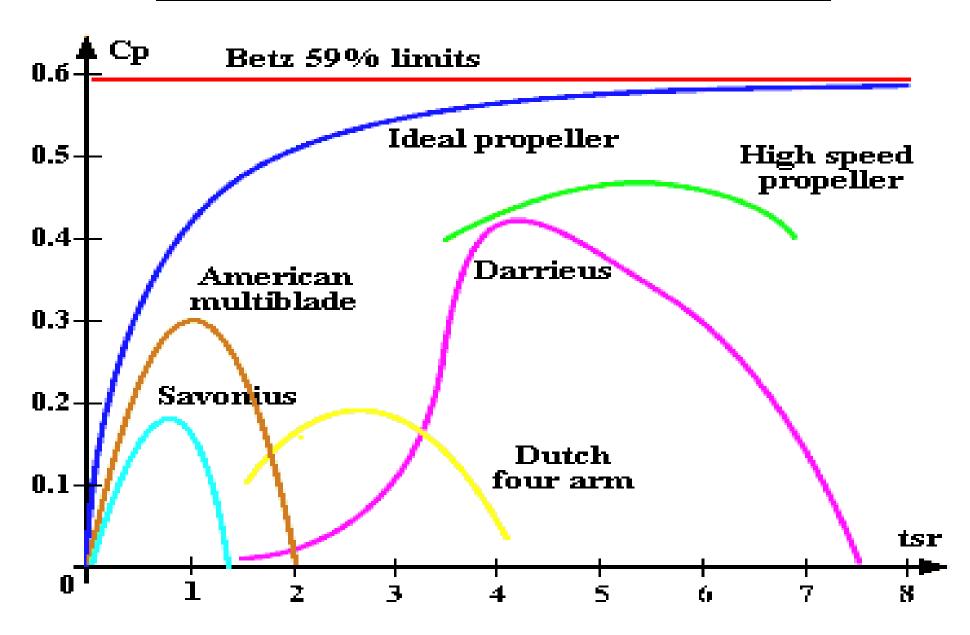
FL= Lift component of **FF**

All other technologies utilize only one of the two components to convert the kinetic energy of their fluids, while the other component mostly acts in opposition to the turbine motion. Molecules in front of the rotor plain are completely stopped and pressurized when velocity exceeds a limit and all their [lost] kinetic energy becomes deadly thrust (survival state)

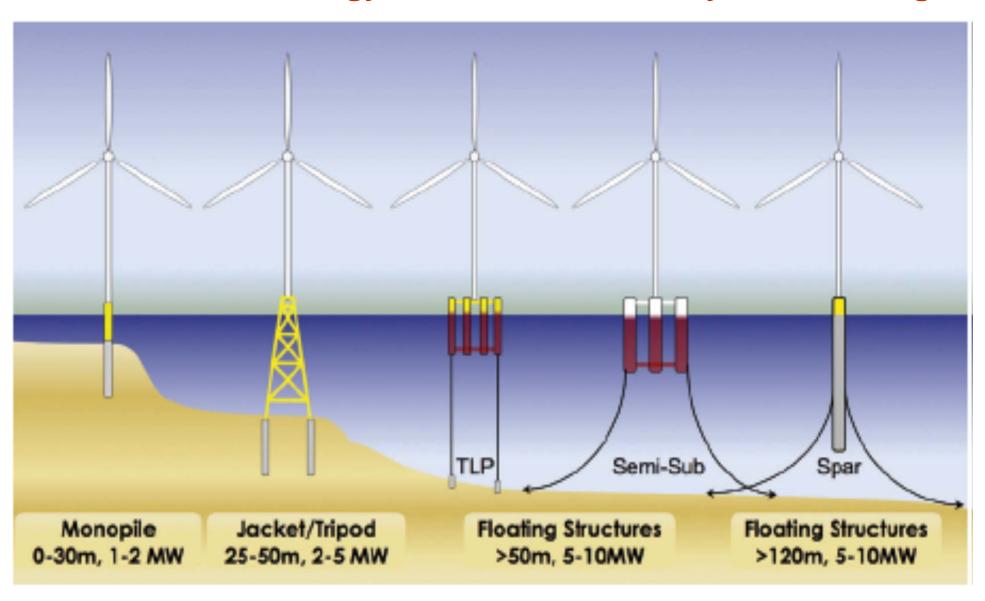


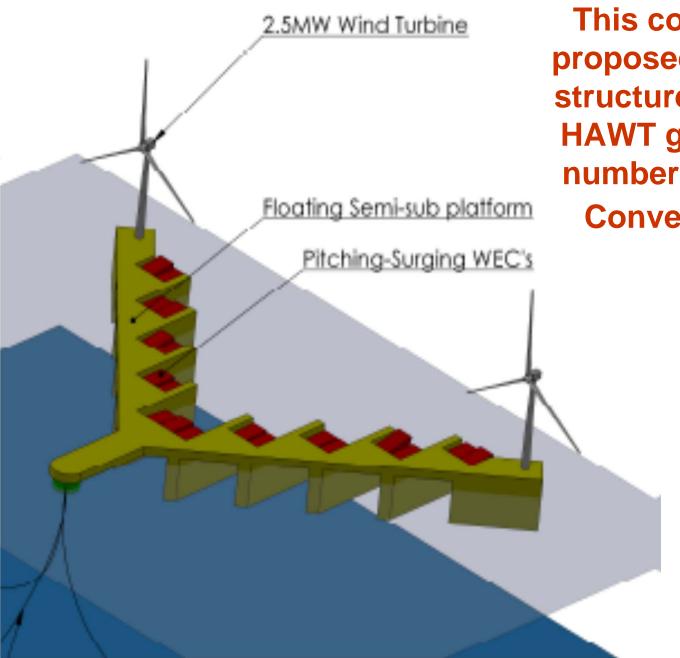
Efficiencies-Cp of other existing technologies

Lanchester (1915)-Betz (1920)-Joukowsky (1920) limit



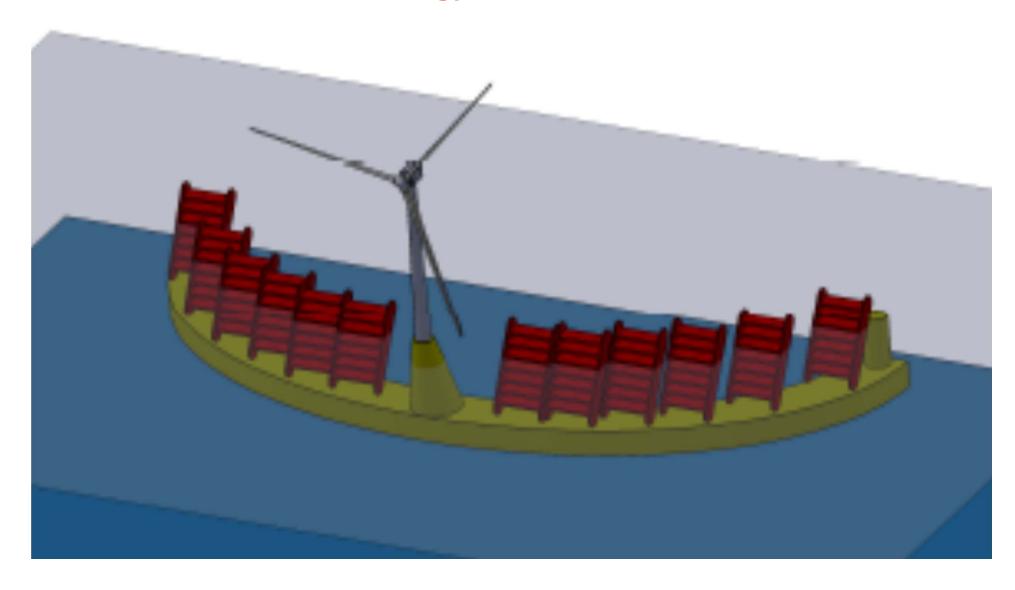
These are the existing or under development technologies for Offshore HAWT generators and the proposed concepts for Tidal and Wave energy converters are mostly in R & D stage

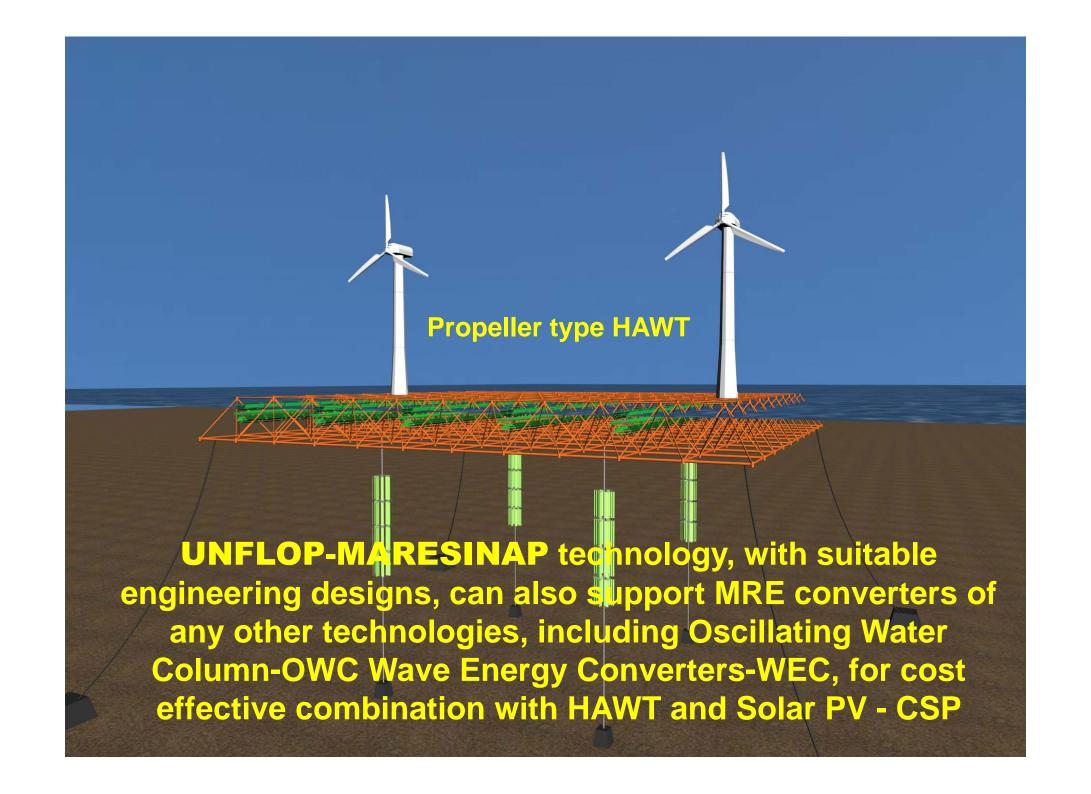




This concept has been proposed for one floating structure to combine two HAWT generators with a number of Wave Energy Converters-WECs

... and this concept has been proposed for one floating structure to combine one HAWT generator with a number of Wave Energy Converters-WECs





UNFLOP 10x10 pyramids-10m side-620pcs float-180pcs no float=800pcs CFD animation: Wave Height 4m-period 4 sec-wavelength ~35m



UNFLOP 10x10 pyramids-10m side-620pcs float-180pcs no float=800pcs CFD animation: Wave Height 5m-period 5 sec-wavelength ~50m

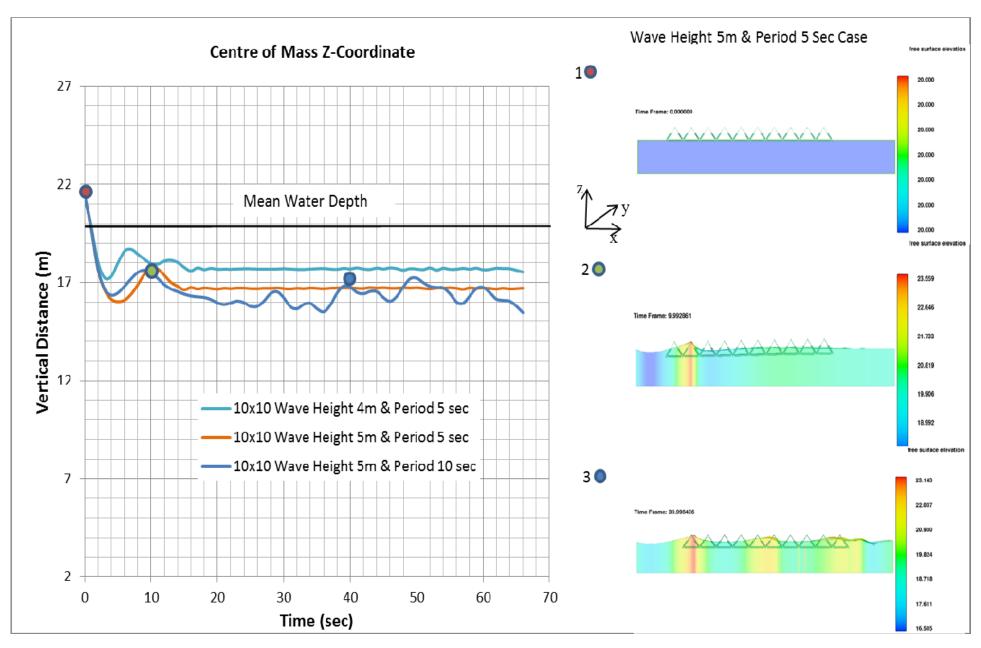


UNFLOP 10x10 pyramid-10m side-620pcs float-180pcs no float=800pcs CFD animation: Wave Height 5m-period 10 sec-wavelength ~100m..... Extreme out of limits – wavelength similar to platform width



Large physical size pyramid UNFLOP - CFD results / graphs

10x10 pyramids 10m side, 620pcs float, 180pcs no float= 800pcs total



CONCLUSSIONS

LUCK is only the encounter of EFFORT with OPPORTUNITY, as said by the Wise Greek Philosopher, and nothing happens by chance with **UNFLOP!**

Scientific research showed that the *STABLE UNDISTURBED FROM WAVES* is valid-proven!! (and NOT ONLY, in relation to ANY WAVES, that have finally found their "MASTER"!!)

The *UNSINKABLE* may remain under doubt by the "minors" as a fantasy of the crazy inventor (scientist, researcher). At the first DEMO Project though, I shall exert every EFFORT to secure "suitable" cooperation by the Greek Air Force or the Navy, in order that I can have the OPPORTUNITY to prove to "them" they ARE UNSINKABLE! Till then, I am "shouting" to them... INDEED THEY ARE!! By the way, ADAPTtoCLIMATE is NOT my STRATEGY, ADAPT CLIMATE to human needs by fighting bad choices and producing clean energy..... IS!!!



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