

Feasibility of sewage sludge-wheat straw co-composting amended with biochar



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- ❖ Composition analysis and environmental pollution of sludge
- ❖ Main treatment methods of sludge
- ❖ Disadvantages and improvement of sludge composting
- ❖ Ways of cleaning compost by sludge
- ❖ Conclusions





Sludge production and discharge

1、 Sludge production and characteristics

- ❖ **Sludge** : The product of sewage treatment is a very complex heterogeneous organism composed of organic fragments, bacteria, inorganic particles and colloids.
- ❖ **Characteristics** : High moisture content (over 80%) , High organic content , Liable to decay and stink , Fine particles , Small proportion , Colloidal liquid.

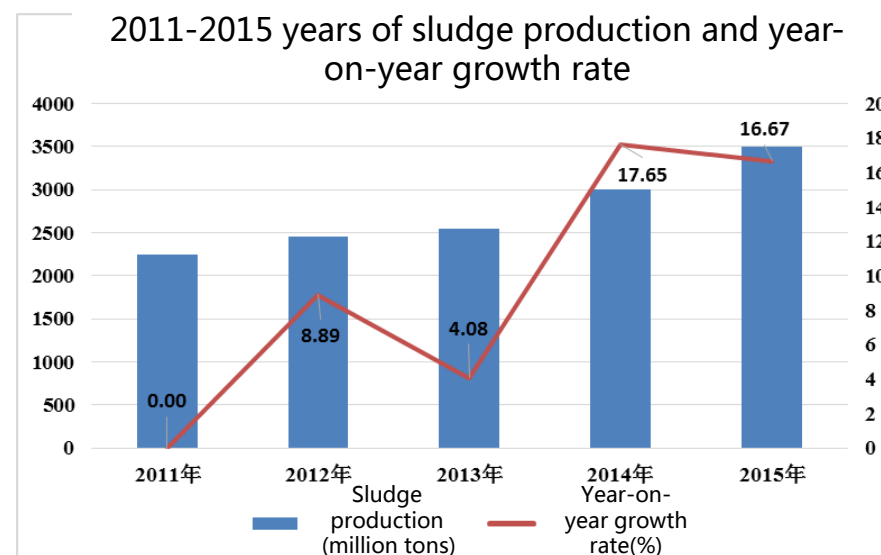
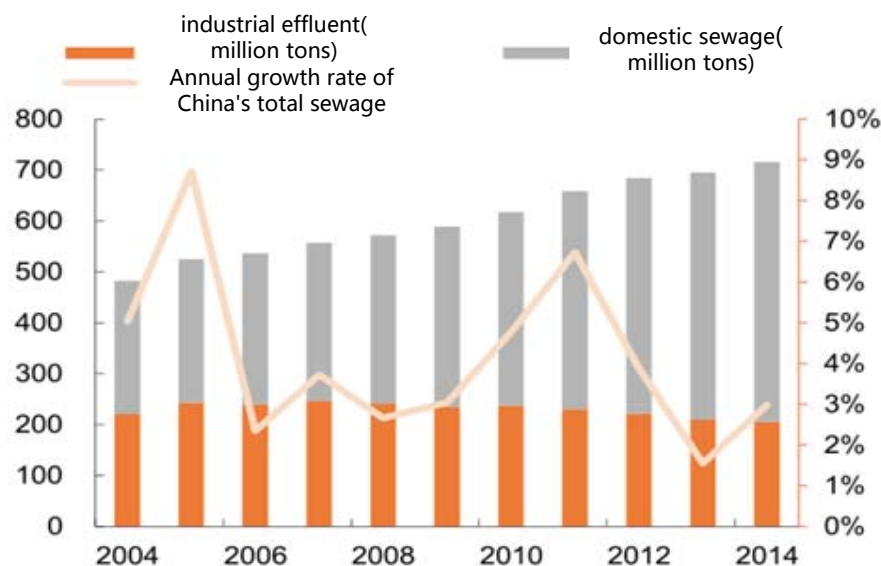




2、Sludge discharge

❖In 2015, China's daily sewage treatment capacity has reached 1.3 billion tons, annual output of sludge up to **350 million** tons.

China's sludge production is expected to reach **600-900 million** tons by 2020.

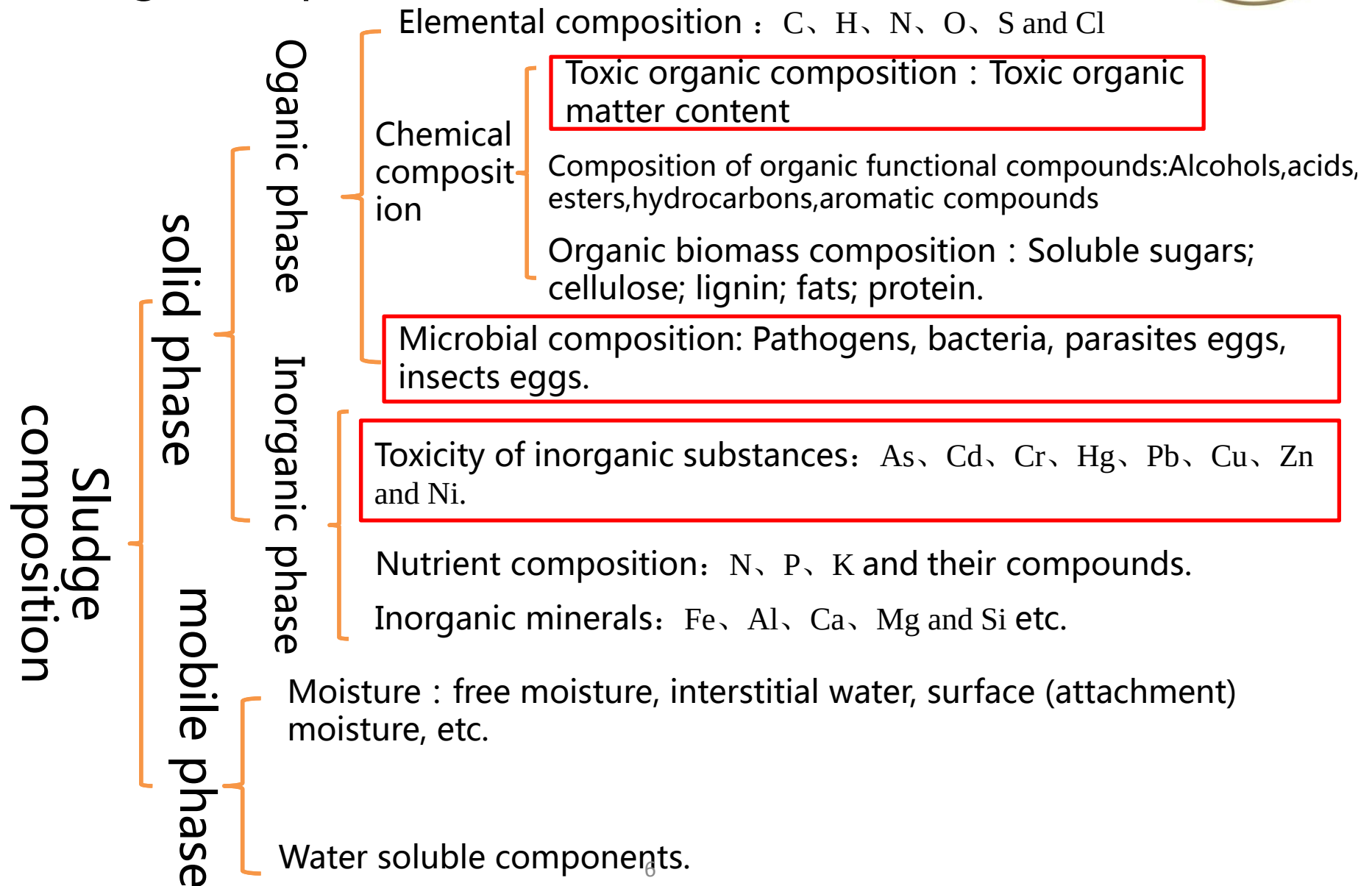




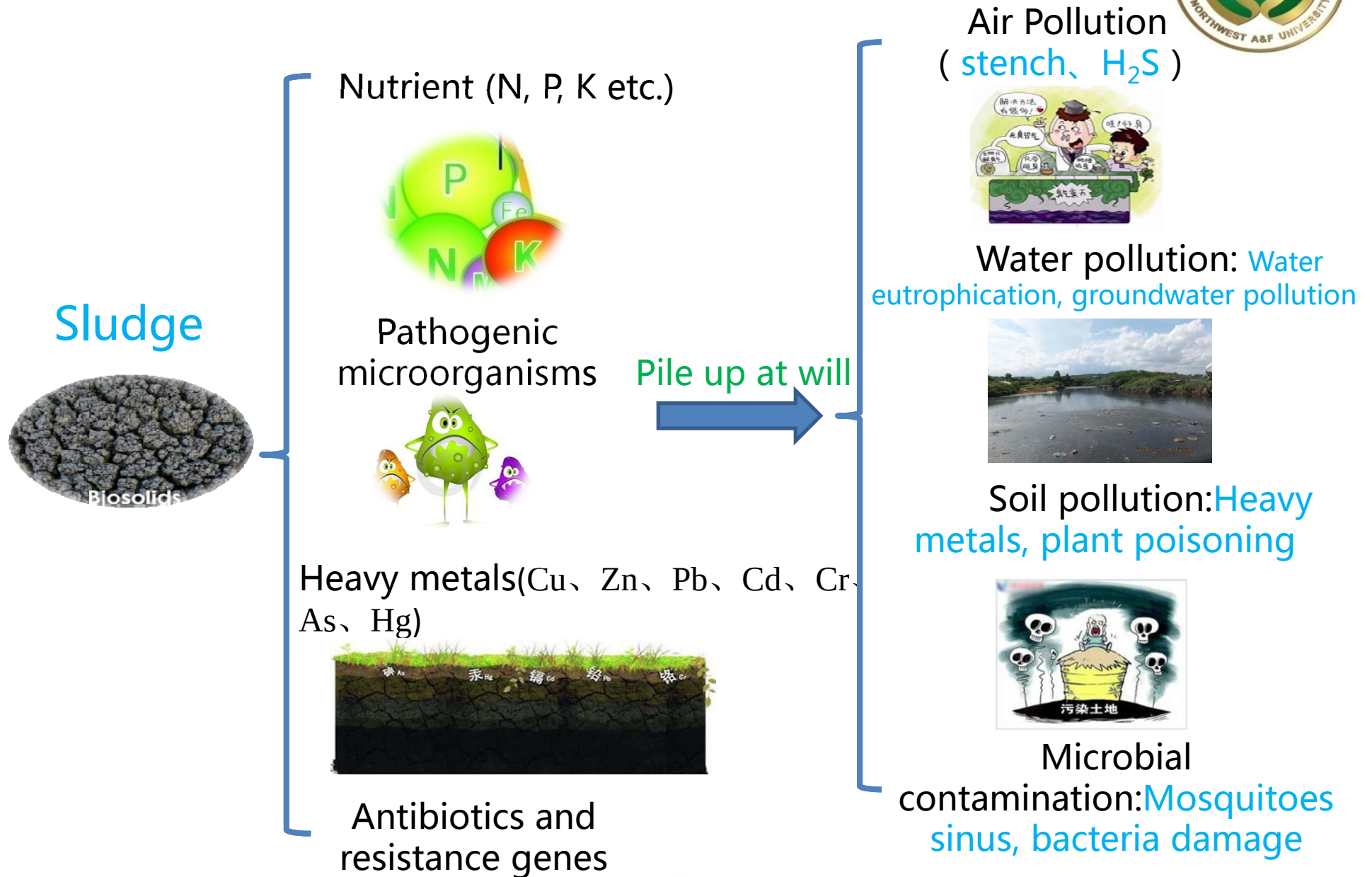
Sludge composition and environmental pollution



1、 Sludge composition



2、Environmental pollution of sludge





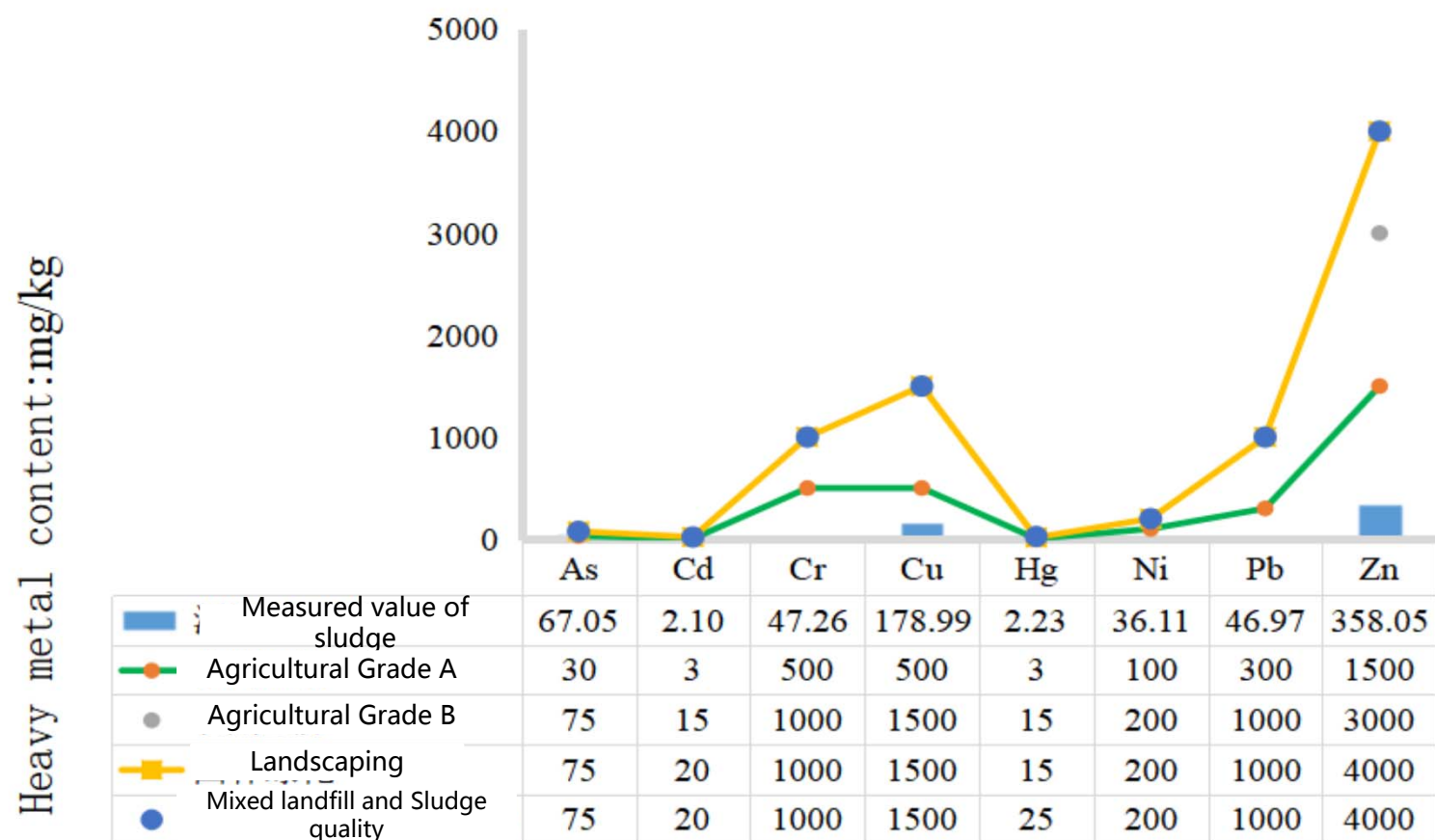
3、Xi'an sludge accumulation and heavy metal pollution





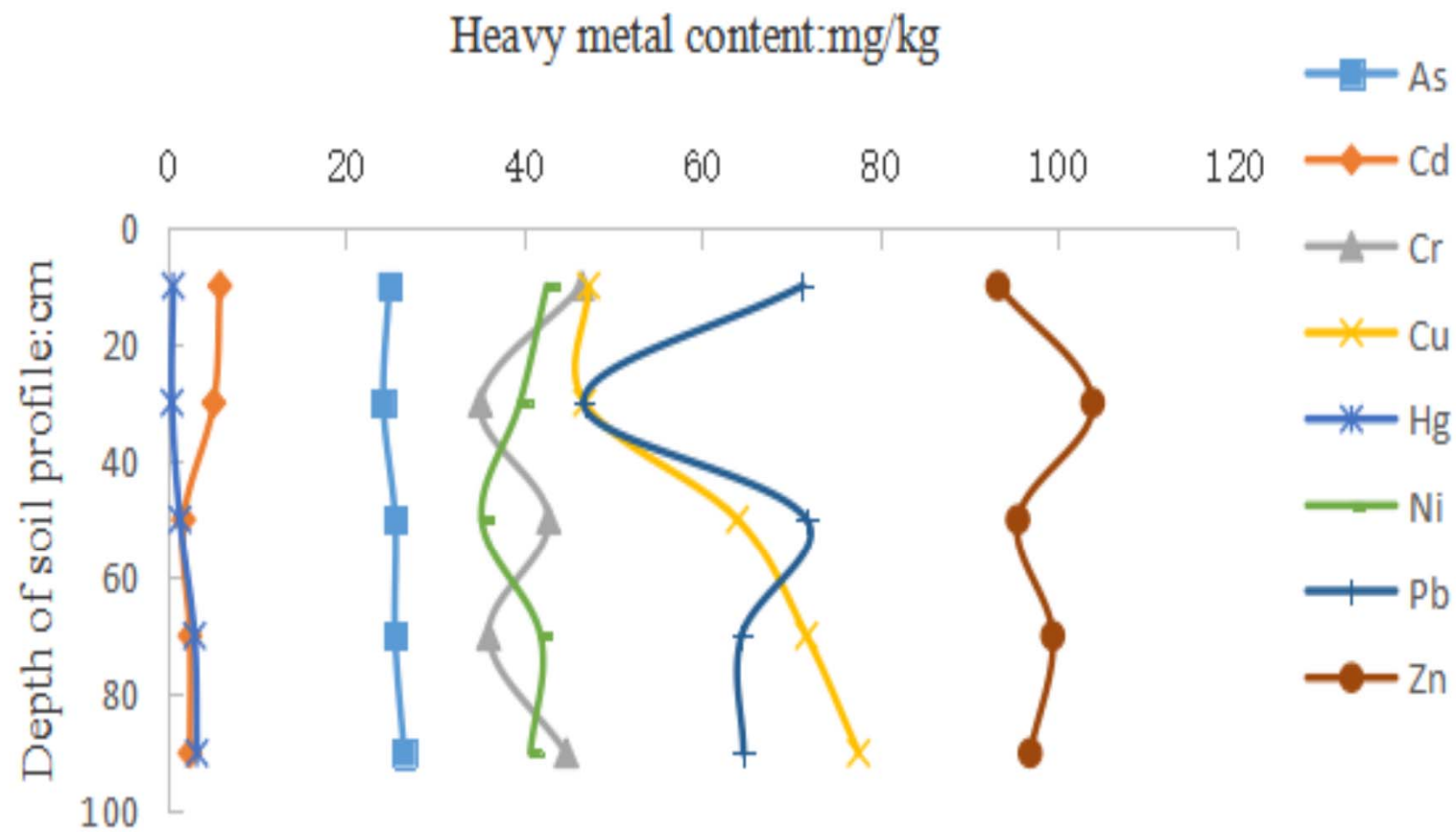


Comparison of Heavy Metals in Sludge with Related Standards



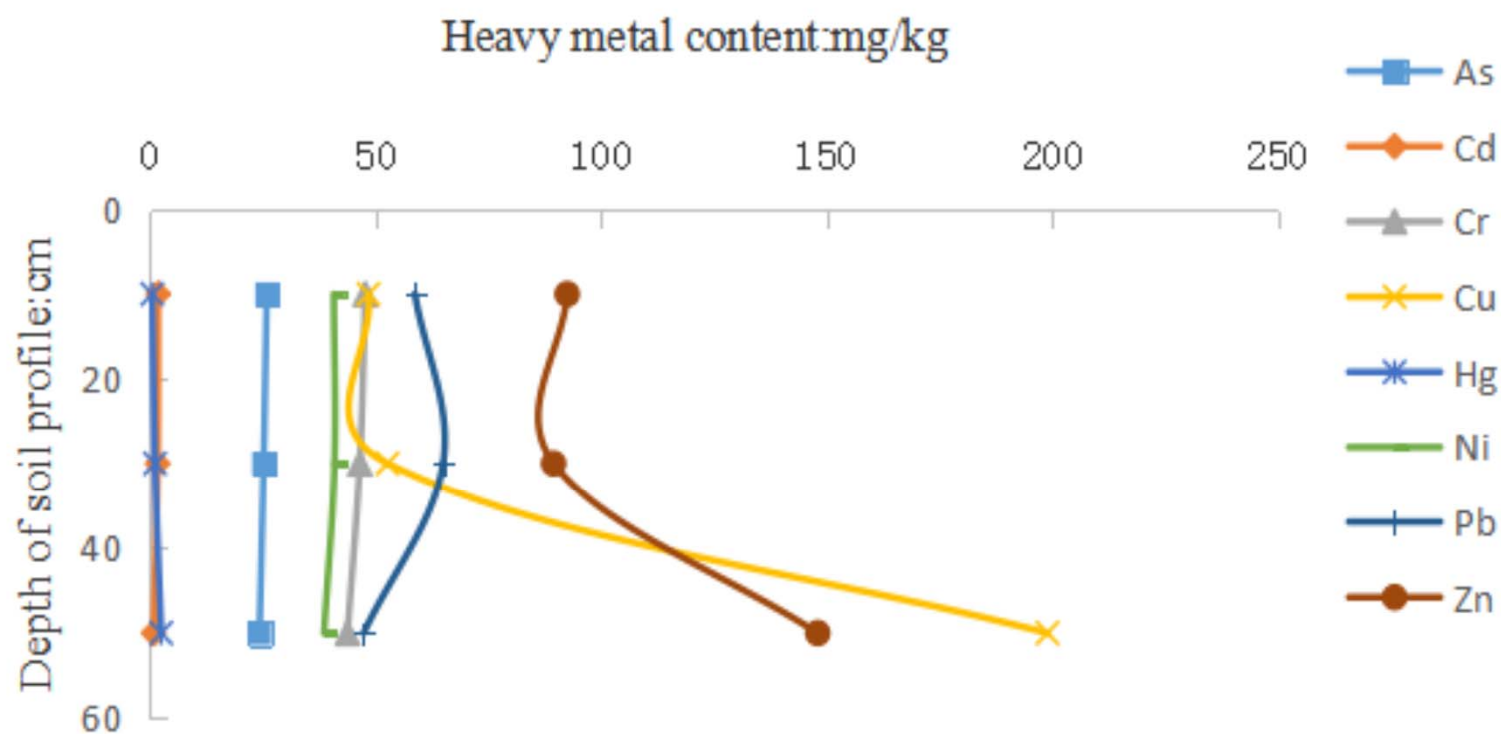


Heavy metal content of the soil profile distribution of the sludge dumps





Distribution of Heavy Metals in Soil Profiles of West Farmland in Sludge Yard



Main Treatment Methods of Sludge



1、 Traditional Disposal Methods and Disadvantages of Sludge

A、 Landfill disposal

embezzlement of land, soil and groundwater pollution

B、 Incineration

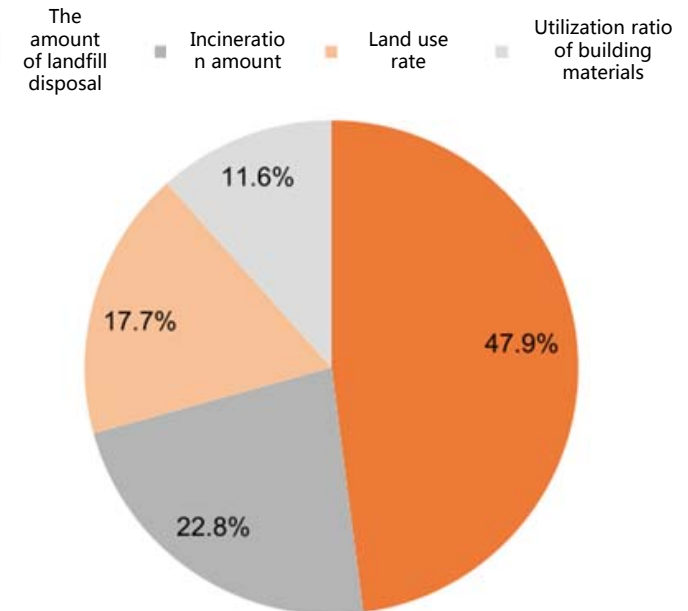
high energy consumption, large investment, air pollution (acid gas, fly ash)

C、 Land use (untreated)

heavy metal pollution, plant toxicity, pathogen transmission, odor

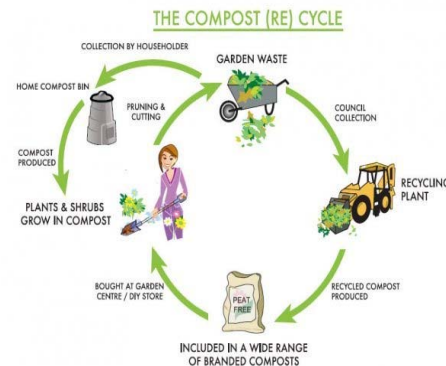
D、 Making building materials

low product quality, substandard

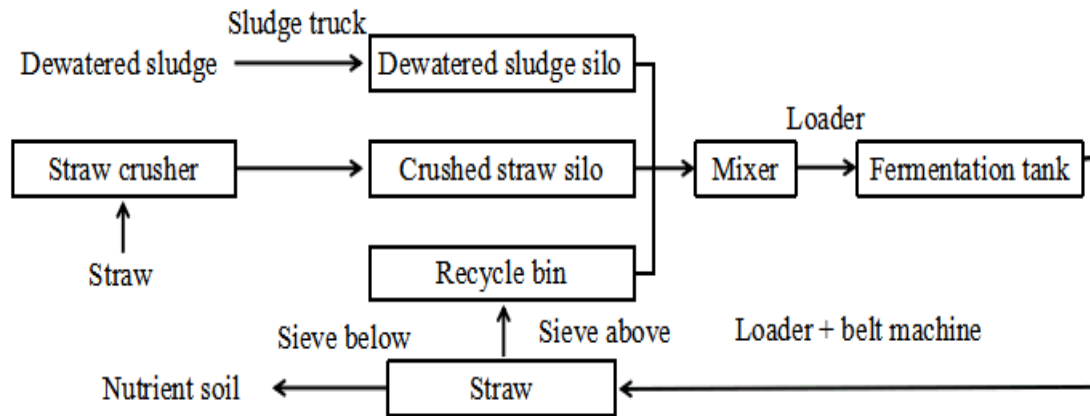


2、Aerobic composting process for sludge treatment

- ★ **Aerobic composting:** Under aerobic conditions, aerobic bacteria absorb, oxidize, and decompose the waste. Through their own life activities, microorganisms oxidize a portion of absorbed organic matter to simple inorganic substances, at the same time, the energy needed for the growth of microorganisms is released, the other part of the organism is synthesized into new cytoplasm, so the microbial growth and reproduction, produce more organisms.



Optimum composting parameters		
Parameter	Optimum range	Reference
C/N ratio	25-35	Haug, 1993; Choi, 1999
Moisture content	40-60%	He, 2008
Particle size	About 1 cm	P. Bueno, 2008
Temperature	50°C-65 °C	Epstein, 1983; Leton, 1990
pH	7-9	K. Nakasaki, 1993
Aeration rate	0.35 to 5 L h ⁻¹ kg ⁻¹	US. EPA



Composting process

Composting Processing Equipment





Disadvantages and Improvement of Sludge Composting



1、Disadvantages of traditional composting

- ★ ● Greenhouse gases and volatile organic compounds emissions

VFA、 CH_4 、 N_2O (Greenhouse effect)

- ★ ● Ammonia volatilization

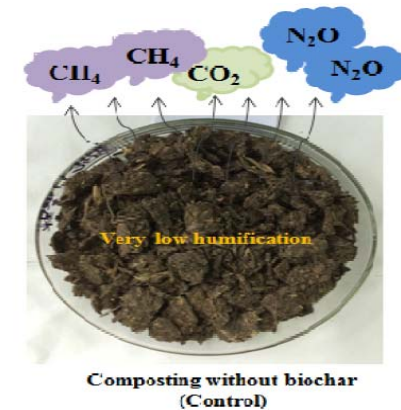
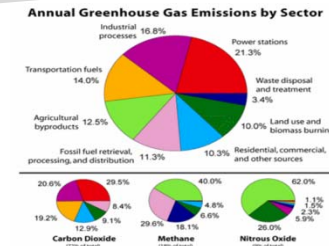
NH_3 (Nitrogen loss and Lower quality)

- ★ ● High activity of heavy metals

Cu 、 Zn 、 Pb 、 Cr 、 Cd 、 Hg 、 As (Soil pollution and Plant poisoning)

- ★ ● Low degree of humification

Humus、Humic acid (Poor quality)



2、Major ways to improve existing composting processes

- ★ A、Adjust the physical and chemical parameters of composting :

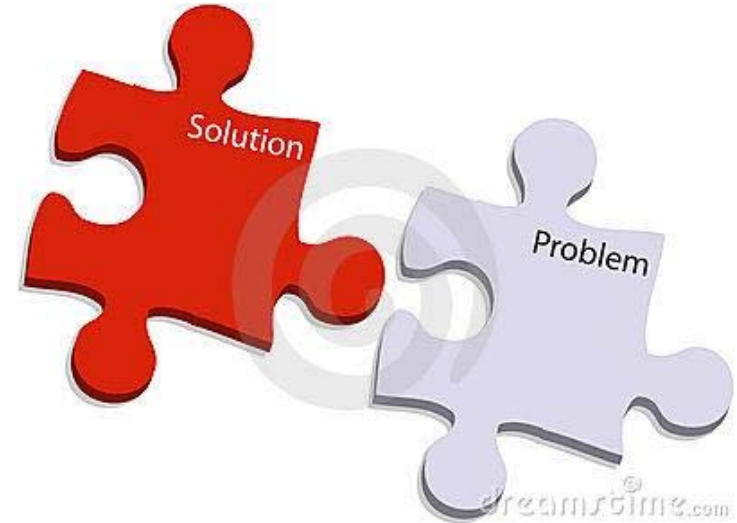
adjust C/N、 water content and aeration rate

- ★ B、 Add exogenous additives :

microbial additives, mineral additives and chemical additives

- ★ C、 Biological treatment :

Earthworms



Methodology



1

Formulation of starting mixture
(Biosolids+WS+ additives)



2

Mixing of additives:

Biochar : 0, 2, 4, 6, 8, 12 and 18% (dry weight basis)



3

Monitored the gaseous emission, temperature, pH, moisture, C/N ratio, NH_4^+ -N, during 0, 3, 7, 10, 14, 21, 28 and 42 days of the composting period.



4

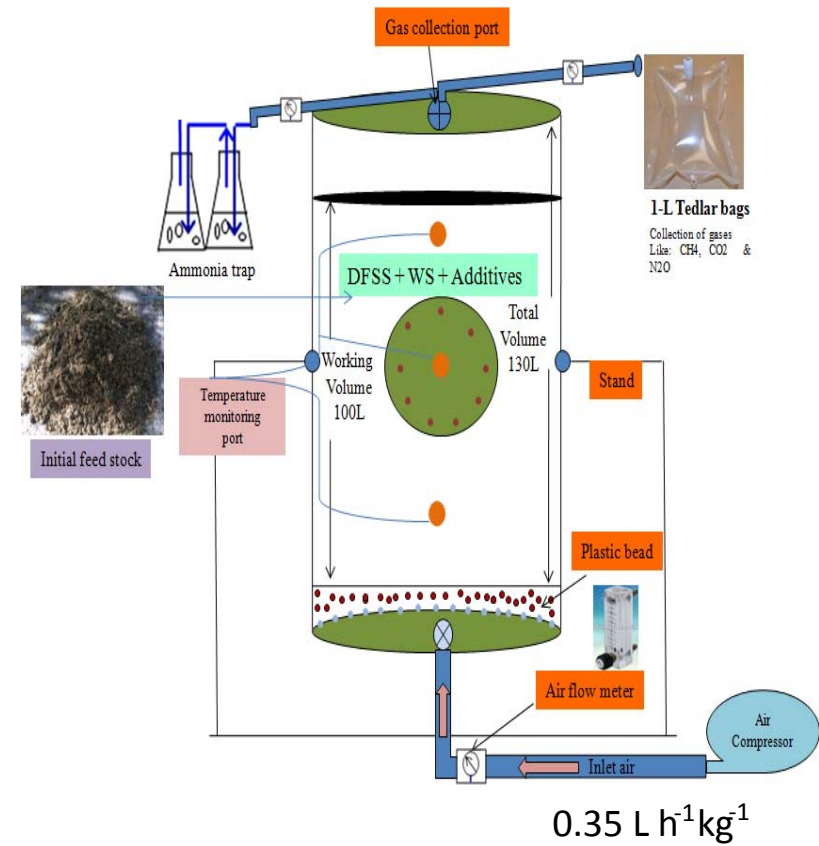
Compost maturity was evaluated and compared with TMECC compost quality standard.



Collection of Sewage sludge and mixing with bulking agents

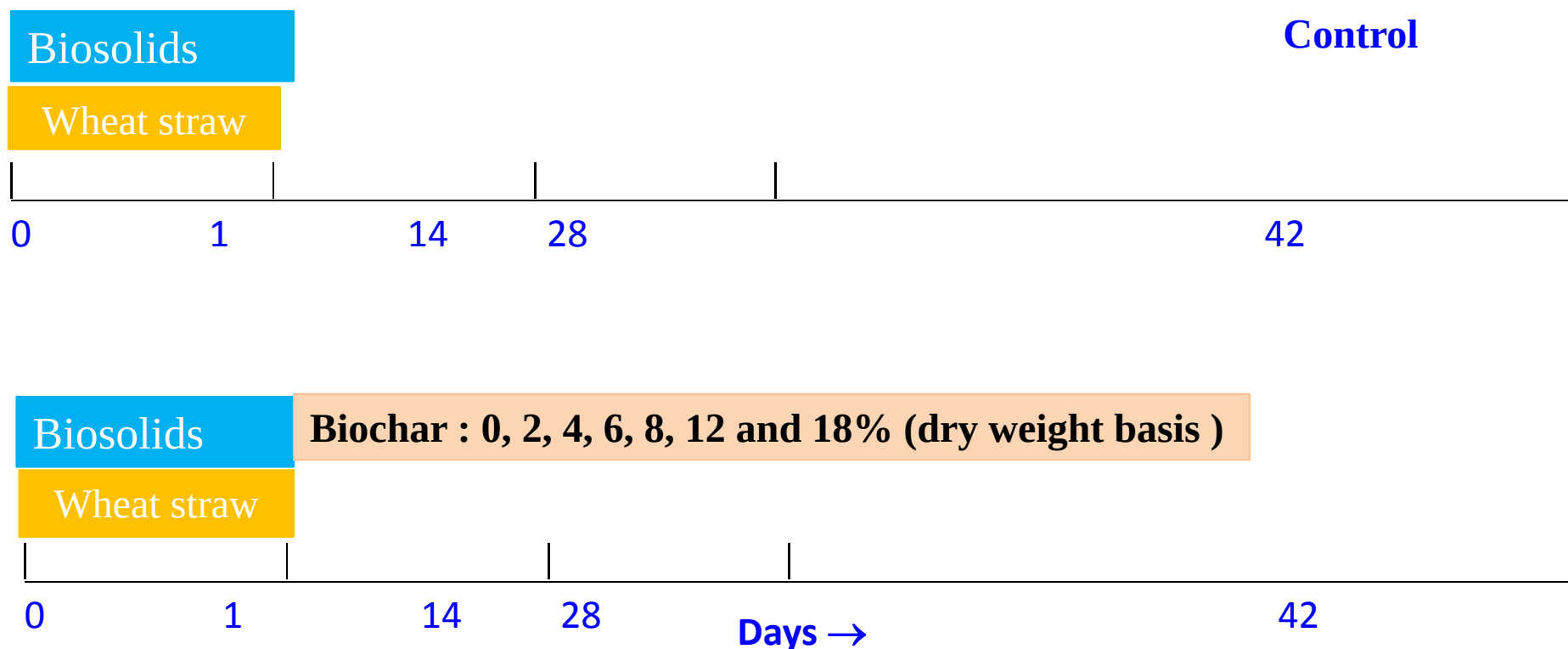


Flow diagram of composter





Treatments & Substrate addition



Dewatered fresh sewage sludge (DFSS) or Biosolids and wheat straw mixed 1:1 ratio on dry weight basis, while additives added on SS dry weight basis; Day 0: 50-60% moisture content

Bulk density of the compost mass in the reactor was determined to estimate the compost weight in the reactor ; Continuous thermophilic (55 °C)

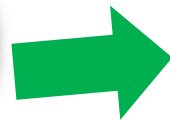
Flow Diagram of Composting Process



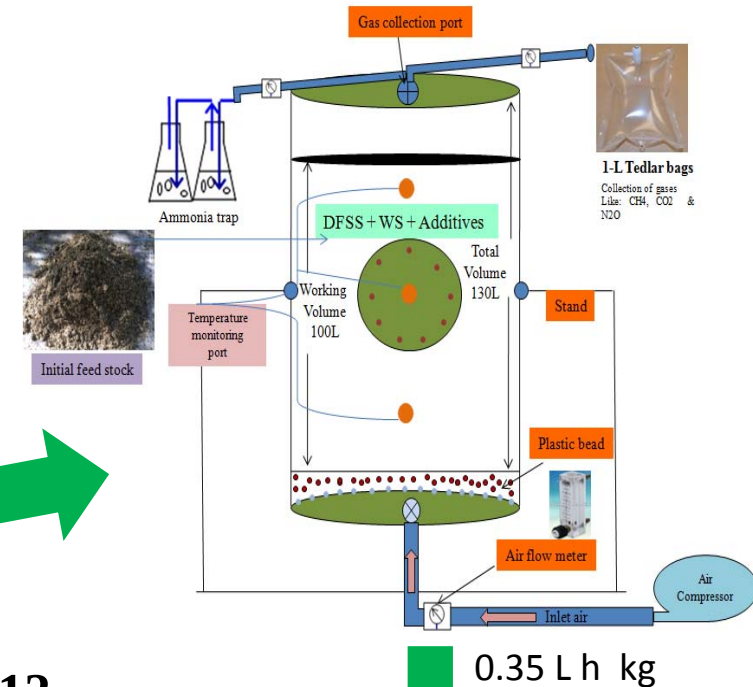
In vessel -130-L Composter



**Biosolids + Wheat straw
(Mixed 1:1 dry weight
basis)**



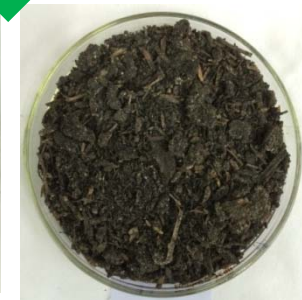
**Biochar : 0, 2, 4, 6, 8, 12
and 18% (dry weight
basis)**



0.35 L h kg



**Composting
without additives
(Control)**



**Composting with
additives**

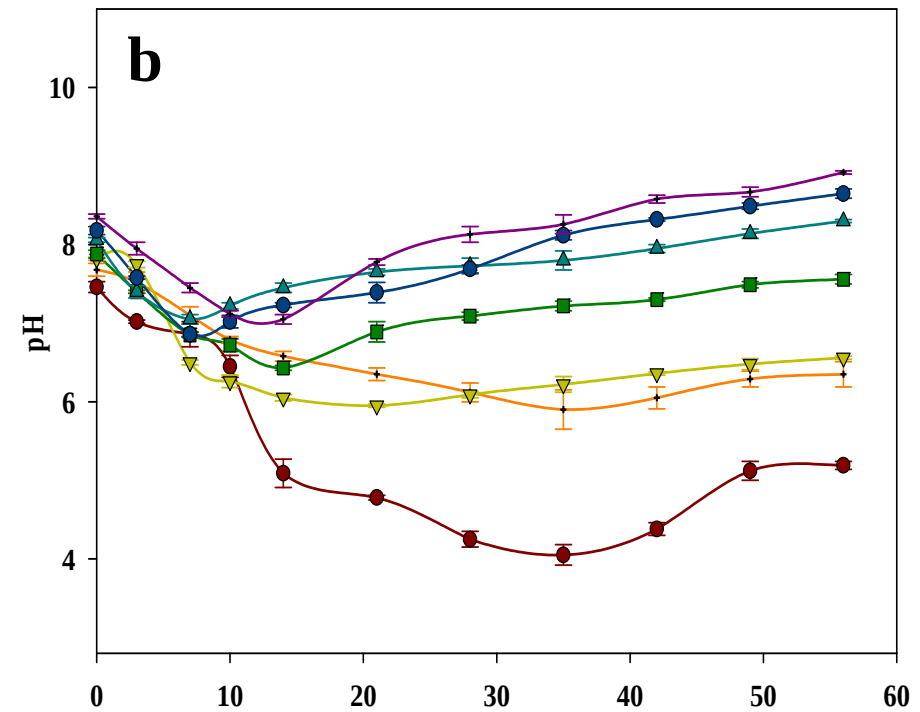
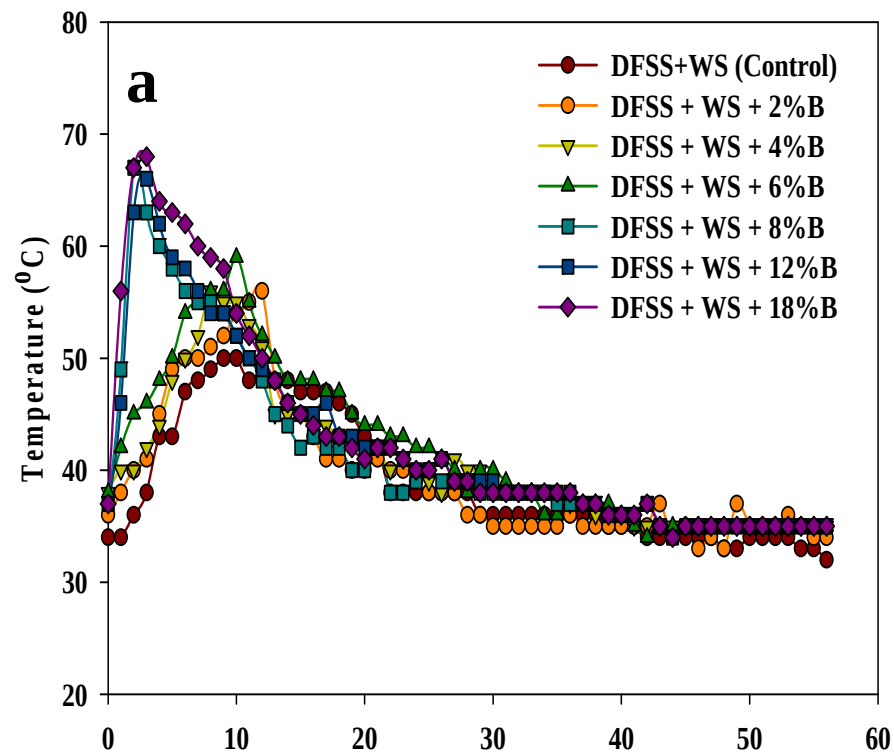
Initial Properties of Mixing Ratio



Parameters	DFSS	WS	Biochar	Mix
Moisture content (%)	81.24±1.85	10.43±0.20	2.42±0.50	56.23±1.45
pH (solid:water = 1:5)	7.27±0.04	4.93±0.14	8.78±0.10	8.12± 0.05
EC (mS cm ⁻¹) (Solid: water = 1:5)	5.10±0.16	0.71±0.03	0.98 ±0.03	3.05± 0.03
Total organic matter (%)	79.28±2.18	97.86±2.74	96.23±2.84	93.63± 2.78
Total organic carbon (%)	41.38±2.40	62.30±2.41	67.75±1.78	44.89± 1.02
Total Kjeldahl nitrogen (%)	2.81±0.15	0.80±0.03	0.58±0.02	1.78± 0.05
C:N ratio	14.72± 0.05	77.90±0.25	116.81 ± 1.43	25.21± 0.12

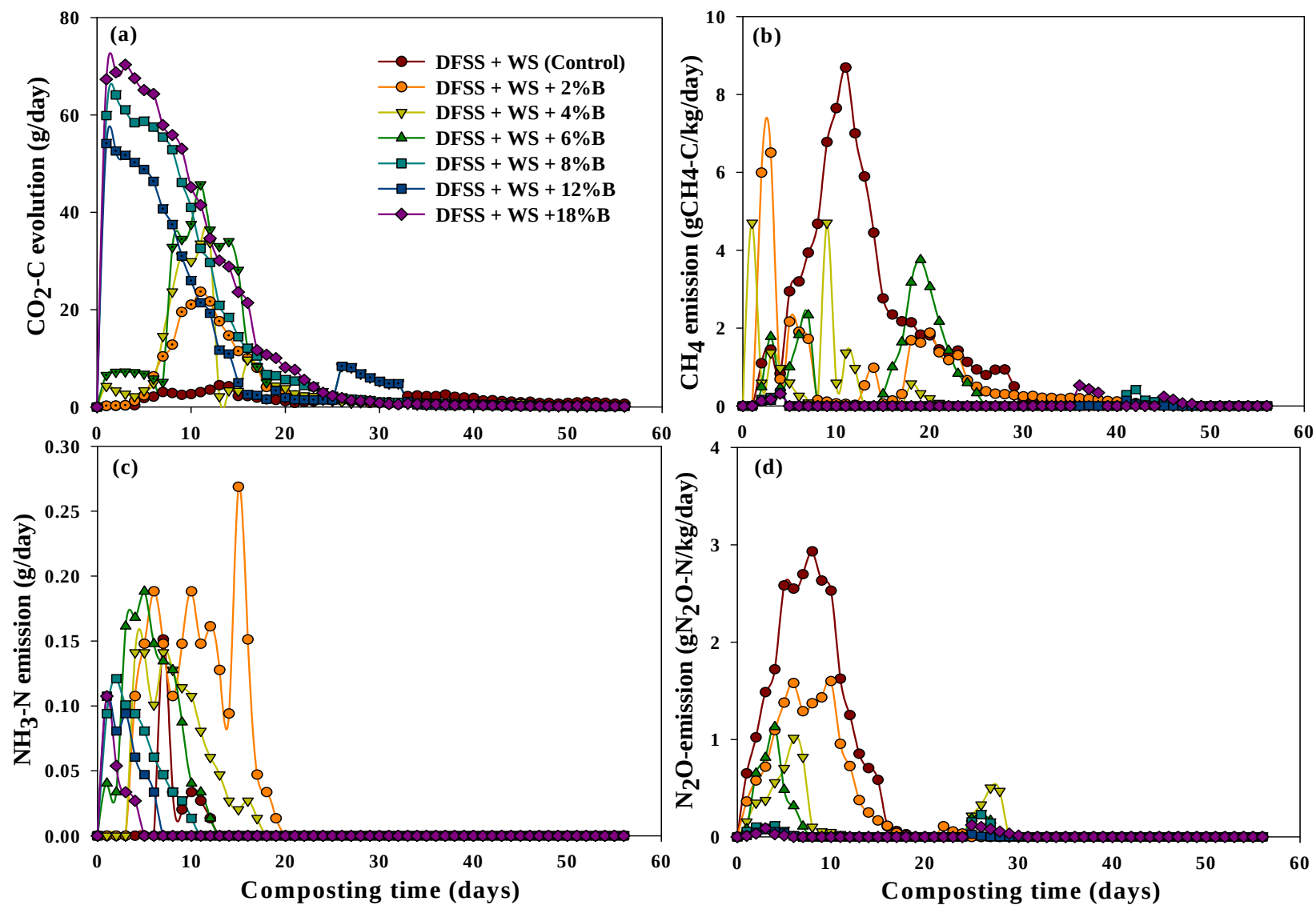
DFSS or Biosolids (dewatered fresh sewage sludge) and WS (wheat straw)

Changes temperature and pH during composting



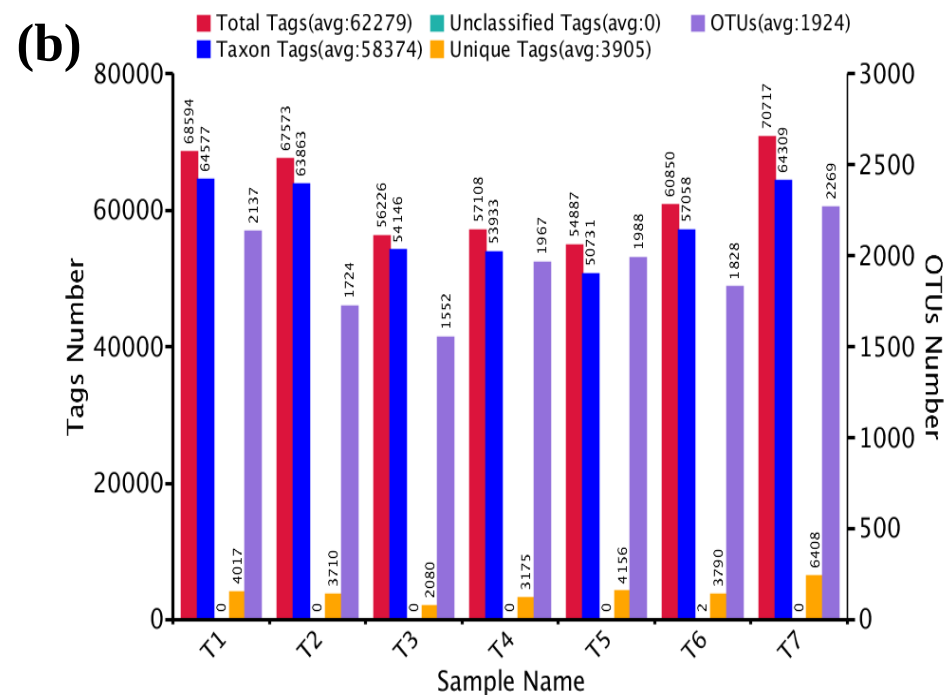
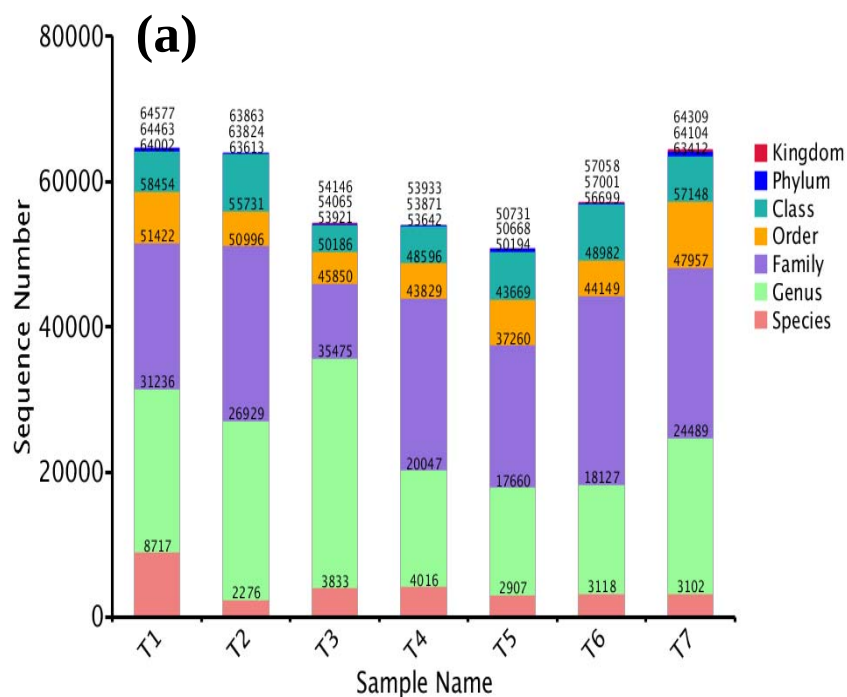


Gaseous emission



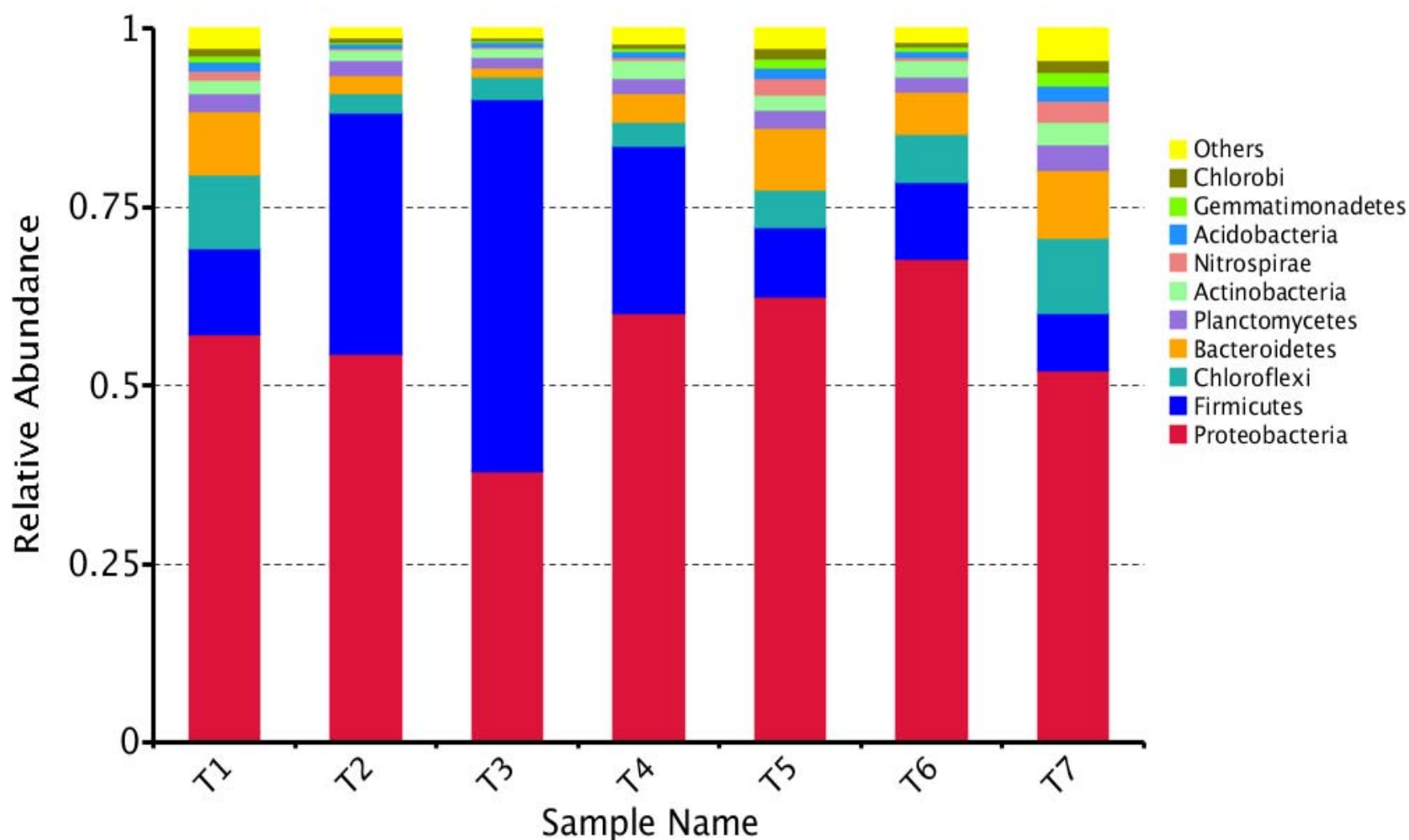


16S RNA technology for microbial dynamics

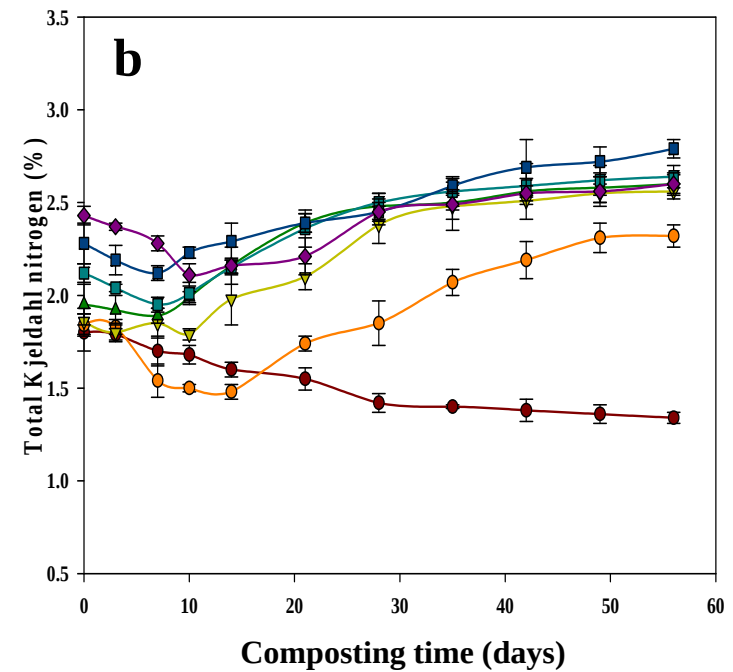
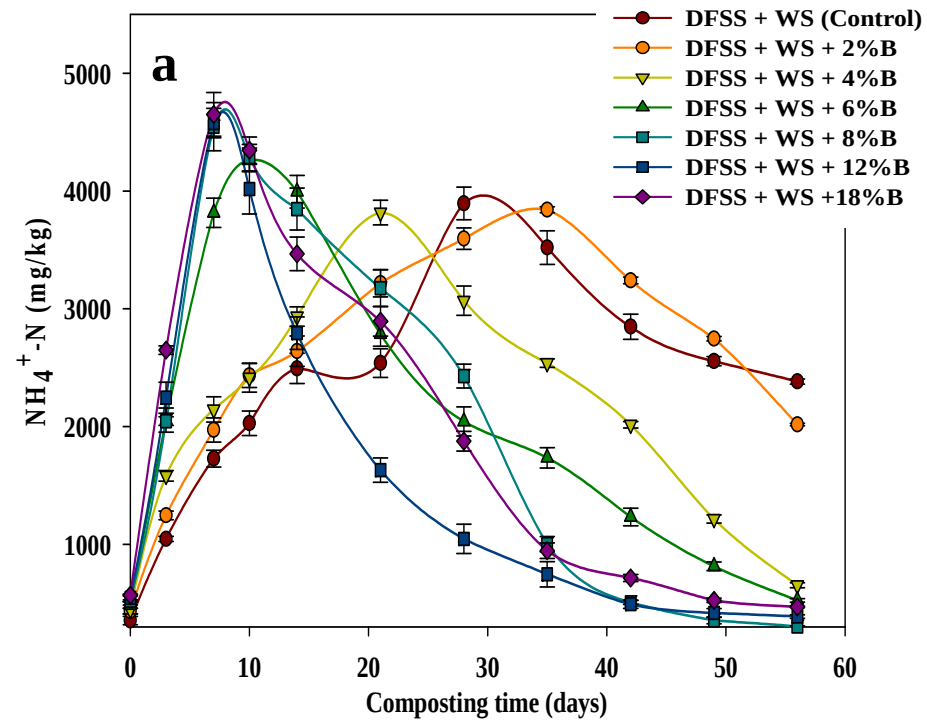




The relative abundance of the dominant bacterial taxonomic groups separated using total 16S rDNA gene sequences

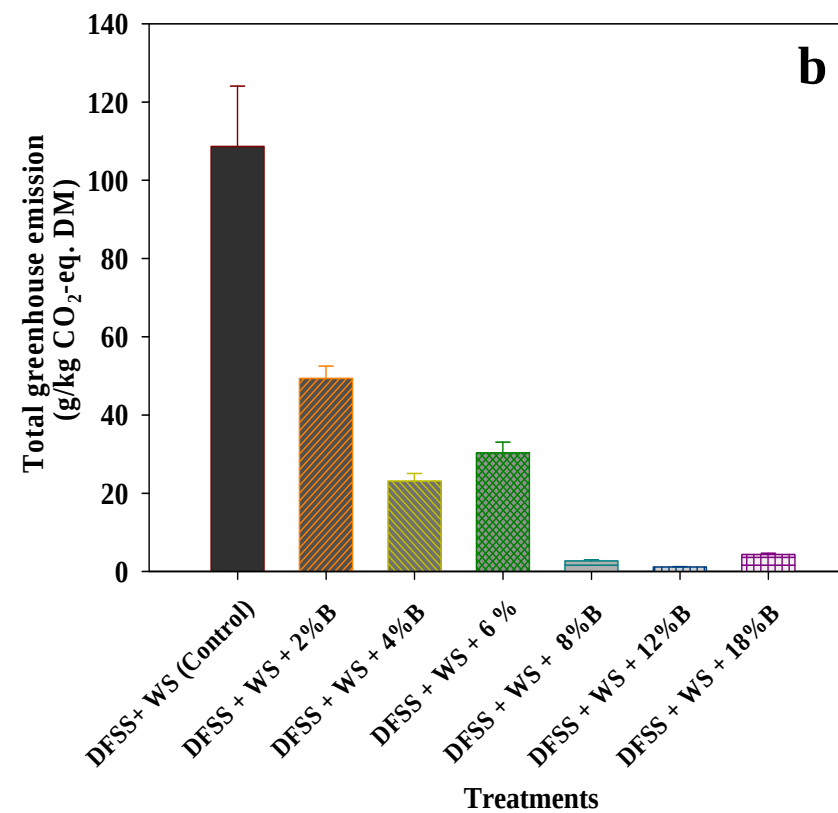
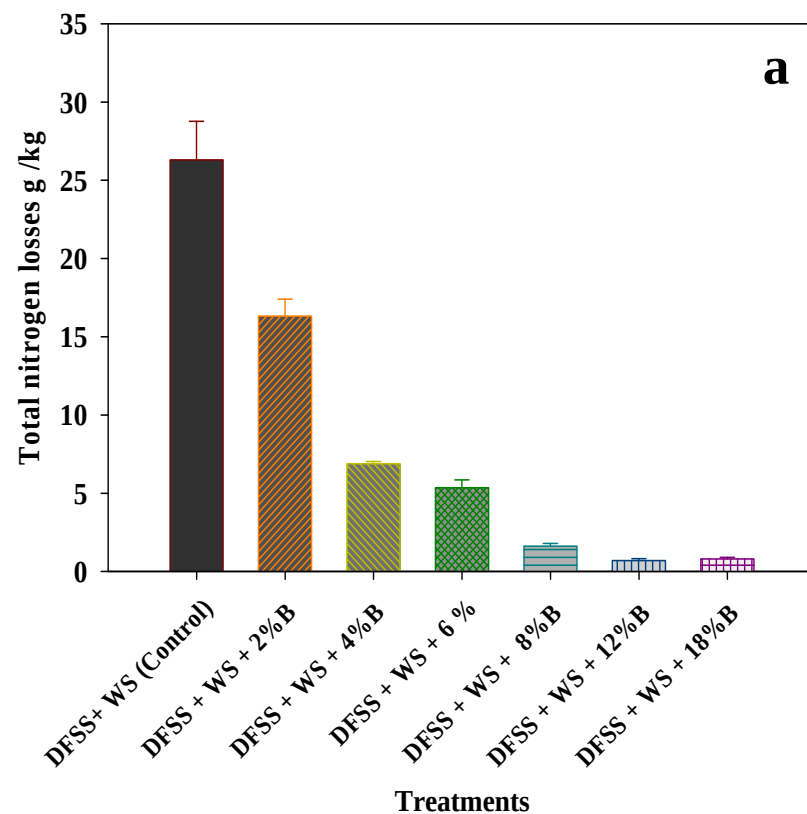


Nitrogen dynamics

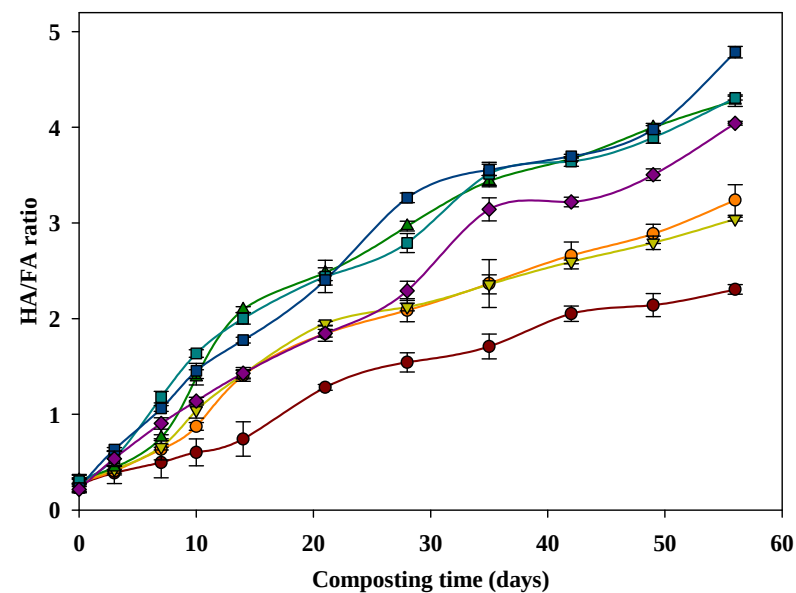
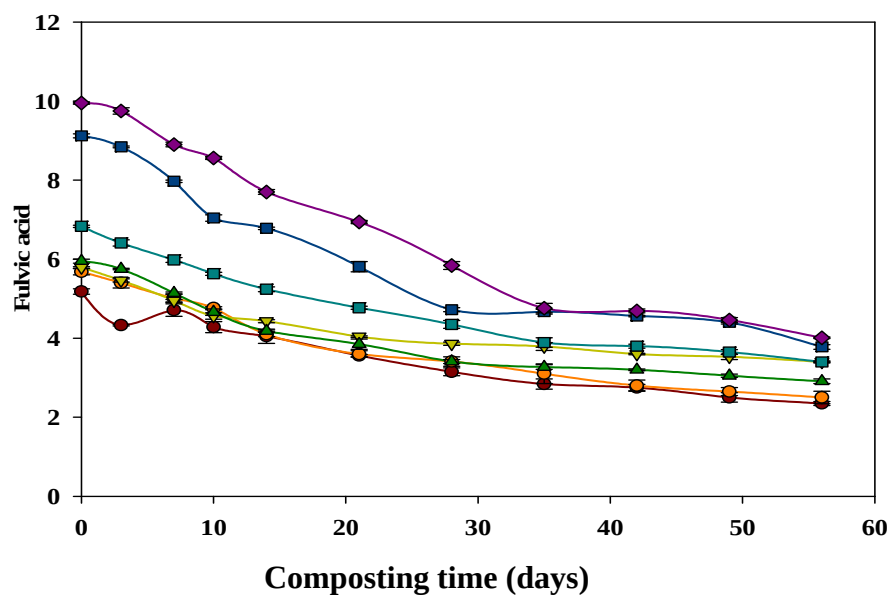
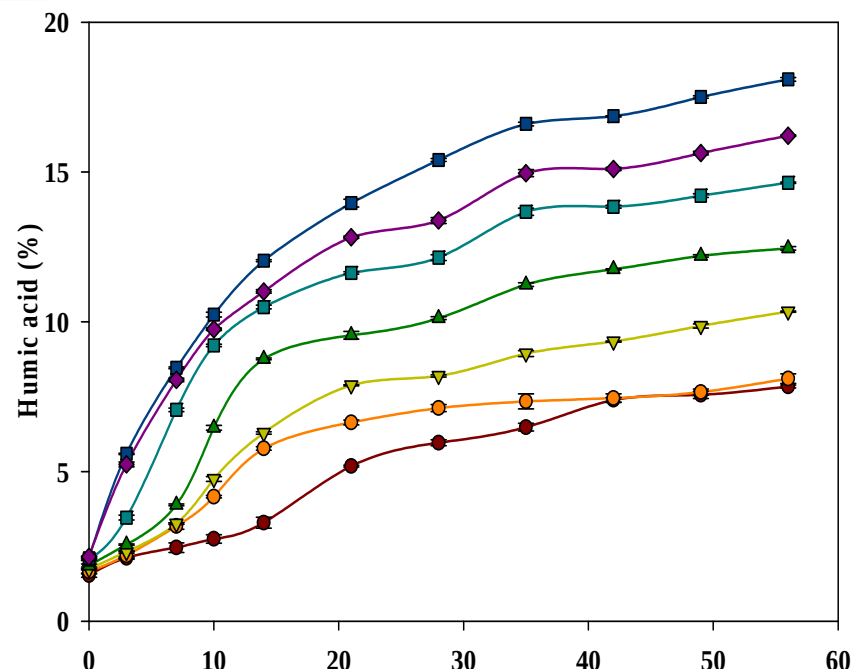
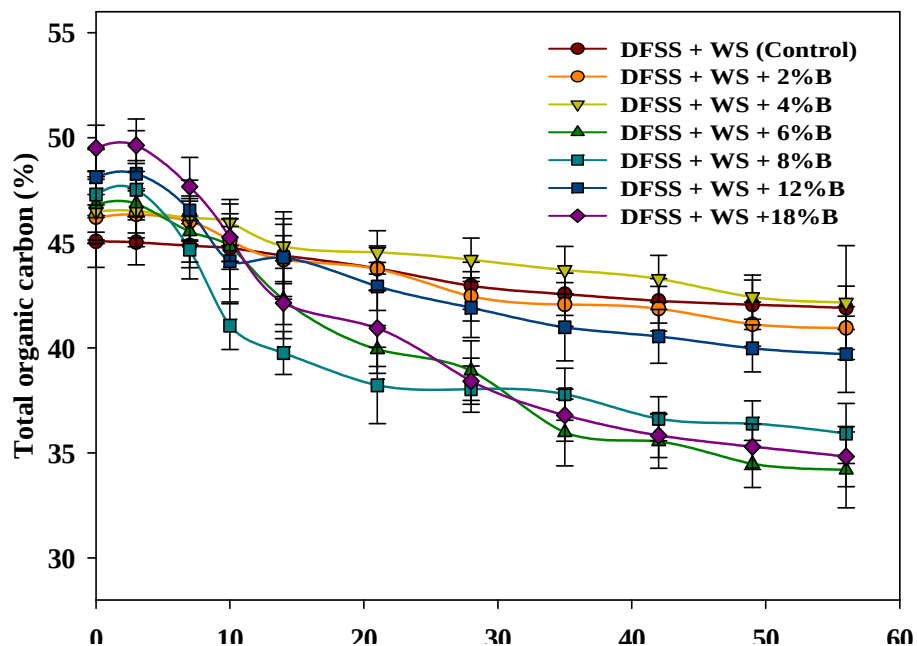
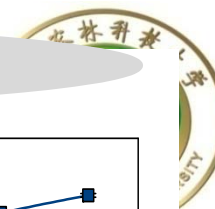




Total greenhouse emission (g/kg CO₂-eq. DM)

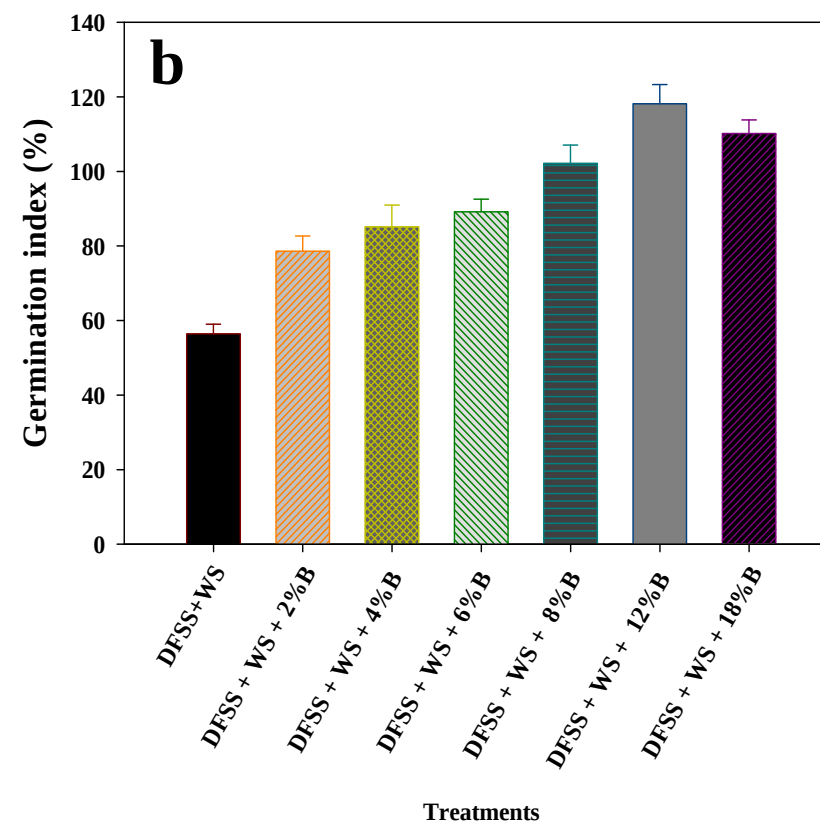
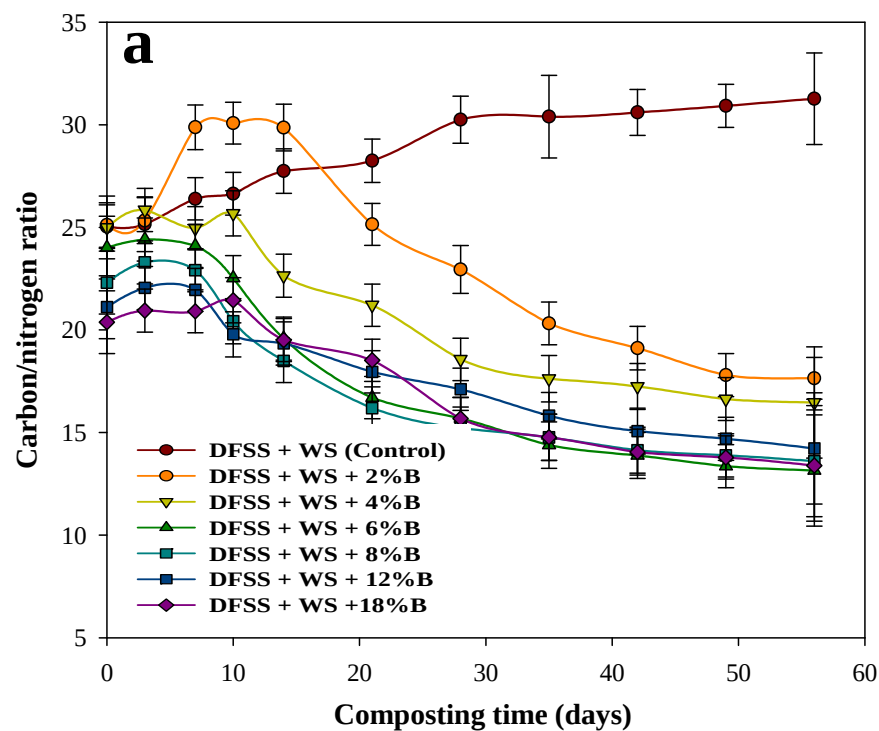


Changes in TOC and humification

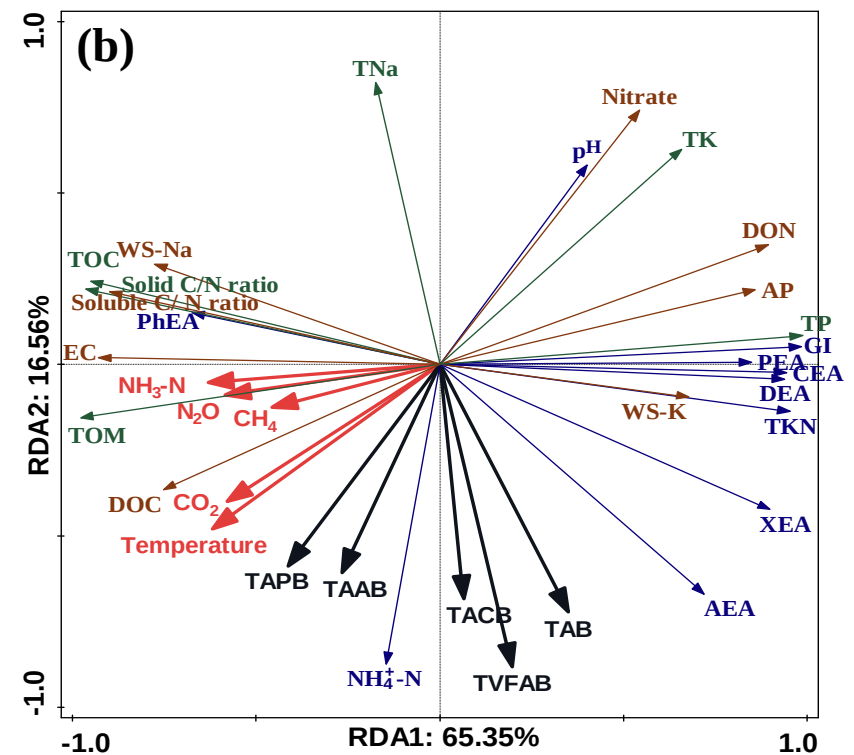
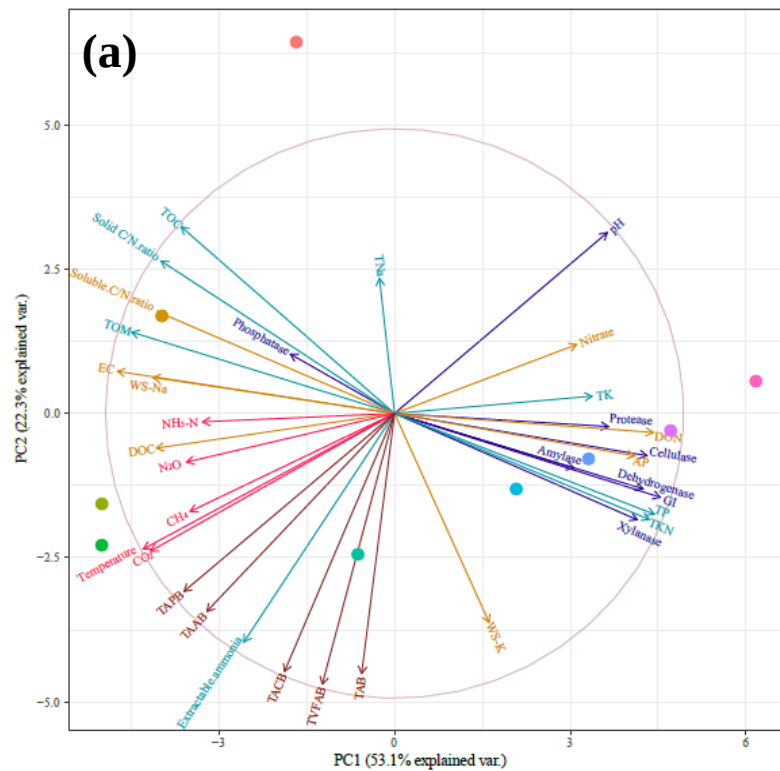




Changes in C/N ratio and GI



Principal Component and Redundancy Analysis



Compared the nutrient value between standards and final product after 56 days

Parameter	Standard values		Biochar 12%	Biochar 18%	Control
	HKORC ^a	TMECC ^b / others			
Ammoniacal-N (mg/kg dw)	< = 700	75-500	305.8 ± 16.6	452.2 ± 13.5	1965±32
CO ₂ evolution rate (g C/kg VS/day)	< = 2	2-4	2.43 ± 0.30	3.10±0.18	7.68 ± 0.54
C:N ratio	≤ 25	≤ 25	15.43 ± 1.0	16.13± 0.52	25.59 ± 1.7
pH Value	5.5 - 8.5		7.69 ± 0.02	8.04± 0.13	6.69 ± 0.04
Organic matter (% dw)	> 20	>40 ^c	85.55 ± 3.04	84.15 ± 2.63	93.32 ± 2.51
Seed germination index (%)	>=80	80-90	105.4± 5.5	98.27± 3.73	61.69± 4.61
Total nitrogen (as N % dw)	> = 4	-	2.06 ± 0.03	2.58± 0.02	1.45 ± 0.05
Total phosphorous (as P ₂ O ₅ % dw)		-	1.64 ± 0.26	1.81± 0.10	1.38 ± 0.07
Total potassium (as K ₂ O % dw)		-	1.13 ± 0.18	1.34± 0.06	1.85 ± 0.09
Total N, P, K (% dw)		-	4.83 ± 0.30	5.73± 0.15	4.68 ± 0.13

Conclusions



- ❖ 12%Biochar added sewage sludge treatments significantly reduced the CH_4 , N_2O and NH_3 emission by 92.85–95.34%, 95.14–97.30% and 58.03–65.17% as compare to control treatments.
- ❖ Furthermore, it was estimated that the 12% biochar could reduce the length of the active phase and enhance the humification with significant reduction of total N loss and GHGs emissions.
- ❖ In addition, the PCA and RDA analysis were also showed significant variation and correlation among the gaseous emission and nutrients transformation during the composting.
- ❖ Overall, the addition of 12%Biochar for composting demonstrated to be a beneficial practice for the management of sewage sludge .



Our Composting Experiment Device



Questions?

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Thank You...