

# Comparing different strategies for start-up of thermophilic anaerobic digestion: Reactor stability and microbial community structure

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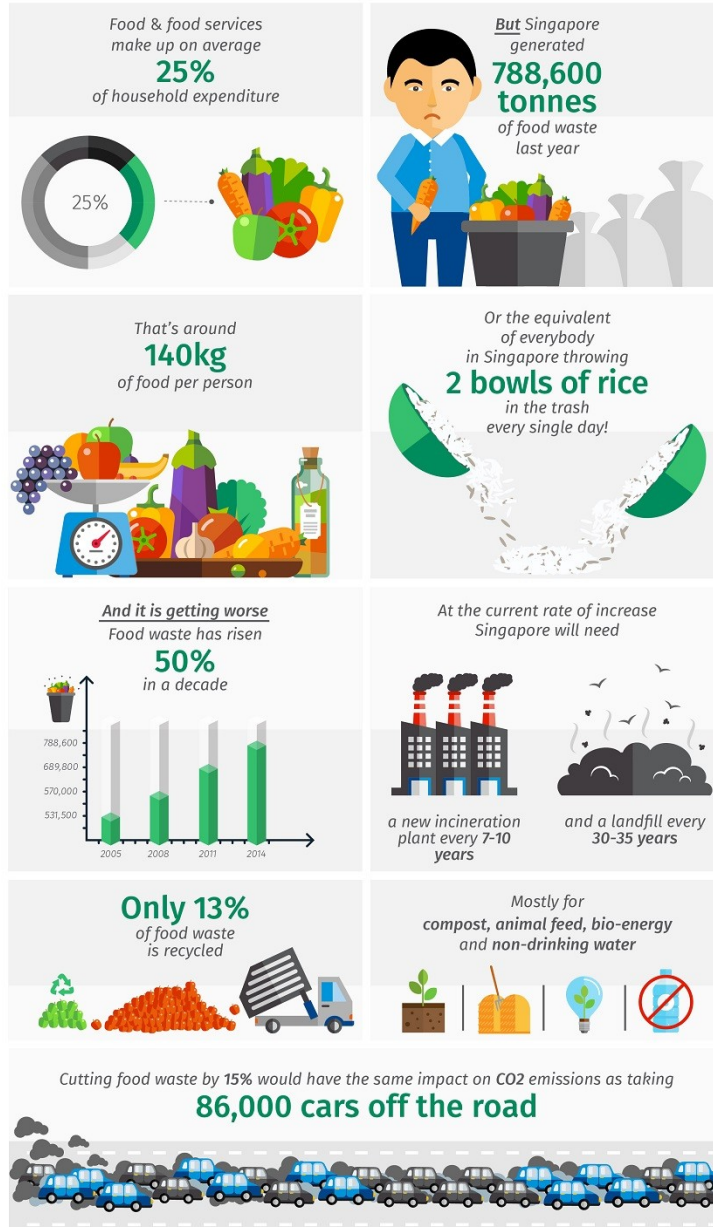
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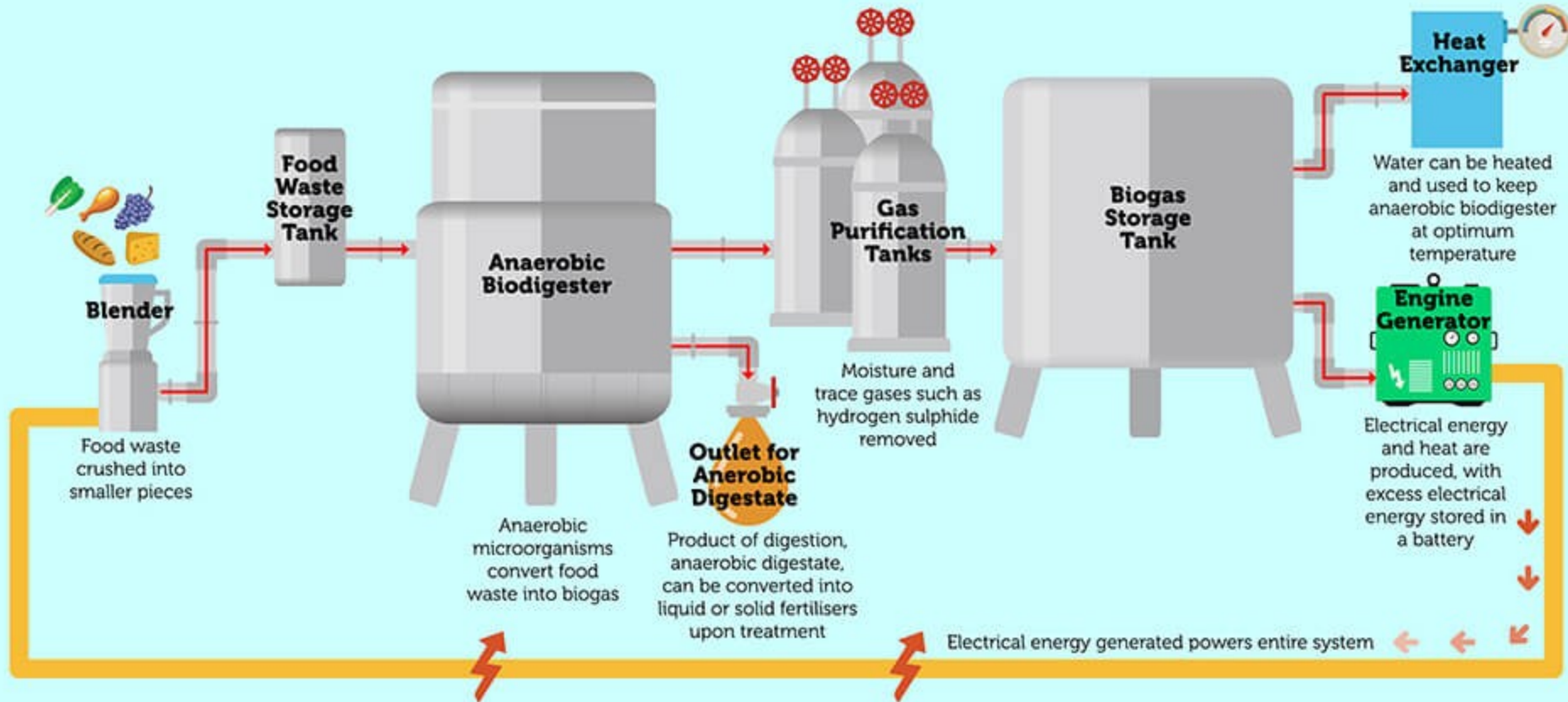
# INTRODUCTION

- Globally, ~1.3 billion tonnes/year wasted
- One third of food produced for human consumption
- Singapore: 809,800 tonnes/year generated
- Mostly incinerated



Figures of 2015's food waste. Image: Zero Waste SG

# SELF-SUSTAINING ANAEROBIC DIGESTION SYSTEM FOR FOOD WASTE



- Waste volume reduction: 80-90%
- Reduce GHG emission
- Nutrient recycling
- Energy recovery

# PILOT DEMONSTRATION

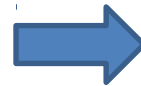
40 kg/day food waste  
Digester working volume: 800L



5 m<sup>3</sup> biogas

60% CH<sub>4</sub> content

0.4 L-CH<sub>4</sub>/g-VS



43.2 kWh electricity generated

4-8 kWh electricity consumed

40 kg/day fertiliser

Anaerobic digester



Surrounding



Raffles Hall Canteen







## Anaerobic Digestion System

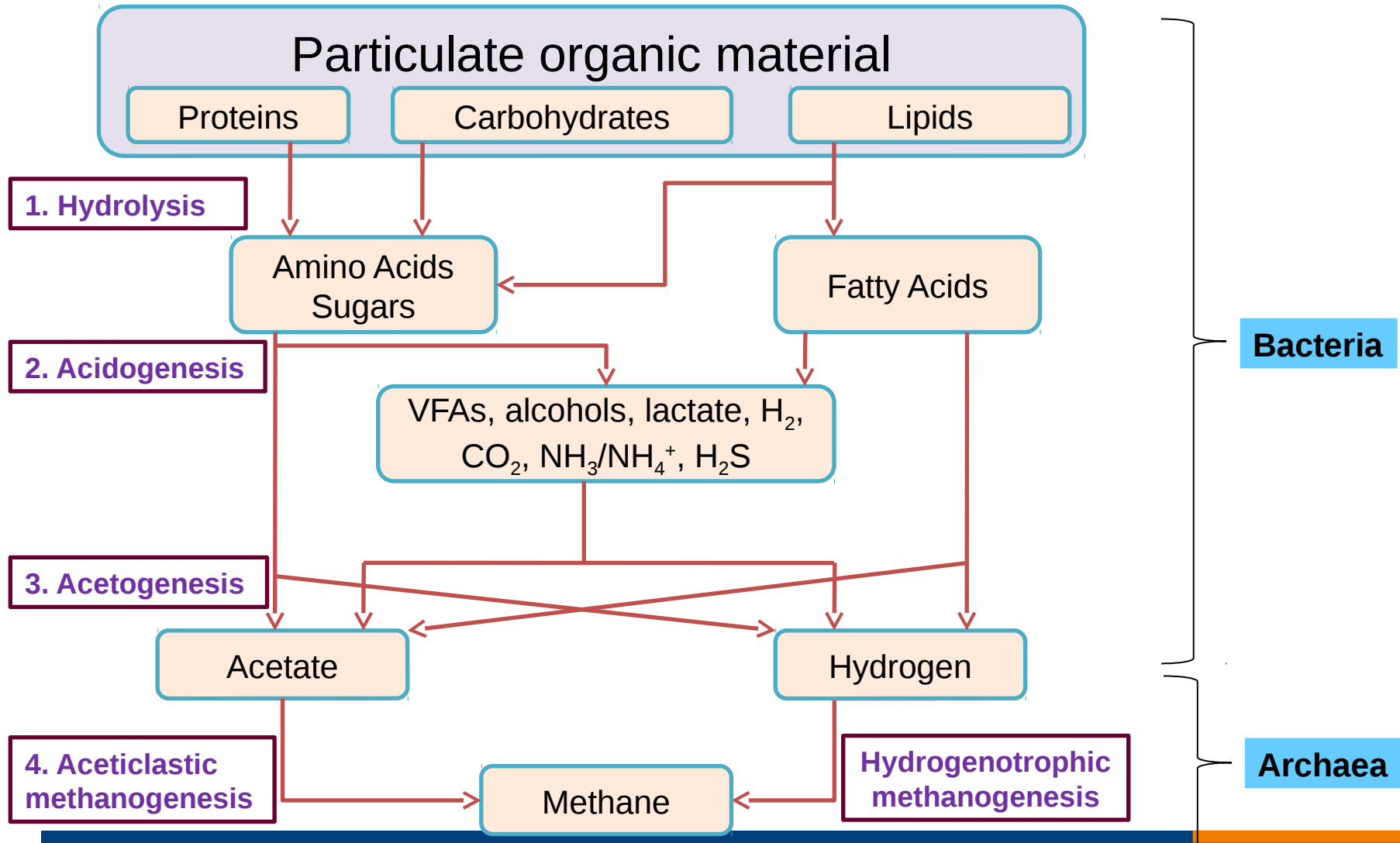


## Phone Charging System



## Crops fertilized by digestate

# ANAEROBIC DIGESTION IS A BIO-CHEMICAL PROCESS

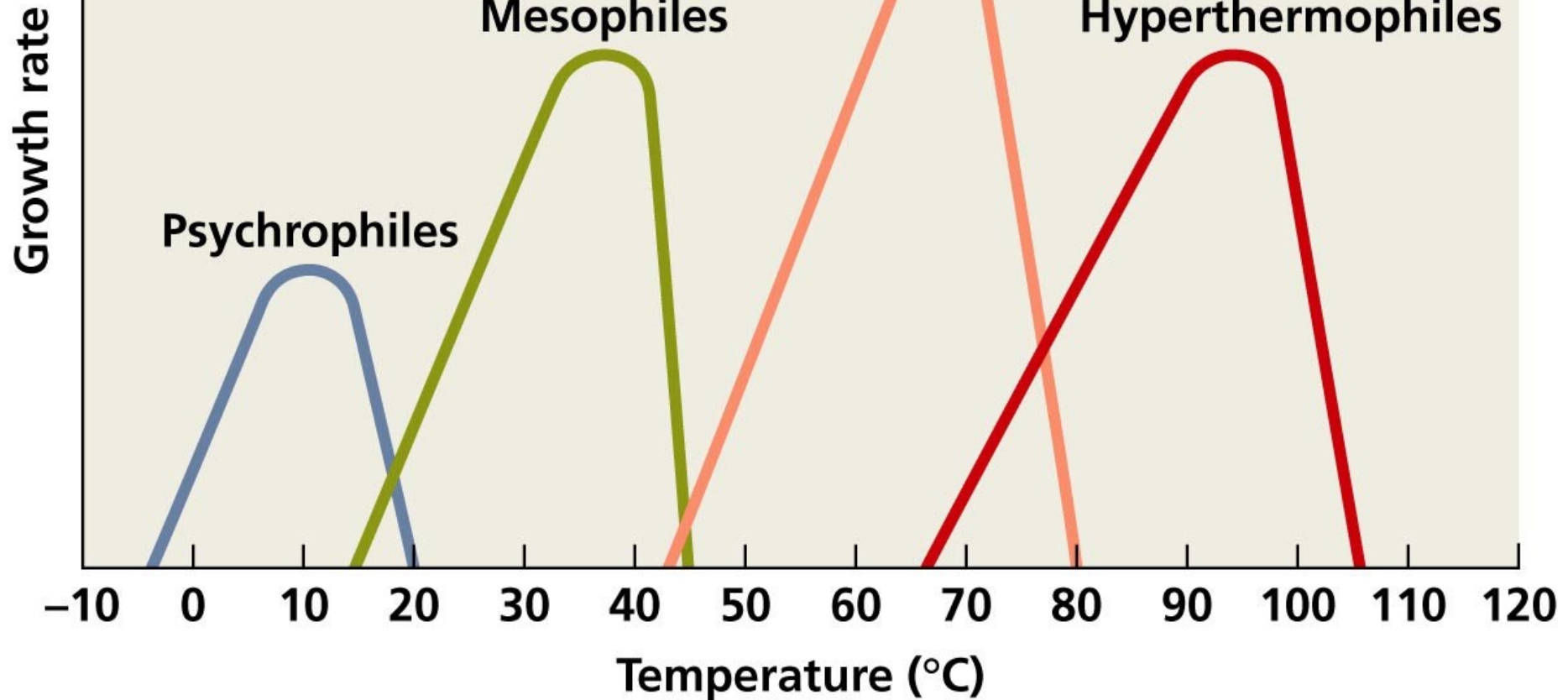


Adapted from Gujer and Zehnder (1983)



(b) 22°C 30°C 37°C

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# THERMOPHILIC ANAEROBIC DIGESTION

## ADVANTAGES OF THERMOPHILIC AD

- Higher biogas production
- Higher removal of pathogen, antibiotic resistant genes
- Smaller footprint

## Limitations of thermophilic AD

- Lack of bulk thermophilic inocula
- More difficult to attain stable operation
- More prone to perturbations and inhibition (from ammonia, lipids, etc.)



# OBJECTIVE

- Compare the efficiency of two different methods of transforming mesophilic sludge to thermophilic: one-step and step-wise temperature increase
- To determine the method for better start-up of thermophilic AD from a mesophilic digester
- Stability of reactors and shifts in microbial community structures were investigated

# METHODOLOGY

## Food Waste

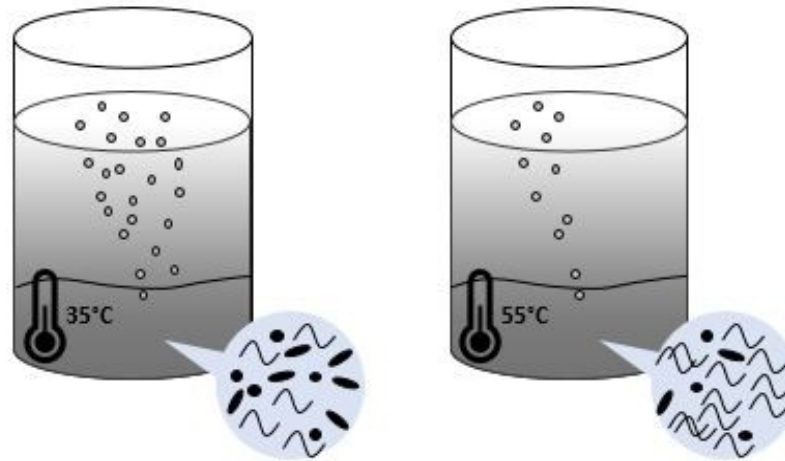
- UTown canteen
- 10 kg
- Mixture of mainly rice and noodles, smaller portions of meat and vegetables
- pH 4.3
- TS 33.2%, VS 22.5%
- C/N ratio 21

## Start-up inoculum

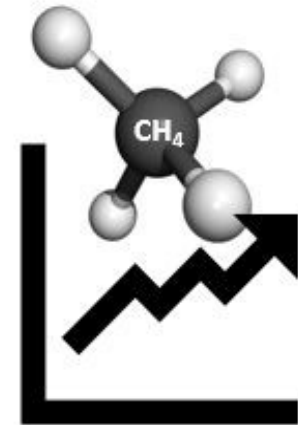
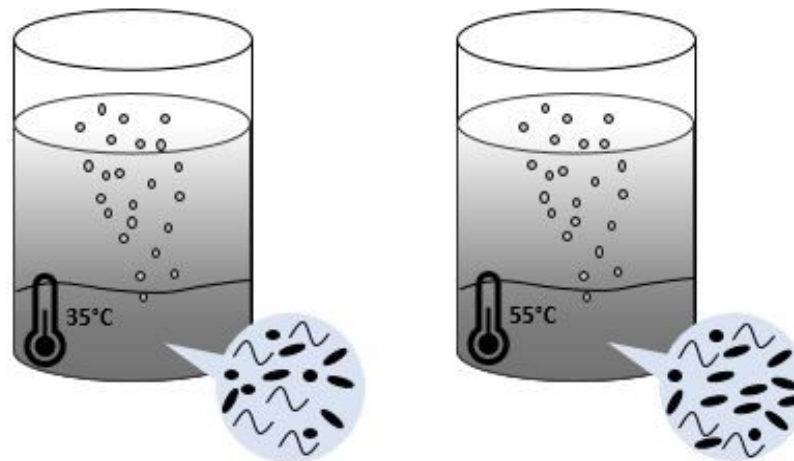
- PUB sludge (pH 7.7, TS 15.5g/L, VS 11.2 g/L)
- FW sludge (pH 8.2, TS 21.5 g/L, VS 13.1 g/L)
- Mesophilic (35°C)

# RESULTS

**Strategy 1: Step-wise temperature increment** → **Reactor souring**

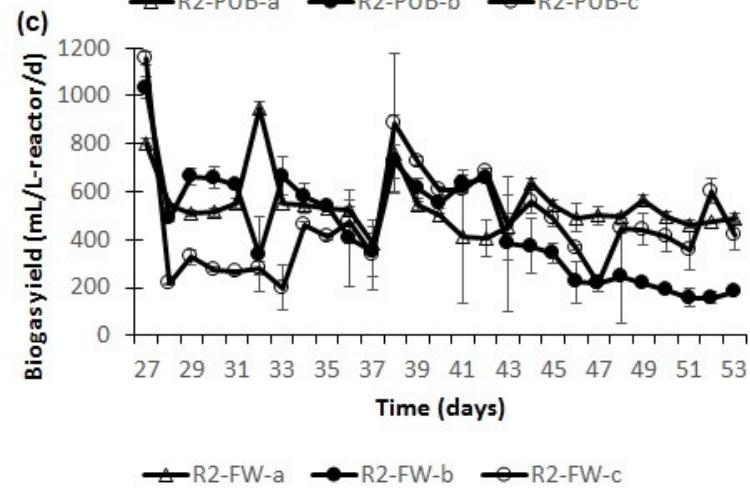
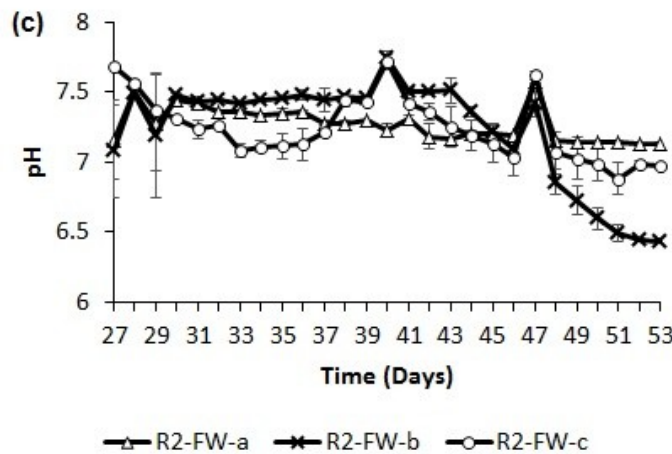
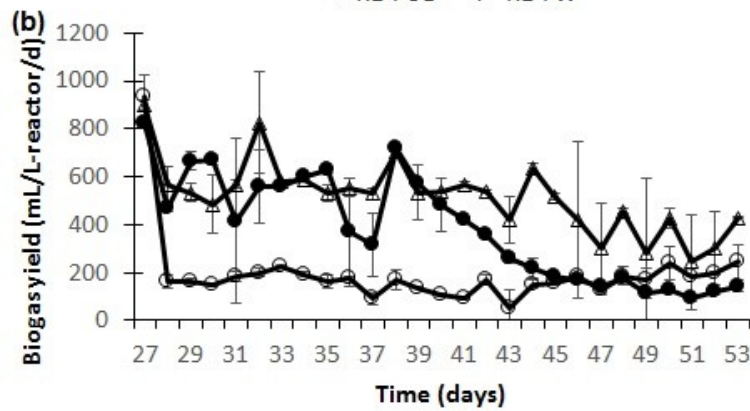
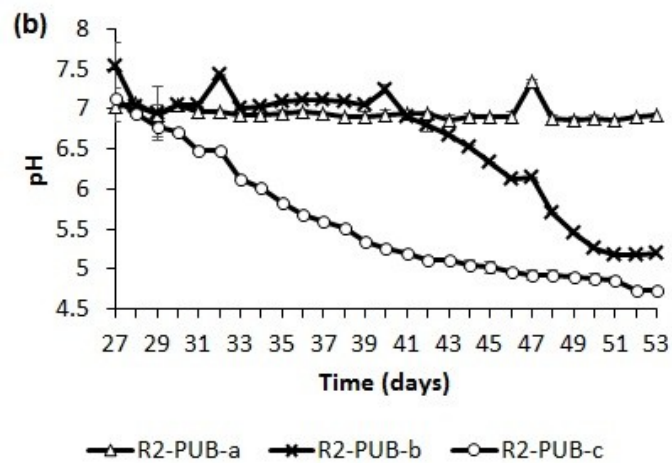
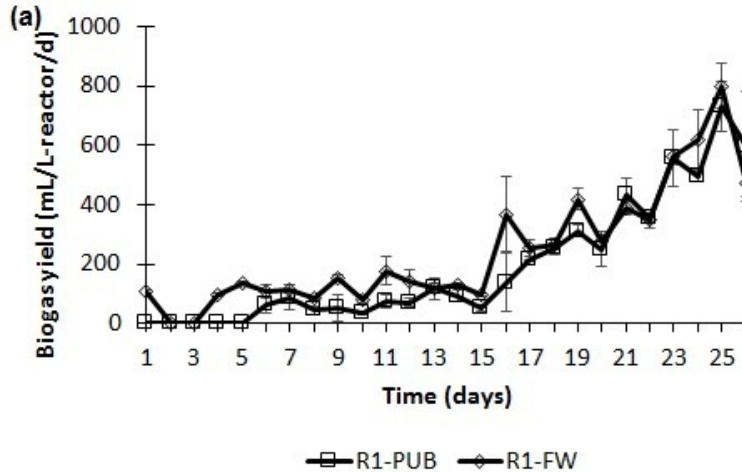
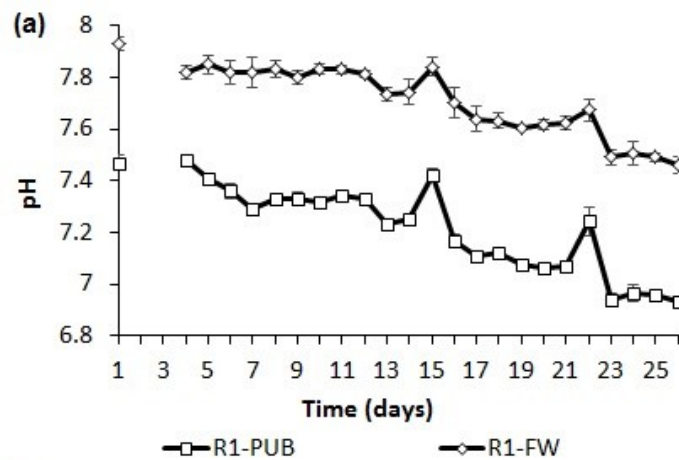


**Strategy 2: One-step temperature increment** → **Rapid establishment of thermophilic consortium**

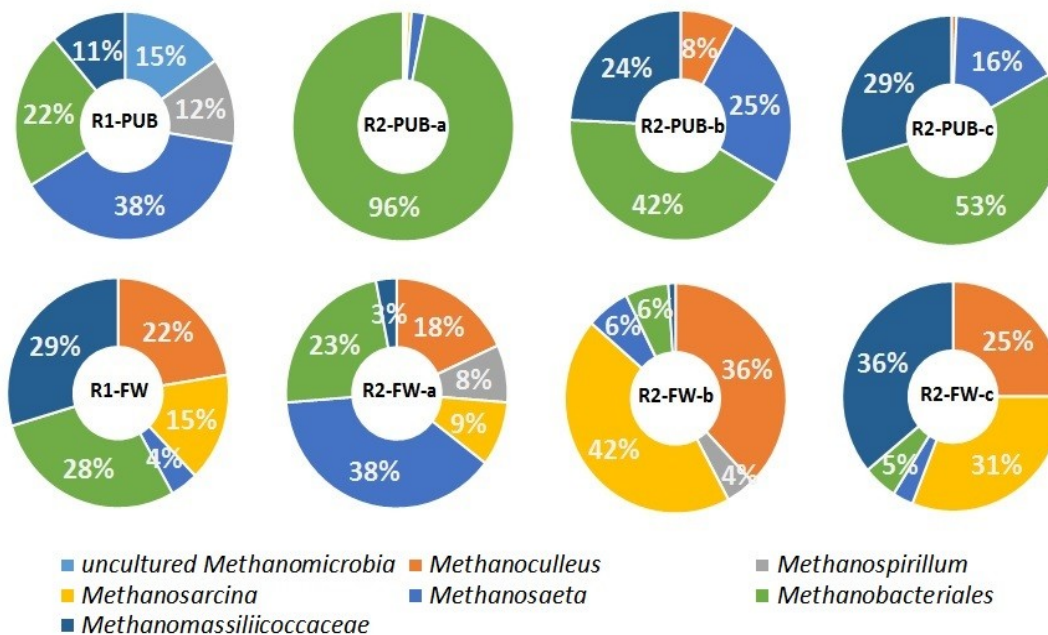
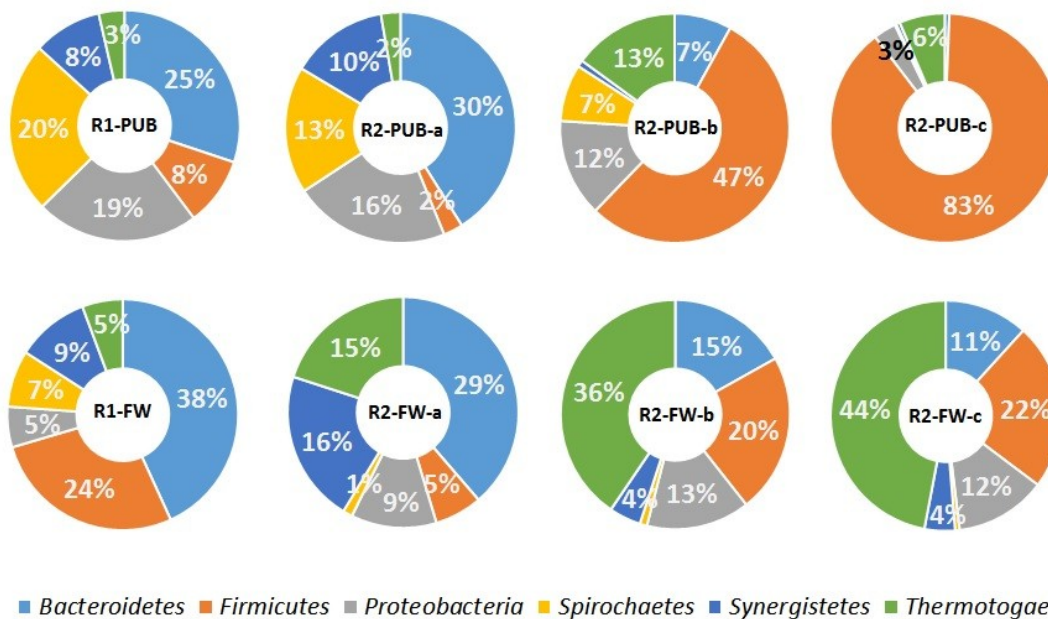


## Legend

- Hydrogenotrophic methanogens
- Acetoclastic methanogens
- Bacteria







# COMPARISON TABLE

Step-wise temperature increase

Biogas yield initially comparable to mesophilic control reactors

Biogas yield < 200 mL/L/d when temperature exceeded 50°C

Great increase in absolute abundance of bacteria but reduced archaea

Over-supply of AD intermediates unconsumed in time by methanogens, causing reactor souring

One-step temperature increase

Biogas yield significantly lower than mesophilic control after temperature increased from 35°C to 55°C

Biogas yield recovered to > 500 mL/L/d within 10 days

Higher microbial bio-diversity

Predominance of thermophilic bacteria – *Thermotogae*, *Thermoanaerobacterales*, *Thermoanaerobacterium*, and *Methanosarcina*

# CONCLUSION

- One-step temperature increase was the preferred start-up strategy for thermophilic AD
- Higher microbial bio-diversity and predominance of thermophilic bacteria played a major role in quick recovery from VFA accumulation and poor biogas yield
- Microbial consortia for thermophilic AD was established effectively by adopting the one-step temperature increase strategy







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