









Effect of demineralization and addition of alkali and alkaline earth metal (AAEM) on physical structure and pyrolysis process of Cypress sawdust

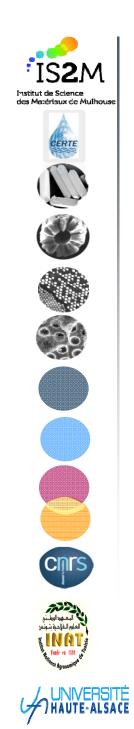
K. Haddad, C. Guizani, M. Jeguirim, S. Jellali, L. Limousy, R. Gadiou

23<sup>rd</sup> – 25<sup>th</sup> JUNE, 2016, Limassol, Cyprus



4th International Conference on Sustainable Solid Waste Management





# **Outlines**

4.

1. Introduction and problematic

2. Materials and Methods

3. Results and discussion

Conclusion & perspectives



Materials and finethods

Conclusion











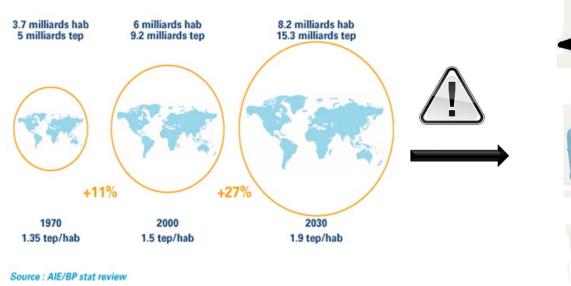


















- Worldwide demand for fossil fuels projected to increase dramatically over the next 20 years.
- Fossil fuel-related energy cost continue to rise.



Materials and methods

Results and discussion

Conclusion







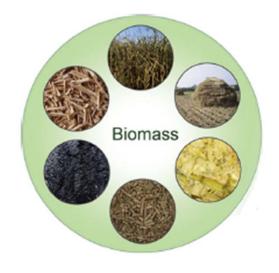












What strategies can be used to overcome this situation?



Types of Biomass





→ Lignocellulosic biomass as a renewable energy source.



Materials and methods

Results and

Conclusion



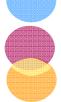












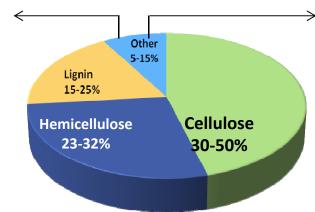


# **Composition of lignocellulosic biomass**



**Extractive** 

- •Tanin
- •Pectin
- Essences



#### Alkali and alkaline earth metals

$$(K^+, Na^+, Mg^{2+}, Ca^{2+})$$

O UNIFA



calcium is strongly combined with biomass







Materials and methods

Results and discussion

Conclusion



















#### **Context**

- → Strong controversy on the effect of minerals on the biomass thermal degradation (pyrolysis, gasification)
- → Depends on the procedure to prepare the biomass (acid washing, ....)

# **Objective**

→ Evaluate the effect of mineral species such as potassium, calcium, sodium and magnesium on the thermal degradation of biomass without affecting its structure



Washing of the raw material with distilled water



**Materials and** methods



















# **Used biomass: Cypress sawdust**

1. Collection and preparation: dried/crushed /sieved to a size < 400 μm



2. Pretreatment of cypress sawdust with inorganic element solutions (KCl, MgCl<sub>2</sub>, NaCl, CaCl<sub>2</sub>)



3. Washing with distilled water and filtration of the solutions containing sawdust until reaching a conductivity *lower than 1* µS/cm.



Materials and methods

Results and discussion

Conclusion









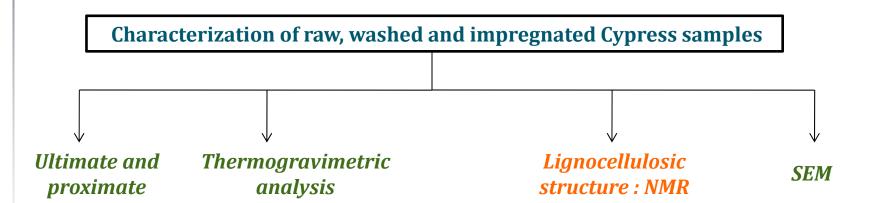








# Characterization of the different samples



→ Fundamental approach of the influence of minerals on biomass thermochemical conversion





Materials and methods

Results and discussion

Conclusion













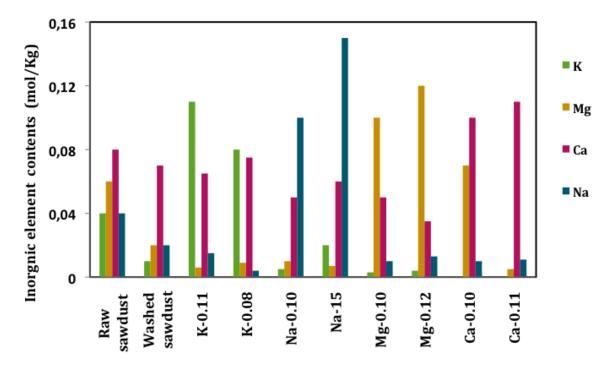








## Mineral composition of the different samples: X-ray fluorescence



- → Water washing treatments was generally quite successful at removing large fraction of the AAEM species, with observed reductions of 50%.
- → Significant quantities of potassium and sodium were removed in comparison with calcium.
- $\rightarrow$  Calcium may be exchanged by divalent cations (Mg<sup>2+</sup>)



Materials and methods

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#### Ultimate and proximate analysis of raw, washed and impregnated samples

	Raw sawdust	Washed sample	K-0.11	Mg-0.10	Ca-0.11	Na-0.10		
Proximate analysis (wt%, air dried basis )								
Moisture	6.6	5.6	4.97	4.8	5.11	5.18		
Volatile matter	75.0	79.0	75.20	78.90	78.70	75.2		
Fixed carbon	17.5	15.1	19.39	15.58	15.58	18.94		
Ash	0.90	0.3	0.74	0.72	0.61	0.68		
Ultimate analysis (wt%, air dried basis )								
С	52.65	47.67	40.4	44.11	46.65	43.80		
Н	6.47	5.72	4.97	5.81	5.85	5.56		
0	39.87	46.78	53.87	49.5	46.79	49.17		
N	0.09	-	-	0.09	0.08	0.19		
S	0.02	0.02	0.018	0.02	0.02	0.018		
C/H mass ratio	8.14	8.25	8.13	7.59	7.98	8.02		

- → Volatile content increased proportionally after sawdust washing : washing process could improve biomass fuel proprieties
- → Washing allows reducing mineral content by 70 %wt
- → The lowest fixed carbon yield is obtained with the washed sample and samples exchanged wit Ca and Mg cations















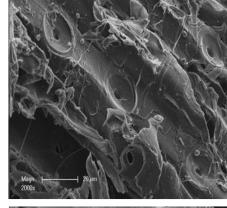


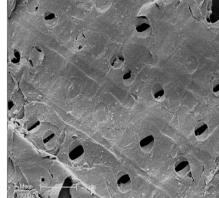




## **SEM** images of raw, washed and impregnated samples

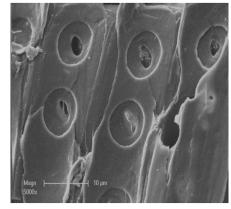
#### Raw sawdust

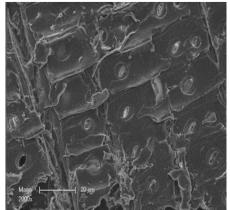




Na-0.10

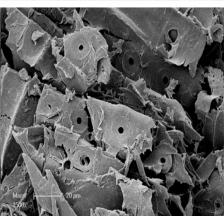












Mg-0.10 K-0.11

→ Absence of crystal deposit at the surface of the impregnated biomass



Materials and methods

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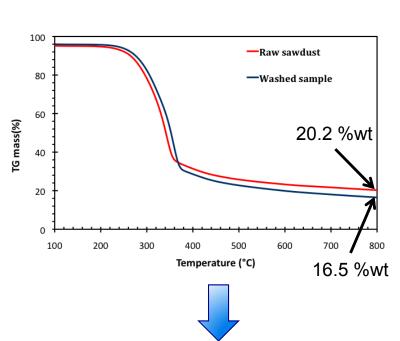


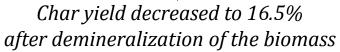


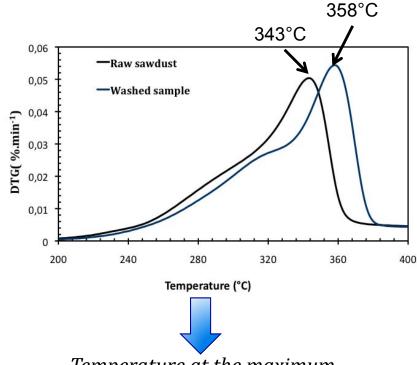


## Thermogravimetric analysis

#### Effect of demineralization on the thermal behavior of Cypress sawdust







Temperature at the maximum degradation rate shifted from 358°C (washed) to 343°C (raw)

→ AAEMs species promote decomposition of cellulose and hemicellulose at relatively low temperatures



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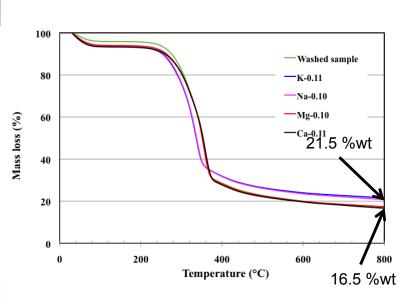


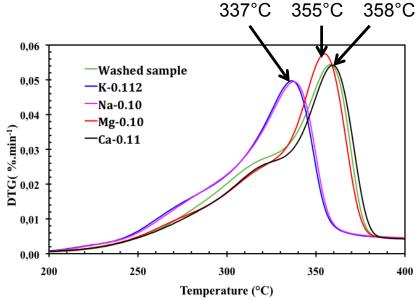




### Thermogravimetric analysis

#### Effect of minerals on the thermal behavior of Cypress sawdust





- → Char yield increases in the presence of potassium and sodium due to the condensation of light COV's
- →Potassium and sodium behave in a similar way affecting the decomposition of cellulose and hemicellulose
- → Magnesium and calcium affect slightly the decomposition of cellulose



Materials and methods

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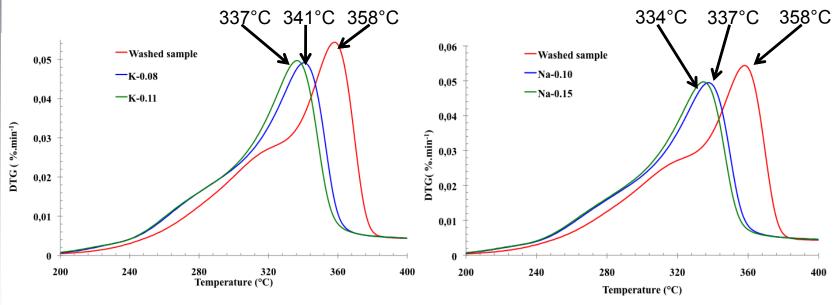








#### Effect of potassium and sodium concentrations on thermal degradation:

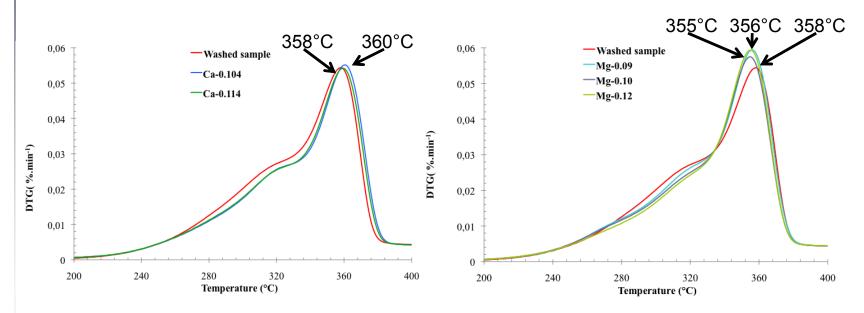


- → Maximum temperature of biomass decomposition decreased slightly with increasing potassium and sodium contents
- → Addition of potassium and sodium with different concentrations demonstrated an influence on hemicellulose degradation zone
- → Thermal degradation of cellulose was moved to lower temperature and combined together with hemicellulose degradation



## Thermogravimetric analysis

#### Effect of magnesium and calcium concentrations on thermal degradation:



→ Addition of calcium shifted the maximum degradation of cellulose and hemicellulose to a higher temperature

Addition of magnesium lead to a glight inhibition of the decomposition of

Introduction and problematic	Materials and methods	Results and discussion	Conclusion
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- → The presence of K and Na induces an increase of biochar yield due to the condensation of light COV's
- → K and Na induce a catalytic effect on biomass degradation, affecting mainly cellulose decomposition
- → Mg seems to inhibit hemicellulose decomposition and slightly catalyze cellulose decomposition



Further NMR characterizations are necessary to identify the effect of the different mineral elements on the biomass decomposition



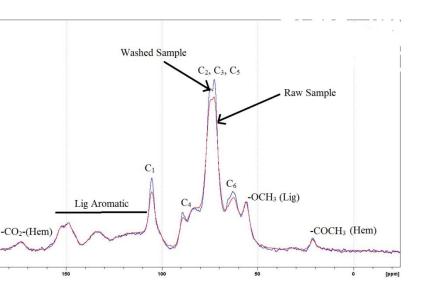


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- → The washing method has no significant effect on the biomass structure
- → A slight effect of the minerals on the structure of cellulose is observed

ne impregnation method has no effect omass structure ructure of impregnated sample is

r to the raw sample



r experimental technique allows

