



University College Dublin
Ireland's Global University



Recycle and reuse of dewatered alum sludge in green bio-sorption reactor (GBR) for wastewater treatment: Impacts on suspended sludge

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Alum sludge

“ **Alum sludge** is the water treatment residue
when **aluminum salts** are used as coagulant ”



Water treatment
processes



After dewatering Alum sludge can be
landfilled or used in constructed wetland (AICW)

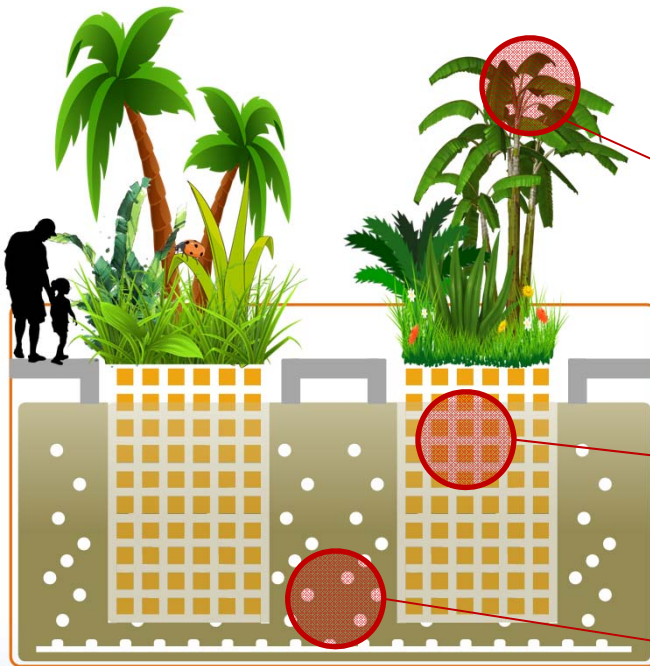


Pilot scale trial in Ireland



Green bio-sorption reactor (GBR)

“ Embedding *Alum sludge based constructed wetland*
into *conventional activated sludge* ”



Fantastically aesthetic value
Carbon sink

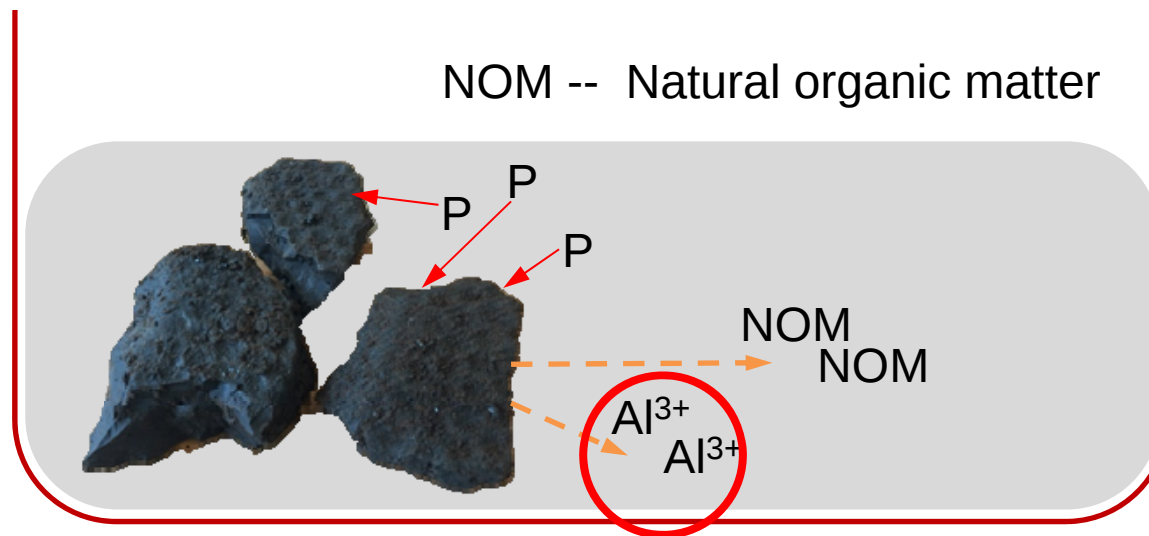
Carriers to accommodate bacteria
Adsorbents to adsorb P

High treatment capacity



Concerns

“ *Alum sludge is the agglomeration of Al^{3+} , natural organic matter and other substances* ”





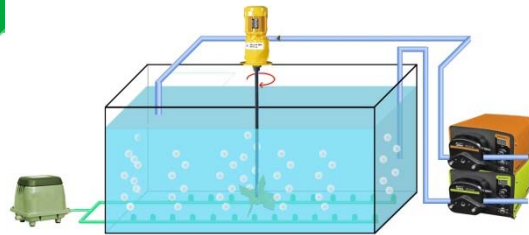
Purpose

The present study was to

- “ 1. investigate the ***Al³⁺ release*** from alum sludge”
- “ 2. and its impacts on the suspended sludge’s
activity and properties ”



SBR



1~6th month (1~186th day)

Performance:

94±1.5% COD;
0.5 h FILL
92±4.5% TN;
0.5 h anaerobic/3.5 h
89±14.5% P
aerobic/1.5 h anoxic REACT
1 h SETTLE
Capacity:
1 h DRAIN & FILL

Artificial wastewater:

400 mg COD/L 30-70 mg
NH₄⁻-N/L 10 mg P/L

Materials and methods

GBR



7~14th month (187~456th day)

Performance:

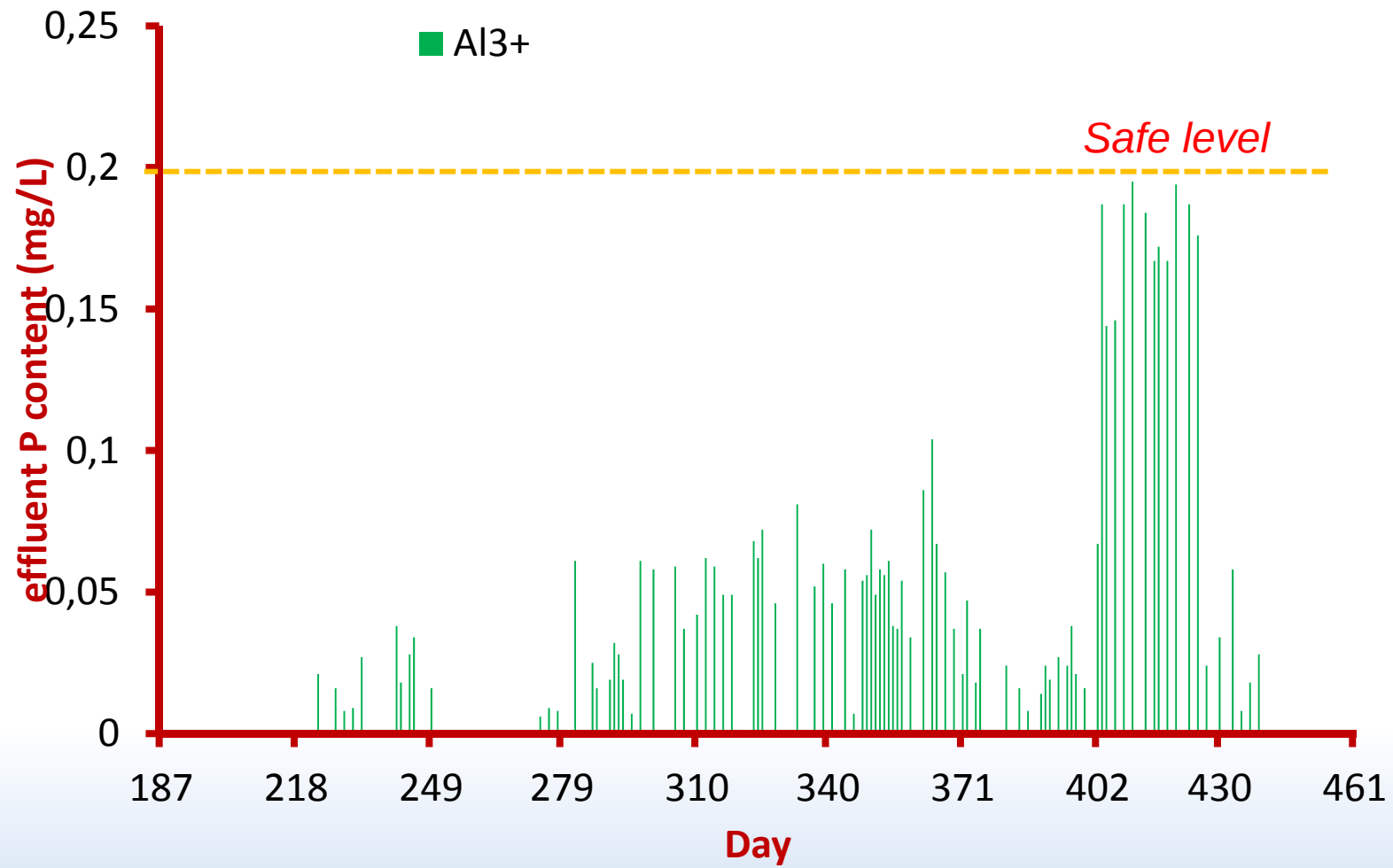
90±5% COD;
0.5 h FILL
89±6.2% TN;
3.5 h aerobic/0.5 h anoxic
93±3.5% P.
REACT
1 h SETTLE
Capacity:
0.5 h DRAIN & FILL

Artificial wastewater:

400 mg COD/L 70-90 mg
NH₄⁻-N/L 10 mg P/L

The Al³⁺ release and the sludge's properties were monitored regularly.

Al³⁺ release

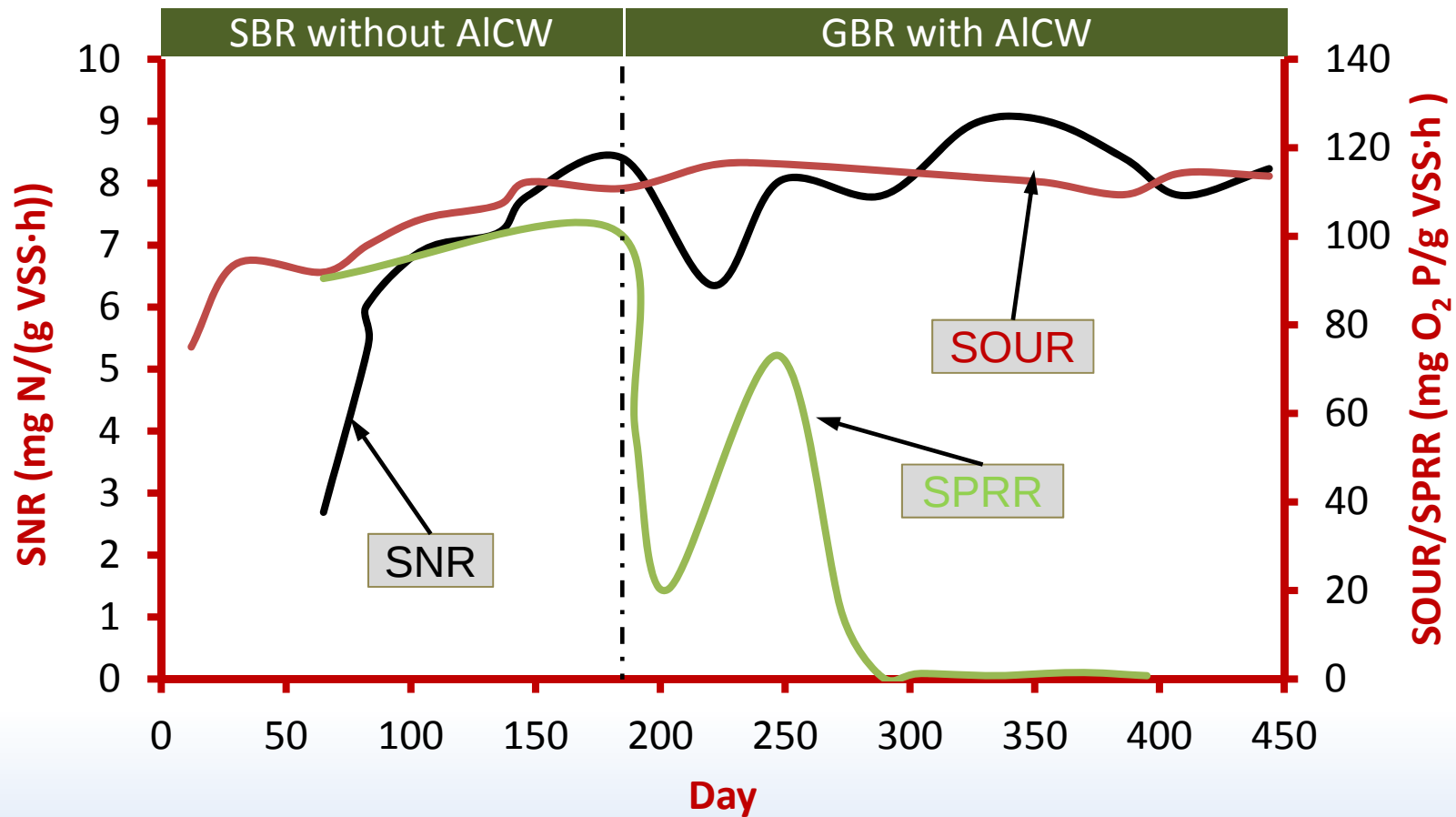




“ Al³⁺ release is *not a big concern* ”



Inhibition on bacteria



SNR – specific nitrification rate

SPRR– specific phosphorus release rate

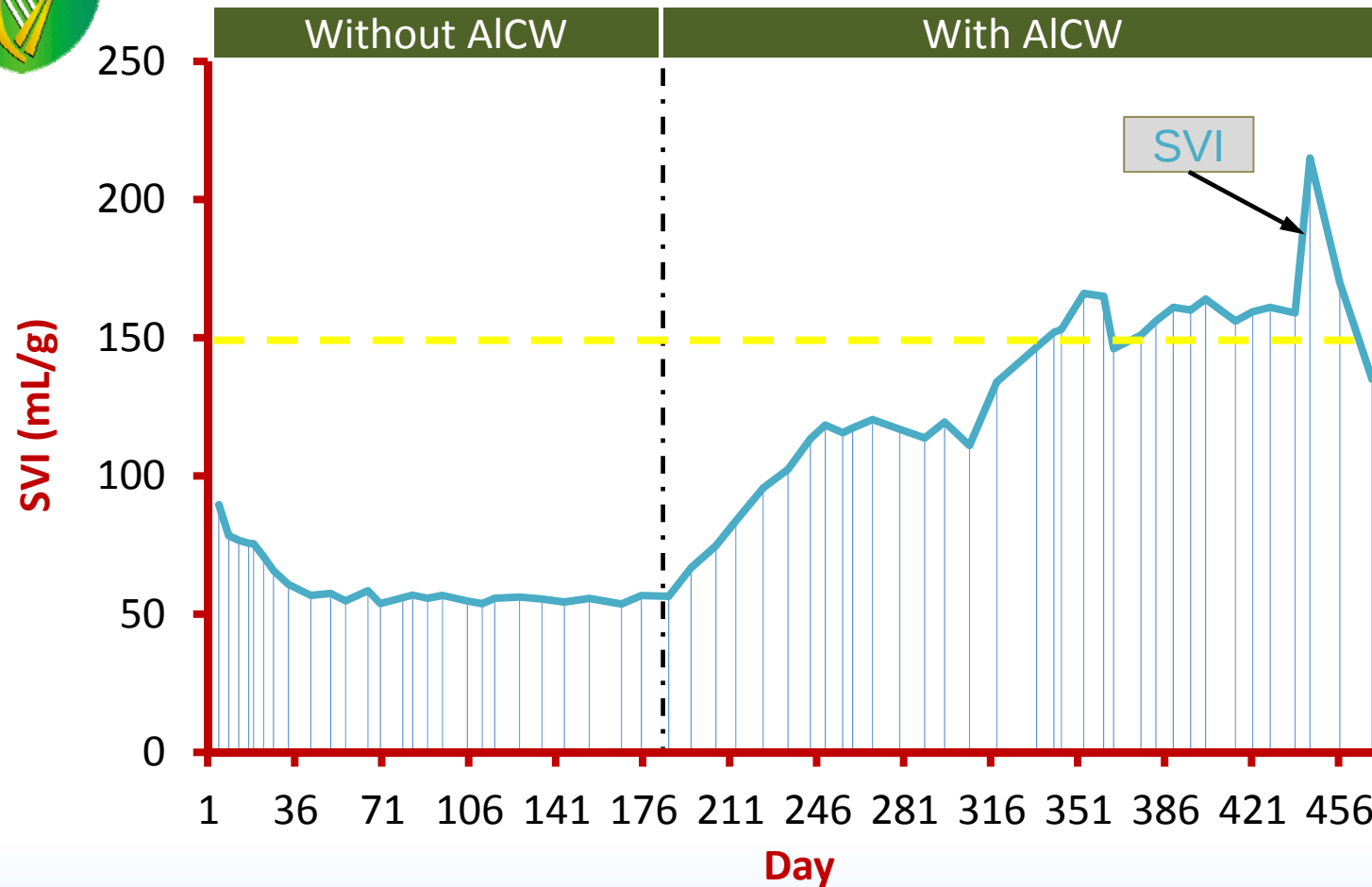
SOUR – specific oxygen uptake rate



“ Alum sludge was *not an inhibition on* nitrifiers and heterotrophy
but *depressed* the activity of *PAOs* ”



Sludge properties

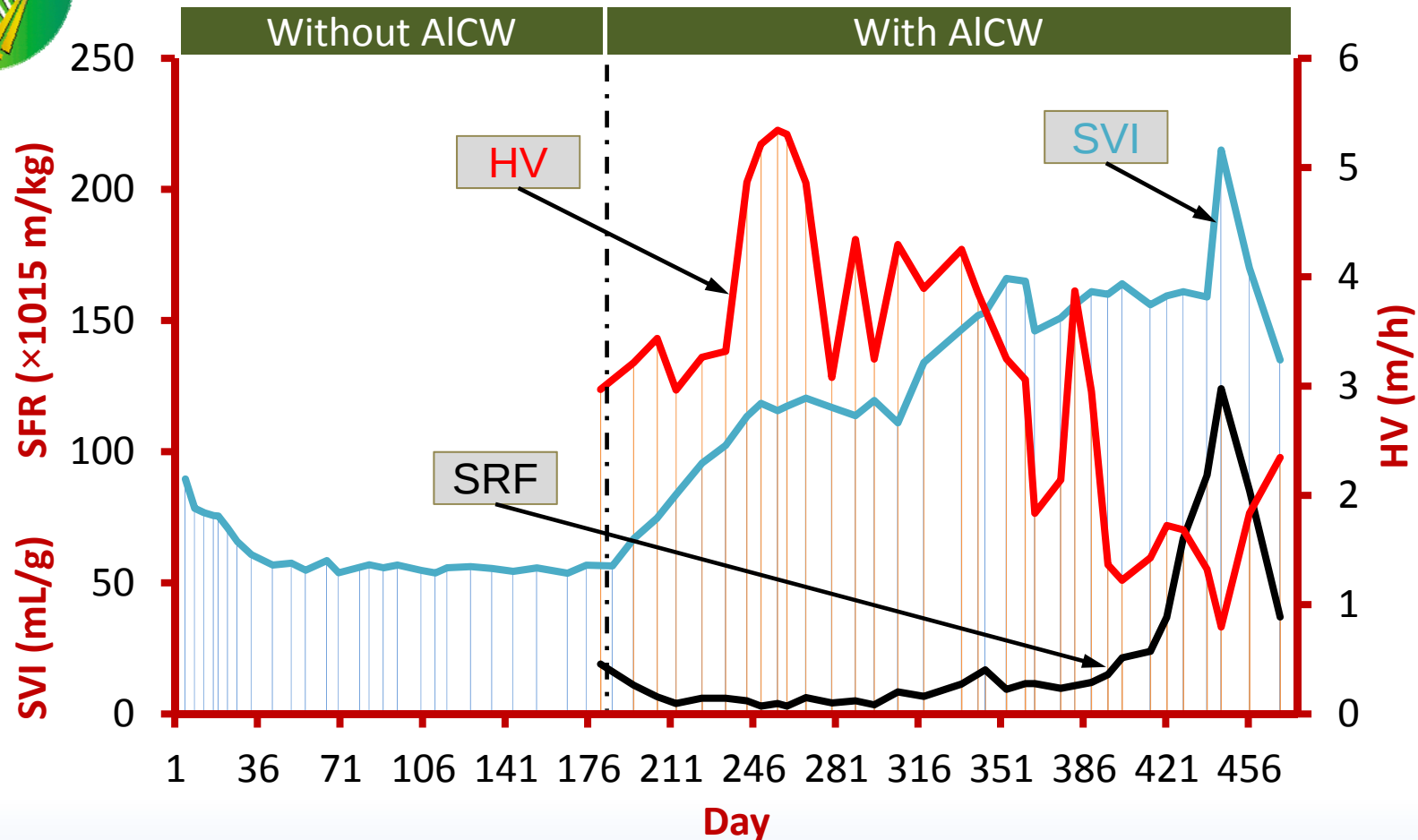


Compressibility

SVI – sludge volume index HV – hindered settling velocity

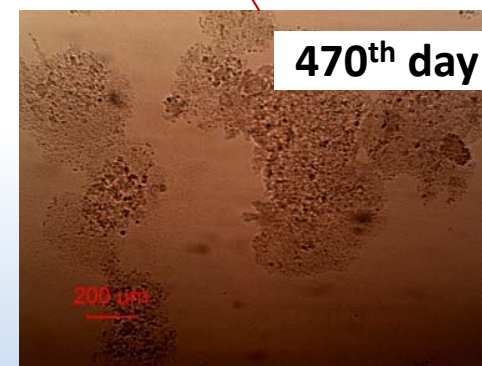
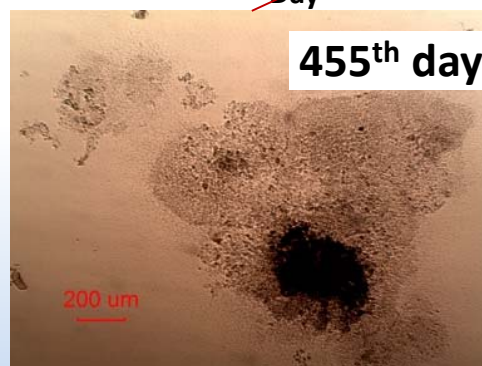
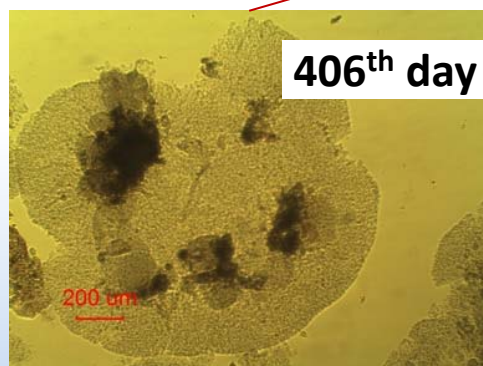
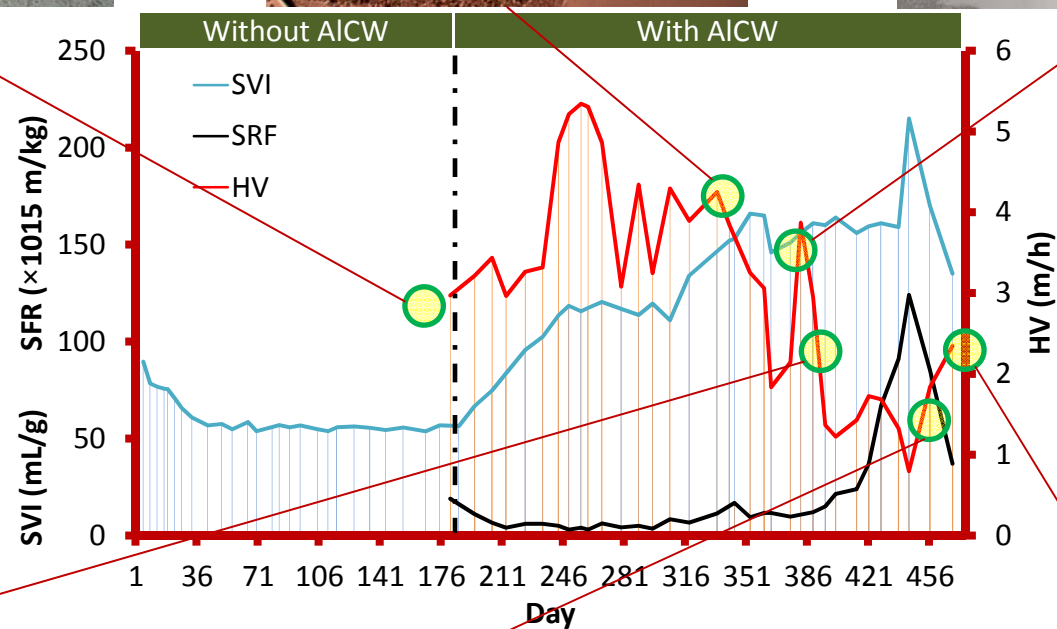
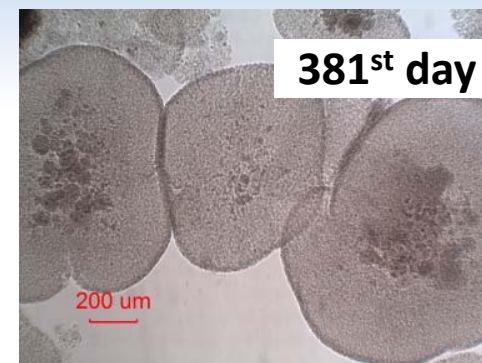
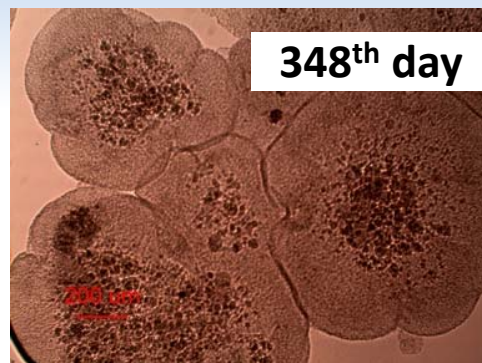


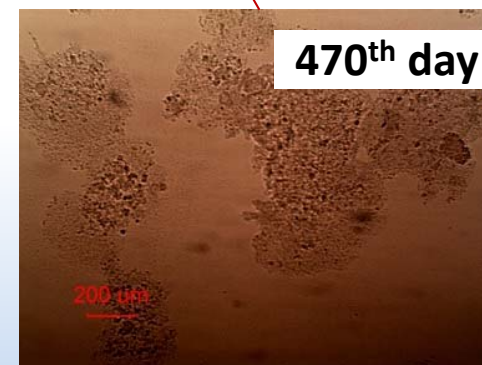
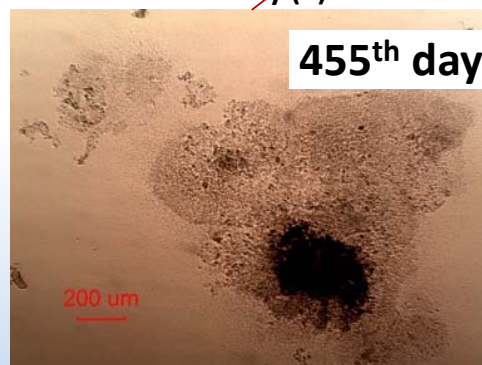
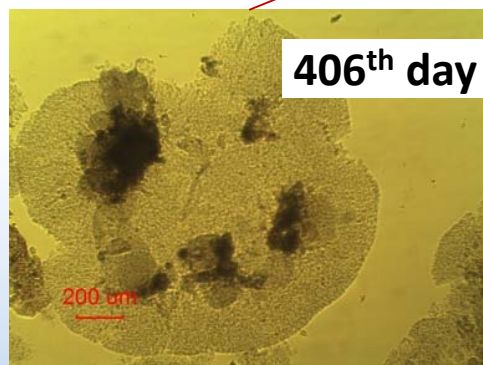
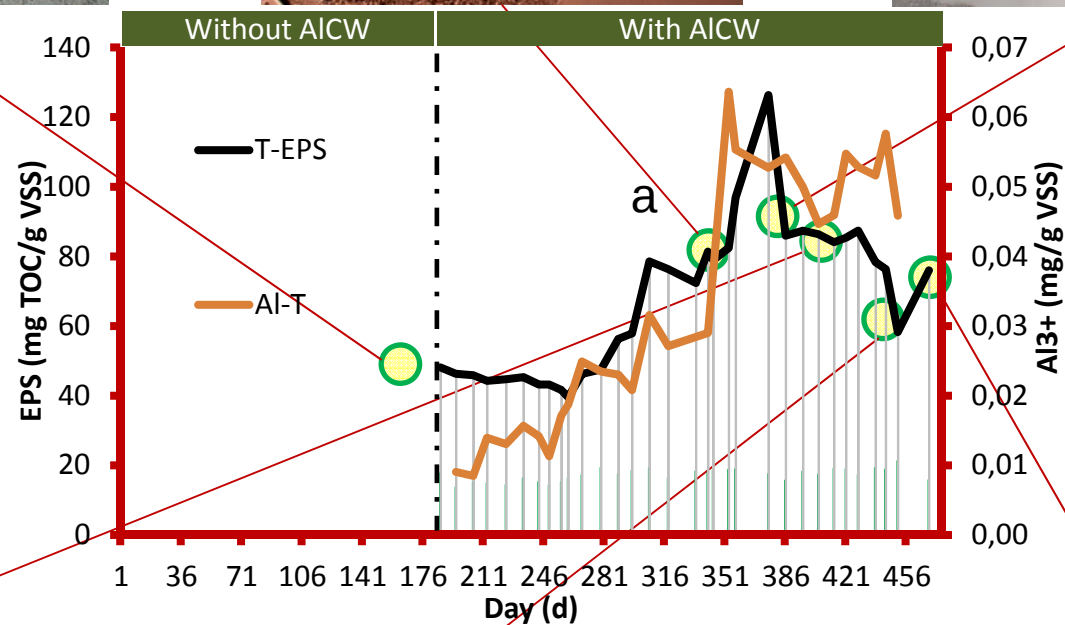
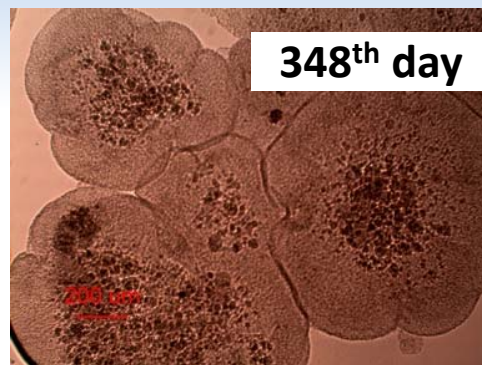
Sludge properties



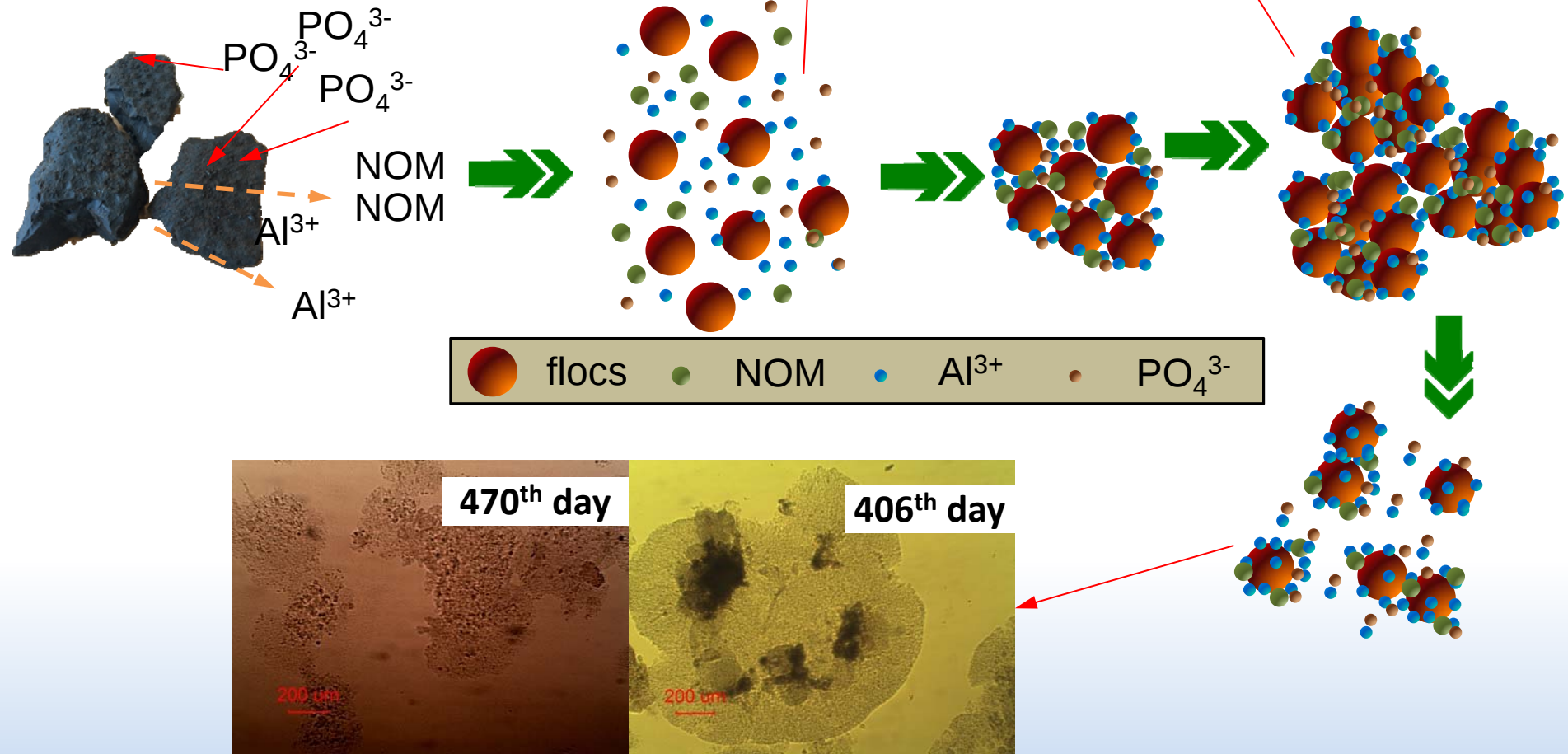
Compressibility, settleability and dewaterability

SVI – sludge volume index HV – hindered settling velocity SRF – specific resistance to filtration





Flocculation process in the GBR





Conclusion

“Al³⁺ release is *within the safe level* in the GBR”

“Alum sludge utilization has *no inhibition* on the nitrifiers and heterotrophy but *depresses* the PAOs”

“Alum sludge *deteriorates* the sludge’s compressibility”

“Alum sludge *improves* the sludge’s settleability and dewaterability under static operation”

“Therefore, alum sludge utilization in the conventional activated sludge is possible and in line with the *‘reduce, recycle and reuse’* ”



Thanks!
Question?

