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**Fermentative hydrogen production from food – industry wastes in a CSTR-type reactor: The influence of Hydraulic Retention Time**

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# Renewable Energy Resources



- Growing energy demands
- Decreasing reserves of fossil fuel resources
- Environmental problems



Renewable  
Energy  
Resources

**BIOMASS** : Biological (organic) material that can be converted into **biofuels** (CH<sub>4</sub>, H<sub>2</sub>, bio-ethanol, bio-diesel).



agricultural residues  
forest residues  
livestock residues  
energy crops

**municipal and industry wastes and wastewaters**

# Food Waste



- Uneaten food and food preparation leftovers from residences, commercial establishments and institutional sources.
- Food industry wastes (out of date products, leftovers from the production processes, etc)



## Food industry wastes used in this study

- The mixture of seven out of date solid baby foods at different flavors



Rich in **carbohydrates**, which are an ideal substrate for fermentative hydrogen production.

Food waste has been proven to be highly desirable substrate for anaerobic fermentation due to its high digestibility and well balanced carbon and nutrient contents.( *Zhang et al., 2007*)

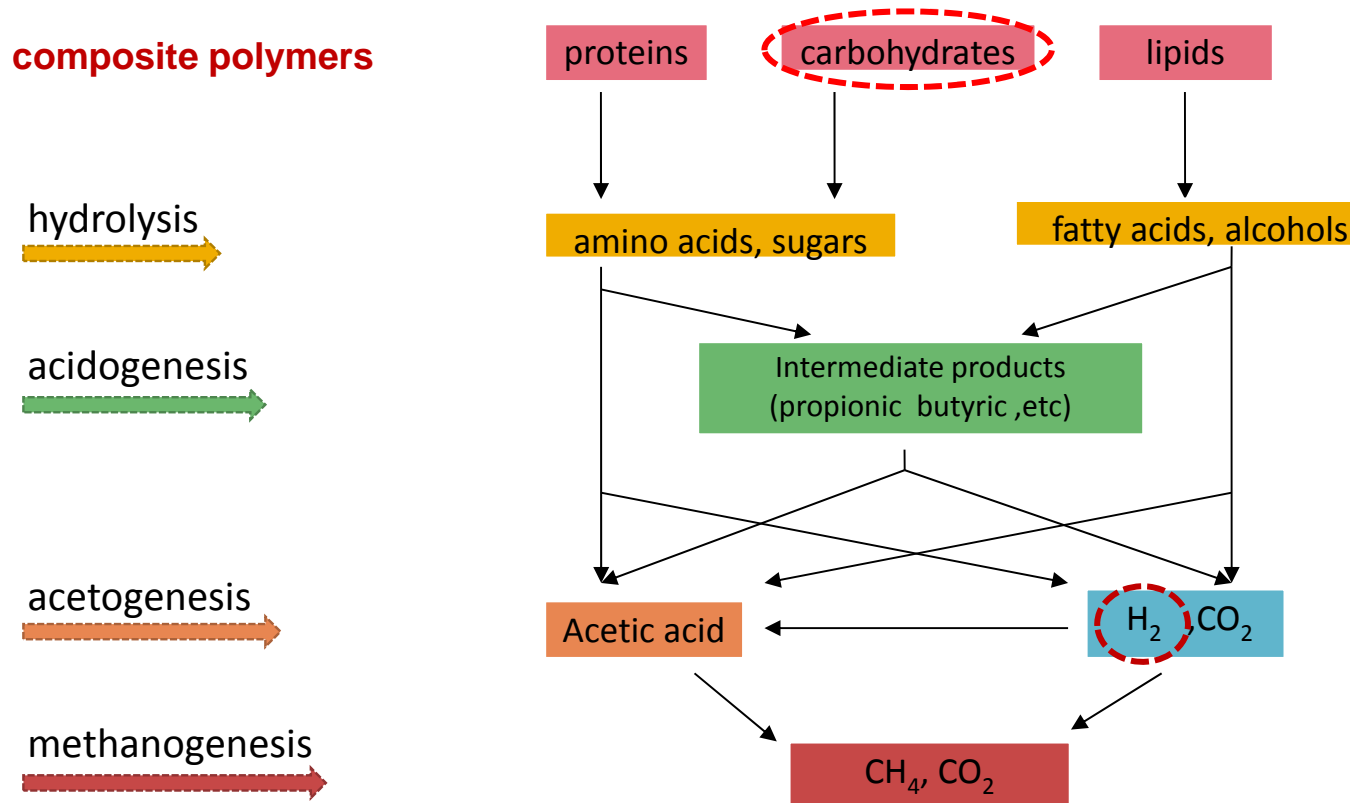
# Aim of this study



- The investigation of the influence of the Hydraulic Retention Time (HRT) on fermentative hydrogen production using as substrate the solid waste streams of a food industry in a CSTR – type reactor.

# Fermentative hydrogen production

- It is carried out in the **dark**, under **anaerobic** conditions
- It is directly related to the **acidogenic** stage of anaerobic digestion process.

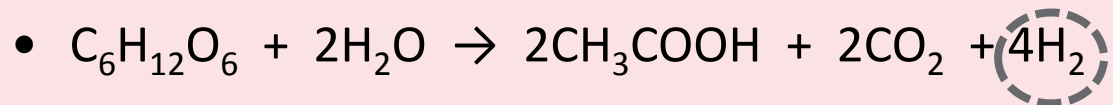


- It is well founded, that **carbohydrates** are the main source of hydrogen during fermentative processes.

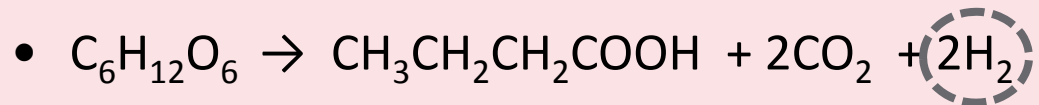
# Fermentative Hydrogen Production

## Metabolic pathways - reactions

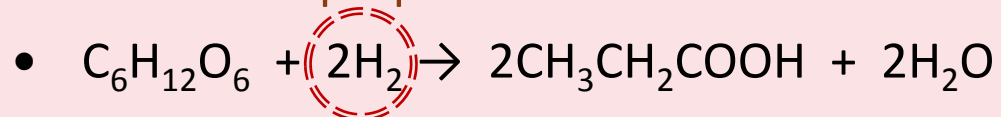
Production of acetic acid:



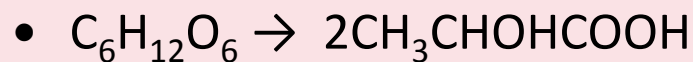
Production of butyric acid:



Production of propionic acid:



Production of lactic acid:



Production of ethanol:



# Fermentative Hydrogen Production



## Hydraulic Retention Time (HRT)

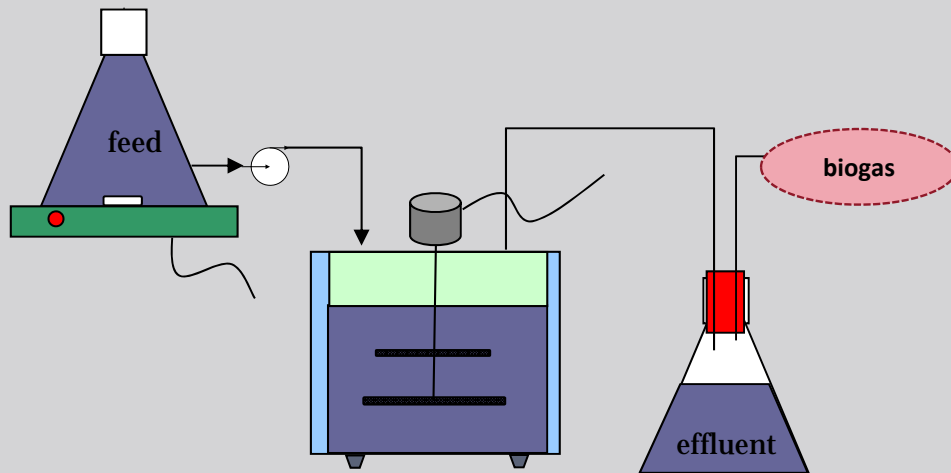
$$\text{HRT} = \frac{V}{Q}$$

Reactor volume

Volumetric feeding rate

important parameter that influences the hydrogen production rate and operational stability of a hydrogen-producing reactor.

# Experimental procedure - Reactor

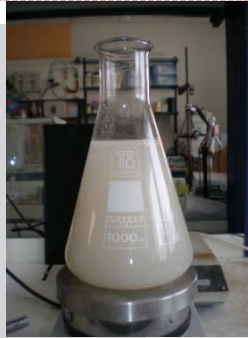


- CSTR – type reactor
- $V = 0.4 \text{ L}$
- $T = 35^\circ\text{C}$
- HRTs = 12, 8, 6 and 4 h.

- **Start - up:** 2 d as a batch reactor.
- **Inoculum:** indigenous microbial species, contained in the substrate
- **Inoculum characteristics:**
  - TSS = 10.57 g/L
  - VSS = 10.56 g/L
  - pH = 6.87
  - TCOD = 22.6 g/L



# Experimental procedure - Feed



## Feed characterization

Aqueous solution of the mixture of the seven solid baby foods.

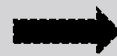
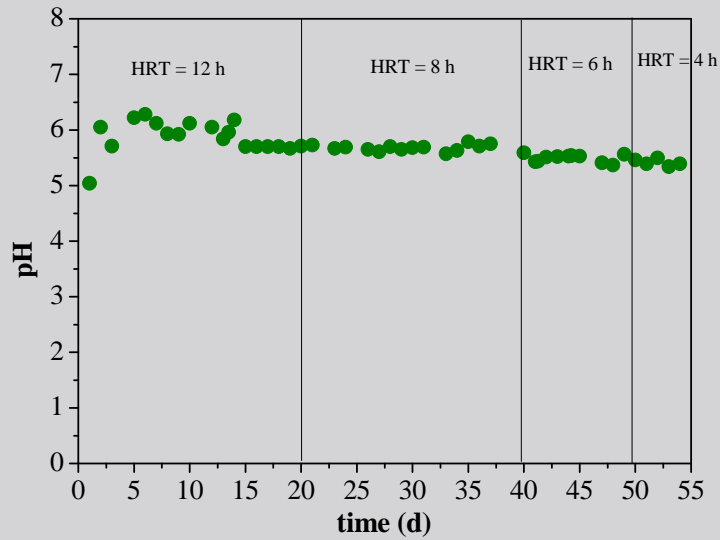
pH	$11.61 \pm 0.44$
TSS (g/L)	$13.4 \pm 1.05$
VSS (g/L)	$10.8 \pm 0.42$
Total Carbohydrates (g/L)	<b><math>12.43 \pm 0.73</math></b>
Soluble Carbohydrates (g/L)	$7.94 \pm 0.35$
Total COD (g/L)	$21.30 \pm 4.07$
Soluble COD (g/L)	$12.85 \pm 1.90$

+ 5 g/L NaOH  
+ 6.8 g/L  $\text{KH}_2\text{PO}_4$   
+ 2g/L urea  
+ 0.5 g/L yeast extract

+  $(\text{NH}_4)_2\text{HPO}_4$  (7.21 g/L)  
+  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  (0.7 g/L)  
+ trace metals

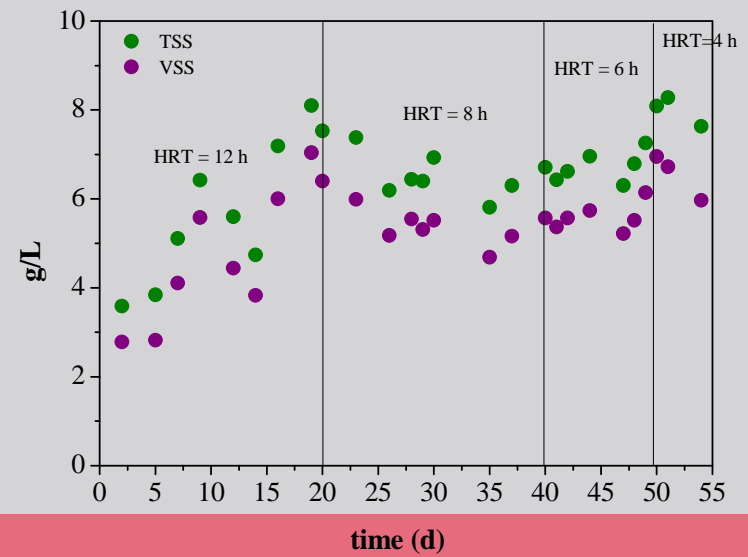
} 10 mL/ L feed

# Results

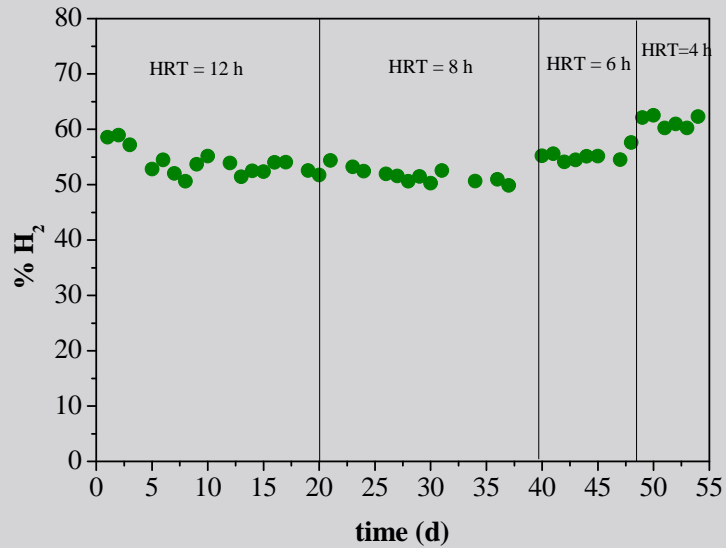


pH lied between 5.5 – 5.7

TSS = 6.5 – 7.9 g/L  
VSS = 5.3 – 6.7 g/L



# Results



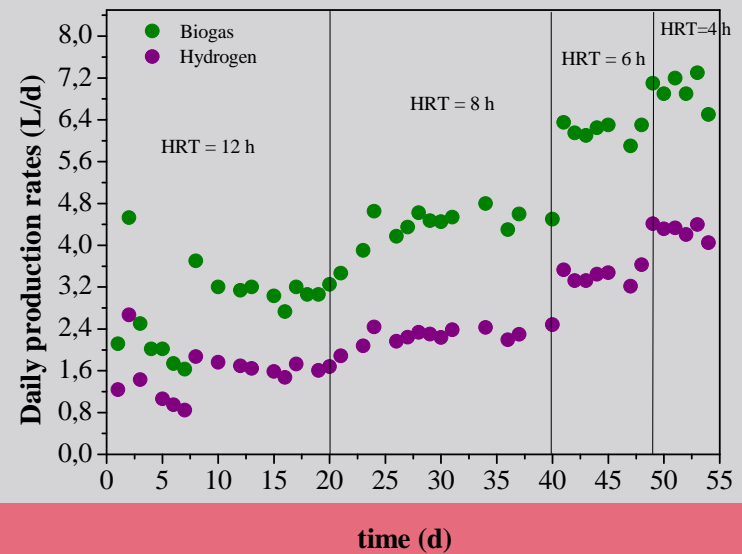
Hydrogen content in the gas phase lied between 50 -60 %

Higher H<sub>2</sub> production rate for HRT= 4 h

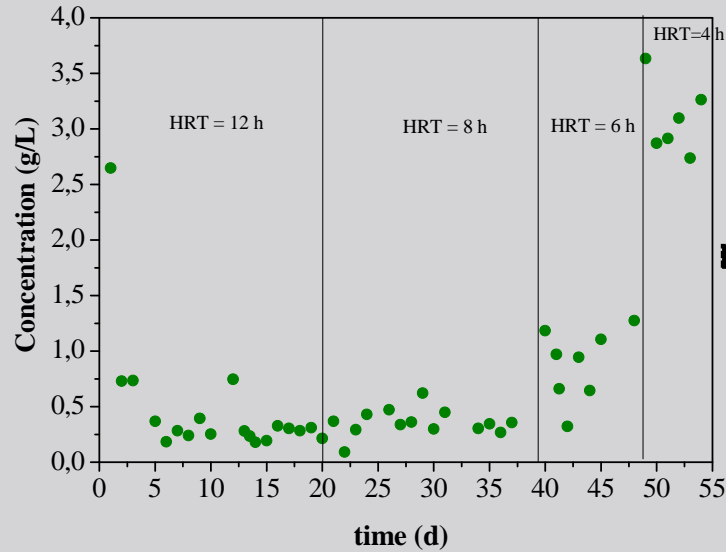
$$\underline{4.3 \pm 0.1 \text{ L H}_2/\text{d}}$$

or

$$\underline{85.7 \pm 1.7 \text{ L H}_2/\text{Kg waste}}$$



# Results



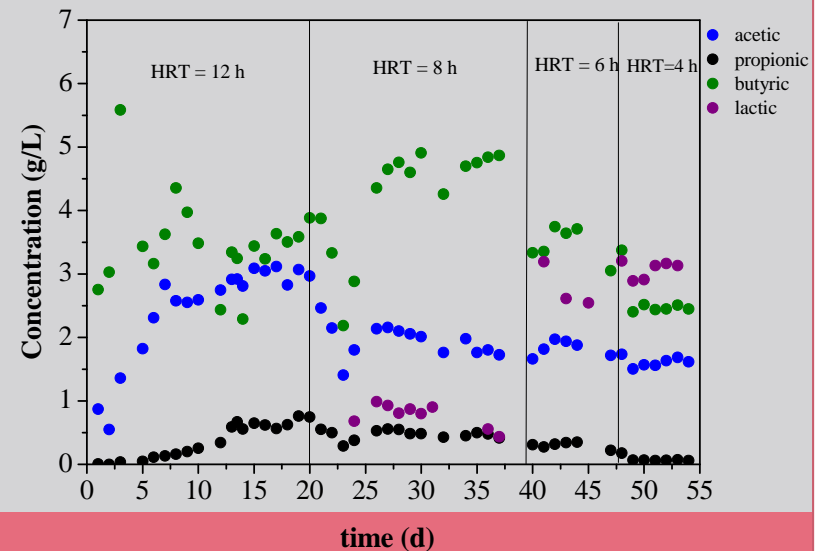
HRT = 12 and 8 h → complete carbohydrates' consumption

HRT = 6 h → a slight increase in their concentration

HRT = 4 h → carbohydrate accumulation

Main metabolic products:

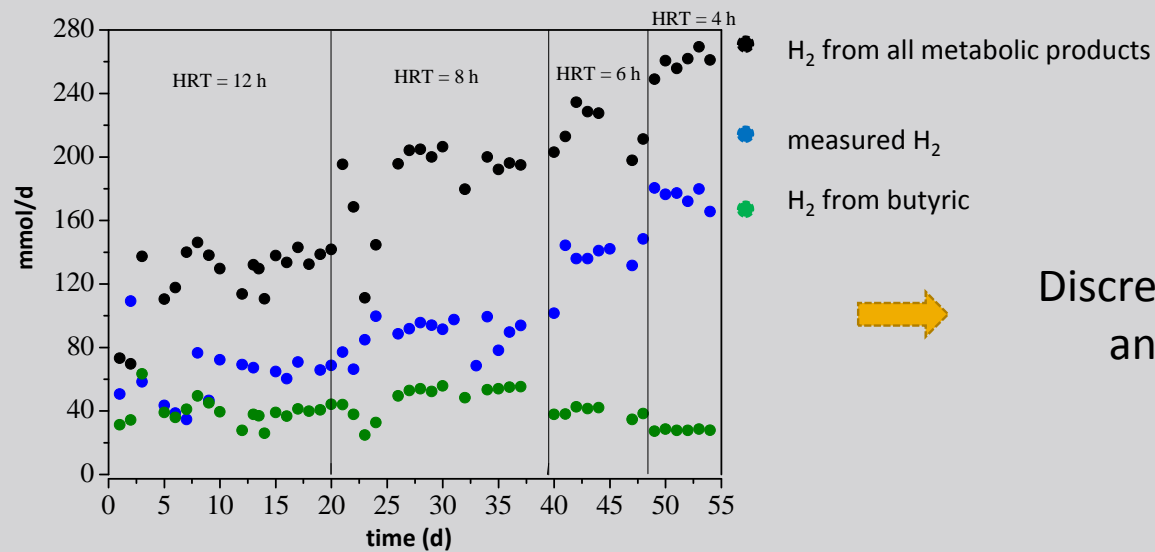
Acetic acid  
Propionic acid  
butyric acid  
lactic acid



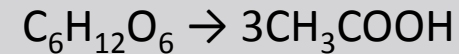
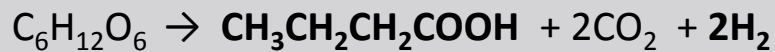
# Results



H<sub>2</sub> balance taking into account the concentrations of acetic, butyric and propionic acids.



Discrepancy between predicted and measured hydrogen production rates




# Results

Characteristic	Value			
	HRT = 12 h	HRT = 8 h	HRT = 6 h	HRT = 4 h
Content in hydrogen (%)	52.43 ± 1.03	50.95 ± 0.75	55.70 ± 1.34	61.47 ± 1.06
Acetic acid (g/L)	2.94 ± 0.12	2.00 ± 0.17	1.83 ± 0.10	1.57 ± 0.05
Butyric acid (g/L)	3.19 ± 0.52	<b>4.71 ± 0.19</b>	3.46 ± 0.16	2.45 ± 0.05
Propionic acid (g/L)	0.63 ± 0.08	0.50 ± 0.05	0.26 ± 0.08	0.07 ± 0.00
Lactic acid (g/L)	-	0.77 ± 0.20	2.89 ± 0.36	3.03 ± 0.14
Soluble COD measured (g/L)	15.59 ± 0.69	17.10 ± 0.30	15.60 ± 0.48	16.98 ± 0.36
Soluble COD theoretical (g/L)	10.58	12.95	13.09	12.79

# Results

Characteristic	Value			
	HRT= 12 h	HRT= 8 h	HRT= 6 h	HRT= 4 h
L H <sub>2</sub> /L reactor/d	4.13 ± 0.14	5.63 ± 0.15	8.72 ± 0.32	10.79 ± 0.21
L H <sub>2</sub> / kg waste	96.27 ± 3.36	87.60 ± 2.40	101.75 ± 3.71	83.94 ± 1.63
L H <sub>2</sub> / kg VS waste	98.24 ± 3.43	89.40 ± 2.45	103.84 ± 3.79	85.67 ± 1.66
mol H <sub>2</sub> /mol consumed carbohydrates	0.71 ± 0.03	<b>0.73 ± 0.03</b>	0.56 ± 0.03	0.49 ± 0.02



When the concentration of butyric acid maximized

# Conclusions



- The influence of the hydraulic retention time was investigated during fermentative hydrogen production of food industry wastes in a CSTR–type reactor.
- The reactor operated at HRTs of 12, 8, 6 and 4 h, using indigenous microbial species.
- The maximum hydrogen production yield was obtained for the HRT of 8 h and was  $0.73 \pm 0.03$  mol H<sub>2</sub>/mol consumed carbohydrates which corresponded to  $87.60 \pm 2.40$  L H<sub>2</sub>/kg waste.
- It was demonstrated that solid wastes of food industry can be exploited for hydrogen production in continuous bioreactors, in a viable and effective process.



*Thank you for your  
attention !!!*

