



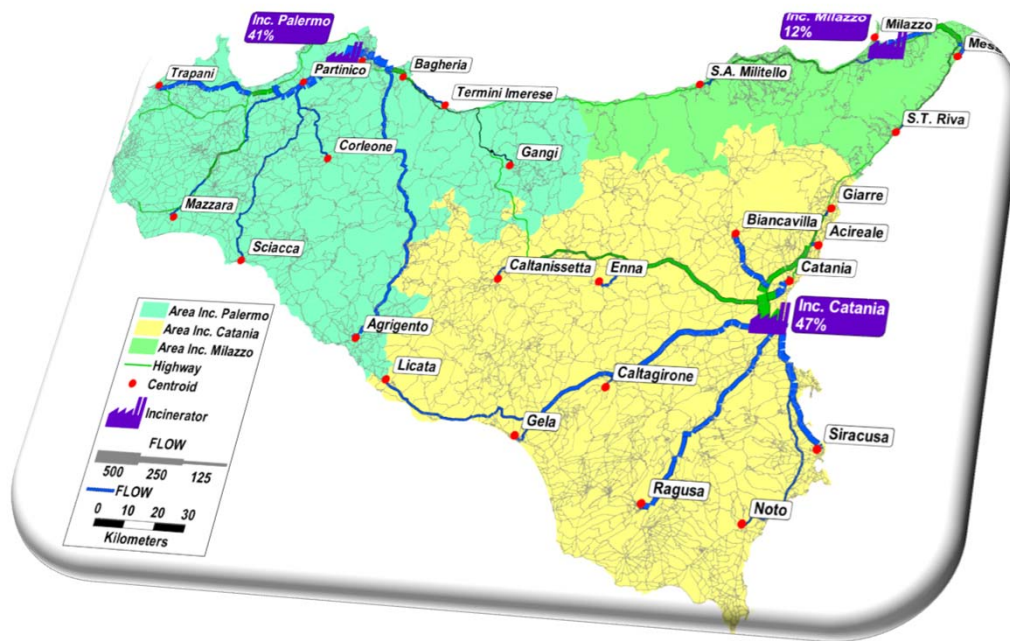
Athens 2017

5th International Conference on Sustainable Solid Waste Management

How to optimize a metropolitan solid waste management system by integrating open data via Geographic Information System

Authors

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Athens
June 21st 2017

Background

- Area = 25,711 km²
- Population = **5,045,176** inhabitants
- Density = 196.23 inh/km²
- MSW production = about **2,727,570** t/year
- MSW production per capita = 520 kg/capita/y
- Current separate collection level 12%



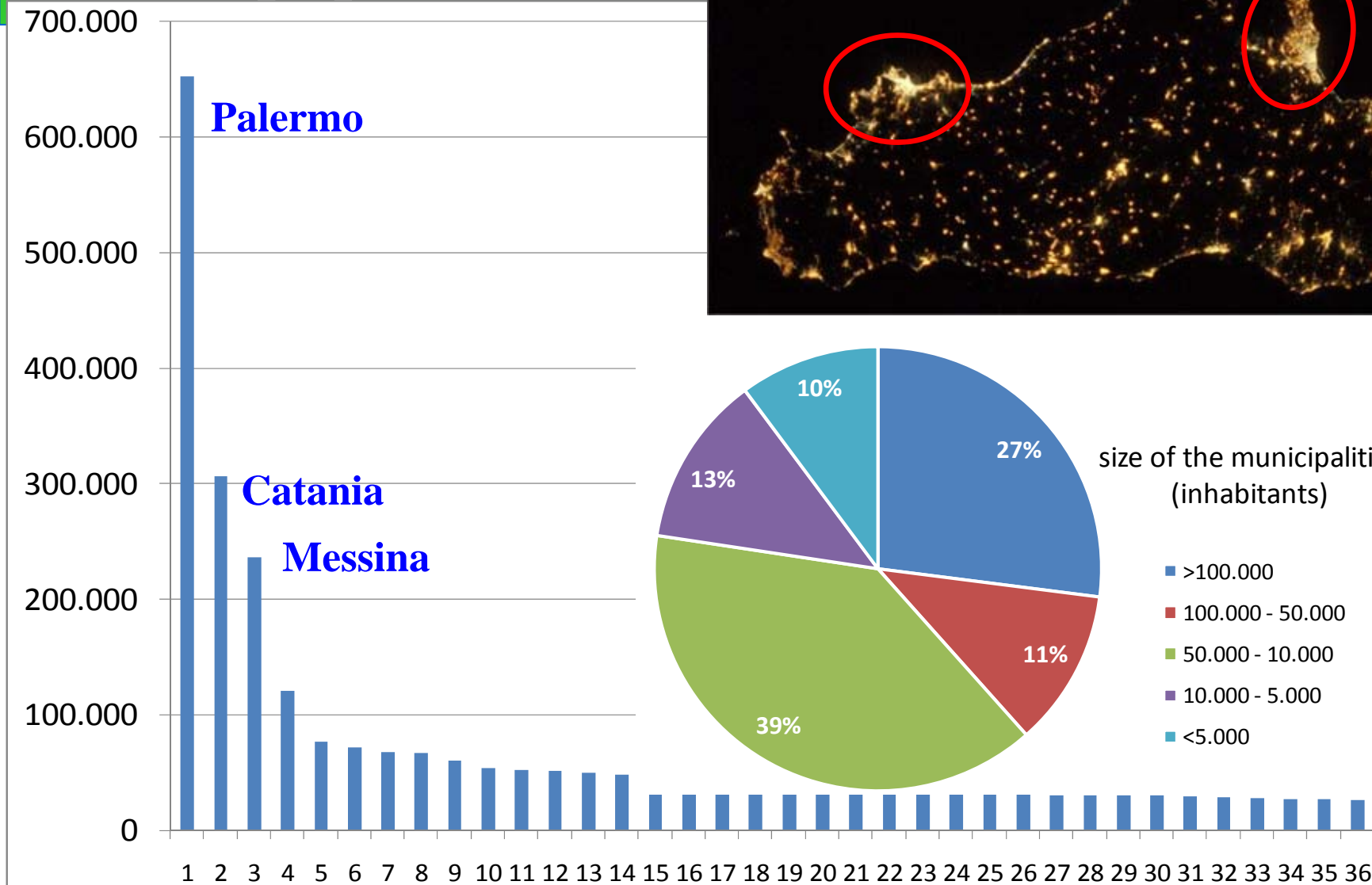
Dominant solution for MSW disposal



Landfills
(**about 90%**)



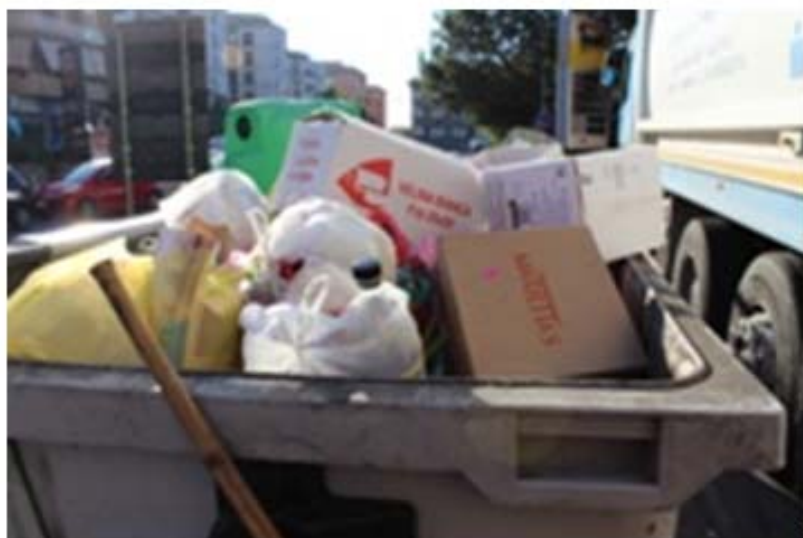
Distribution of Sicilian population



Waste “separate” collection in Catania



Waste “separate” collection in Catania



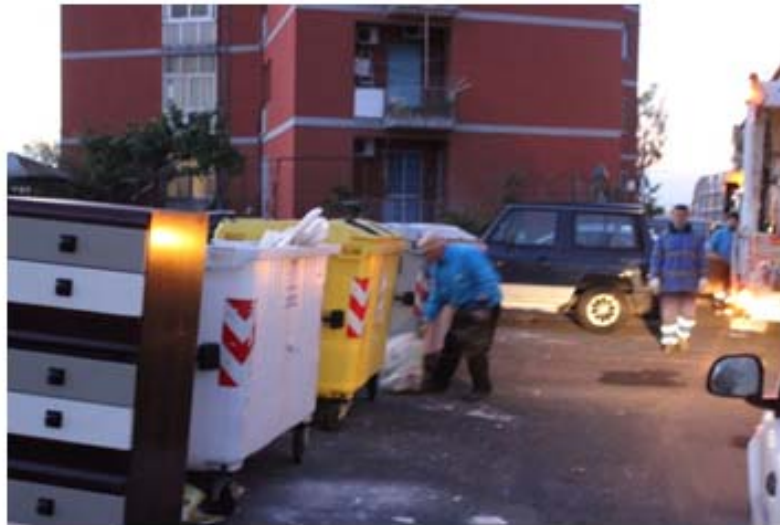
Waste “separate” collection in Catania



Waste “separate” collection in Catania



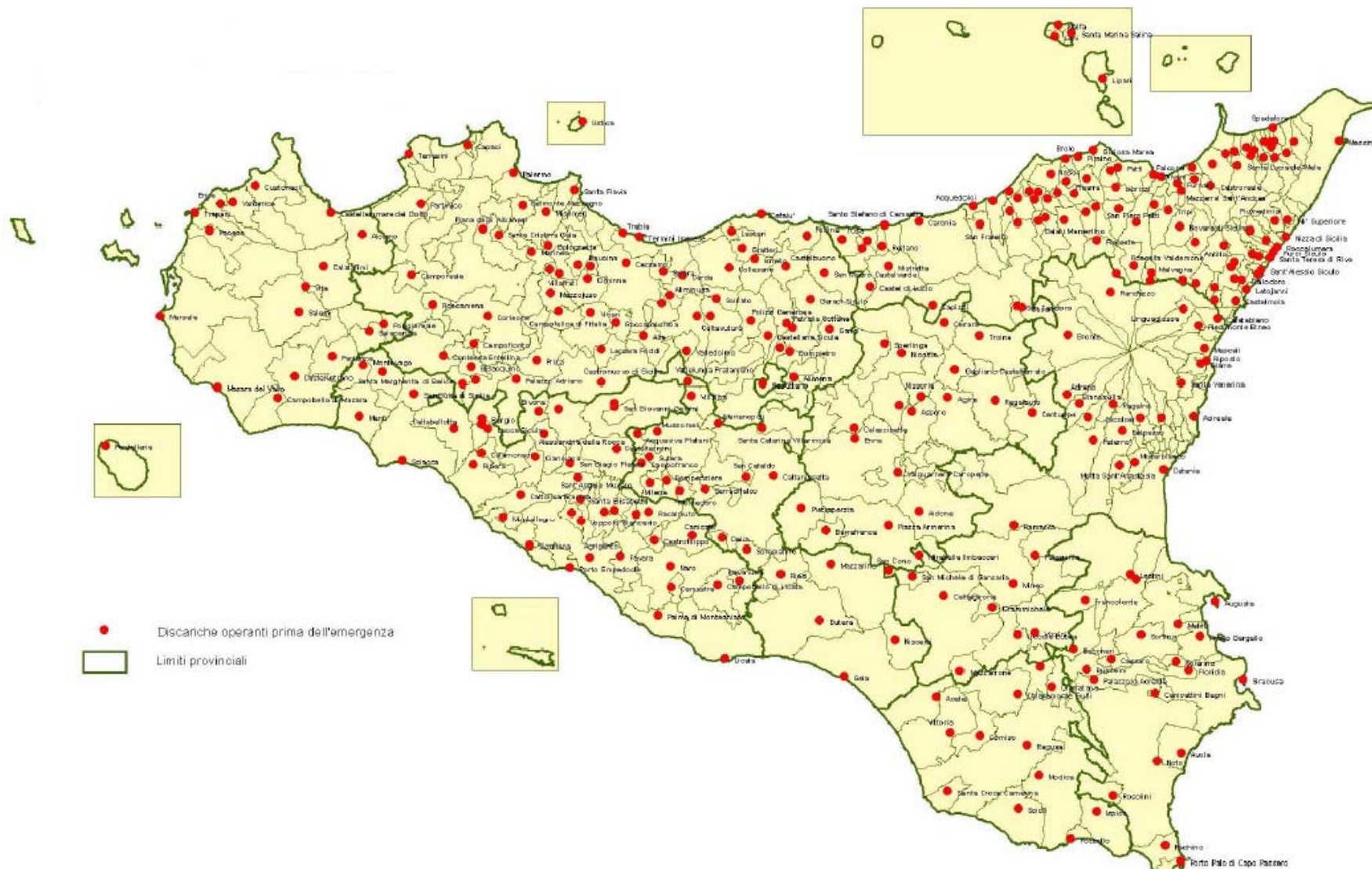
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Waste “separate” collection in Catania

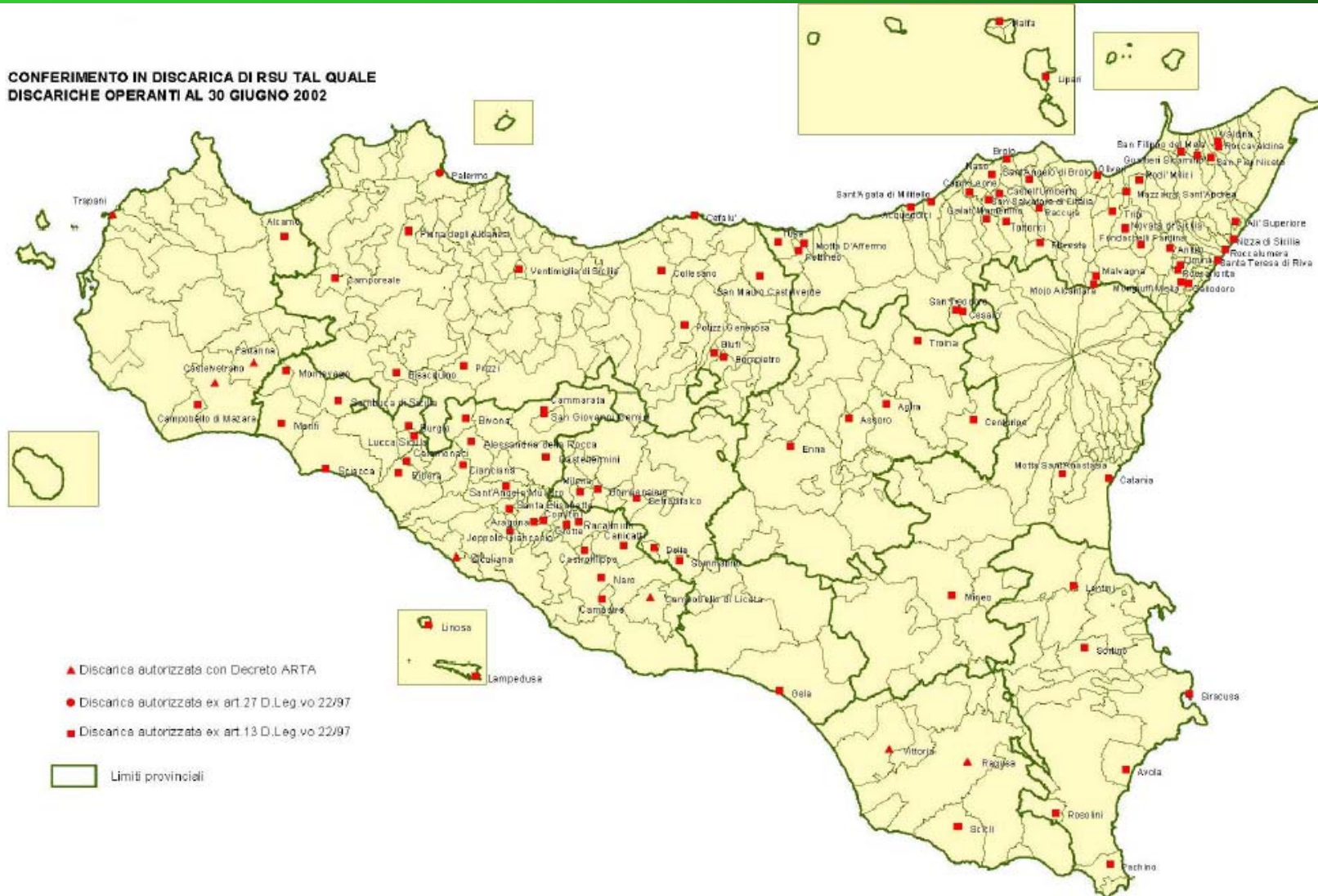


Landfills in in use Sicily before the state of emergency was declared in 1999

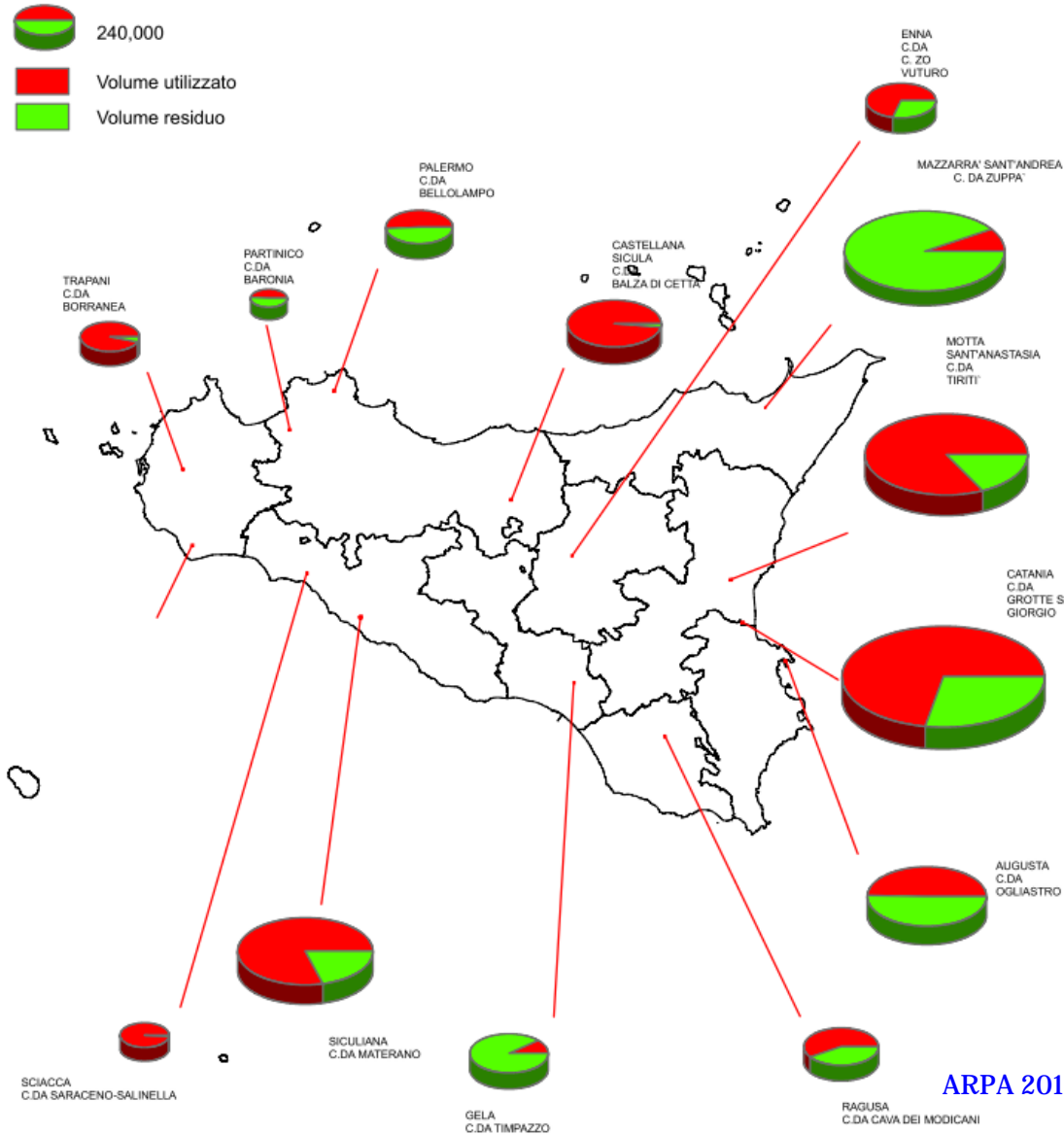


Landfills in use in 2002

CONFERIMENTO IN DISCARICA DI RSU TAL QUALE
DISCARICHE OPERANTI AL 30 GIUGNO 2002



Many of these landfill are almost full



Main objective in Sicily



**TO DRAMATICALLY
REDUCE THE
**PERCENTAGE OF WASTE
DISPOSAL INTO
LANDFILL****



Development of facilities

ARPA 2010

ATHENS 2017

Large mechanical/biological waste treatment plants



Poor results from mechanical selection



Almost zero recovery rate



“organic” fraction from separation



The national government VS the regional government:

Sicily must increase recovery and have 2 WTE plants, one in Catania and one in Palermo (700.000 tons)

Better 6 to 8 “small” gasification plants close to the existing landfills to reduce transportation costs and impact on the traffic



**WTE=Incinerators
NEVER**

**WTE or death....Your
death**



**Zero
waste**

**Zero
brain**



Ignorance and rigidity cause..... zero discussion

WTE=Incinerators
NEVER

WTE or death....Your
death

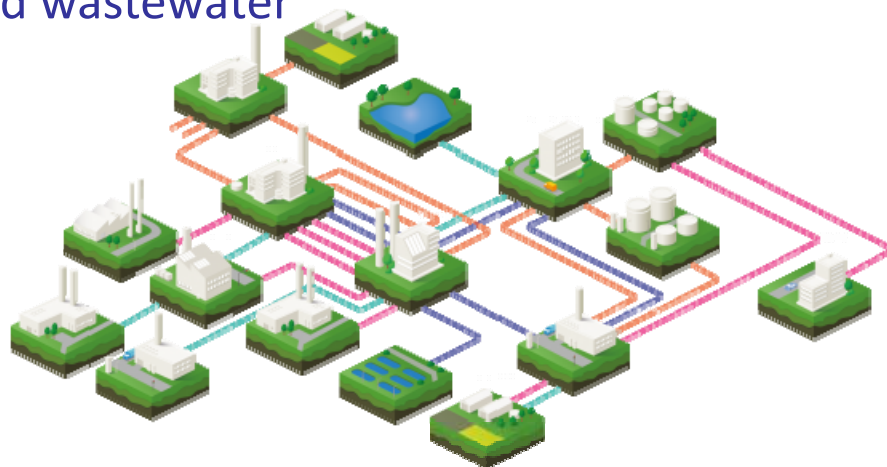
Zero
waste

Zero brain



HOW TO CHANGE THE WASTE MANAGEMENT PARADIGM IN SICILY?

- Proposing a Holistic Approach
- Achieve a strong Industrial Symbiosis
- Prevent and Reduce the Environmental Impact associated with the management cycle of waste and wastewater



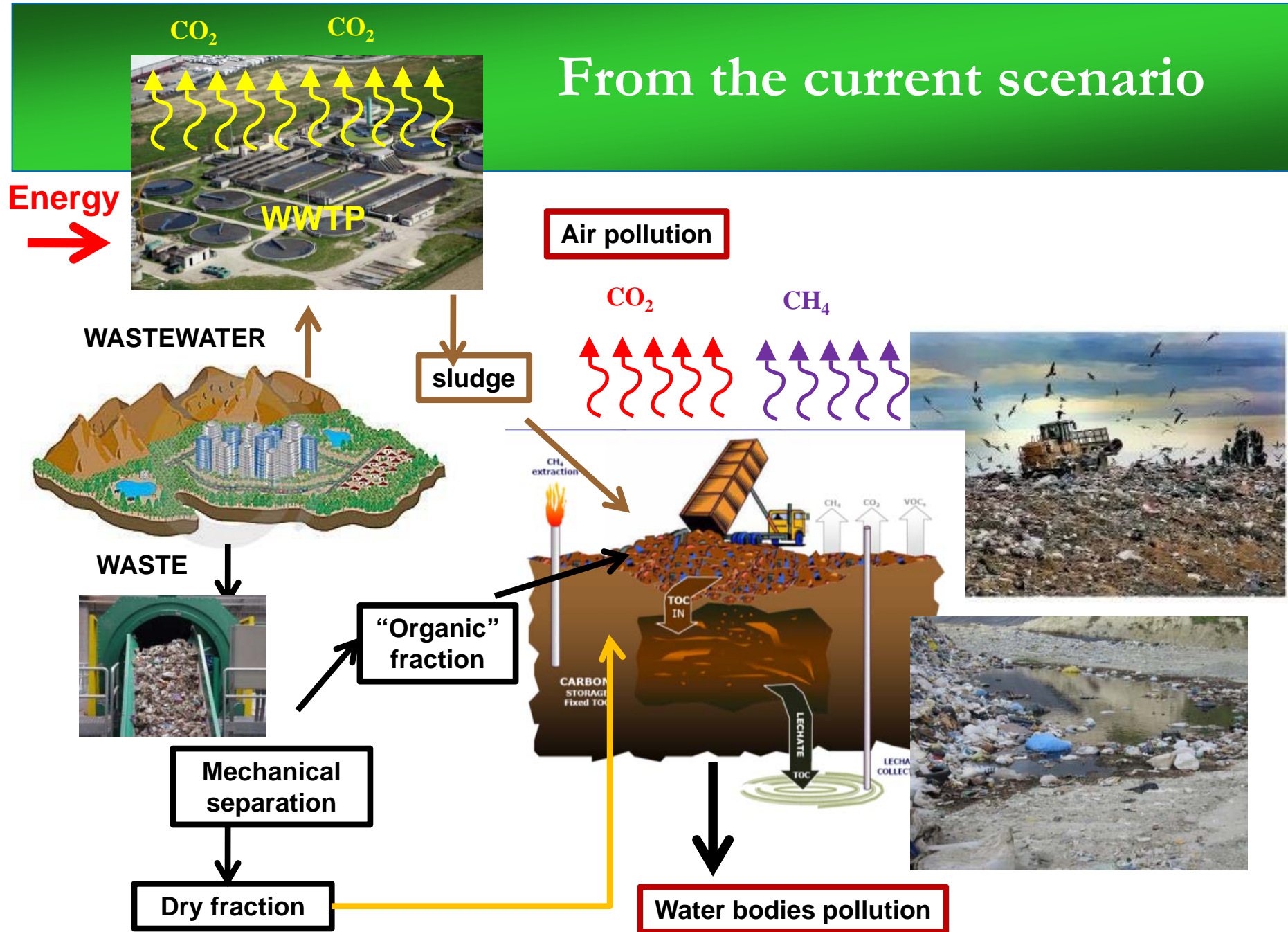
Goals

To propose a sustainable Metropolitan Solid Waste Management System (MSW-MS) by integrating demographic, territorial and economic Open Data, through a model based on Geographic Information System (GIS)

Starting from the actual production and distribution of the waste in Sicily the proposed MSW-MS define a differentiated path to achieve the 50% recovery target established by the European Union while optimizing the production of biogas in an holistic approach where the organic fraction of the waste is co-digested with sludge resulting from the wastewater treatment plant.

This scenario is finally compared to the current "landfill" scenario in terms of transportation cost and impacts through the use of the GIS-based model.

From the current scenario



To the proposed Sustainable one



Integrating demographic, territorial and economic Open Data, through a model based on Geographic Information System (GIS)

Scenario 1

90% of MSW



Mechanical Biological Treatment



Landfills (n. 14)



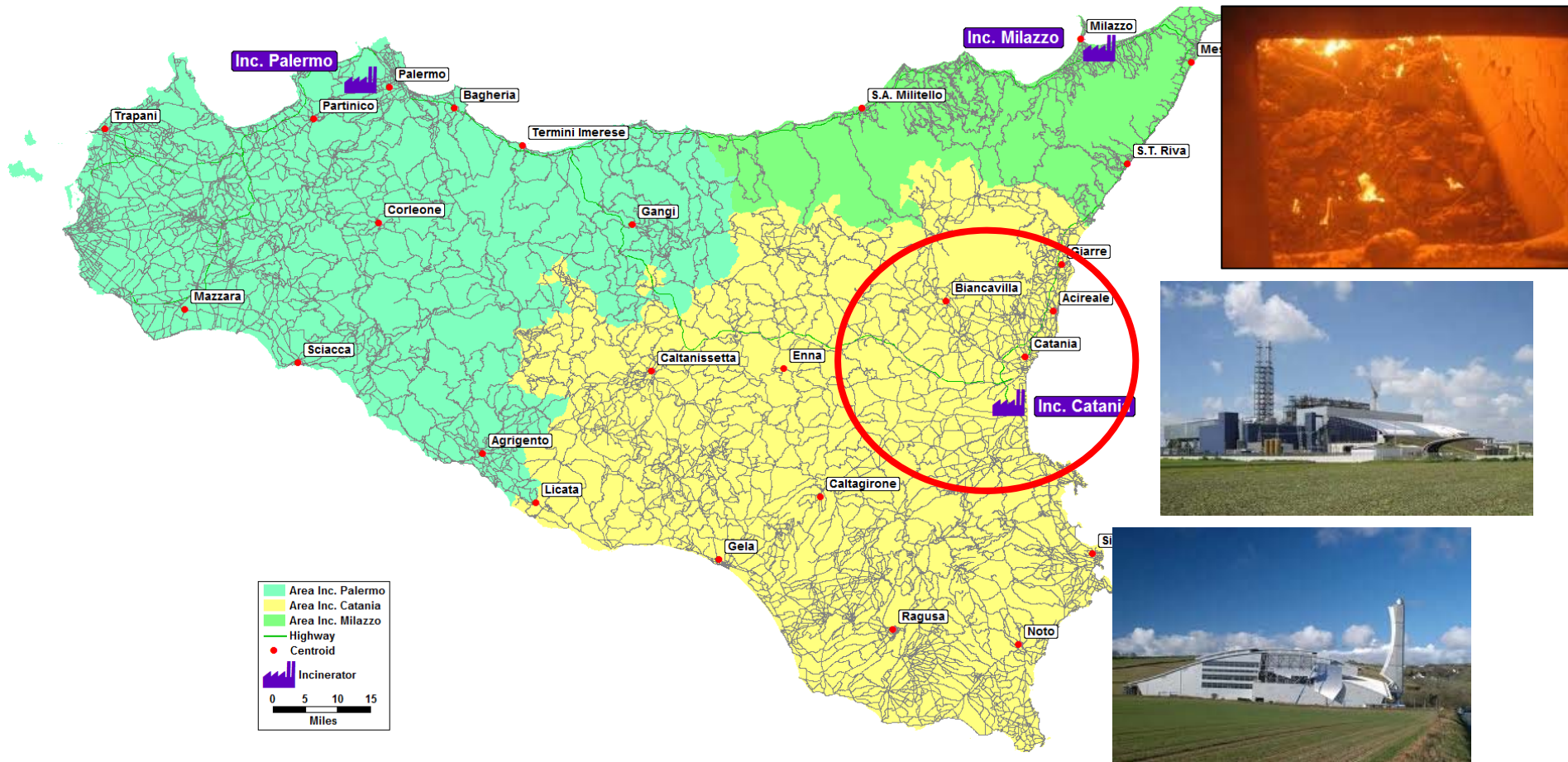
To evaluate transportation costs and related impacts

Scenario 2

50% of MSW (residual)



Large WTE plants (n. 3)



The transportation Model

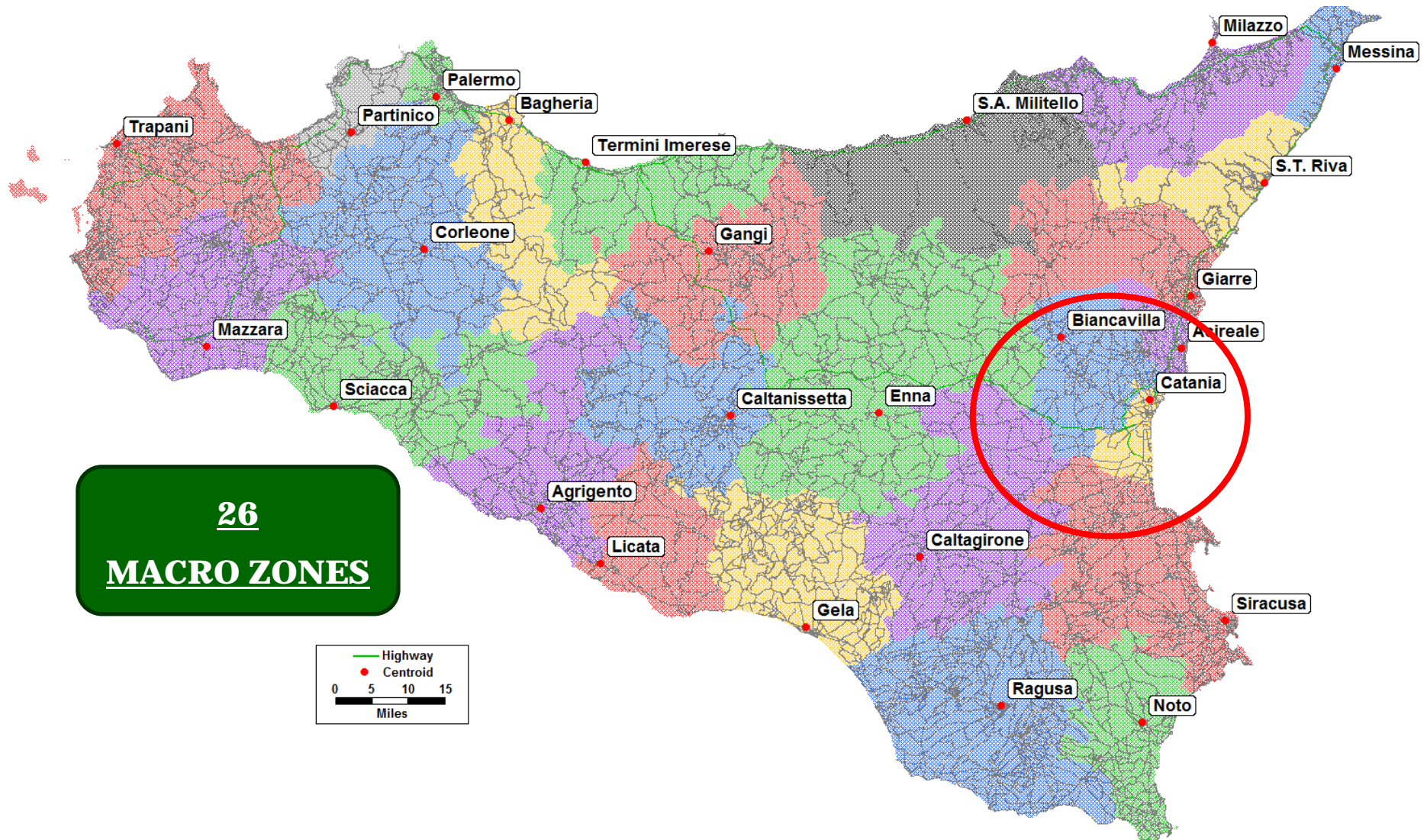
The procedure is based on a mathematical model running within a **GIS software platform**, able to include all relevant socio-economic and territorial data.



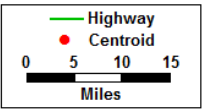
TransCad was used to develop a model that:

- combines **GIS** and **transportation modeling** capabilities in a single integrated platform;
- can create and customize maps, build and maintain geographic data sets, and perform many different types of spatial analysis.

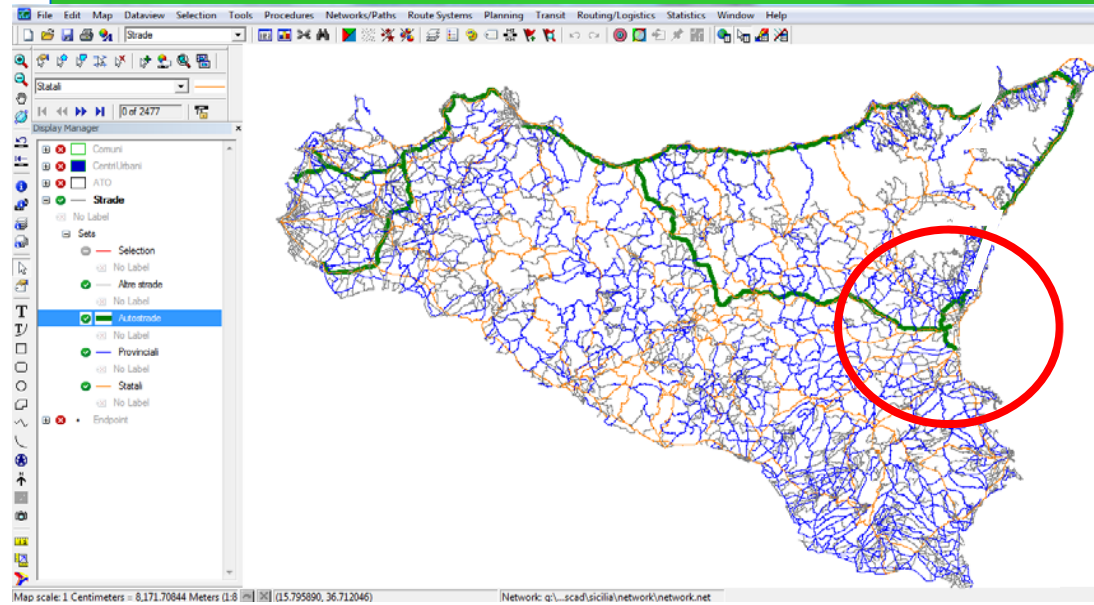
Zoning



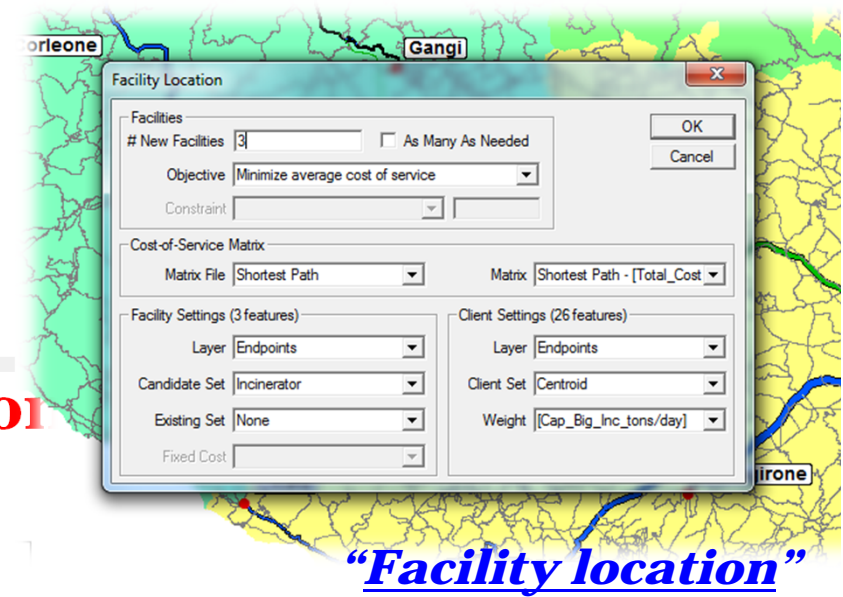
26
MACRO ZONES



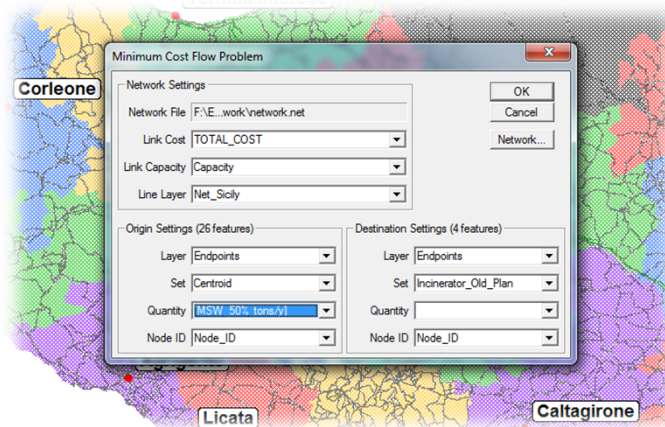
Model application



Road network digitalization



“Facility location”



“Minimum-cost flow”

Definition of transportation cost

$$C_{Tr} = C_f + C_t + C_{pt} + C_{tm} + C_p$$

C_{Tr} = Cost of transportation

C_f = Fuel Cost

C_t = Tires Cost

C_{pt} = Property Tax

C_{tm} = Truck Maintenance Costs

C_p = Personnel Costs

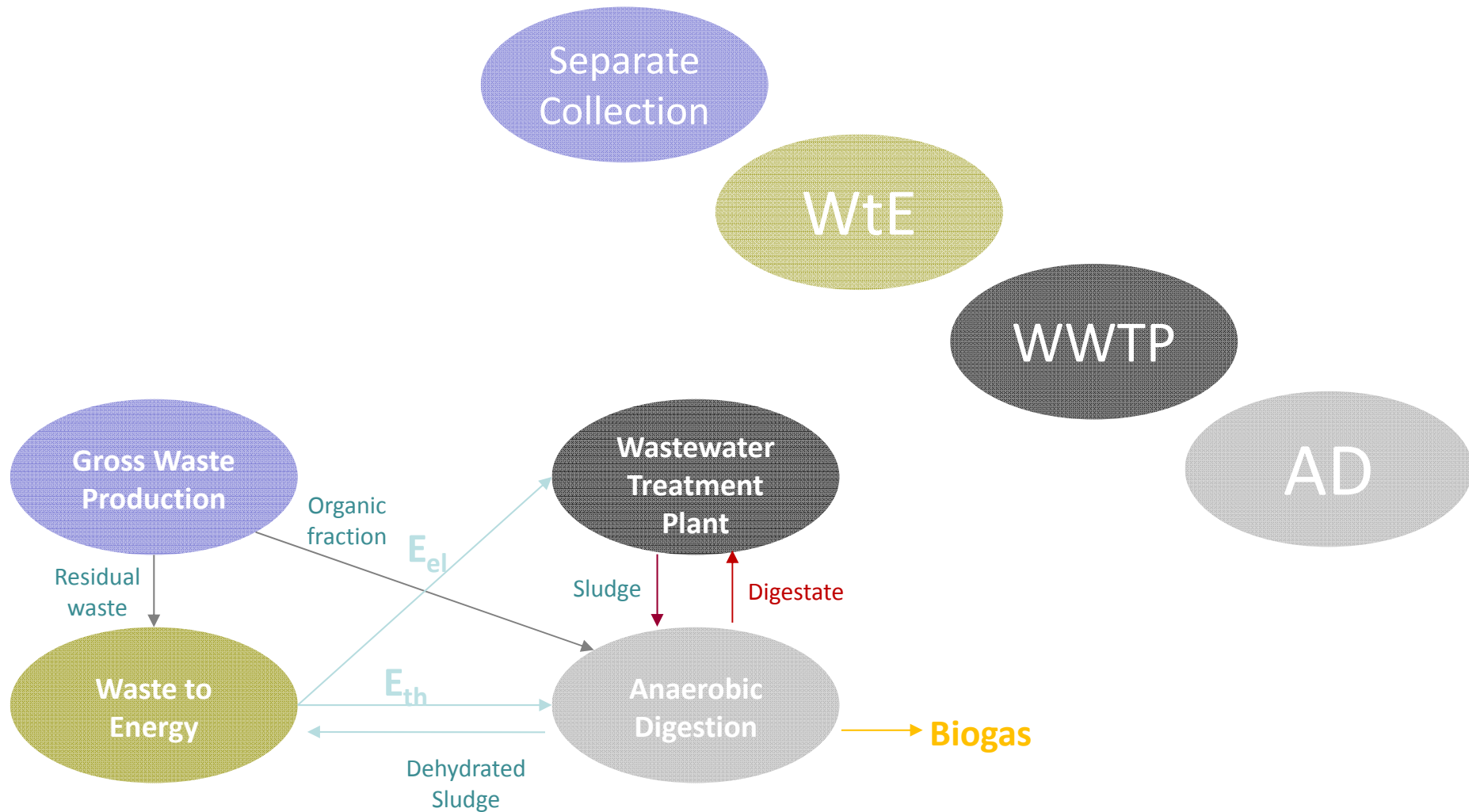
Using the above specific costs and assuming and **average speeds** of 30 km/h in the urban road network and 55 km/h in the extra-urban road network, a **unit transportation cost** of 0.11-0.13 €/ton-km was estimated.

WHERE?

- The “Sustainable Model” is validated on the Metropolitan Area of Catania
- It consider 1 million p.e. in terms of waste production and 500,000 p.e. in terms of the WWTP capacity



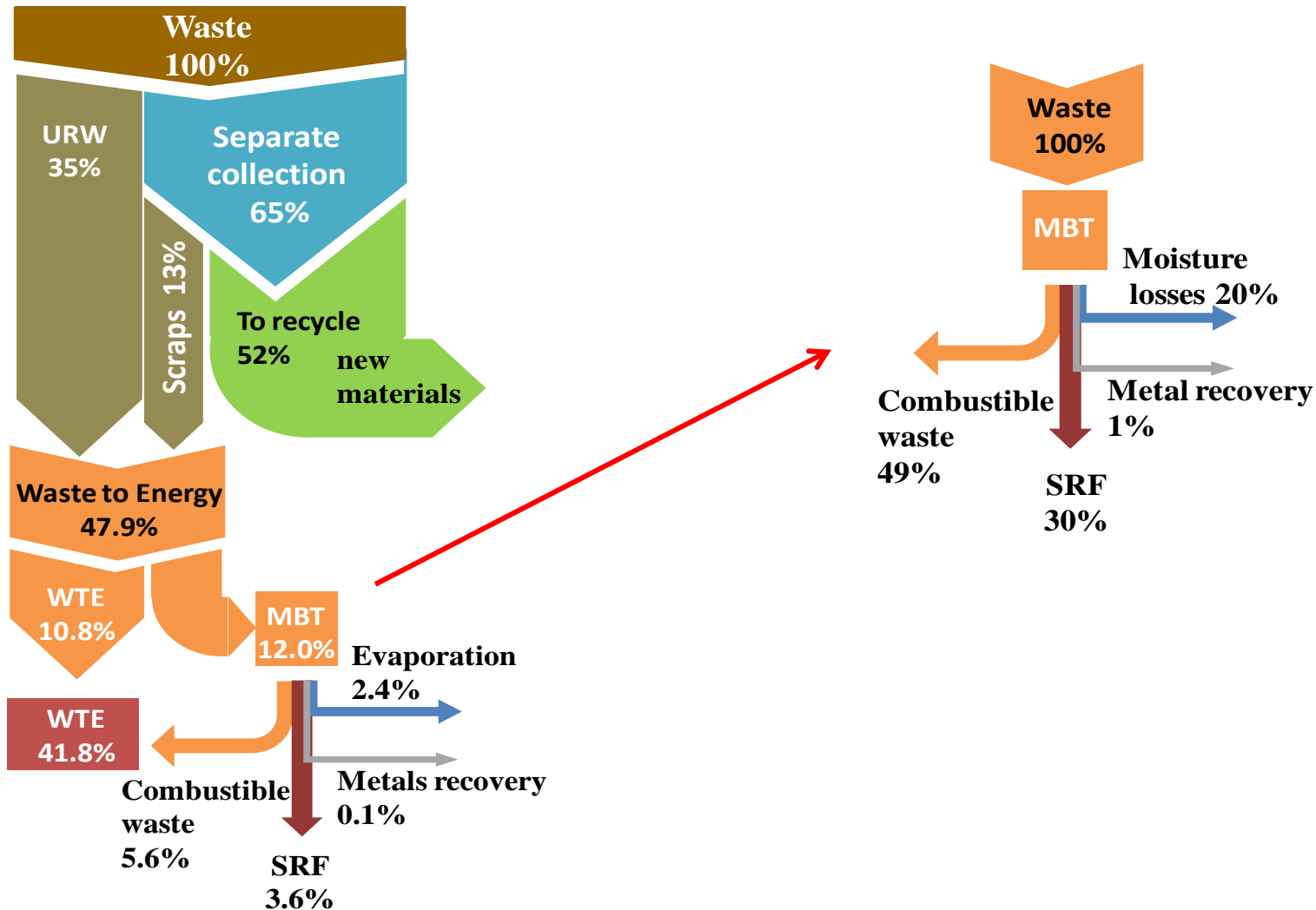
ANALYSIS OF THE SYSTEM MAIN MASS AND ENERGY FLUXES



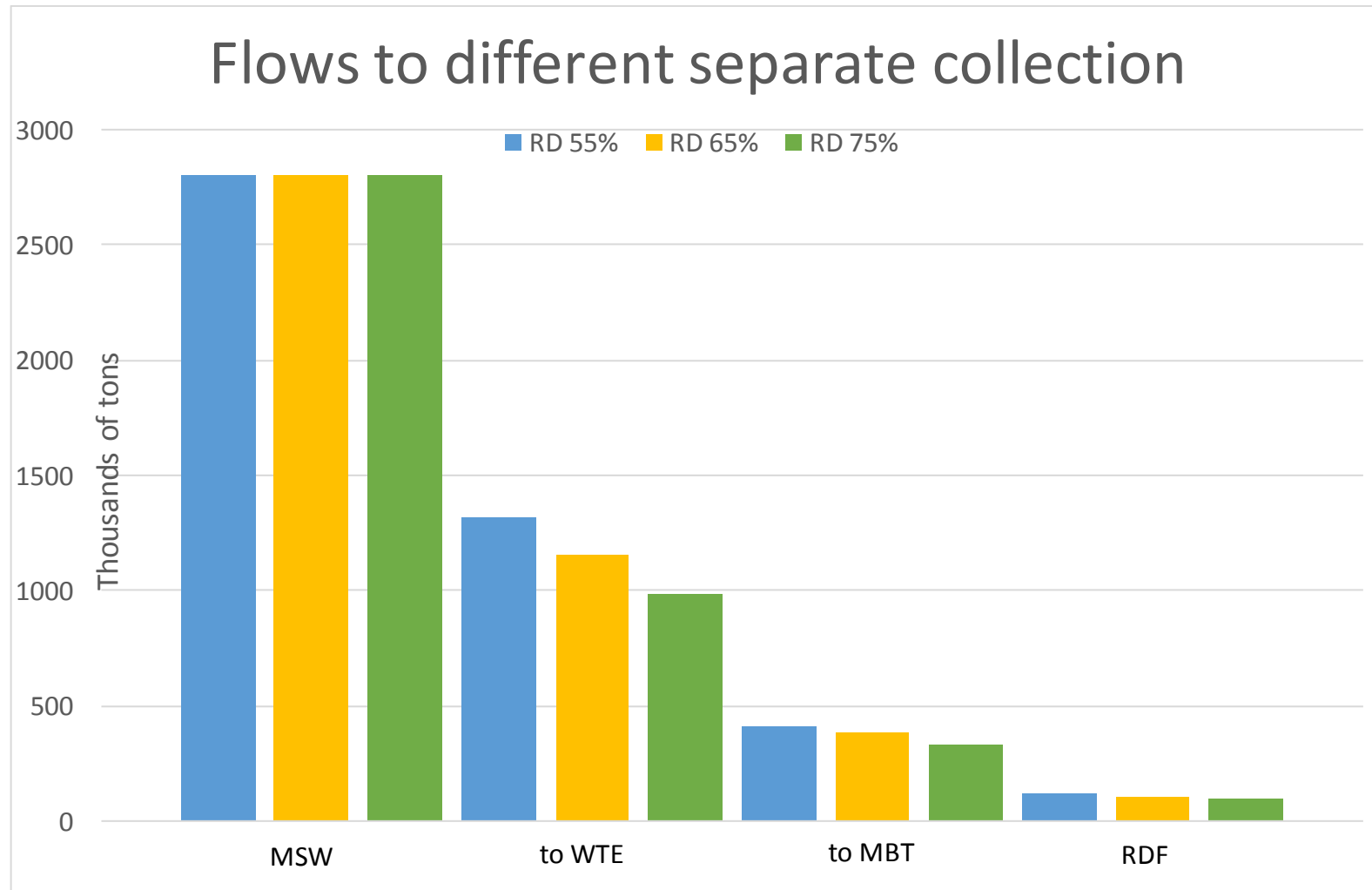
Efficiencies in waste separate collection and fluxes definition

Fractions	Percentage of each fractions with respect to the overall waste (%)	Scrap produced by the single fraction selection treatment (%)	Percentage of the single scrap production with respect to the overall scrap (%)	Percentage of the single scrap production with respect to the overall waste
Green	13.94	15.00	3.22	2.09
Organics	14.07	35.00	7.57	4.92
Glass	0.30	0.00	0.00	0.00
Paper	13.94	15.00	3.22	2.09
Plastic	4.60	50.00	3.54	2.30
Ferrous Materials	1.21	0.00	0.00	0.00
Aluminum	0,00	0.00	0.00	0.00
Wood	3.46	15.00	0.80	0.52
Multimaterial Glass	9.88	0.00	0.00	0.00
Multimaterial Metals	0.63	0.00	0.00	0.00
Waste Equipment	1.00	0.00	0.00	0.00
Other SC	0.78	50.00	0.60	0.39
Bulky Recovery	1.21	50.00	0.93	0.61
Total Differentiated	65.00	-	19.9	12.9
Residual Waste				
Urban Refusal	26.90	-		26.90
Bulky Residues	5.09	-		5.09
Road Sweeping	2.99	-		2.99
Total	35.00	-		35
Unsorted Collection				
TOTAL Separate + Unsorted	100.00	-	-	47.9

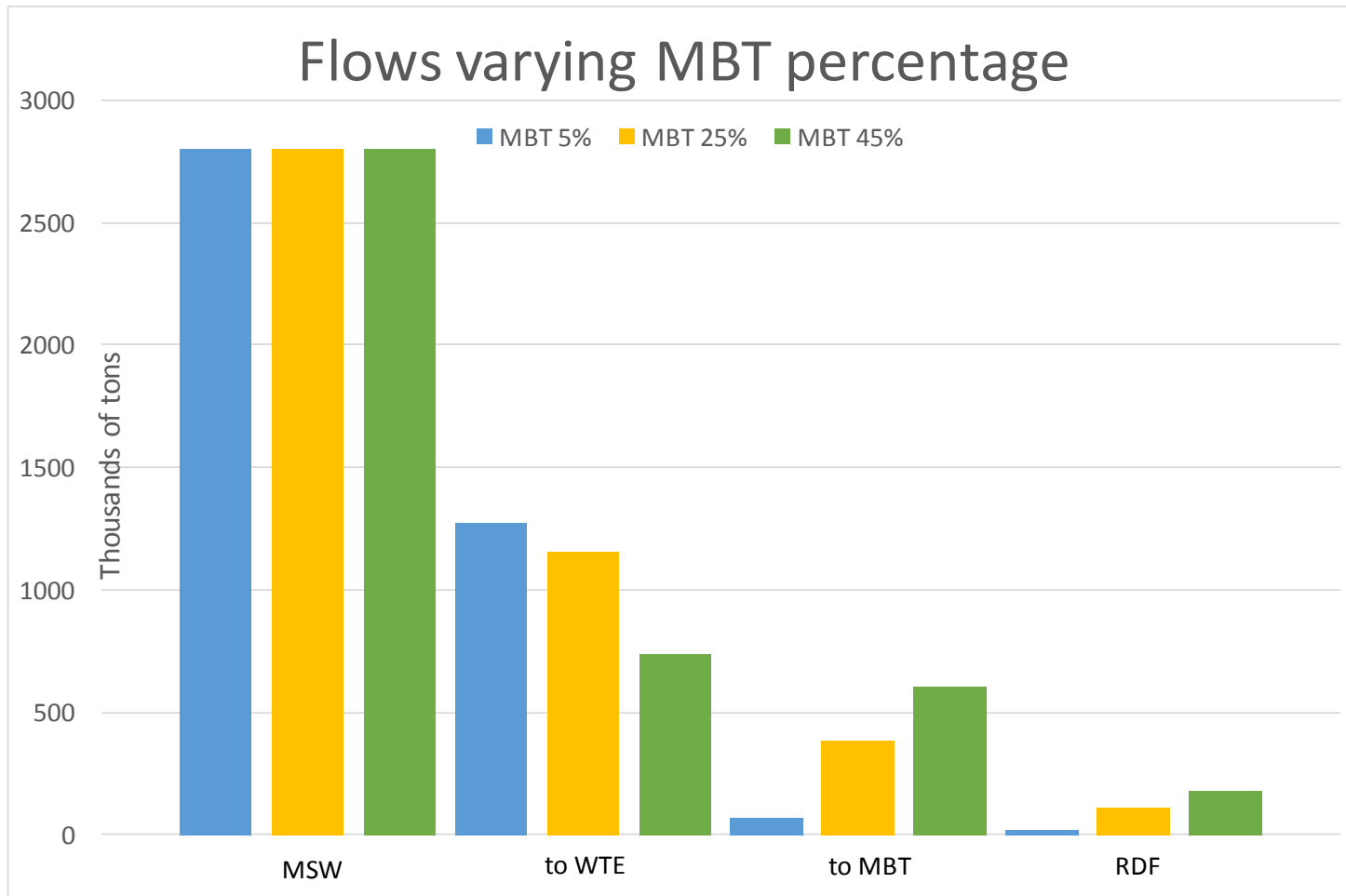
Main fluxes for the residual waste (+ scraps)



SENSITIVITY ANALYSIS



SENSITIVITY ANALYSIS



MAIN FLUXES FROM THE WASTE SEPARATE COLLECTION

■ three basic fluxes are estimated from gross waste production

Percentage of three streams output

	%	%	t/d	t/y	
Net Green	11.85				
Net Organics	9.15	20.99	315	114,945	to Anaerobic Digestion
Scraps	12.92				
Urban waste	35	47.92	719	262,365	to WtE
Material Recovery	31.09	31.09	466	170,190	to Material Recovery

WASTE TO ENERGY

- Different (LHV) Lower Heating Value (MJ/kg) were considered from the literature depending on the waste and plant characteristics

LHV for different plants

City	Flow rate [ton/d]	Flow rate [ton/yr]	Electric Energy production [MWh/h]	Energy production TEP / yr	LHV (MJ/Kg)	Reference
Bologna	600	219,000	22	37,000	11.72	
Rimini	384	140,160	10.5	18,500	-	
Forlì	384	140,160	10.5	22,000	10.46	gruppohera.it
Ferrara	460	167,900	13	20,500	10.46	
Modena	538	196,370	19	-	-	
Ravenna	-	-	6.25	11,000	-	
Milano		467,076			10.736	Grosso et al., (2012)
Athens					9.75	Antonopoulos et al., (2010)
Celje					10 - 12	Kokalj et al. (2013)

$$\eta_{th} = 58\%$$

$$\eta_{el} = 26\%$$

Thermal Energy produced: 4,483 GJ

Electrical Energy produced: 2,006 GJ

SLUDGE PRODUCTION FROM WWTP

- The estimated per-capita sludge production on dry basis (gr/pe d) considered was evaluated by the following literature

Per capita sludge production on dry basis

Per capita sludge production (g/pe d)	Reference
90	ISWA's Working Group, 1997
87	Passino, 1999
70	Metcalf & Eddy, 2003
80	Masotti, 2005
35 – 45 (I sludge)	Cleverson et al., 2007
60 - 90 (total)	
50 – 55 (I sludge)	Bonomo, 2008
70 – 80 (I mixed sludge and WAS)	
60	Leite et al., 2016

Per capita sludge
production:

80 gr on dry basis/pe d

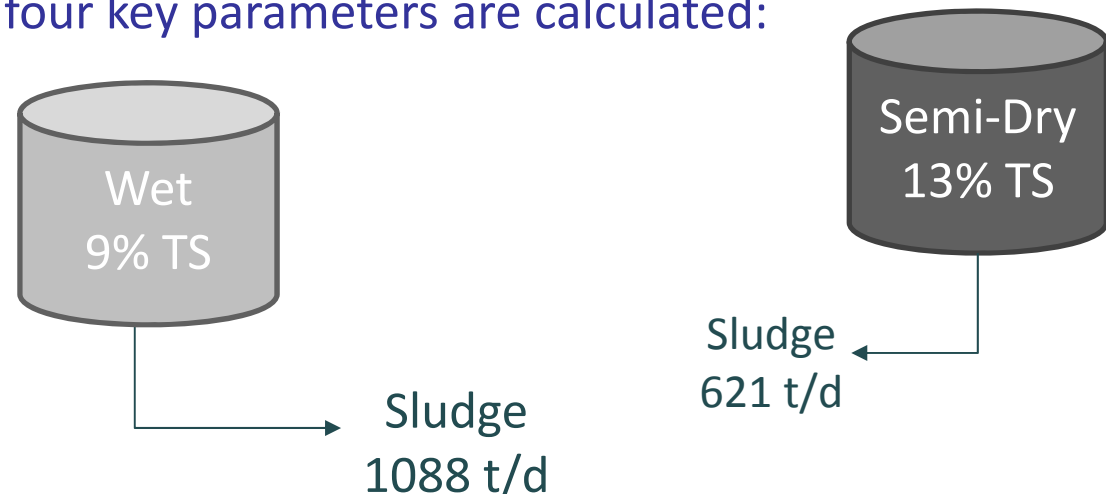
**Dry sludge total
production: 43.5 t/d**

AD OPERATING CONDITIONS

- The input OF-MSW flowrate to the anaerobic digester is 21% total gross waste, equal to **315 t/d**
- Total solids Concentration mixture (OF-MSW and Sludge) fed to the reactor (Wet 9% TS, Semi-Dry 13% TS)
- Digestion process Operating Temperature in Mesophilic conditions (35°C) and in Thermophilic conditions (55°C)

For each condition considered, four key parameters are calculated:

1. Digester Volume (m³)
2. Biogas Flow Rate (t/d)
3. Digestate Flow Rate (t/d)
4. AD Heat Requirement (GJ)



SPECIFIC GAS PRODUCTION

■ The estimated SGP (m^3 biogas/ kg_{TVS}) was evaluated considering the following literature data

Specific Gas Production

Specific Gas Production (m^3 biogas/ kg_{TVS})	Reference	
0.33 Mesophilic	Bolzonella et al. (2012)	Mesophilic
0.45 Thermophilic		0.35 m^3 biogas/kg_{TVS}
0.35 Mesophilic	Cavinato et al. (2013)	
0.55 Thermophilic		Thermophilic
0.419 Meso and Thermo	Sosnowsky et al. (2003)	0.55 m^3 biogas/kg_{TVS}
0.31 Mesophilic	Kerroum et al. (2012)	
0.51 Thermophilic		
0.25 WAS	Spin-off Risa (2010)	
0.7-0.8 OF-MSW		

METHODOLOGICAL APPROACH

Heat Requirement

- It depends on the temperature difference between incoming feed flow and digester operating temperature
- Heat losses through reactor walls, floor and roof, piping, estimated to 10% of total heat required

$$Q_H = m_f * c_p * (T_{AD} - T_f)$$

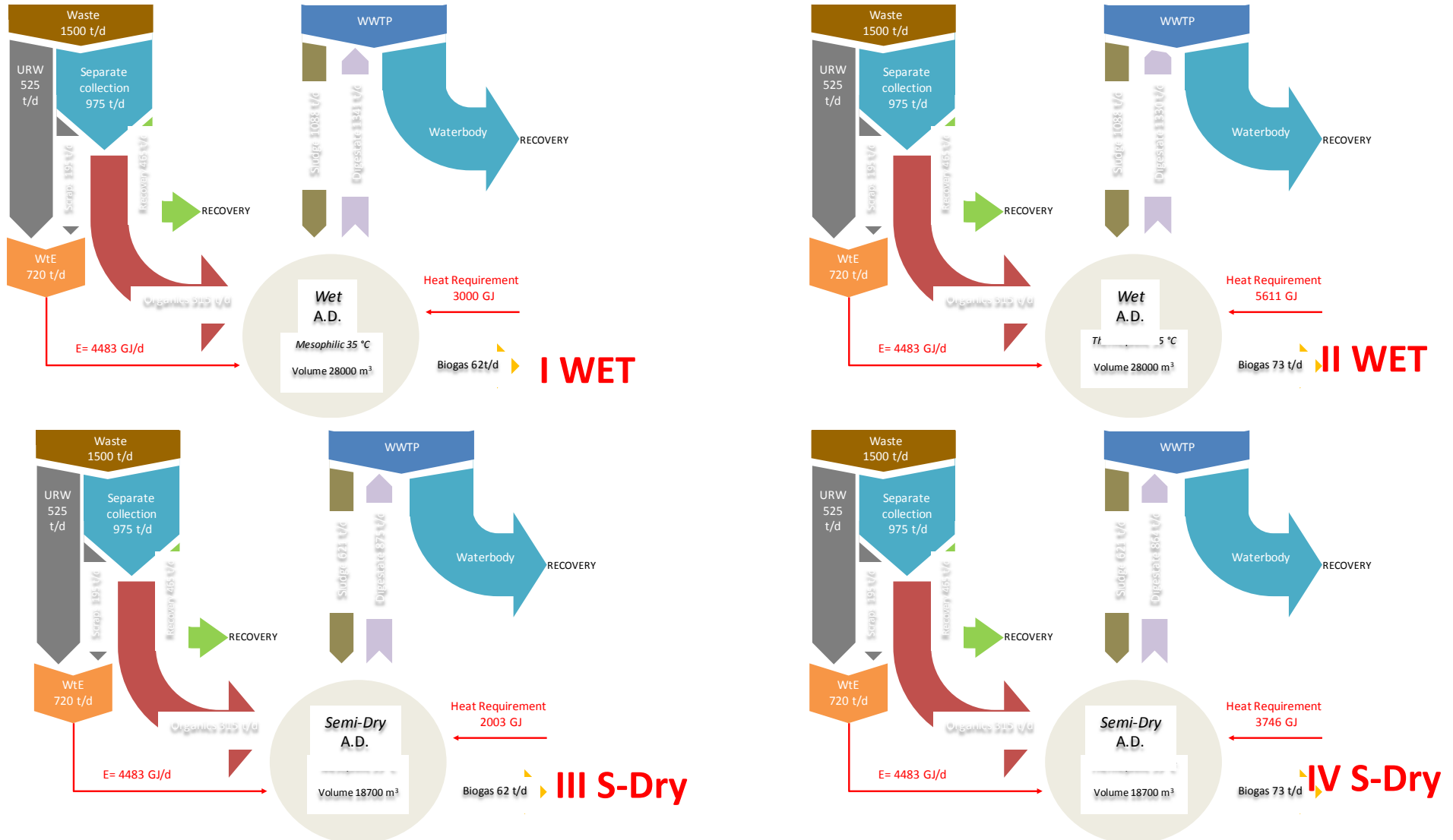


RESULTS AND DISCUSSION

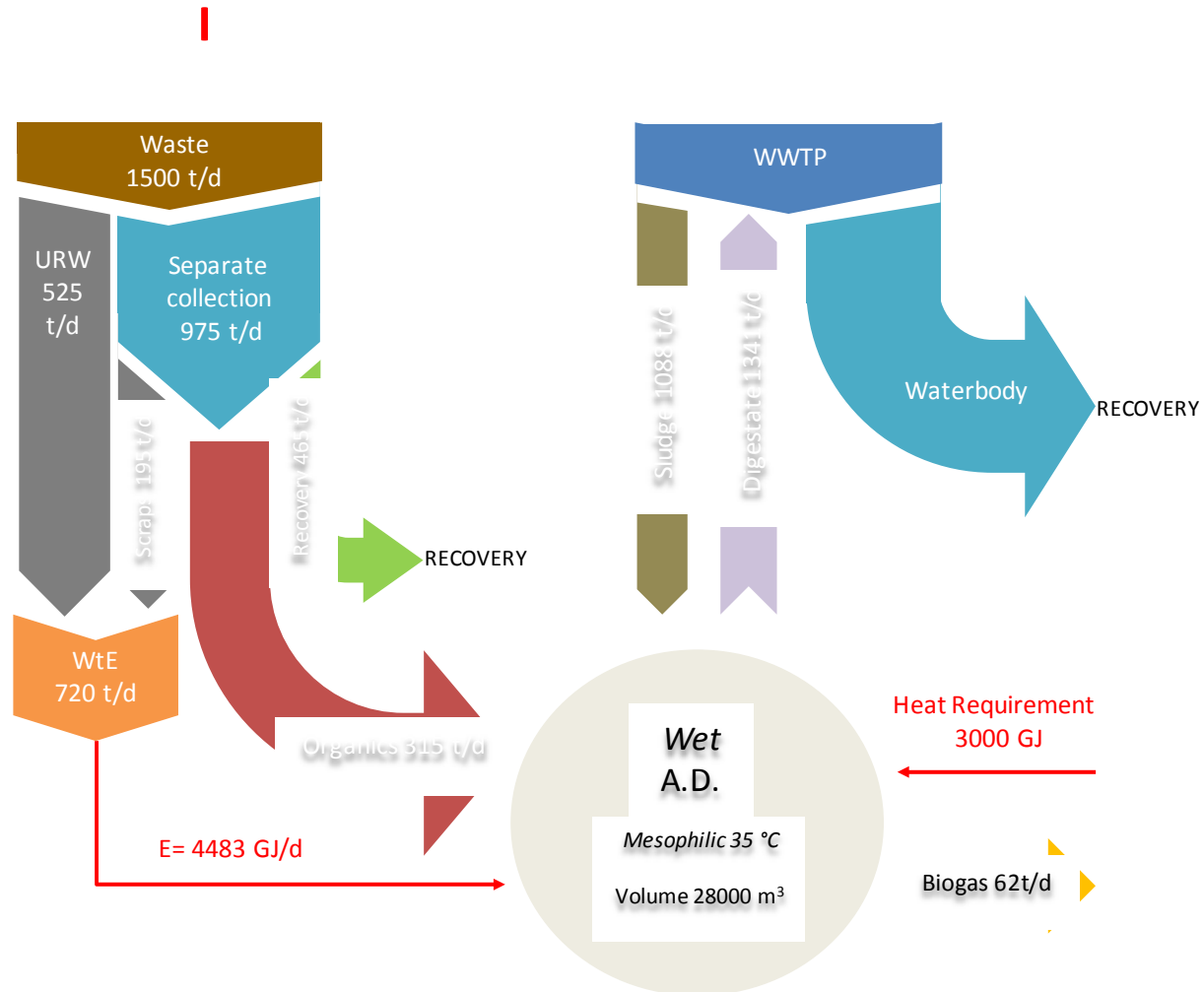
I SCENARIO

I SCENARIO – WET MESOPHILIC		
\dot{m} OF-MSW	315	t/d
OF-MSW _{TS}	25	%
OF-MSW _{TVS}	80	%
\dot{m} Sludge	1,088	t/d
Sludge _{TS}	4	%
Sludge _{TVS}	70	%
\dot{m} Mixture	1,403	t/d
Mixture _{TS}	8.70	%
Volume Digester	28,060	m ³
OL OF-MSW	63	t _{TSV} /d
OL sludge	30	t _{TSV} /d
OL Mixture	93	t _{TSV} /d
OLR	3.3	kg _{TSV} /m ³ d
SGP	0.55	m ³ biogas/kg _{TVS}
T _{feed} Mesophilic	12	°C
T _{out} Mesophilic	35	°C
v° BIOGAS	51,397	m ³ biogas/d
\dot{m} BIOGAS	62	t/d
\dot{m} DIGESTATE	1,341	t/d
Heat Requirement	3,000	GJ

COMPARISON OF THE DIFFERENT OPERATING CONDITIONS



RESULTS AND DISCUSSION



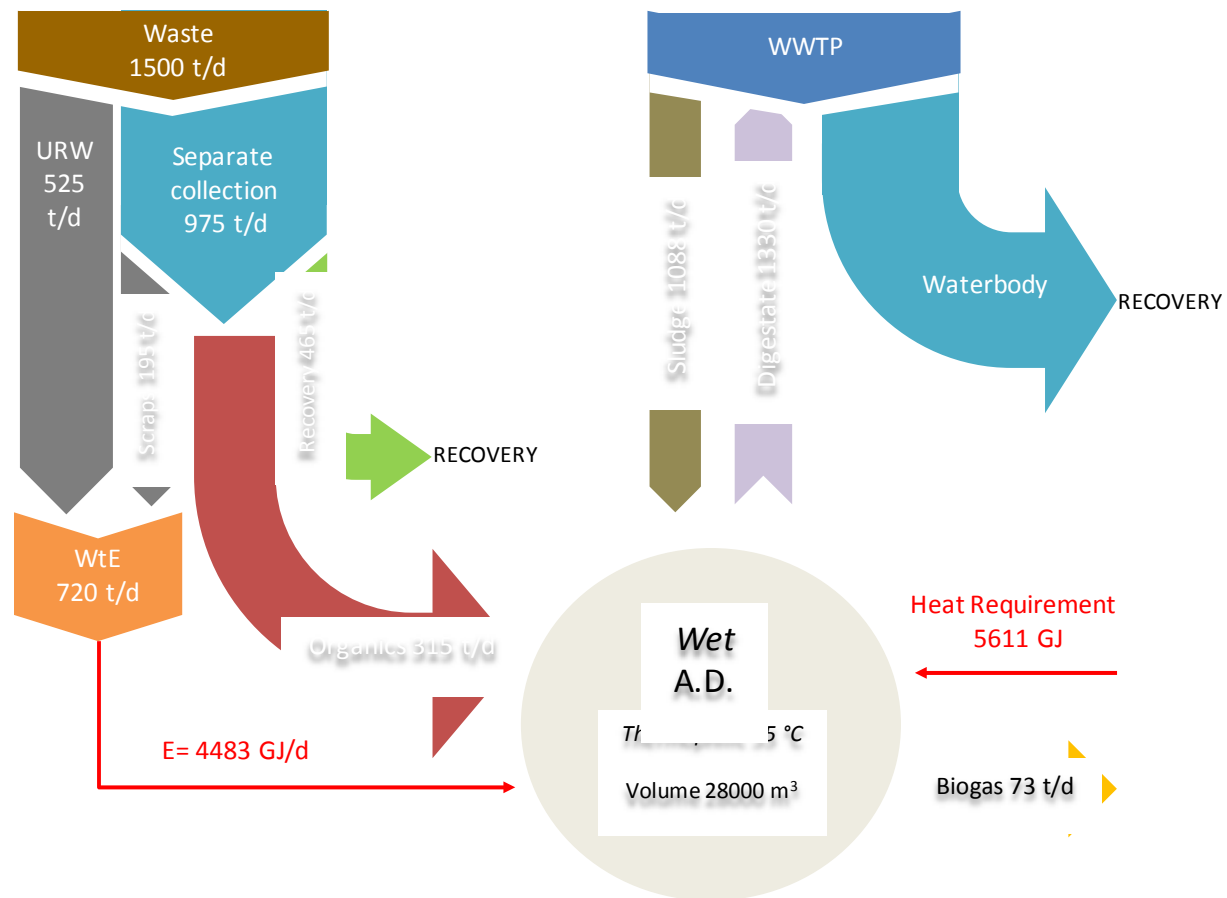
RESULTS AND DISCUSSION

II SCENARIO

II SCENARIO – WET THERMOPHILIC		
\dot{m} OF-MSW	315	t/d
OF-MSW _{TS}	25	%
OF-MSW _{TVS}	80	%
\dot{m} Sludge	1,088	t/d
Sludge _{TS}	4	%
Sludge _{TVS}	70	%
\dot{m} Mixture	1,403	t/d
Mixture _{TS}	8.70	%
Volume Digester	28,060	m ³
OL OF-MSW	63	t _{TSV} /d
OL sludge	30	t _{TSV} /d
OL Mixture	93	t _{TSV} /d
OLR	3.3	kg _{TSV} /m ³ d
SGP	0.65	m ³ biogas/kg _{TVS}
T _{feed} Thermophilic	12	°C
T _{out} Thermophilic	55	°C
v° BIOGAS	60,752	m ³ biogas/d
\dot{m} BIOGAS	73	t/d
\dot{m} DIGESTATE	1,330	t/d
Heat Requirement	5,611	GJ

RESULTS AND DISCUSSION

II SCENARIO



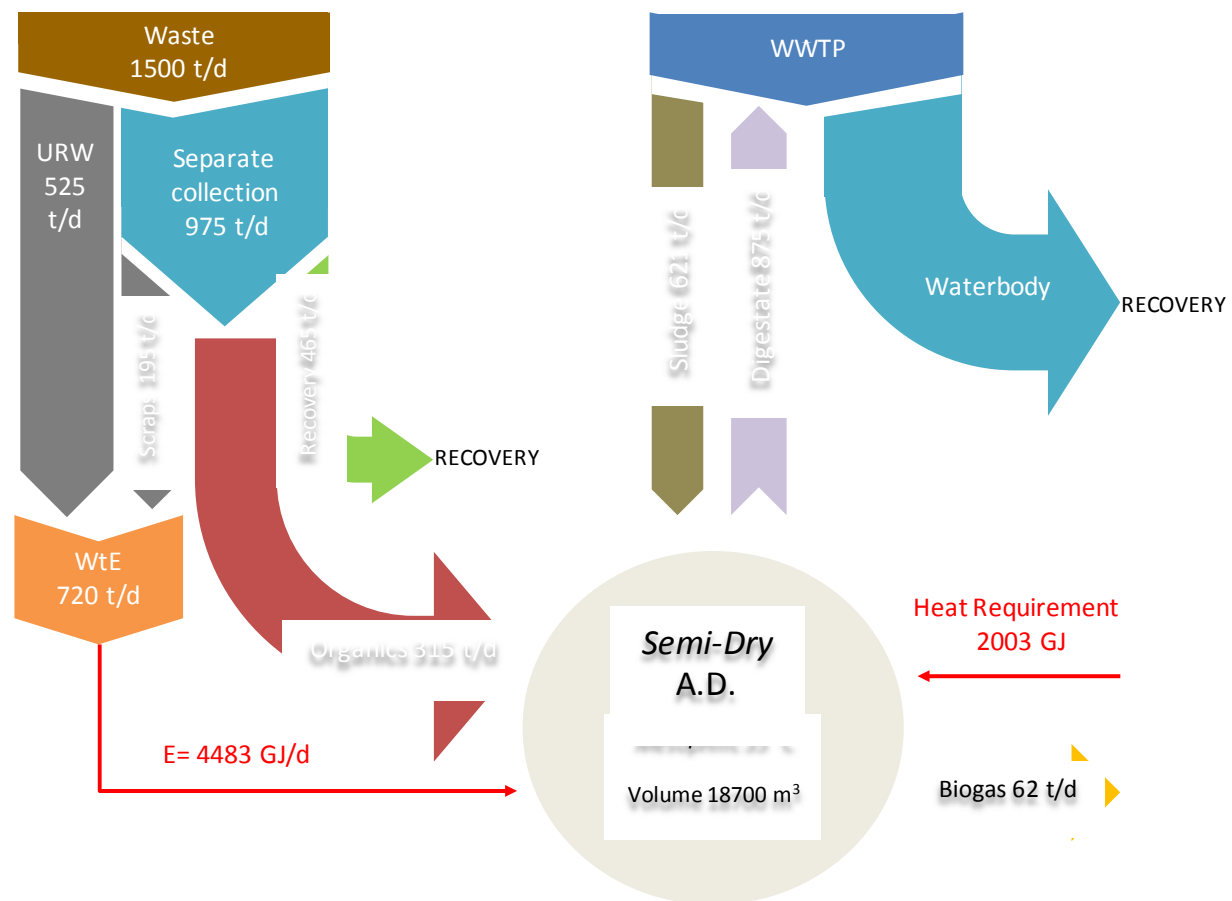
RESULTS AND DISCUSSION

III SCENARIO

III SCENARIO – SEMI-DRY MESOPHILIC		
\dot{m} OF-MSW	315	t/d
OF-MSW _{TS}	25	%
OF-MSW _{TVS}	80	%
\dot{m} Sludge	621	t/d
Sludge _{TS}	7	%
Sludge _{TVS}	70	%
\dot{m} Mixture	937	t/d
Mixture _{TS}	13	%
Volume Digester	18,728	m ³
OL <i>OF-MSW</i>	63	t _{TSV} /d
OL sludge	30	t _{TSV} /d
OL Mixture	93	t _{TSV} /d
OLR	4.9	kg _{TSV} /m ³ d
SGP	0.55	m ³ biogas/kg _{TVS}
T _{feed} Mesophilic	12	°C
T _{out} Mesophilic	35	°C
v° BIOGAS	51,400	m ³ biogas/d
\dot{m} BIOGAS	62	t/d
\dot{m} DIGESTATE	875	t/d
Heat Requirement	2003	GJ

RESULTS AND DISCUSSION

III SCENARIO



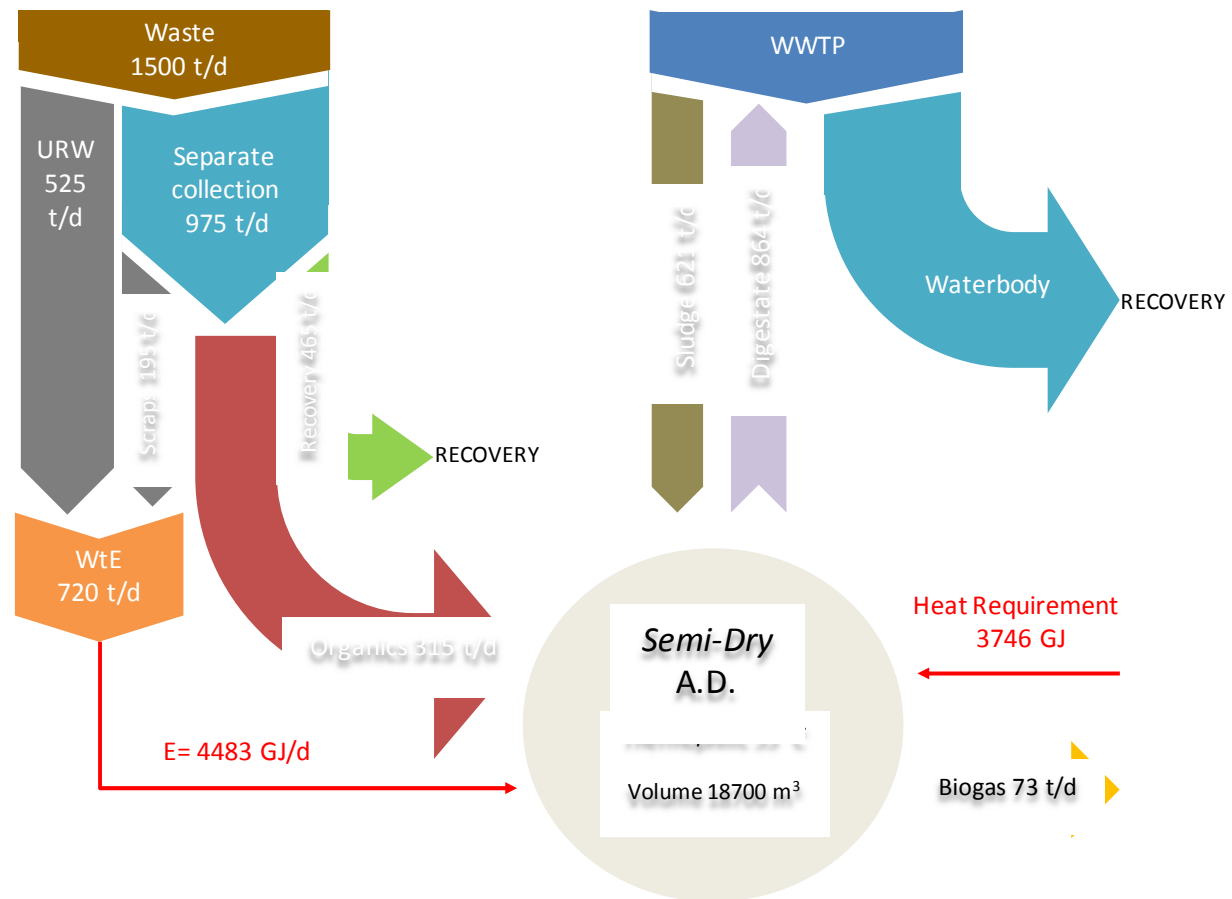
RESULTS AND DISCUSSION

IV SCENARIO

IV SCENARIO – SEMI-DRY THERMOPHILIC		
\dot{m} OF-MSW	315	t/d
OF-MSW _{TS}	25	%
OF-MSW _{TVS}	80	%
\dot{m} Sludge	621	t/d
Sludge _{TS}	7	%
Sludge _{TVS}	70	%
\dot{m} Mixture	937	t/d
Mixture _{TS}	13	%
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OL OF-MSW	63	t _{TSV} /d
OL sludge	30	t _{TSV} /d
OL Mixture	93	t _{TSV} /d
OLR	4.9	kg _{TSV} /m ³ d
SGP	0.65	m ³ biogas/kg _{TVS}
T _{feed} Thermophilic	12	°C
T _{out} Thermophilic	35	°C
v° BIOGAS	60,752	m ³ biogas/d
\dot{m} BIOGAS	73	t/d
\dot{m} DIGESTATE	864	t/d
Heat Requirement	3746	GJ

RESULTS AND DISCUSSION

IV SCENARIO



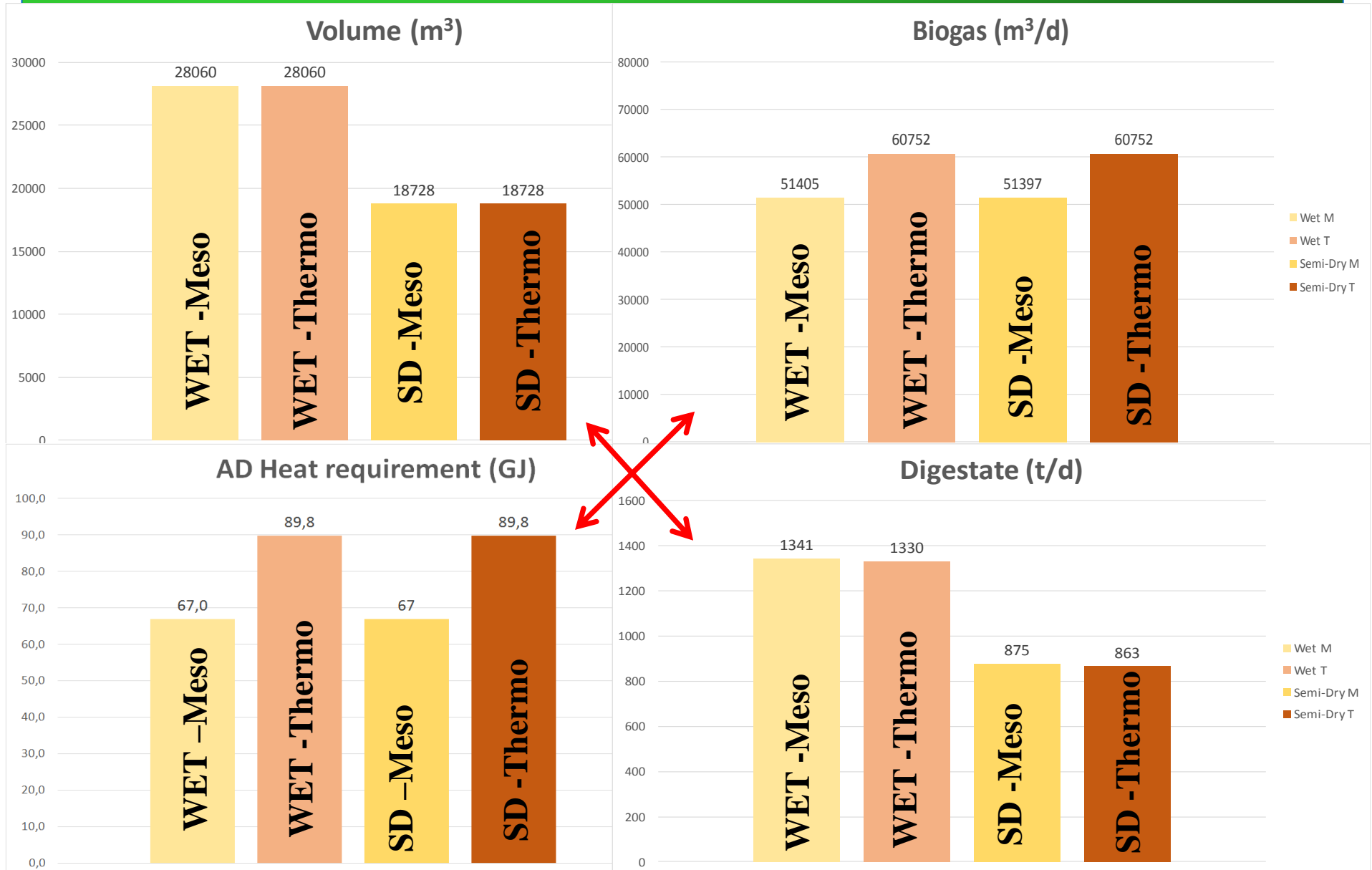


termovalorizzazione

rifiuto (RUR + scarti) (t)	Potere calorificototale (MJ/t)	energia totale (GJ)	rendimento termico (GJ)	energia		Energia elettrica	% scorie	scorie a recupero (t)
				termica prodotta all'anno	rendiment elettrico (GJ)			
719	10736	7719	0,58	4477	0,26	2007	15%	108

Volume digestore (m3)	T iniziale miscela (°C)	T di		Perdita dalle pareti (%)	kcal/ton (m3)	Mcal	Gcal	GJ
		processo miscela (°C)						
22000	12	55		10%	1000	9.469	9,5	40

COMPARISON OF THE DIFFERENT OPERATING CONDITIONS

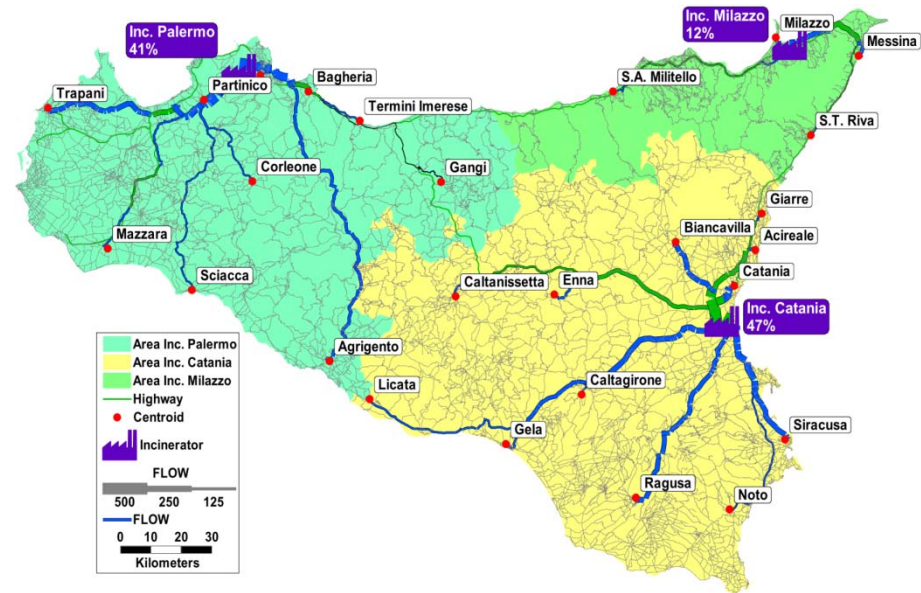
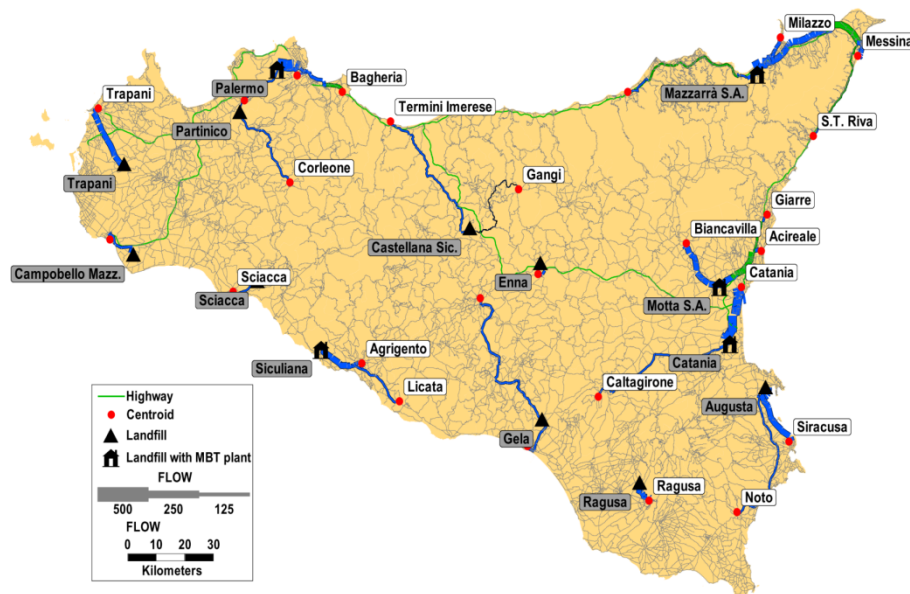


RESULTS AND DISCUSSION

Key results for different scenarios

Scenario	Volume (m ³)	Biogas (t/d)	Digestate (t/d)	Heat Requirement (GJ)
I	28,060	62	1,341	3,002
II	28,060	72.9	1,330	5,612
III	18,728	62	875	2,003
IV	18,728	72.9	864	3,746

Comparison of the two waste management scenarios in Sicily



Scenario	Separate	Recovery	Composting	AD	MBT	WIE	Landfill	Total	CO ₂
	collection		plants ¹						
	(%)	(%)	(%)	(%)	(%)	(%)	(%)	cost (€/day)	(Kg/day)
Current	15	12	5	0	90 ²	0	88	5580	6510
Expected	65	52	0	20 ¹	0	48	2 ³	7350	8400

CONCLUSIONS

- Transportation issues are not so critical when compared to treatment and disposal issues
- The differences in transportation cost are even less significant when compared to all the other relevant components of a sustainable and holistic approach (i.e. landfill requirement reduction, energy saving, CO₂ reduction).
- Thermophilic + Semi-Dry is the best option in co-digestion process for sludge/biowaste mixtures treatment. It shows the best performances in terms of biogas yields and digestate management
- Energy request from thermophilic process can be easily supported when considering the heat recovery from WTE plant
- The proposed model could represent a prospective solution for stakeholders to significantly improve waste and sludge issues currently affecting Southern Europe regions in large metropolitan areas where industrial symbiosis can be profitably applied

Take home message.....

21/6/2016

Sicily to send its rubbish to Austria - The Local

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National

Sicily to send its rubbish to Austria

Published: 29 Dec 2014 09:19 GMT+01:00



Trash from the Italian island of Sicily will next year be processed at special treatment plants in Austria.

After years of problems with waste disposal, the Italian island of Sicily has signed a deal to send a significant portion of its increasing piles of trash to Austria for processing.

Sicilian media reported that hundreds of tonnes of garbage will be transferred by ship and train to Austria during 2015, for disposal by specialized waste treatment plants in the central-European country.

The Sicilian Regional Assembly received the green light from Rome for this option, despite criticism by local media for the expected tax hikes required to pay for the transport and processing.

Rosario Crocetta, the former communist and openly-gay president of the regional assembly of Sicily, pushed through the proposals in the face of opposition from the leftist SEL party, which accused the president of failing to properly address the island's mounting environmental problems.

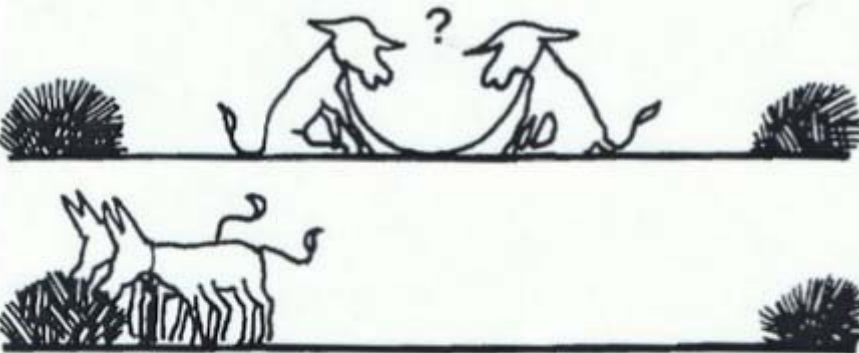
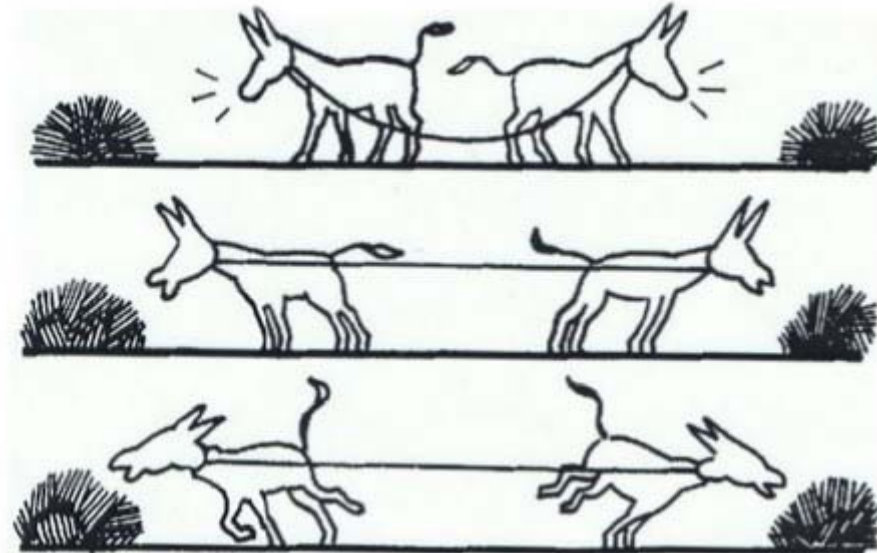
Crocetta became president after achieving a strong anti-Mafia reputation, and has persevered in driving an anti-corruption program, despite several attempts on his life.

Story continues below



....and of course going on with landfill disposal

Stop politically fighting and simply start working (and thinking) like a Donkey



**Thanks for
your kind
attention**

