

1 **Wood processing industry by-products as a source of natural bioactive** 2 **compounds**

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9 **ABSTRACT**

10 The chemical composition of three by-products from a fibreboards manufacture green industrial
11 process, which only employs wood and water, was deeply evaluated. The by-products analyzed
12 imply different steps of the industrial process and different types of wood: chips from pine, walnut
13 and cherry tree, and chestnut- and oak- screw waters and concentrates. For all of them, total
14 polyphenols content (TPC), and antioxidant activity (AA) have been evaluated, showing
15 significant differences.

16 To characterize the most volatile compounds, an environmentally-friendly technique, solid-phase
17 microextraction (SPME) has been employed. Besides, aqueous and generally recognized as safe
18 (GRAS) organic extracts derived from the by-products have been prepared, and their
19 chromatographic fingerprint was obtained by gas chromatography-mass spectrometry (GC-MS),
20 and liquid chromatography-tandem mass spectrometry (LC-MS/MS) to identify the main
21 extractable organic wood components.

22 Significant differences were observed for the studied by-products. Up to 30 and 32 different
23 compounds were successfully identified in the screw waters, and concentrates by-products,
24 respectively; including terpenes, sesquiterpenes, or polyphenols among others. Regarding the
25 derived by-products extracts, up to 30 compounds were identified in the chips, highlighting the
26 presence of 13 polyphenols in the cherry tree chips. On the other hand, 6 and 8 compounds were
27 identified in the screw water ethanolic, and ethyl lactate-based extracts, respectively, whereas
28 more than 20 compounds with interesting properties were found in the concentrate extracts.

29 This work contributes to improve the knowledge about the chemical composition of several wood
30 industry by-products, which could be exploited to obtain natural extracts with added value for
31 their reuse in the food, cosmetic or pharmaceutical industry.

32 **KEYWORDS:** wood industry by-products; waste reutilization; bioactive compounds;
33 analytical characterization; SPME-GC-MS; LC-MS/MS.

34

35 **1. Introduction**

36 Worldwide, the wood industry generates a large number and a broad type of waste
37 products. Among the different wood industry types, the related with the production of
38 high-density fibreboards (HDF) usually employs chemical additives during the
39 manufacture procedure, therefore, the generated by-products can be toxic and their safely
40 reuse implies a high cost [1]. However, there is an alternative to manufacture green
41 fibreboards based on the use of wood, from sustainable woods, and water as green raw
42 materials. This environmentally-friendly procedure is based on the self-adhesion of the
43 wood fibres without the need to add chemical additives. In this way, lignin, which is
44 naturally present in wood, acts as a natural glue, preventing the emission of the toxic
45 formaldehyde [2, 3] and obtaining ecological and biodegradable high-density fibreboards
46 which can be re-exploited after its useful life, producing energy as a natural heat source.
47 This green manufacture procedure also converts the different by-products generated
48 during the green fibreboards manufacture into a highly attractive source of bioactive
49 compounds that are originally present in the wood employed as raw material. These green
50 by-products could be employed to obtain natural extracts with added value which could
51 be reused in the pharmaceutical, cosmetic or alimentary industry, reducing the
52 environmental impact of the industrial activity and obtaining, in parallel, an economical
53 profit.

54 In this work, three different by-products from different steps of the industrial process have
55 been studied. Besides, different types of wood were considered. Wooden chips from pine
56 (*Pinus pinaster*), walnut (*Juglans regia*) and cherry tree (*Prunus avium*), coming from
57 the first industrial step, were selected. Besides, screw waters, derived from the chips
58 (chestnut, *Castanea sativa*, and oak, *Quercus robur*) washing, and the main industrial by-
59 product, called concentrate, that remains after a condensation and evaporation step of the
60 screw waters, were also investigated. Although several authors reported the
61 characterization of wood industry by-products, most of them are focused in a specific
62 wood type [4-6], or in the study of a unique by-product [6-8]. Therefore, there is a lack
63 of studies regarding the complete chemical characterization of fibreboards manufacture
64 by-products.

65 Depending on the structural characteristics of the studied by-products, different extraction
66 and analysis techniques were proposed. The first approach consisted on the obtaining of
67 the volatile composition for the screw waters and concentrates employing an
68 environmentally friendly technique, the solid-phase microextraction (SPME). This

69 extraction technique can be used *in-situ*, does not require the use of organic solvents, the
70 sample can be directly analyzed without pre-treatment, and allows the extraction and
71 concentration of the extracted analytes in a single step. Besides, aqueous and green
72 organic extracts, prepared in ethanol and ethyl lactate, were directly analyzed by gas
73 chromatography-mass spectrometry (GC-MS) and by liquid chromatography-tandem
74 mass spectrometry (LC-MS), for an exhaustive study and characterization of their
75 chemical composition; in order to explore their potential for future reutilization in the
76 cosmetic, food or pharmaceutical industry.

77 **2. Experimental**

78 **2.1. Reagents and materials**

79 Water and methanol both MS grade were supplied by Scharlab (Barcelona, Spain),
80 ethanol (EtOH) absolute (>99.8%) was provided by VWR (Leicestershire, England),
81 ethyl lactate was supplied by Fluka Analytical (Steinheim, Germany), and formic acid
82 (>99%) by Merck (Darmstadt, Germany). Folin-Ciocalteu phenol reagent, 2,2-diphenyl-
83 1-picrylhydrazyl (DPPH), and gallic acid (99%) were obtained from Sigma-Aldrich
84 (Steinheim, Germany). Sodium carbonate (Na₂CO₃) was provided by Panreac (Barcelona,
85 Spain), and sodium sulfate anhydrous (Na₂SO₄) was provided by Carlo Erba Reagents
86 (France). Commercial 65 μm polydimethylsiloxane/divinylbenzene (PDMS/DVB) fibre
87 housed in manual SPME holders was obtained from Supelco (Bellefonte, PA, USA). The
88 fibre was conditioned as recommended by the manufacturer (270 °C for 30 minutes),
89 inserting it in the GC injector with carrier gas flow. The studied polyphenols, their CAS
90 number, suppliers and MS/MS transitions employed for their identification are
91 summarized in Table S1.

92 93 **2.2. Studied by-products**

94 The three different studied by-products, chips, screw waters, and the concentrates were
95 provided by the wood board industry Betanzos HB (Betanzos, Galicia, NW Spain),
96 specialized in the elaboration of high density fiberboards employing a green industrial
97 procedure based on high-pressure pressing employing water without chemicals additives.
98 Figure 1 partially summarizes the industrial procedure, showing the origin of the three
99 studied by-products. The chromatographic techniques employed for their characterization
100 are also shown.

101 Three different wood chips from pine tree, cherry tree, and walnut, were directly collected
102 after the chipping procedure and kept in a container protected from light until their
103 analysis. Screw waters and concentrates from chestnut and oak tree were collected in 2.5
104 L plastic bottles, and they were also kept at room temperature and protected from light
105 until their analysis.

106

107 **2.3. Solid-liquid and liquid-liquid extraction**

108 To obtain the different wood chips extracts (pine tree, walnut and cherry tree), a green
109 solid-liquid extraction was performed. Figure 2a summarizes the procedure. Seventy
110 grams of the corresponding chips were mixed with 300 mL of water and kept under
111 magnetic stirring. Two different temperatures were employed to perform the extraction:
112 25 °C, and 80 °C for 168 hours (a week), and 14 hours, respectively. After the
113 corresponding extraction time, the aqueous extracts were filtered by gravity flow, and
114 directly analyzed by SPME-GC-MS and LC-MS/MS.

115 For the obtaining of the chestnut- and oak- screw waters and concentrates derived-
116 extracts, the extraction efficiency of two different solvents were tested: ethanol and ethyl
117 lactate. Both were selected for their demonstrated extraction effectiveness of bioactive
118 compounds from different wood industrial wastes and plants [9]. Besides, they are
119 considered environmentally friendly and GRAS solvents (Generally Recognized As Safe)
120 and, as such, safe agents according to the European Food Safety Authority (EFSA). Their
121 use in food products is allowed by both the United States Food and Drug Administration
122 (FDA) and the European Union, being a suitable option for the reutilization of the
123 obtained extracts in the food industry. Figure 2b represents the experimental procedure.
124 Twenty-five mL of the different screw waters and concentrates were mixed with 25 mL
125 of the correspondent solvent (ethanol or ethyl lactate) into a Falcon 50 mL conical
126 centrifuge tube and the mixture was centrifuged at 3500 rpm for 10 minutes employing
127 an Ortoalresa Digicen 21 centrifuge (Madrid, Spain). Afterwards, the organic supernatant
128 was filtered by gravity flow, 1 mL was transferred to a 1.8 mL glass-vial, and Na₂SO₄
129 was added to remove possible aqueous content. Finally, the dried extract was filtered
130 through 0.22 µm PTFE filters, and directly analyzed by GC-MS. It is important to note
131 that the extraction procedure produced a homogeneous precipitate of the wood fibers
132 which is easy to handle and isolate, and it can be also reused in the manufacturing process.

133

134 **2.4. Solid-phase microextraction procedure**

135 Aliquots of 10 mL of the corresponding (pine tree, walnut and cherry tree) chip aqueous
136 extracts, and chestnut- and oak- organic screw waters and concentrate extracts were
137 placed in a 22 mL glass vial. See Figure 2a for the chip aqueous extracts. The vials were
138 sealed with aluminium caps furnished with PTFE-faced septa and immersed into a water
139 bath maintained at 100 °C under magnetic stirring. After 5 min of thermostating, the
140 PDMS/DVB fibre was introduced into the vial and exposed to the headspace over the
141 sample for 30 minutes. Afterwards, the fibre was retracted into the needle of the holder
142 syringe, thermally desorbed in the GC injector for 5 min at 270 °C and then GC-MS
143 analysis was carried out.

144

145 **2.5. Total polyphenols contents and antioxidant activity procedures**

146 The total polyphenols content (TPC) of the raw wood by-products and the derived extracts
147 were determined according to the Folin-Ciocalteu (FC) colorimetric method described by
148 Singleton and Rossi [10]. The TPC was quantified employing a calibration curve prepared
149 with gallic acid standards solutions ranging from 3 to 20 mg L⁻¹ (R²=0.9970) and
150 expressed as mg of gallic acid equivalents in the liquid extract (mg GAE L⁻¹). The
151 antioxidant activity (AA) was determined employing a modified method of Brand-
152 Williams et al. [11] The AA was calculated employing a calibration curve prepared with
153 Trolox ranging from 0.1-1 mM (R²=0.9994). The DPPH scavenging activity is expressed
154 as mM Trolox equivalents in the liquid extract (mM TRE L⁻¹). In both cases, a Shimadzu
155 UVmini-1240 Spectrophotometer (Japan) was employed to measure the absorbances.

156

157 **2.6. GC-MS analysis**

158 The GC-MS analysis was performed using an Agilent 7890A coupled to an Agilent
159 5975C inert mass spectra detector (MSD) with triple-axis detector and an Agilent 7693
160 autosampler from Agilent Technologies (Palo Alto, CA, USA). A ZB-Semivolatiles (30m
161 × 0.25 mm i.d., 0.25 µm film thickness) column obtained from Phenomenex (Torrance,
162 CA, USA) was employed. The oven temperature was set at 60 °C (held 1 min) to 290 °C
163 at 5 °C min⁻¹ (held 1 min). Helium (purity 99.999%) was employed as carrier gas at a
164 constant flow of 1.0 mL min⁻¹. The total run time was 48 min. The sample volume was 1
165 µL when direct injection was performed (organic extracts analysis). The injector
166 temperature was 270 °C. The mass spectrometer detector (MSD) was operated in the
167 electron impact (EI) ionization positive mode (+ 70 eV), and the temperatures of the

168 transfer line and the ion source were set at 290 °C and 150 °C, respectively. For an
169 exhaustive characterization of the concentrate organic extracts, a polar DBWAX column
170 (50 m × 0.20 mm i.d., 0.20 µm film thickness) obtained from Agilent Technologies was
171 also employed. In this case, the oven ramp was programmed from 50 °C (1 min) to 240
172 °C at 8 °C min⁻¹ (held 25.25 min), at a constant flow of 0.6 mL min⁻¹. The total run time
173 was 50 min. In this case, the injector temperature was kept at 240 °C, and the transfer line
174 at 230 °C.

175 In all cases, Full Scan (FS) acquisition mode was employed, monitoring mass/charge
176 (*m/z*) fragments between 25-700. The tentative identification of the compounds was
177 performed by comparison (match > 80%) between the obtained experimental MS spectral
178 and the provided by the commercial spectral library database (NIST).

179

180 **2.7. LC-MS/MS analysis**

181 The identification of the polyphenols in the aqueous chips extracts was performed by LC-
182 MS/MS. A Thermo Scientific (San José, CA, USA) instrument based on a TSQ Quantum
183 Ultra TM triple quadrupole mass spectrometer equipped with a HESI-II (heated
184 electrospray ionization), and an Accela Open autosampler with a 20 µL loop was
185 employed. The chromatographic separation was achieved on a Kinetex C18 column (100
186 × 2.1 mm, 2.6µm, 100 Å), obtained from Phenomenex. The temperature of the column
187 was set at 30 °C. The mobile phase consisted on water (A) and methanol (B), both with
188 0.1% formic acid. The eluted gradient started with 5% of B (held 5 min), it was increased
189 to 90% of B in 11 minutes and kept constant for 3 minutes. Finally, initial conditions were
190 reached in 9 minutes. The injection volume was 10 µL and the mobile phase flow-rate
191 was 0.2 mL min⁻¹. The total run for each injection was 25 minutes. The mass spectrometer
192 and the HESI source were working simultaneously in the positive and negative mode,
193 monitoring two or three MS/MS transitions for each compound. MS/MS transitions for
194 the identified polyphenols are summarized in Table S1.

195

196 **3. Results and discussion**

197 **3.1. Wood chips**

198 Wood chips are one of the first by-products derived from the wood processing industry
199 (see Figure 1). Several studies reported the presence of volatile organic and antioxidant
200 compounds in wood chips extracts. However, most of them are focused in the study of
201 oak wood, which is the main raw material employed for the wine and other alcoholic

202 beverages aged. Besides, in most cases the extraction of the wood chips is long-time
203 consumption, with several experimental steps, and is performed employing toxic organic
204 solvents such as dichloromethane [6-8].

205 In this case, three different species of trees were evaluated: pine tree, cherry tree, and
206 walnut. To characterize the volatile and bioactive compounds present in the chips, the
207 efficiency of an environmentally friendly solid-liquid extraction procedure, employing
208 water at two different temperatures, 25 °C and 80 °C has been tested (the procedure is
209 detailed in Section 2.3). Several parameters such as pH, density, TPC and AA for the
210 obtained extracts were evaluated, and the results are summarized in Table 1.

211 The chromatographic profile for the three different wooden chips aqueous extracts was
212 obtained by SPME-GC-MS. The procedure is described in Section 2.4. Figure 3a shows
213 the obtained chromatogram for each wood specie, after performing the solid-liquid
214 extraction at the two studied temperatures. As can be seen, the chromatographic profile
215 was clearly different for the three evaluated wood species. However, no significant
216 differences regarding the composition of the extracts were observed between performing
217 the chips extraction at 25 °C or 80 °C, although the abundance of the peaks was clearly
218 higher when the extraction was performed at 80°C. For that reason, Figure 3b shows the
219 detailed chromatographic profile for each chip aqueous extract obtained at 80 °C.
220 Chromatographic peaks were tentatively identified by comparing their mass spectra with
221 those included in the NIST database commercial library (match > 80%). The SPME-GC-
222 MS analysis of the aqueous chip extracts revealed the presence of 17 different compounds
223 that are summarized in Table 2. Eleven out of the 17 identified compounds were found in
224 the pine tree chips extract, whereas 6 and 5 were identified in the walnut, and cherry tree
225 chip extracts, respectively. Highlights the abundance of α -terpineol (peak 2) in the pine
226 tree chip extract. This compound is a well-known monoterpene, usually employed as
227 perfuming agent in cosmetics and as flavoring in the food and beverages industry. Several
228 biological properties of α -terpineol include its antioxidant and antitumoral activity, as
229 well as cardiovascular and antihypertensive effects. Regarding the most abundant
230 detected compounds in the cherry tree and walnut chip extracts, respectively, trans-
231 benzylideneacetone (peak 3) is employed as flavoring agent in food and perfumes, and
232 1,2,3-trimethoxy-5-allylbenzene (peak 7), also known as elemicin is a phenylpropene
233 with a high antibacterial activity [12, 13].

234 The three different chips extracts were also directly analyzed by LC-MS/MS analysis to
235 identify the presence of polyphenols. In this case, an unequivocal identification of the

236 compounds was possible using commercially available standards of polyphenols, and
237 working in SRM mode, monitoring two or three MS/MS transitions per compound (see
238 Table S1). Results are summarized in Table 3. As can be seen, up to 13 different
239 polyphenols were detected in the extracts, being all of them found in the cherry tree chips
240 extract, whereas on the other hand, 8 and 7 of such polyphenols were found in the walnut,
241 and pine tree chips extract, respectively. The presence of polyphenols, compounds which
242 possess a high radical scavenging activity, provides an additional value to the extracts
243 due to the demonstrated beneficial properties of them (antioxidants, anti-inflammatory,
244 antimicrobial...). Three of them, 2,4,6-trihydroxybenzoic acid, procyanidine A2 and
245 orientin, were only identified in the cherry tree chips aqueous extract. To the best of our
246 knowledge, this is the first time that the presence of these 3 polyphenols is reported in
247 cherry trees [14]. Figure 4 shows a SRM reconstructed chromatogram for the cherry tree
248 chips extract.

249 It is important to note that, although TPC and AA values for the aqueous chips extracts
250 were clearly lower than those obtained for the other studied by-products (see Table 1);
251 the possibility to obtain environmentally friendly chip extracts employing only water
252 without the addition of organic solvents and chemical additives, could favor the reuse of
253 them as flavor agents in the cosmetic or in the alimentary industry, revalorizing the
254 potential of this primary wood industry by-product.

255

256 **3.2. Screw waters**

257 Basic physico-chemical parameters, and TPC and AA values were obtained for chestnut
258 and oak screw waters, and they are summarized in Table 1.

259 Both screw waters were also directly analyzed by SPME-GC-MS (the procedure was
260 previously described in Section 2.4). Figure 5a shows the overlapped chromatograms for
261 both screw waters. As can be seen, the chromatographic profile was similar for both,
262 although the abundance of the identified compounds was clearly higher in the oak screw
263 water (red chromatogram). Figure 5b shows the individual chromatogram for each screw
264 water, and the identified compounds are summarized in Table 4. As can be seen, up to 30
265 different organic compounds were identified in the screw waters, being the most abundant
266 ones the sesquiterpenes γ - and β -eudesmol (peaks 18 and 20), and hinesol (peak 19),
267 especially in the oak screw water. Several studies reported the beneficial properties of
268 these compounds, that are considered as antitumoral, antioxidants and antimicrobials
269 [15]. Other identified compounds with interesting properties in both screw waters were

270 oxygenated monoterpenes (eucalyptol (peak 2), β -linalool (peak 3), α -terpineol (peak 4))
271 and sesquiterpenes (globulol (peak 16), and fatty acids such as myristic acid (peak 22),
272 palmitoleic acid (peak 25), hexadecanoic acid (peak 26), linoleic acid (peak 27), and oleic
273 acid (peak 28).

274 Chestnut and oak screw water organic extracts, in ethanol and ethyl lactate, were also
275 obtained (see Section 2.3), and directly analyzed by GC-MS analysis. Figure 6a and
276 Figure 6b show the obtained chromatograms for the ethanolic and ethyl lactate-based
277 extracts, respectively, for the chestnut and oak screw waters. Here, the chromatographic
278 profile was completely different depending on the extraction solvent employed, but
279 similar for both types of screw waters. The identified compounds are summarized in
280 Table 5. Six organic compounds were found in the ethanolic extract (peaks 1-6), whereas
281 8 different compounds (peaks 7-14) were identified in the ethyl lactate-based extract.
282 Highlights the presence of two acids: acetic acid (peak 1) in the ethanolic extracts and
283 lactic acid (peak 12) in the ethyl lactate extracts for both types of screw waters. The
284 presence of these compounds is usually associated with the wood carbohydrates and lipids
285 degradation. Other identified compounds, also associated with sugars degradation, were
286 furfuryl alcohol (peak 3) and pyranone (peak 4), which have been reported in oak wood
287 extracts [7]. Besides, monoterpene alcohols such as linalol (peak 2), was found only in
288 the ethanolic chestnut screw water extract, and geraniol (peak 11) in ethyl lactate-based
289 screw waters extracts.

290

291 **3.3. Concentrates**

292 The density, pH, TPC and AA values for the chestnut and oak concentrates have been
293 evaluated and they are summarized in Table 1. In view of the high AA and TPC values
294 compared with the other studied by-products, both concentrate samples were analyzed by
295 SPME-GC-MS and also their derived organic extracts, in ethanol and ethyl lactate were
296 directly analyzed by GC-MS employing two different chromatographic columns, a polar,
297 and a non-polar column for their exhaustive characterization.

298 Figure 7a shows the chromatographic profile obtained by SPME-GC-MS for the chestnut
299 (black), and oak (red) concentrates. Up to 32 different organic compounds were identified
300 in both concentrates, summarized in Table 6. It has been observed the presence of furanic
301 aldehydes and ketones coming from the thermic degradation of celluloses and
302 hemicelluloses, such as 5-methylfurfural (peak 1), and 5-(hydroxymethyl)furfural (peak
303 3), 5-butyl-4-methyldihydro-2H(3H)-furanone (peak 7), 2,3,4-trimethoxydibenzofuran

304 (peak 14) or 2,4'-dihydroxy-3'-methoxyacetophenone (peak 15). Several compounds
305 related with the thermal decomposition of lignin, such as syringol (peak 8), its derivatives
306 phenolic aldehydes syringaldehyde (peak 20) and vanillin (peak 9) have been also
307 identified in both concentrates, and their presence have been reported in oak wood
308 extracts [6-8].

309 Although a high number of organic compounds with interesting properties have been
310 identified in the chestnut and oak concentrates, the direct use of these wood manufacture
311 by-products is complex due to their high viscosity (see Figure 1 and Table 1), and high
312 density. Therefore, organic extracts in ethanol and ethyl lactate were obtained, and deeply
313 characterized by GC-MS employing both non-polar and polar chromatographic column.
314 Since the obtained results were similar for both concentrate extracts, only results for
315 chestnut concentrate derived extracts are shown. Figure 7b and Figure 7c shows the
316 overlapped chromatogram for the chestnut concentrate extracts (ethanolic in black, ethyl
317 lactate in blue) obtained in the non-polar, and polar chromatographic column,
318 respectively. The identified compounds are also summarized in Table 6.

319 Several compounds identified in the organic extracts have been also previously identified
320 in the concentrate raw material, such as 5-methyl furfural (peak 1), syringol (peak 8),
321 vanillin (peak 9), antiarol (peak 17), and syringaldehyde (peak 20). Besides, several
322 syringol and vanillin derivatives such as acetosyringone (peak 41), syringic acid (peak
323 42), and homosyringic acid (peak 43) and methyl vanillyl ketone (peak 37) have been
324 also identified in both ethanolic and ethyl lactate-based concentrates extracts. The
325 presence of these compounds has been reported in oak and chestnut wood extracts [6-8,
326 16].

327 On the other hand, the use of a polar chromatographic column allowed the identification
328 of several acids which were not identified employing the non-polar column, such as acetic
329 acid (peak 45), formic acid (peak 47) or lactic acid (peak 50). Besides, 4 compounds
330 derived from sugars degradation, furfural (peak 46), α -furfuryl alcohol (peak 48), 2(5H)-
331 furanone (peak 49), and pyranone (peak 51) could be successfully identified employing
332 the polar column. The presence of these compounds have been reported in different wood
333 extracts, and some of them have been described as responsible of the 'toasted' and
334 'honeyed' organoleptic characteristics, positively valued in wood-aged alcoholic
335 beverages [7, 16].

336
337

338 **4. Conclusions**

339 This work contributes to the bioactive profiling of three wooden industry by-products,
340 such as wood chips, screw waters and concentrates obtained from different types of wood.
341 A high number of volatile and semi-volatile organic compounds from different chemical
342 nature have been identified in the studied by-products, and in their derived aqueous,
343 ethanolic and ethyl lactate extracts. Highlights the presence of terpenes, sesquiterpenes,
344 omega-3 fatty acids, and precursors of fragrance synthesis. Most of the identified
345 compounds present antioxidant, antimicrobial, antifungal and interesting organoleptic
346 properties, demonstrated that these industrial wastes could be an interesting option for
347 their reuse in the food, pharmaceutical and/or cosmetic industry, reducing the
348 environmental impact of the wood industry activity and obtaining, in parallel, an
349 economical profit.

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355

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407 **Figure captions**

408 **Figure 1.** Schematic representation of the industrial wood fibreboards manufacture
409 procedure, showing the origin of the studied by-products and the chromatographic
410 techniques employed for their characterization.

411 **Figure 2.** Experimental procedure for obtaining **a)** aqueous wood chips extracts; **b)** screw
412 water and concentrate organic extracts.

413 **Figure 3.** Cherry tree, walnut and pine tree aqueous extracts: SPME-GC-MS analysis **a)**
414 comparison between the studied extraction temperatures; **b)** identified compounds.

415 **Figure 4.** Cherry tree chips aqueous extract: SRM reconstructed chromatogram obtained
416 by LC-MS/MS analysis.

417 **Figure 5.** Chestnut and oak screw water: SPME-GC-MS analysis **a)** overlapped
418 chromatograms; **b)** identified compounds.

419 **Figure 6.** Chestnut and oak screw organic extracts (GC-MS analysis) prepared in **a)**
420 ethanol; **b)** ethyl lactate. *Differences between retention time are due to the different
421 solvents employed.

422 **Figure 7.** Chestnut and oak concentrates: **a)** SPME-GC-MS analysis; **b)** organic extracts:
423 GC-MS analysis (non-polar column); **c)** organic extracts: GC-MS analysis (polar
424 column).

425

FIGURES

Figure 1

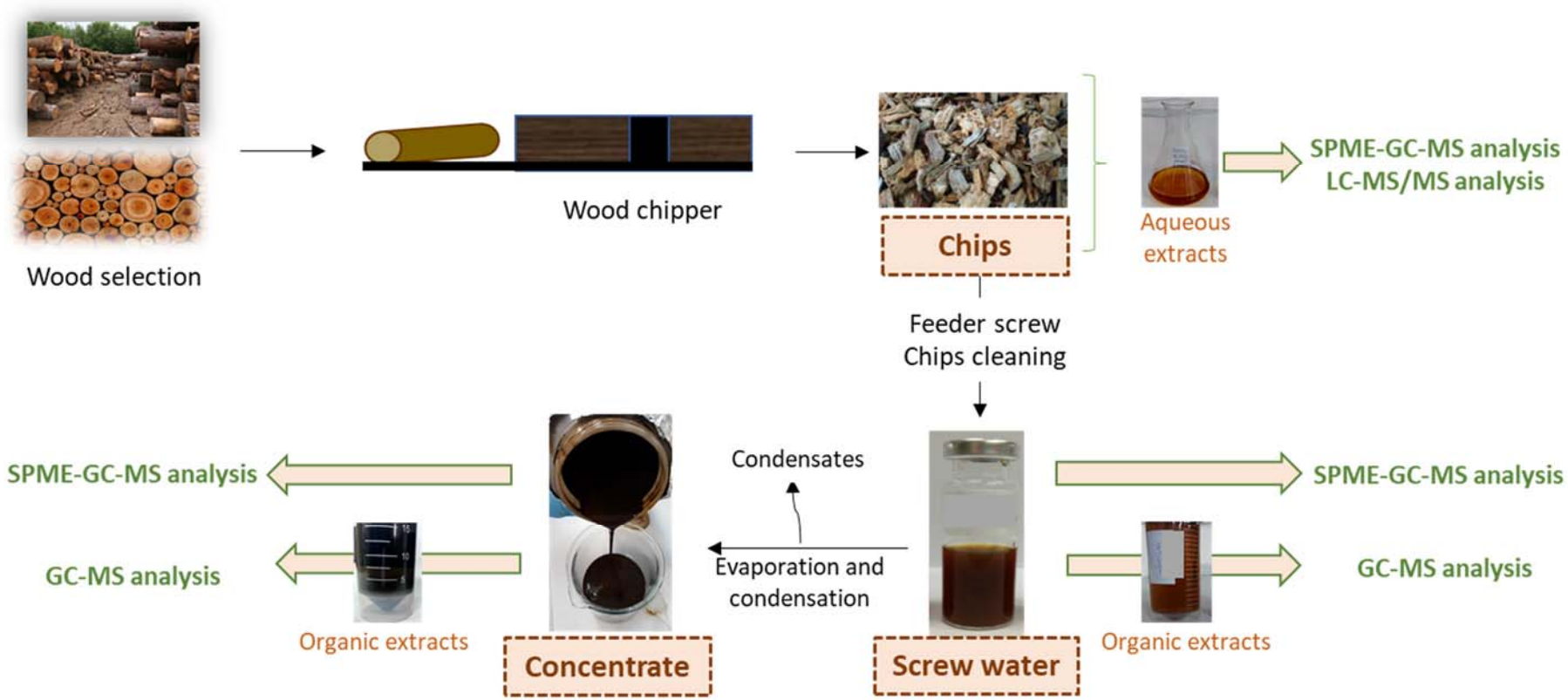


Figure 2

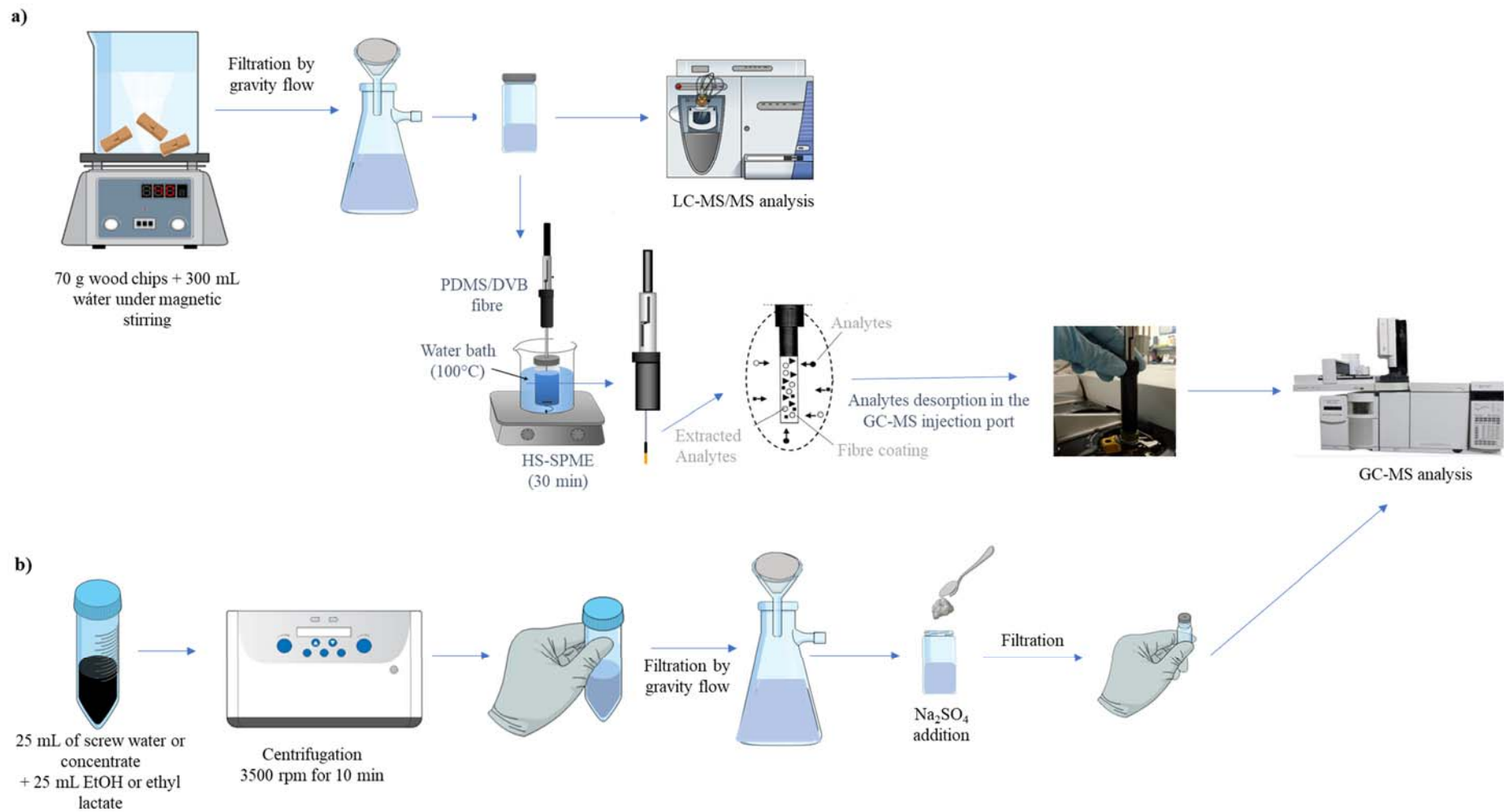
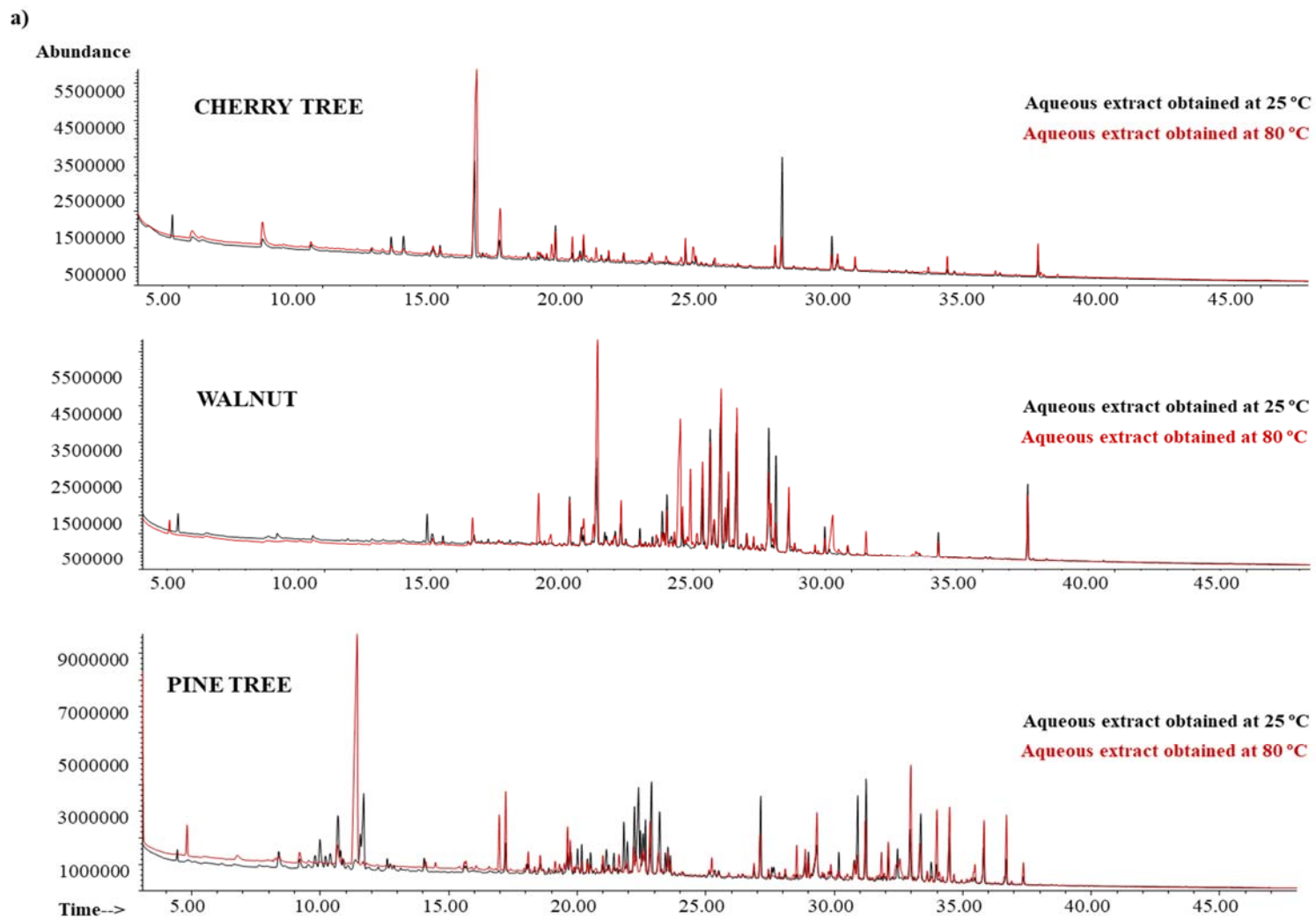


Figure 3



b)

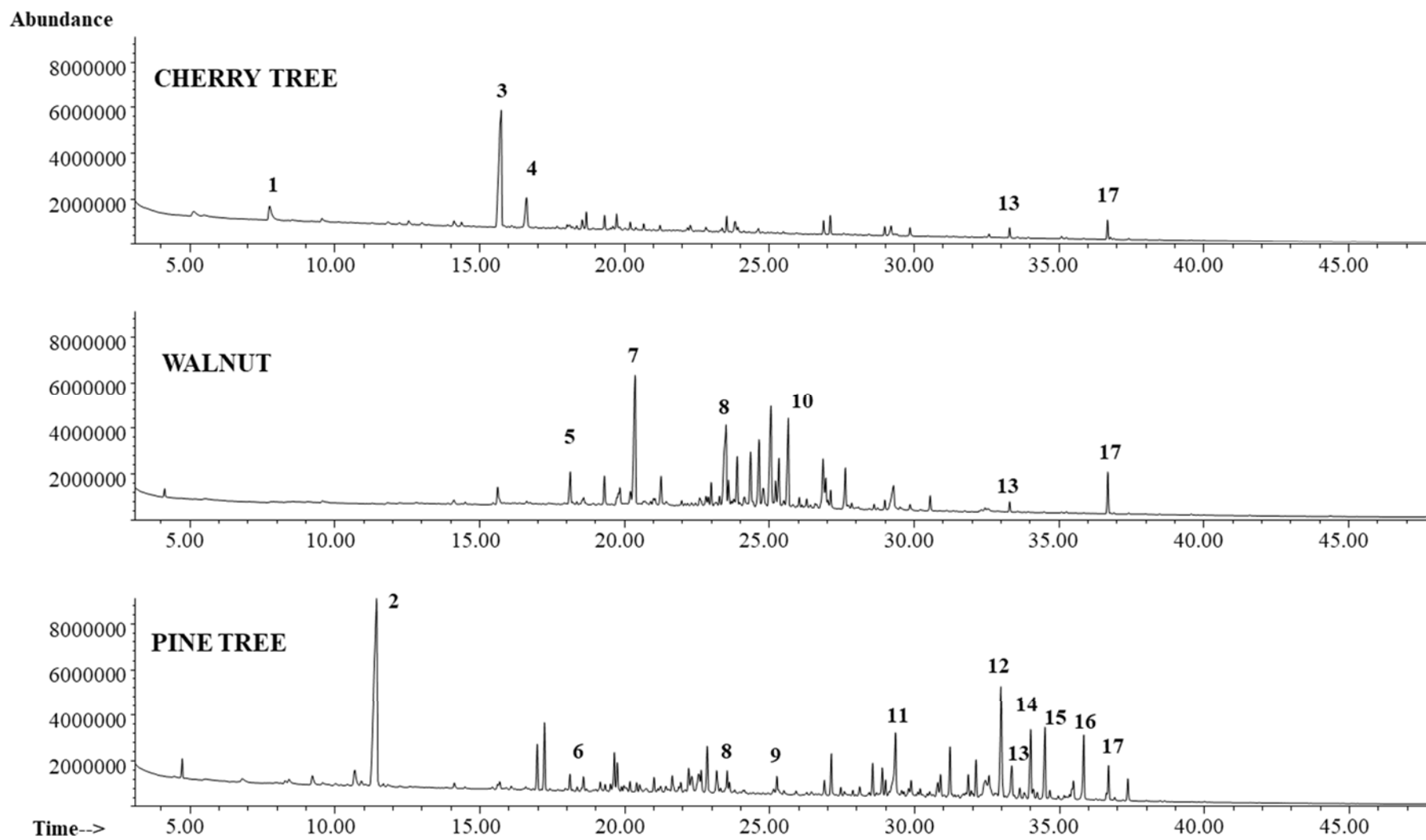


Figure 4

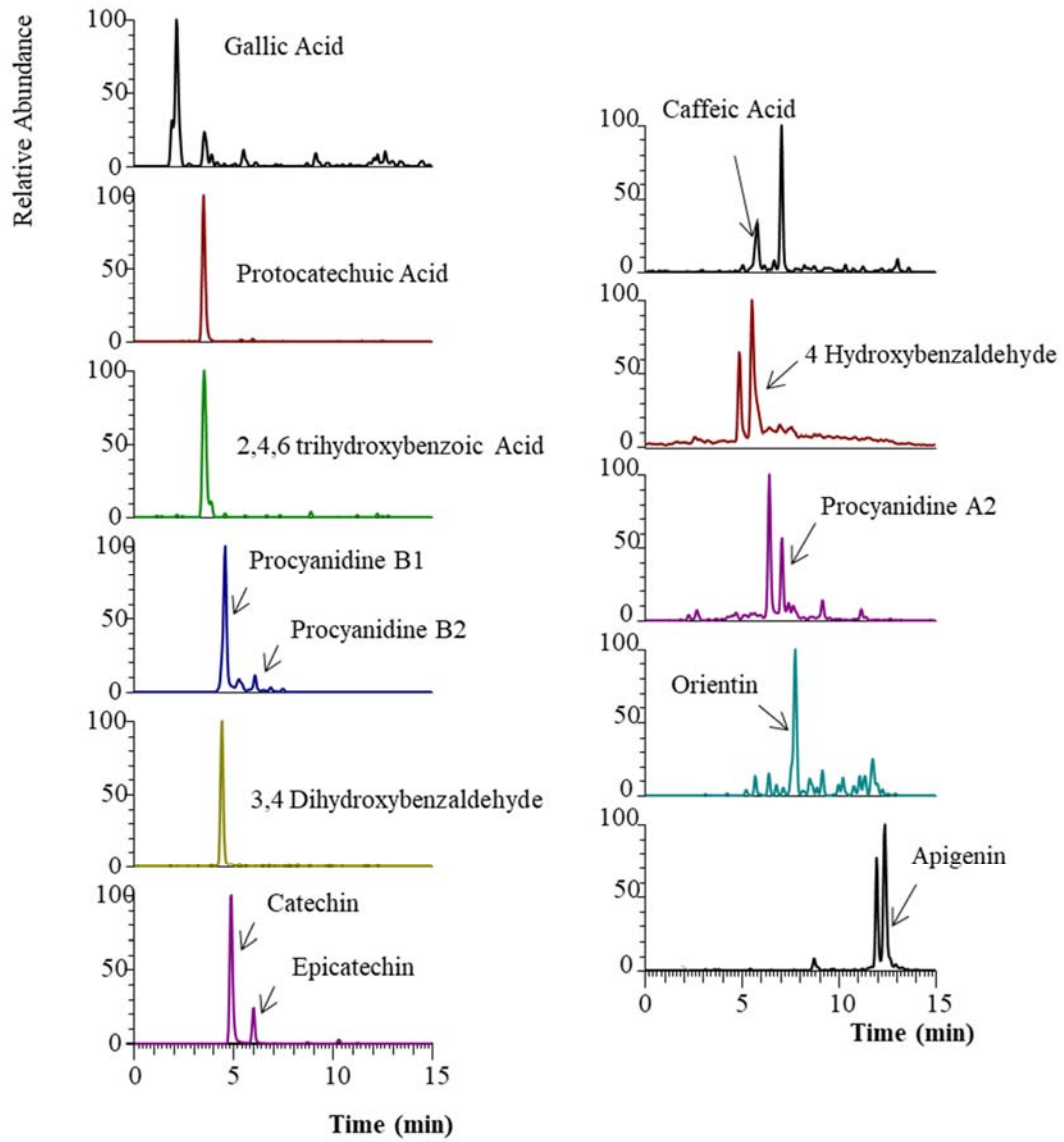
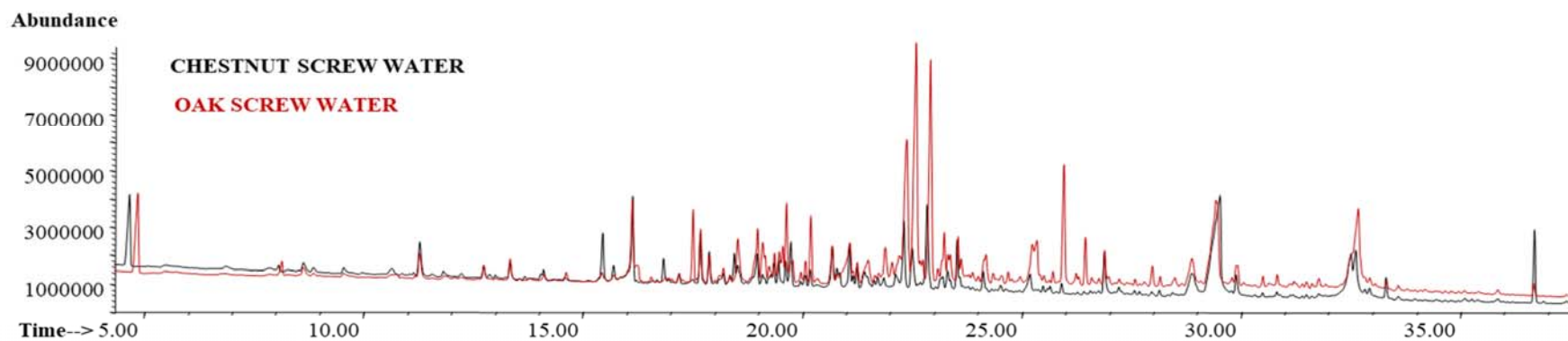


Figure 5

a)



b)

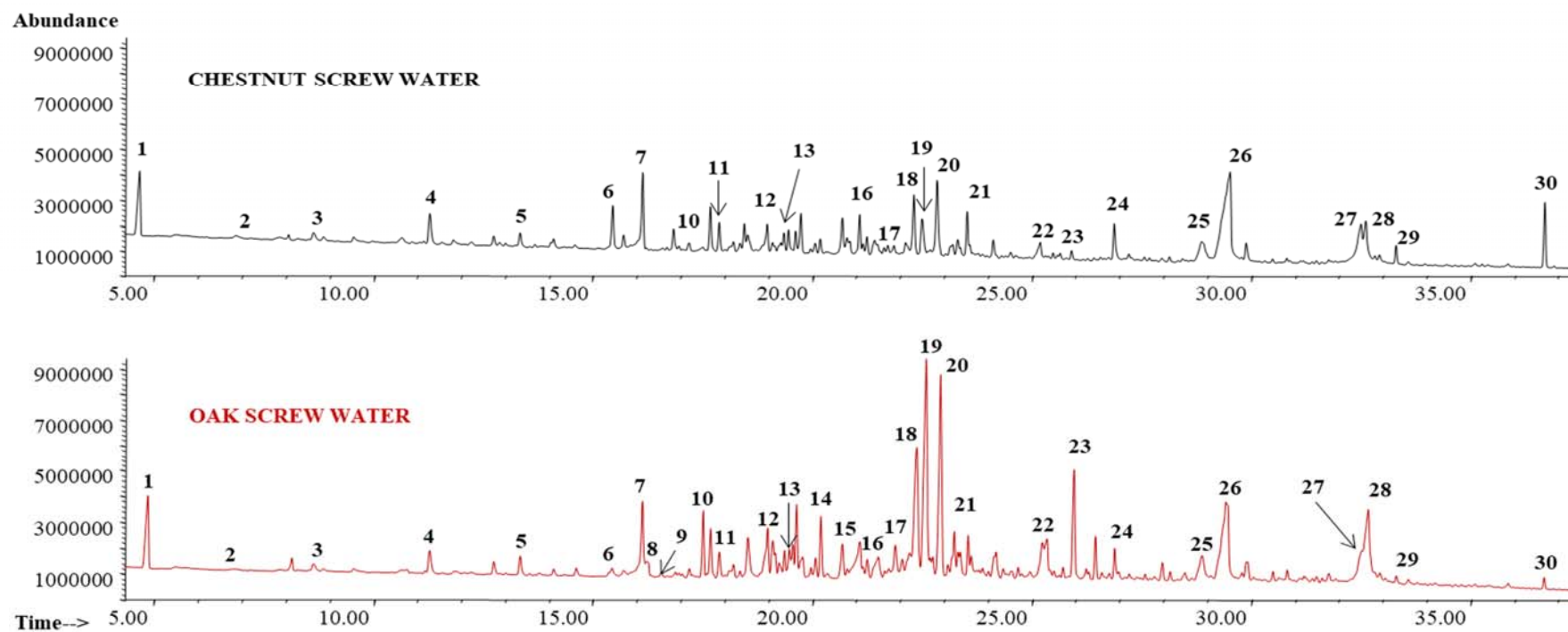


Figure 6

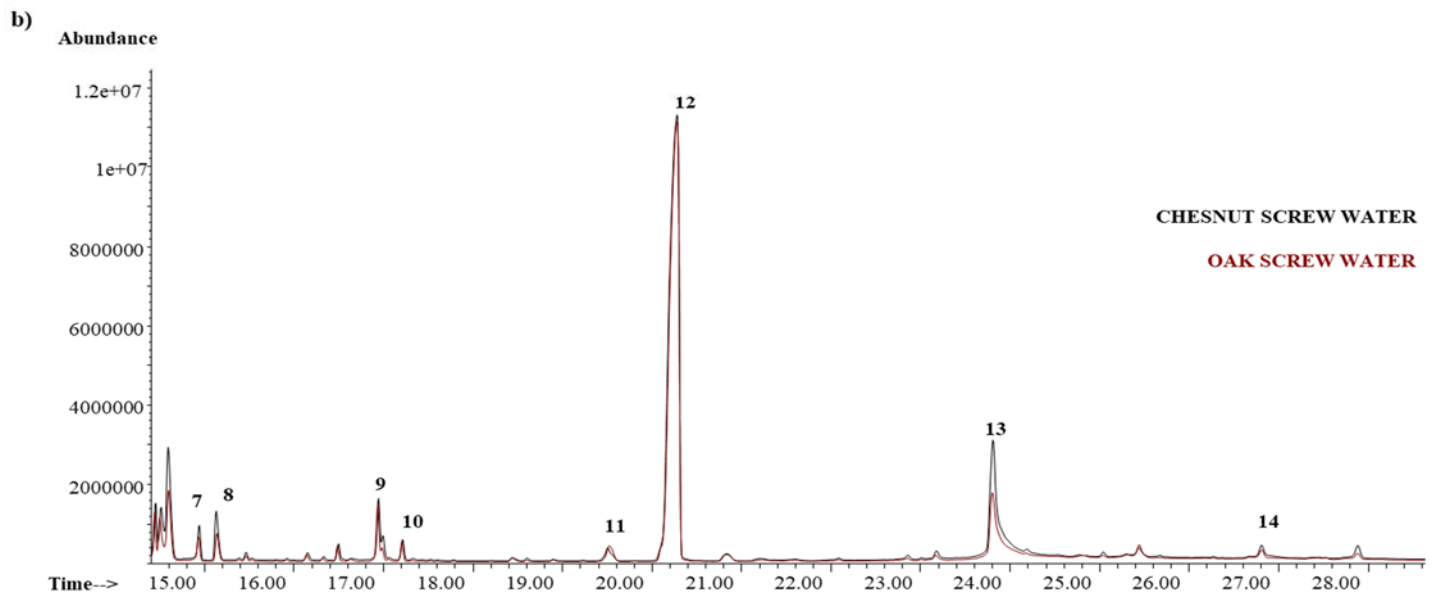
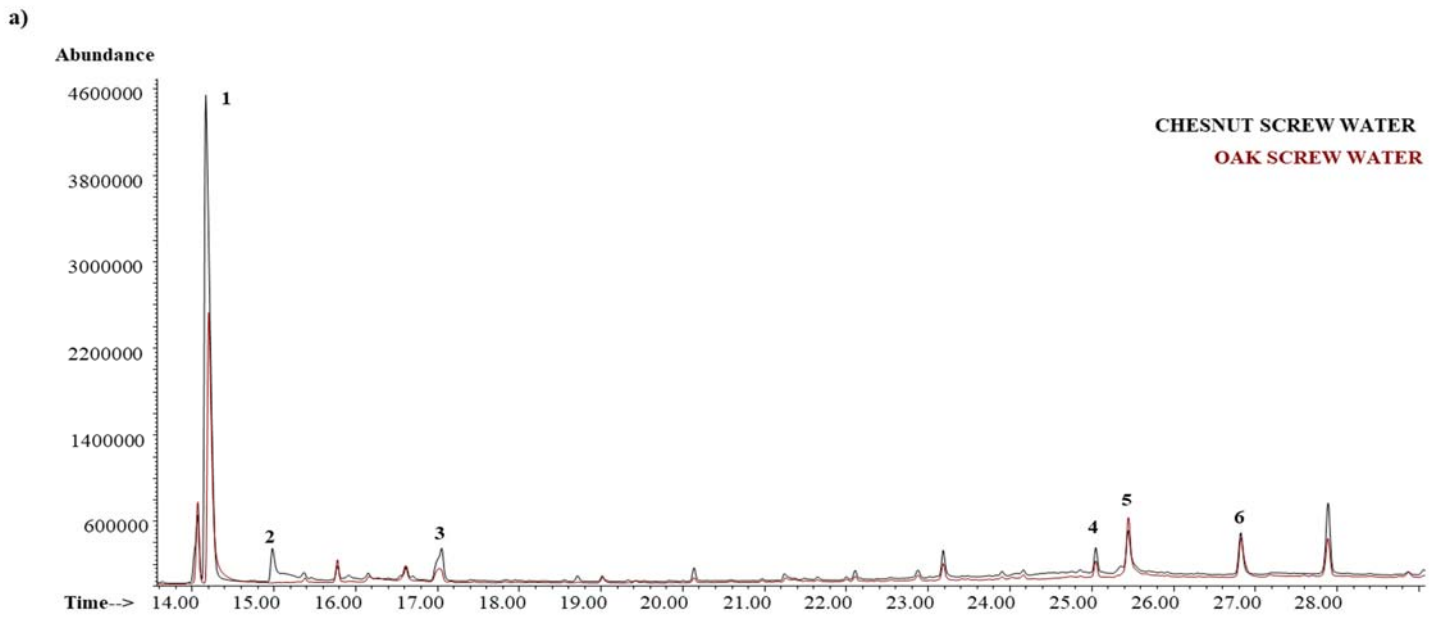
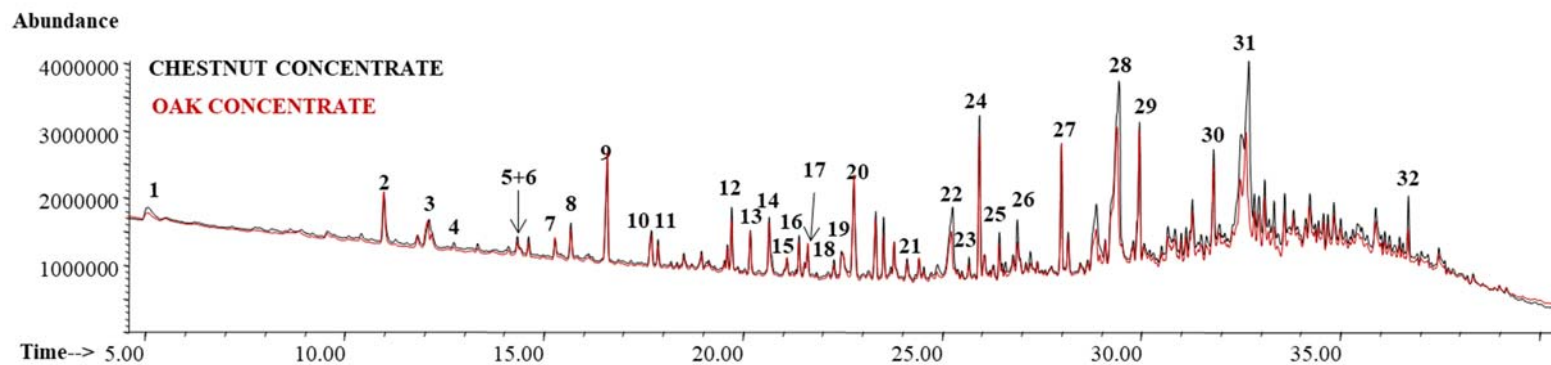
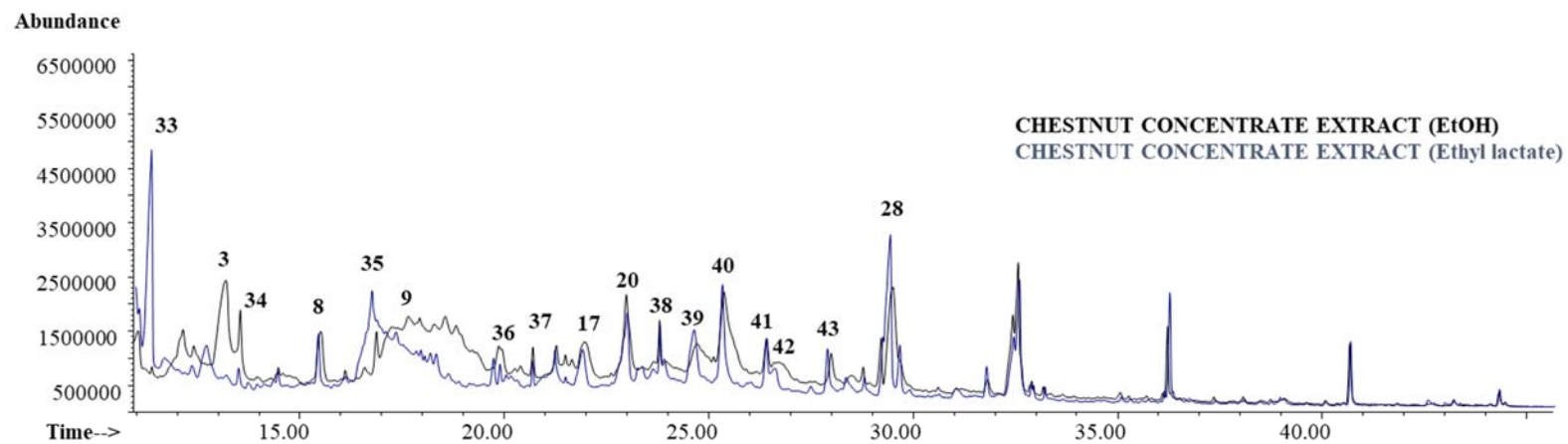


Figure 7

a)



b)



c)

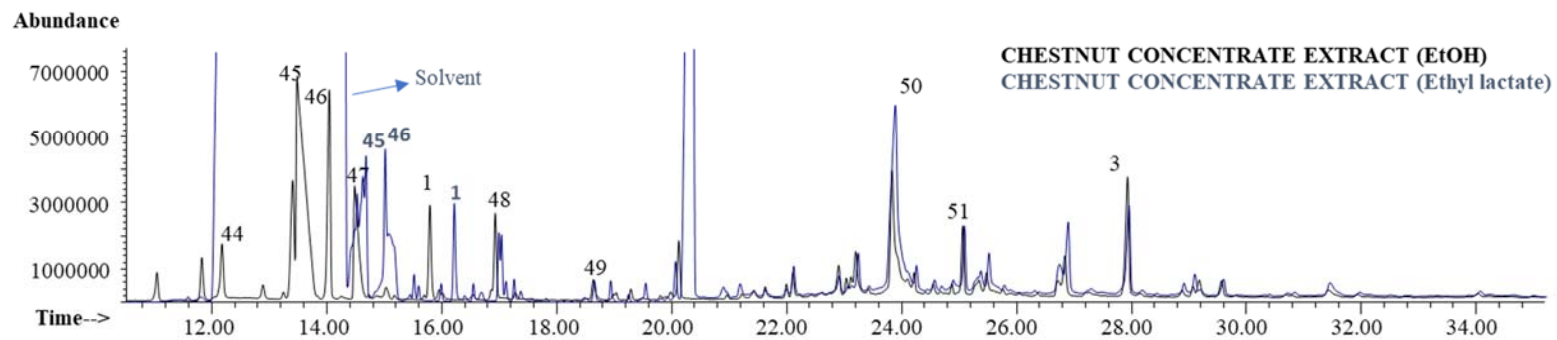


Table 1. Basic physicochemical parameters, total polyphenols content (TPC), and antioxidant activity (AA) for the studied wood by-products.

By-product		Density (g mL ⁻¹)	pH	TPC (mg GAE L ⁻¹)	AA (mM TRE L ⁻¹)	
Chips	Water extract, 25 °C	Pine Tree	0.9962	4.20	378 ± 3	2.43 ± 0.03
		Cherry Tree	0.9942	6.13	164 ± 3	0.81 ± 0.01
		Walnut	0.9907	6.77	160 ± 1	0.46 ± 0.03
	Water extract, 80 °C	Pine Tree	0.9721	3.76	638 ± 3	5.47 ± 0.04
		Cherry Tree	0.9947	4.78	536 ± 2	2.98 ± 0.06
		Walnut	0.9812	4.75	496 ± 1	2.08 ± 0.02
Screw water	Raw material	Chestnut	0.885	3.45	9895 ± 95	40.4 ± 0.4
		Oak	0.991	3.57	8800 ± 252	41.7 ± 0.8
	Ethyl lactate extract	Chestnut	1.0035	3.85	3653 ± 60	32.0 ± 0.2
		Oak	1.0244	4.02	2765 ± 78	21.0 ± 0.3
	Ethanollic extract	Chestnut	0.9224	4.22	3553 ± 63	27.0 ± 0.1
		Oak	0.9324	4.35	2650 ± 27	18.0 ± 0.3
Concentrate	Raw material	Chestnut	1.1574	3.60	53633 ± 1586	279 ± 20
		Oak	1.1840	3.48	40260 ± 2313	223 ± 14
	Ethyl lactate extract	Chestnut	1.0544	4.45	31938 ± 1281	214 ± 3
		Oak	1.0351	4.15	31768 ± 464	187 ± 2
	Ethanollic extract	Chestnut	0.9462	4.79	25582 ± 167	161 ± 3
		Oak	0.9438	4.46	25905 ± 779	163 ± 6

Table 2. Identified compounds by SPME-GC-MS analysis in the wooden chips aqueous extracts (solid-liquid extraction at 80 °C for 16 hours).

Number	Compound	CAS	Ret time (min)	Cherry tree	Walnut	Pine tree
1	Camphol	507-70-0	10.72	X		
2	α -Terpineol	98-55-5	11.35			X
3	trans-Benzylidenacetone	1896-62-4	15.71	X	X	
4	Acetoacetophenone	93-91-4	16.72	X		
5	Pentyl- α -pyrone	27593-23-3	18.11		X	
6	Humulene	6753-98-6	18.12			X
7	1,2,3-Trimethoxy-5-allylbenzene	487-11-6	20.35		X	
8	4-hexyl-2,5-dihydrofuran-3-acetic acid	39212-21-0	23.50			X
9	Benzyl benzoate	120-51-4	25.26			X
10	Curzerene	17910-09-7	25.30		X	
11	n-Hexadecanoic acid	57-10-3	29.31			X
12	Pimaral	472-39-9	32.96			X
13	Butyl palmitate	111-06-8	33.30	X	X	X
14	Pimara-7,15-dien-3-one	7715-48-2	34.03			X
15	Sclarene	511-02-4	34.50			X
16	Methyl dehydroabietate	1235-74-1	35.80			X
17	Isobutyl stearate	646-13-9	36.70	X	X	X

Table 3. Identified polyphenols in the different wooden chips aqueous extracts (solid-liquid extraction at 80 °C for 16 hours). LC-MS/MS analysis.

Polyphenols	Cherry tree	Walnut	Pine tree
Gallic acid	XX	XX	XX
Protocatechuic acid	XX	XX	XX
2,4,6 Trihydroxybenzoic acid	XX		
Procyanidine B1	XX	XX	XX
3,4 Dihydroxybenzaldehyde	XX	XX	XX
Catechin	XX		XX
Procyanidine B2	X	X	
Caffeic acid	X	XX	
4 Hydroxybenzaldehyde	XX	XX	XX
Epicatechin	XX	XX	
Procyanidine A2	XX		
Orientin	X		
Apigenin	XX		XX

Table 4. Identified compounds in the chestnut and oak screw waters. SPME-GC-MS analysis.

Number	Compound	CAS	Ret. time (min)	Chestnut	Oak
1	Methoxy-phenyloxime	222866*	4.65	X	X
2	Eucalyptol	470-82-6	6.89	X	X
3	β -Linalool	78-70-6	8.64	X	X
4	α -Terpineol	98-55-5	11.31	X	X
5	1-decanol	112-30-1	13.10	X	X
6	Eugenol	97-53-0	15.46	X	X
7	Geranyl acetate	105-87-3	16.12	X	X
8	n-Decanoic acid	334-48-5	16.23	X	
9	Decanoic acid, ethyl ester	110-38-3	16.53	X	
10	2,6-Di-tert-butylphenol	128-39-2	17.51	X	X
11	cis-Isoeugenol	5912-86-7	17.90	X	X
12	Geraniol butyrate	106-29-6	19.36	X	X
13	δ -Cadinene	483-76-1	19.60	X	X
14	α -Calacorene	21391-99-1	20.18		X
15	Dodecanoic acid	143-07-7	21.08	X	
16	Globulol	51371-47-2	21.26	X	X
17	Methoxyeugenol	6627-88-9	21.42	X	X
18	γ -Eudesmol	1209-71-8	22.32	X	X
19	Hinesol	23811-08-7	22.51	X	X
20	β -Eudesmol	473-15-4	22.83	X	X
21	Isopropyl-1,6-dimethylnaphthalene	483-78-3	23.20	X	X
22	Myristic acid	544-63-8	25.10	X	X
23	Diethylene glycol monododecyl ether	3055-93-4	25.60	X	X
24	5-hydroxycalamenene	55012-72-1	25.90	X	X
25	Palmitoleic acid	373-49-9	28.88	X	X
26	n-Hexadecanoic acid	57-10-3	29.47	X	X
27	Linoleic acid	60-33-3	32.50	X	X
28	Oleic acid	112-80-1	32.60	X	X
29	Hexadecanoic acid, butyl ester	111-06-8	33.30		X
30	Isobutyl stearate	646-13-9	36.68	X	X

* NIST number

Table 5. Identified compounds in the screw water organic extracts. GC-MS analysis.

Number	Compound	CAS	Ret. Time (min)	EtOH extracts		Ethyl lactate extracts	
				Chestnut	Oak	Chestnut	Oak
1	Acetic acid	7785-70-8	14.46	X	X		
2	Linalol	123-35-3	15.07	X			
3	Furfuryl alcohol	470-82-6	17.54	X	X		
4	Pyranone	673-84-7	25.05	X	X		
5	Glycerin	78-70-6	25.52	X	X		
6	3-Pyridol	7216-56-0	26.82	X	X		
7	Formic acid	64-18-6	15.15			X	X
8	2,3-Butanediol	24347-58-8	15.54			X	X
9	Diethyl fumarate	623-91-6	16.94			X	X
10	Ethyl succinate	123-25-1	17.22			X	X
11	Geraniol	106-24-1	19.50			X	X
12	Lactic acid	50-21-5	20.19			X	X
13	L-Lactic acid	79-33-4	23.81			X	X
14	3-Pyridinol	109-00-2	26.90			X	X

Table 6. Identified compounds in the chestnut and oak concentrates. SPME-GC-MS analysis.

Number	Compound	CAS	Concentrate		Chestnut concentrate extracts			
					EtOH	Ethyl Lactate	EtOH	Ethyl Lactate
			Chestnut	Oak	Non-polar column		Polar column	
1	5-Methyl furfural	620-02-0	X	X			X	X
2	1-(2-Butoxyethoxy)ethanol	54446-78-5	X	X				
3	5-(Hydroxymethyl)furfural	67-47-0	X	X	X	X	X	X
4	cis-Geraniol	106-25-2	X	X				
5	2-Methoxy-4-vinylphenol	7786-61-0	X	X				
6	1,8-Terpin	80-53-5	X	X				
7	5-Butyl-4-methyldihydro-2(3H)-furanone	39212-23-2	X	X				
8	Syringol	91-10-1	X	X	X	X		
9	Vanillin	121-33-5	X	X	X			
10	Phenol, 4-methoxy-3-(methoxymethyl)-	59907-65-2	X	X				
11	Isoeugenol	97-54-1	X	X				
12	(+)- δ -Cadinene	483-76-1	X	X				
13	Mellein	1200-93-7	X	X				
14	2,3,4-Trimethoxydibenzofuran	88256-11-5	X	X				
15	2,4'-Dihydroxy-3'-Methoxyacetophenone	18256-48-9	X	X				
16	Methoxyeugenol	6627-88-9	X	X				
17	Antiarol	642-71-7	X	X	X	X		
18	γ -Eudesmol	1209-71-8	X	X				
19	Homovanillic acid	306-08-1	X	X				
20	Syringaldehyde	134-96-3	X	X	X	X		
21	3-Methoxy-4-hydroxycinnamaldehyde	458-36-6	X	X				
22	Myristic acid	544-63-8	X	X				
23	Diethylene glycol monododecyl ether	3055-93-4	X	X				
24	1,4-Di-tert-butylbenzene	1012-72-2	X	X				
25	Hexadecane, 2,6,10,14-tetramethyl-	638-36-8	X	X				

26	Pentadecanoic acid	1002-84-2		X				
27	Nonadecane	629-92-5	X	X				
28	n-Hexadecanoic acid	57-10-3	X	X	X	X		
29	Eicosane	112-95-8	X	X				
30	Heneicosane	629-94-7	X	X				
31	Oleic Acid	112-80-1	X	X				
32	n-Butyl stearate	123-95-5	X	X				
33	2-(Methoxymethoxy)propanoic acid	81327-29-9					X	
34	2-Acetylresorcinol	699-83-2			X	X		
35	Pyrogalllic acid	87-66-1					X	
36	3,4-Dihydro-6-hydroxycoumarin	2669-94-5			X	X		
37	Methyl vanillyl ketone	2503-46-0			X	X		
38	Methoxyeugenol	6627-88-9						
39	3-(4-Hydroxy-3-methoxyphenyl)propionic acid	1135-23-5			X	X		
40	Desaspidinol	437-72-9			X	X		
41	Acetosyringone	2478-38-8			X	X		
42	Syringic acid	530-57-4			X	X		
43	Homosyringic acid	4385-56-2			X	X		
44	Acetone alcohol	67-64-1					X	
45	Acetic acid	64-19-7					X	X
46	Furfural	98-01-1					X	X
47	Formic acid	64-18-6					X	
48	α -Furfuryl alcohol	98-00-0					X	X
49	2(5H)-Furanone	497-23-4					X	X
50	L-Lactic acid	79-33-4					X	X
51	Pyranone	156511*					X	X

* NIST number

Supplementary material

Wood processing industry by-products as a source of natural bioactive compounds

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Table S1. Retention time and MS/MS transitions for the identified polyphenols in the aqueous chips extracts.

Polyphenols ^a	CAS	Retention time (min)	MS/MS transitions (Collision energy, eV) ^b
Gallic acid	149-91-7	2.03	169.02 → 125.04 (17)
			169.02 → 153.1 (15)
Protocatechuic acid	99-50-3	3.30	152.98 → 109.04 (17)
			152.98 → 91.04 (28)
			152.98 → 108.03 (26)
2,4,6-trihydroxybenzoic acid	487-70-7	3.34	168.98 → 150.99 (17)
			168.98 → 83.02 (23)
			168.98 → 107.02 (22)
Procyanidine B1	20315-25-7	4.33	577.03 → 407.07 (26)
			577.03 → 288.93 (25)
			577.03 → 424.97 (26)
Procyanidine B2	29106-49-8	5.18	577.03 → 407.07 (26)
			577.03 → 288.93 (25)
			577.03 → 424.97 (26)
3,4-dihydroxybenzaldehyde	139-85-5	4.47	137.07 → 136.11 (21)
			137.07 → 91.09 (24)
			137.07 → 92.13 (25)
Catechin	225937-10-0	4.55	289.00 → 245.02 (17)
			289.00 → 203.11 (22)
Epicatechin	490-46-0	5.72	289.00 → 245.02 (17)
			289.00 → 203.11 (22)
Caffeic acid	331-39-5	5.52	178.98 → 135.03 (19)
			178.98 → 134.01 (28)
4-hydroxybenzaldehyde	123-08-0	5.64	122.97 → 95.04 (13)
			122.97 → 51.1 (36)
			122.97 → 77.96 (20)

Procyanidine A2	41743-41-3	6.95	<u>577.09</u> → 287.02 (32)
			577.09 → 136.99 (62)
Orientin	28608-75-5	7.69	<u>577.09</u> → 425.08 (13)
			447.16 → 327.14 (23)
Apigenin	520-36-5	12.42	447.16 → 357.16 (22)
			<u>269.09</u> → 117.12 (37)
			269.09 → 149.12 (26)
			<u>269.09</u> → 151.062 (26)

^a All polyphenols standardards were supplied by Sigma-Aldrich. ^b Underlined values: Quantification MS/MS transitions