School of Chemical and

Process Engineering

UNIVERSI

# NOVEL CATALYTIC THREE STAGE REACTOR SYSTEM FOR HYDROGEN PRODUCTION FROM BIOMASS

Japhet Oladipo

## OUTLINE

Background **D**Aims and Objectives **D**Experimental Rig **D**Experiment Results **D**Future Works 

## BACKGROUND

There is a growing need for hydrogen due to its environmentally friendly properties such as

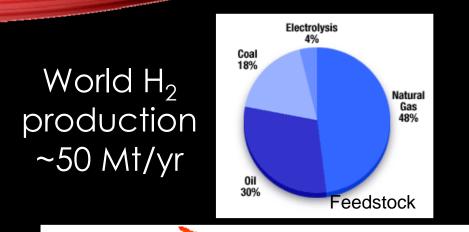
## Clean fuel source

The only by product on combustion is water

Highest energy per unit mass (143.31 kj/g)
Potential to be a future fuel



#### HYDROGEN-PRODUCTION: CATALYTIC METHANE STEAM REFORMING



Synthesis Gas Pure Hvdrogen Shift Reactor Methane Methane Reformer fuel feed PSA. purification Sulfur Scrubber Waste gas 75% Unreacted materials Hydrogen Steam Steam Clean methane

Steam-methane reforming reaction e.g. ~800 °C; Ni-catalyst  $CH_4 + H_2O \rightarrow CO + 3H_2$ 

Water-gas shift reaction e.g. 350 °C: Fe-catalyst  $CO + H_2O \rightarrow CO_2 + H_2$ 

Commercial catalytic methane steam reforming

Source: http://www.digipac.ca/chemical/; http://www.airproducts.com

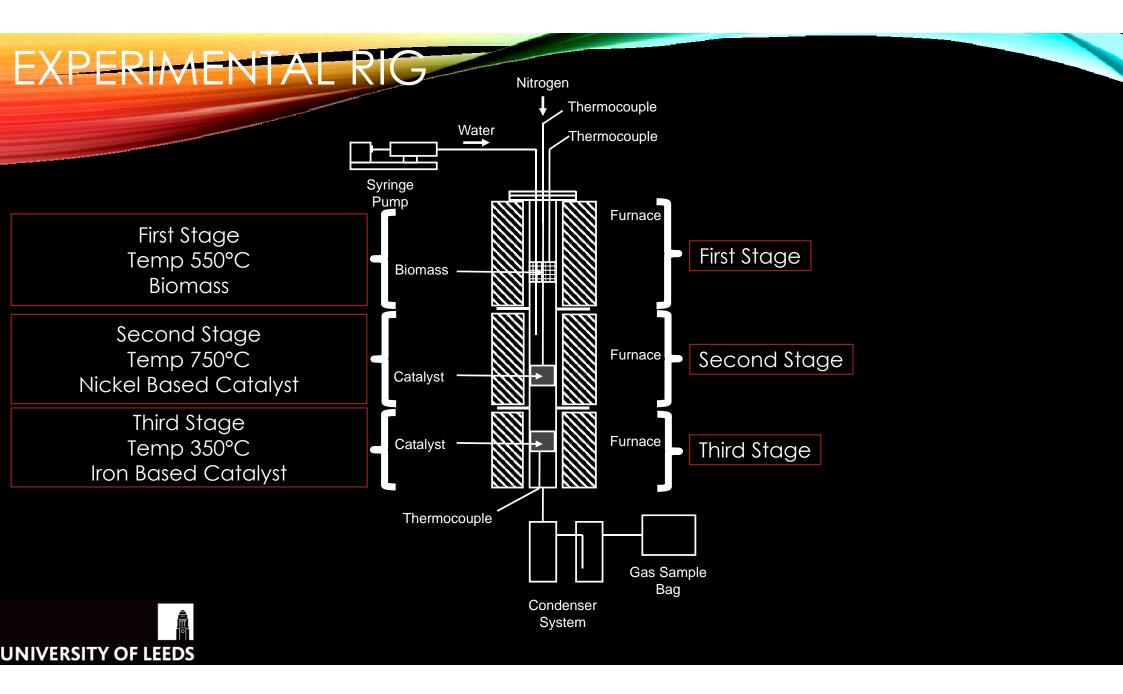
## AIMS AND OBJECTIVES

Aim: To develop a novel, three stage catalytic process for hydrogen production from the gasification of biomass waste.

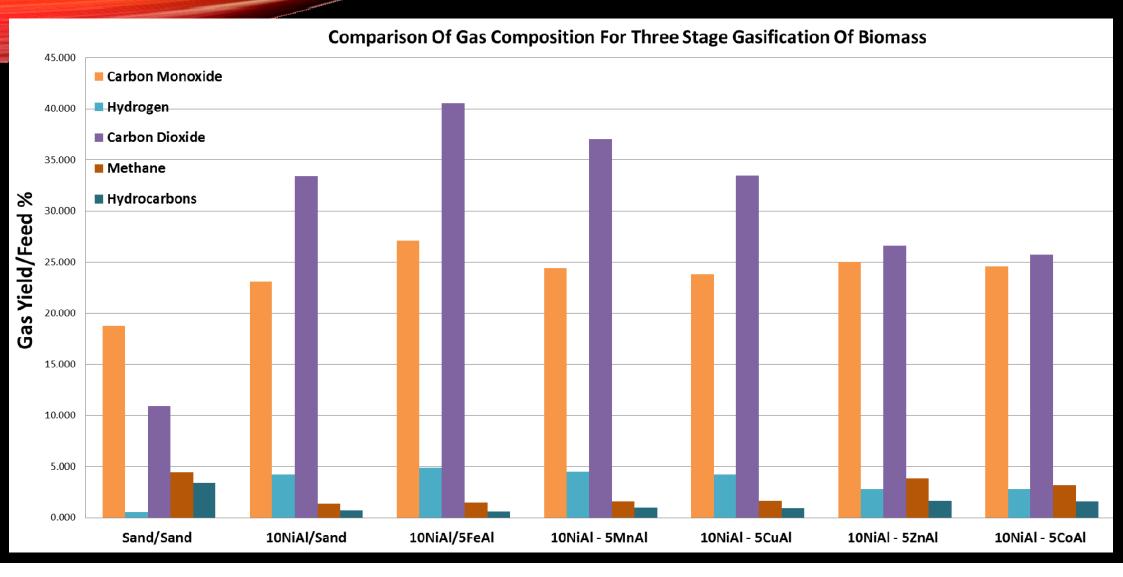
### Objectives:

- To produce different novel catalyst for hydrogen production from the gasification of biomass
- To develop the best operating conditions to produce the optimum hydrogen yield using a novel three stage reactor system

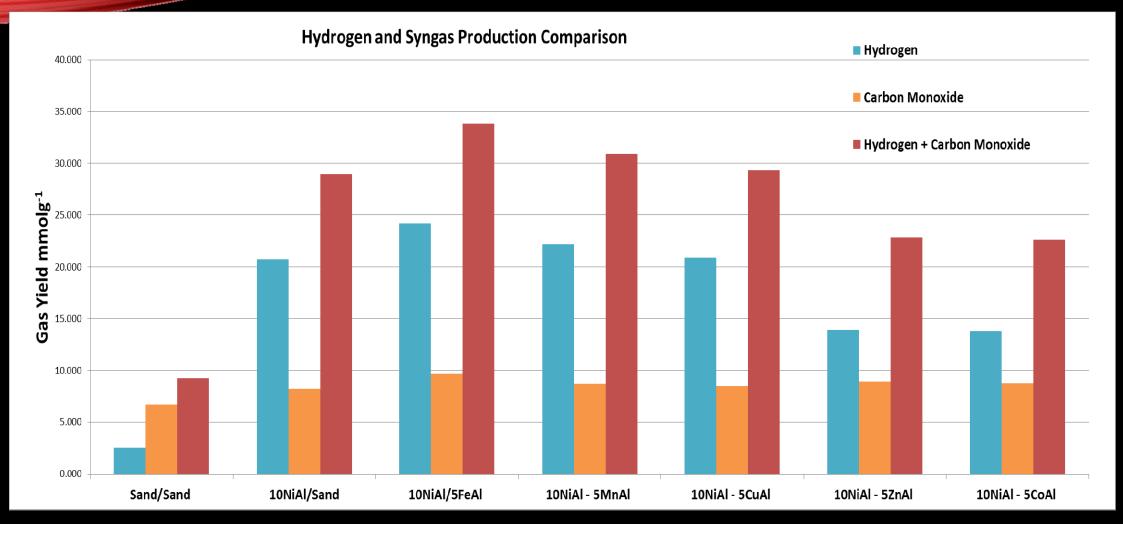




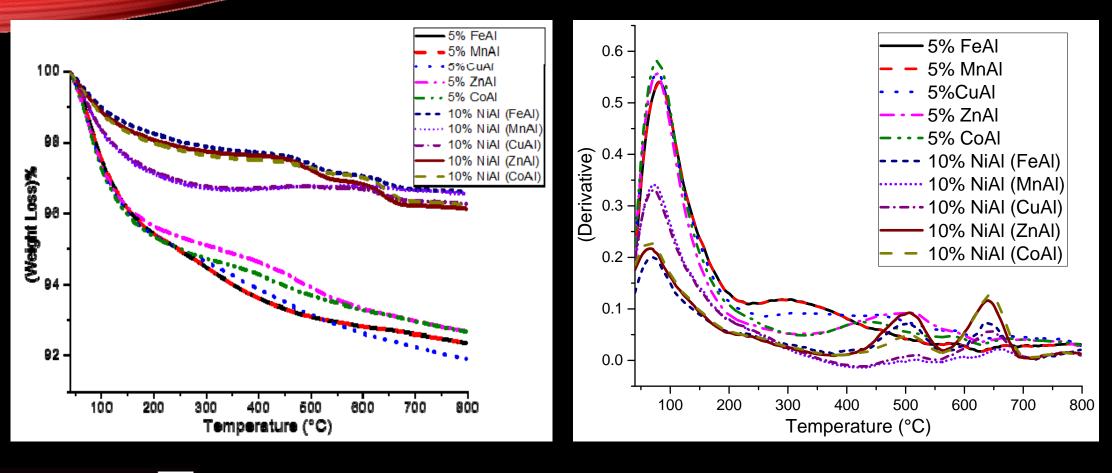
## EXPERIMENTAL RESULTS GAS COMPOSITION



### EXPERIMENTAL RESULTS HYDROGEN AND CARBON MONOXIDE COMPARISON



#### EXPERIMENTAL RESULTS TEMPERATURE PROGRAMMED OXIDATION (TPO)



UNIVERSITY OF LEEDS

## CONCLUSION

- IO%NIAI/5%FeAI produced the highest amount of Hydrogen and Carbon monoxide approximately 34mmol/g in comparison to the other 4 catalyst studied
- □10%NiAl/5%FeAl produced approximately 75% biomass to gas conversion, which was the highest biomass to gas conversion for all the catalyst studied
- □10%NiAl/5%CoAl produced approximately 60% biomass to gas conversion, which was the lowest biomass to gas conversion for all the catalyst studied
- Temperature Programmed Oxidation (TPO) showed carbon deposition between 1-3% for the 10% NiAl catalyst used in the second stage and 5-7% for the metal based catalyst used in the third stage
- The derivative of the TPO showed that metal based catalyst used in the third stage seems to show peaks corresponding to amorphous carbon while the nickel based catalyst used in the second stage seems to show peaks corresponding to filamentous carbon



## FUTURE WORKS

Currently investigating the effects of heating rate, steam flow rate and furnace temperature on the yield and composition of Hydrogen in the third stage reactor

Investigate the effect of metal loading and a mixture of metals in the third stage reactor for hydrogen production



# ANY QUESTIONS ?

#### Thank you for listening





School of Chemical and

Process Engineering

UNIVERSI

# NOVEL CATALYTIC THREE STAGE REACTOR SYSTEM FOR HYDROGEN PRODUCTION FROM BIOMASS

Japhet Oladipo