



Ministry of Culture, Education and  
Religious Affairs

# Performance comparison of three compact systems in grey-water treatment

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# Introduction

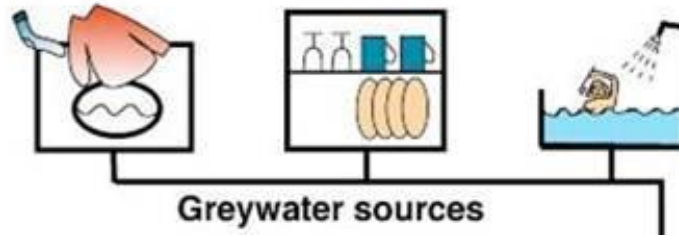
## Greywater

- ✓ Greywater is defined as household wastewater with minimal input of human excreta
- ✓ It includes used water from baths, showers, hand basins, washing machines, dishwashers, laundries and kitchen sinks
- Greywater is all domestic wastewater except toilet waste
  - In some cases kitchen wastewater is also excluded



# Introduction

## Greywater



Contribution to domestic wastewater :

- 60–75% of water volume
- 29–62% of organic matter
- 9–14% of Nitrogen
- 20–32% of Phosphorus

# Introduction

## Drivers for separate greywater treatment

- Greywater is easier to treat than conventional (mixed) wastewater, because it contains almost no pathogens and little ammonia nitrogen

## Drivers for treated greywater reuse

- \* Reduces potable water demand
- \* Aquifer recharge
- \* Improved sustainability of water resource management

# Introduction

## Treated greywater reuse options

- Agriculture and aquaculture
- Irrigation: landscape, golf courses
- Municipal uses
  - Fire protection, street cleaning, car washing, cooling, boiler feed and road construction operation
- Non-potable domestic uses
  - Toilet flushing, air conditioning, laundry, floor cleaning
- Use for recreation
  - Ponds, lakes, streams and fountains
- Discharge to surface water, percolation to groundwater

# Introduction

Greywater Treatment depends on : reuse option

## -**Outdoor** (Irrigation)

✓ Simple system such as :

- ❖ Sand filter
- ❖ Settlement
- ❖ flotation

## -**Indoor** (Toilet flushing)

✓ A more complex system is required such as :

- ❖ Membrane bioreactors (MBR)
- ❖ Rotating biological contactors (RBC)
- ❖ Sequencing batch reactors (SBR)
- ❖ Other

# Objective

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- \* During this study the efficiency of three compact treatment systems to treat grey water was examined.
  - \* **Advantex AX-20**, Orenco systems Inc, USA
  - \* **Biokinetic BK 2000**, Norwego, USA
  - \* **Biorock S**, Biorock, Luxemburg

# Experimental set-up

The experiment took place in the open-air laboratory of TEI Crete in Heraklion, Greece (N 35°, 19"; E 25°, 10")





# Compact systems

AdvanTex<sup>®</sup> AX-20, Orenco Systems Inc, USA

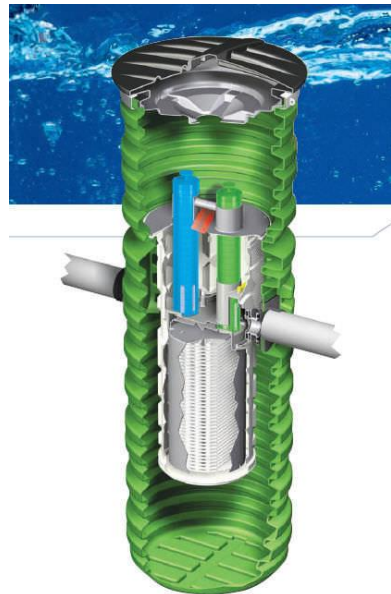
- ✓ A packed bed filter using a textile material as the treatment media.



# Compact systems

Biokinetic, Norwego, USA

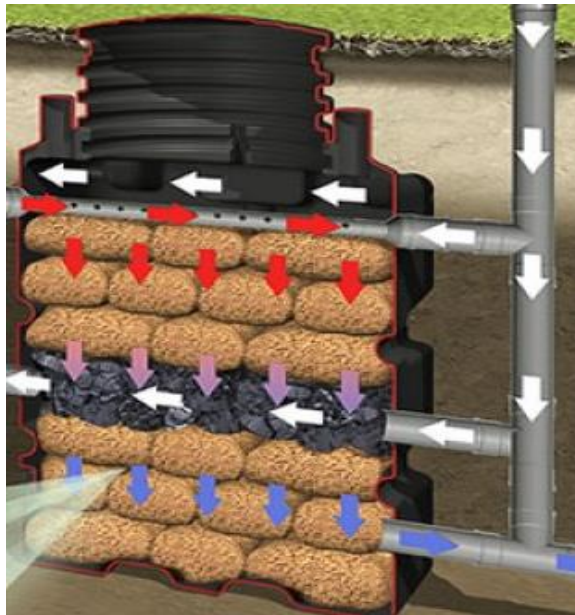
- ✓ Filter bed



# Compact systems

BioRock S, BioRock<sup>®</sup>, Luxemburg

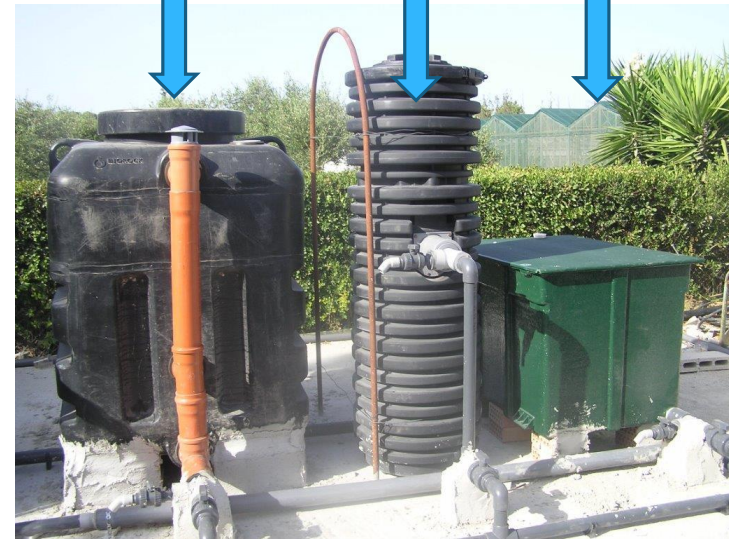
- ✓ Filter bed



# Operation

## Artificial grey water

Parameter	Amount
Tertiary treated wastewater	1000 L
Laundry powder	80 g
Soaps	100 g



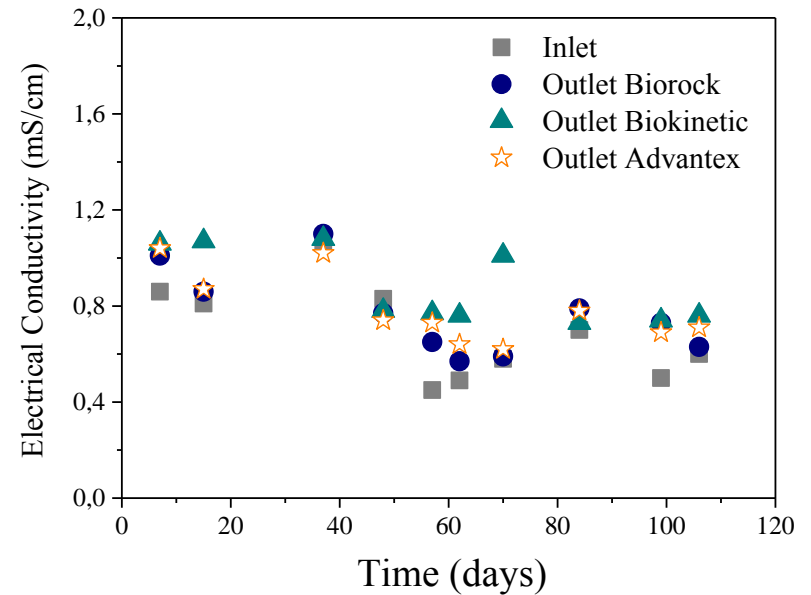
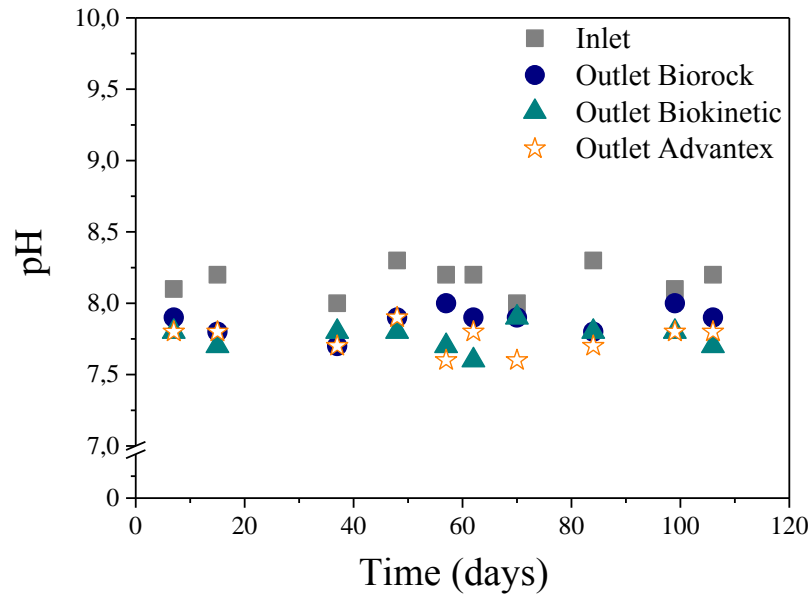
# Monitoring

- Influent and effluent were sampled regularly and analyzed for:

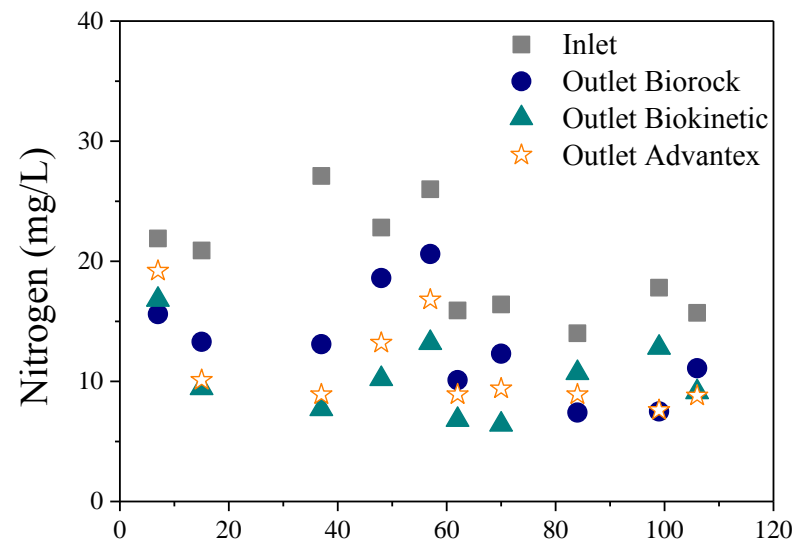
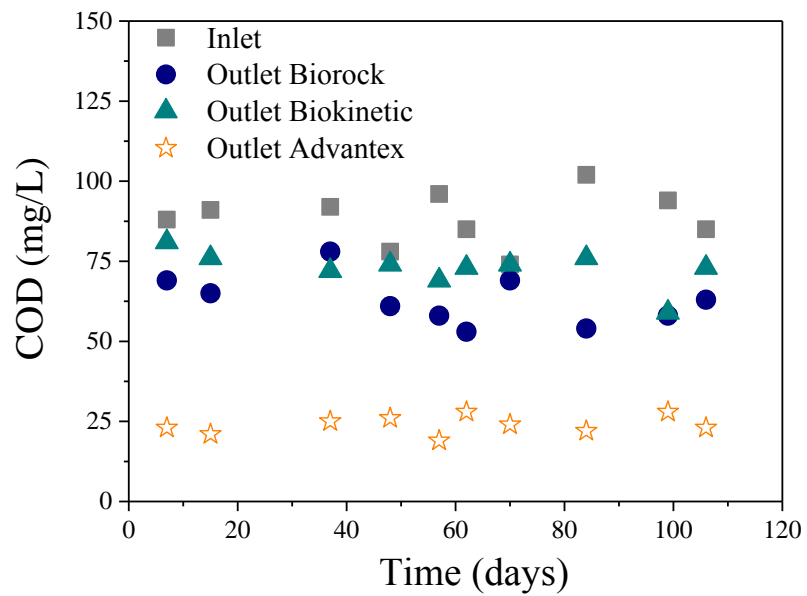
- ❖ pH (pH-meter 3110, WTW)
- ❖ Electrical Conductivity (EC-meter 525, Crison)
- ❖ Chemical oxygen demand (test kits, Hach-Lange)
- ❖ Total Nitrogen (test kits, Hach-Lange)
- ❖ Total Phosphorus (test kits, Hach-Lange)
- ❖ Anionic Surfactants (test kits, Hach-Lange)
- ❖ Total Coliforms (IDEXX Quanti-Tray<sup>®</sup>)



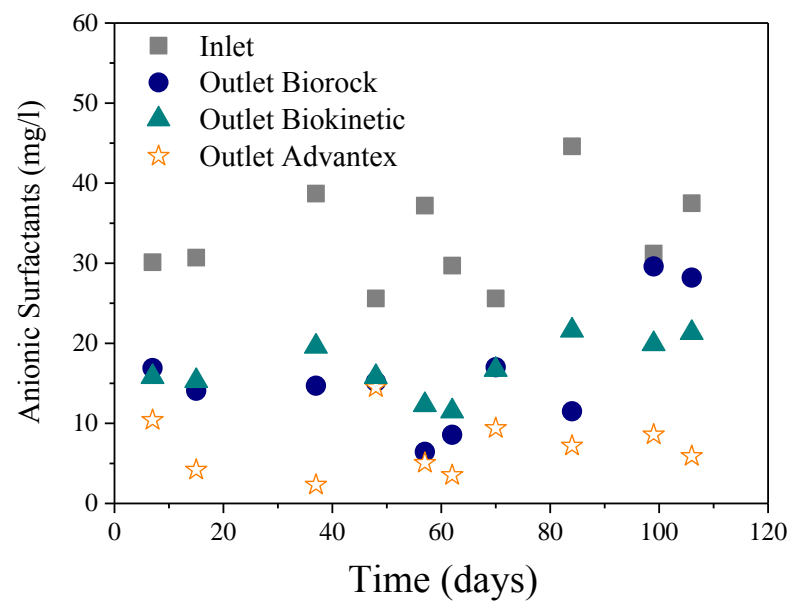
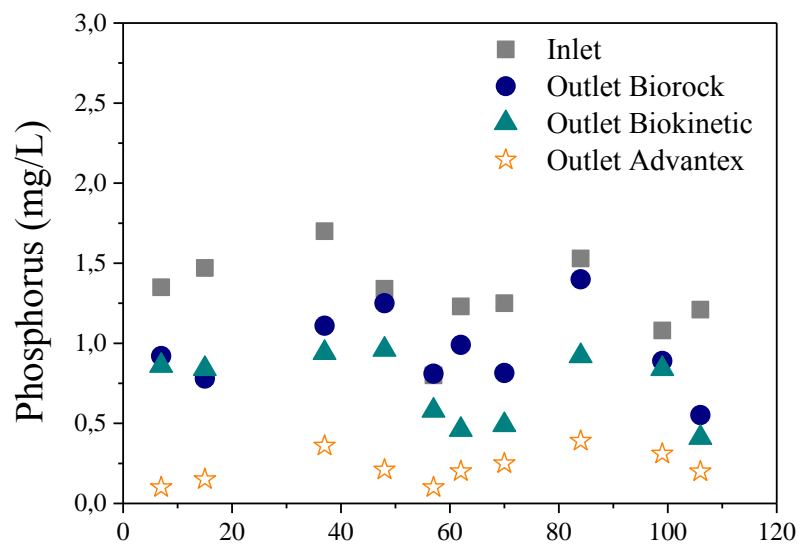
# Results



# Results



# Results





# Results

Parameter	Influent	Effluent Biorock	Effluent Biokinetic	Effluent Advantex
pH	$8.2 \pm 0.1$	$7.9 \pm 0.1$	$7.8 \pm 0.1$	$7.8 \pm 0.1$
EC (mS/cm)	$0.69 \pm 0.20$	$0.77 \pm 0.18$	$0.88 \pm 0.16$	$0.78 \pm 0.15$
COD (mg/l)	$88 \pm 12$	$63 \pm 10$	$73 \pm 13$	$24 \pm 6$
TN (mg/l)	$19.9 \pm 4.6$	$13.0 \pm 4.3$	$11.2 \pm 4.0$	$10.3 \pm 3.2$
TP (mg/l)	$1.3 \pm 0.3$	$1.0 \pm 0.3$	$0.7 \pm 0.2$	$0.2 \pm 0.1$
Surfactants (mg/l)	$33 \pm 6$	$16 \pm 7$	$17 \pm 4$	$7 \pm 4$
Total Coliforms (MPN/100ml)	$4.8 \times 10^4$	$3.4 \times 10^3$	$3.2 \times 10^3$	$1.9 \times 10^2$

# Conclusion

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- \* A slightly decrease of pH value and a slightly increase of EC values were observed in effluents for all examined systems
  - \* This should be under consideration in case of outdoor reuse (for irrigation)
- \* COD concentration in effluents was lower for Advantex system ( $\sim 25\text{mg/l}$ )

# Conclusion

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- \* Low removal of nitrogen was observed for all examined systems
- \* Anionic surfactants decreased in all effluents especially using Advantex system
- \* Pathogen risk was not eliminated, indicated that a chlorination process or a UV system should be added

# Thank you for your attention

## Acknowledgments:

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