

13th IWA Specialized Conference on Small Water and Wastewater Systems

5th IWA Specialized Conference on Resources-Oriented Sanitation



Fertilizer effect of UASB (55°C) effluent with limestone as fixed bed treating vinasse on development of *Brachiaria Brizantha* cv. Xaraés

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- Vinasse -> wastewater from alcohol and sugar industry;
- Latin America and Caribbean, Brazil -> agroindustry;
- Agroindustry -> organic wastes/organic matter;
- COD -> $60 100 \text{ g.L}^{-1}$ (Wilkie et al., 2000; López et al., 2010; Del Toro, 2001; Pérez y Garrido, 2008);
- 1 L alcohol -> 10 15 L of vinasse;
- pH -> 4,0 5,0 (Del Toro, 2001);
- Temperature -> 90°C;
- Pontential fertilizer (nitrogen, phosphorus, potassium).



Ponds / Storage





Ponds / Storage



Soil application / pumping / vehicle





Soil application / pumping / irrigation system



Soil application / vehicle

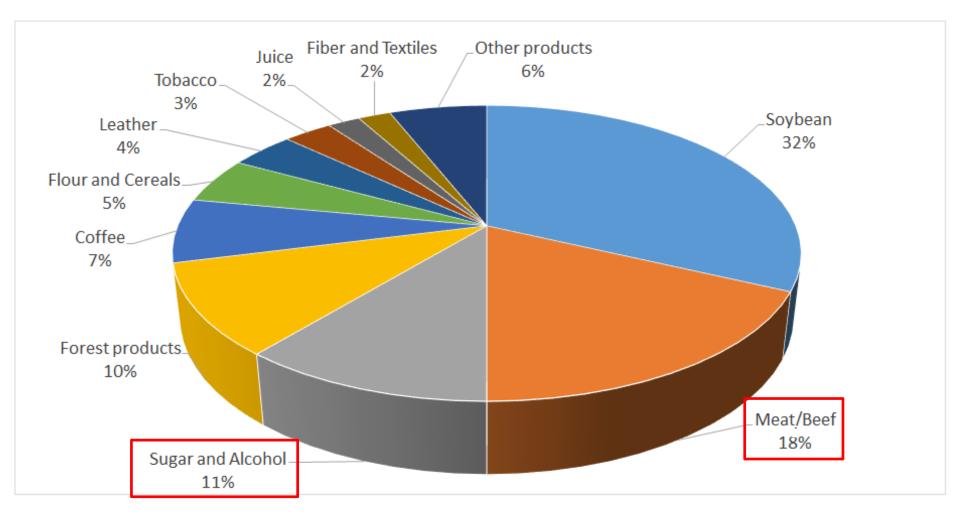




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Agro-industry in Brazil





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Brachiria brizantha cv. xaraés





Objective

The objective was evaluated a **initial operation** of a **thermophilic (55 °C) UASB** treating *vinasse* using *fixed bed with limestone* as a buffer agent *to avoid rapidly acidifying* and the <u>effect of applying the</u> <u>irrigation effluent</u> on Brachiaria Brizantha cv. Xaraés.



- Two lab-scale UASB reactors;
- PVC cylinder;
- 1 m high and 20 cm diameter;
- 27 L;
- 50% with limestone;
- Inside of a metallic drum (120 L);
- Oil to be heater at 55°C

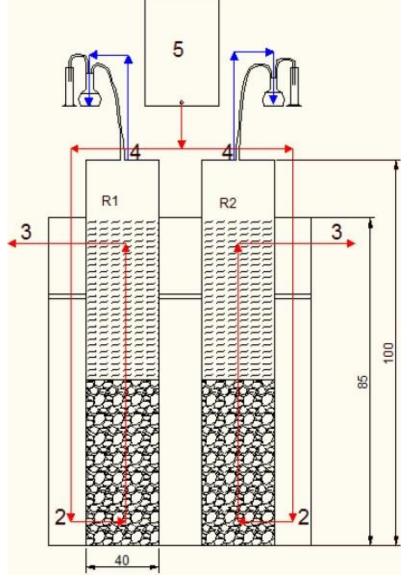


Figure 1. Experimental set-up:

(1) heater;
 (2) inlet;
 (3) effluent output;
 (4) biogas output;
 (5) equalization tank.
 (6) *Red line:* vinasse;
 (7) *Blue line:* Biogas.

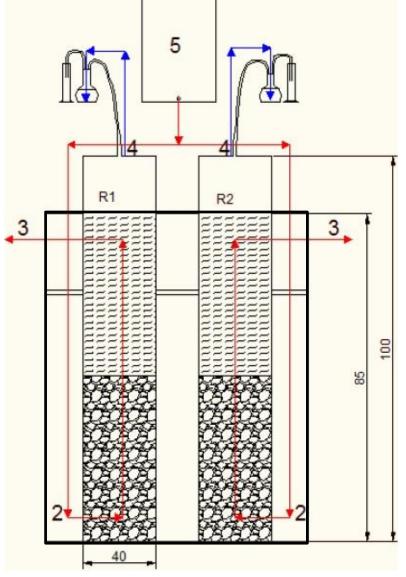


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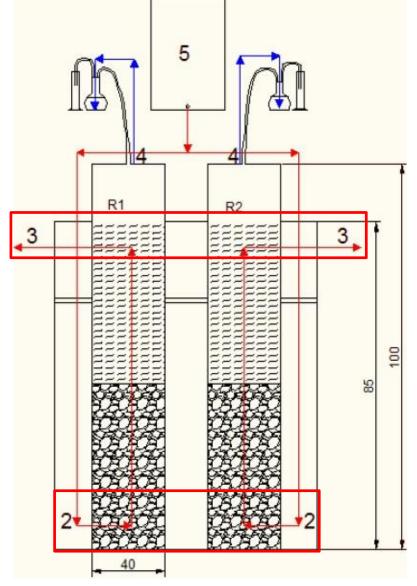


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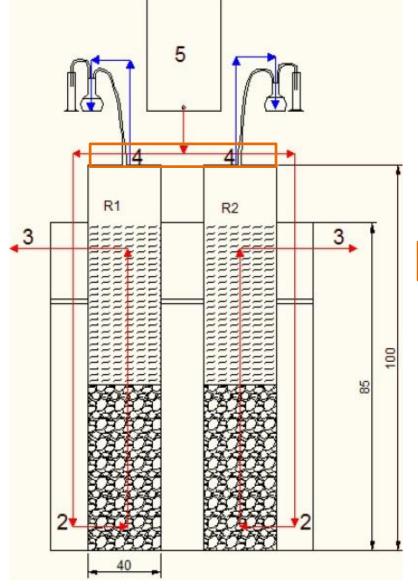


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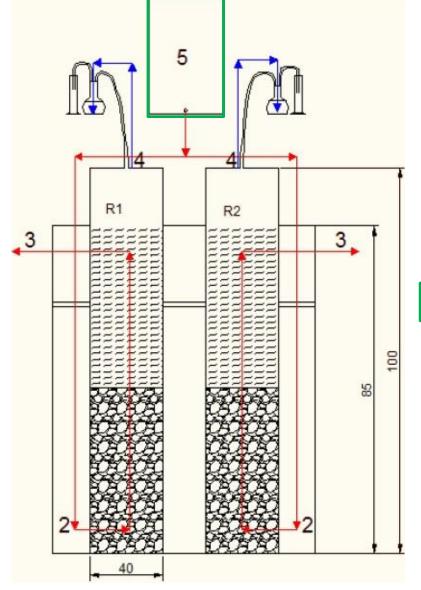


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limestone





- Substrate and anaerobic sludge
 - Sugarcane vinasse originated from ethanol factory located 400 km from local study with 100 °C initial temperature;
 - After 6 hours dropped to 60 °C and pH 4.3;
 - Biomass used from cattle manure (8kg), common in rural area (inoculated with water – 20.5 L).

cattle manure





- Samples and vinasse used in this experiment
 - Standard Methods for the Examination of Water and Wastewater (APHA, 2012);
 - chemical oxygen demand (COD), total solids (TS), volatile solids (VS), fixed solids (FS), alkalinity (Alk.), volatile acidity (VA) and pH;



Table 1. Concentration of raw vinasse applied in UASB and concentration of treated vinasse used to *Brachiaria Brizantha* cv. Xaraés growth.

Parameters	Concentration raw vinasse	Concentration treated vinasse
pH	4,3	7,1
$COD (g.L^{-1})$	16,7	2,0
Total solids $(mg.L^{-1})$	14.253,0	1.464,0
Total volatile solids (mg.L ⁻¹)	12.652,3	504,0
Total fixed solids (mg.L ⁻¹)	1.477,0	960,0
Total phosphorus (mg.L ⁻¹)	17,1	7,0
Total nitrogen (mg.L ⁻¹)	3,1	40,0
Calcium (mg. L^{-1})	60,9	47,5
Iron (mg. L^{-1})	4,6	1,86
Potassium (mg. L^{-1})	420,0	223,0
Magnesium (mg. L^{-1})	105,9	51,3
Manganese (mg. L^{-1})	17,4	0,89
Zinc (mg.L ⁻¹)	3,3	0,09



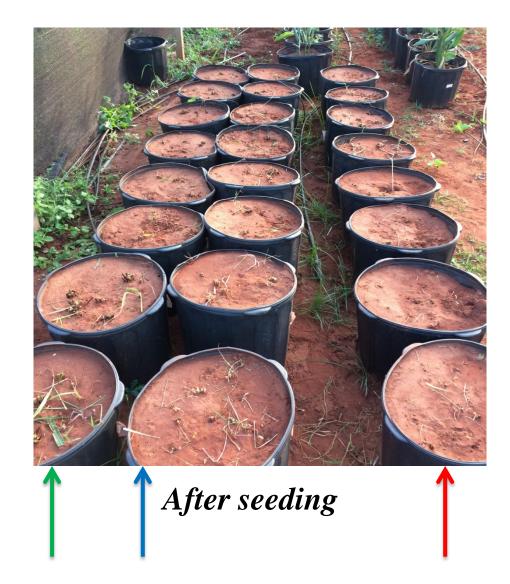
 Soil collected in this study presents sandy medium texture

Parameters													
· · · · · ·	pН	OM	OM K Ca+Mg Al+H S T V Fe Mn Zn Cu							Cu	В		
Units		g.dm ⁻³		cmol.dm ⁻³				%	•	mg	.dm ⁻³		
Values	4,97	6,86	0,03	0,3	2,34	0,33	2,67	12,36	144,96	12,02	0,94	0,9	0,09



- Initial growth of *Brachiaria Brizantha* cv.
 Xaraés
 - Four treatments;
 - Control (without fertilizer addition);
 - Fertilization;
 - Raw vinasse (535 m³.ha⁻¹);
 - Treated vinasse (567 m³.ha⁻¹).







- Vinasse application and seedling evaluation
 - 15 days after sowing;
 - 2 cuts (after 40 and 80 days);
 - Heigh;
 - Fresh and dry total mass;
 - Fresh and dry leaf mass;
 - Fresh and dry stem mass.
 - The multiple mean comparisons within treatments were performed using Tukey's test at a 0.05 error level







stem

leaf



Results and discussion

Table 3. Start up UASB reactor operation results: removal (%) of COD and solids, pH, alkalinity and volatile acids and biogas production compared to organic load, hydraulic detention time and temperature range.

°C	days	HDT	OL	COD (%)	TS (%)	TVS (%)	TFS (%)	Alk.	VA	рН	biogas mL.L ⁻¹ .d ⁻¹
36 ± 2	0-29	7	0,5	70,6±3,2	69,0±5,3	78,6±4,7	20,7±6,2	35,0±12,1	242,2±16,1	8,4±0,9	125±15
40 ± 2	30-59	5	1,3	75,1±2.1	81,9±3,7	86,5±2,2	27,6±4,3	50,0±10,3	292,4±14,9	8,1±0,8	165±25
44 ± 2	60-89	5	3,3	77,3±8,5	82,0±9,2	88,1±4,1	34,5±3,7	80,0±9,8	$74,4{\pm}12,7$	7,8±0,5	200±22
48 ± 2	90-104	4	6,7	91,7±1,9	91,7±3,1	91,0±2,9	35,0±4,9	120,0±11,6	60,0±13,4	7,7±1,0	350±35
52 ± 2	105-119	3	8,5	98,2±1,0	84,0±2,9	94,5±1,9	35,5±2.5	150,0±14,7	83,6±7,1	8,7±1,1	500±15
> 55	120-141	3	11,7	99,5±0,9	89,7±1,8	96,0±2,5	35,7±1.7	170,0±15,5	$76,8{\pm}8,2$	8,5±1,4	500±18

^oC: temperature; HDT: hydraulic detention time (days); OL: organic load (gCOD.m⁻³.day⁻¹); TS: total solids (%); TVS: total volatile solids (%); TFS: total fixed solids (%); Alk.: Alkalinity (mgCaCO₃.L⁻¹); VA: Volatile Acidity (mgCH₃COOH.L-1).



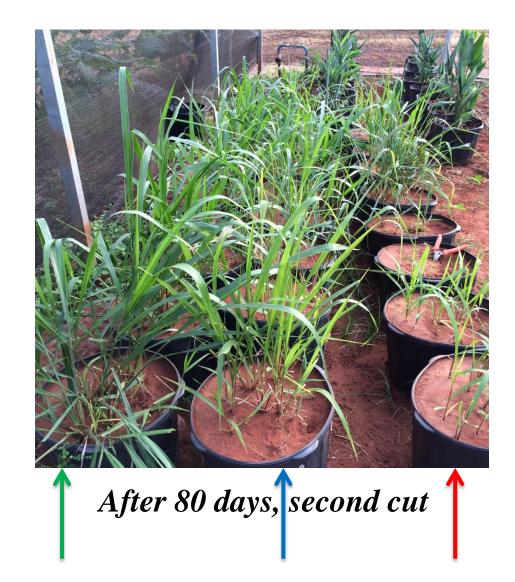
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			First cut					
Treatment fertilizer	Height	FTM	LFM	SFM	DTM	LDM	SDM	
	cm	gram						
Control	42,17 b	2,27 b	2,09 b	0,19 b	0,67 b	0,39 b	0,03 b	
Chemical fertilizer	92,17 a	47,80 a	37,42 a	9,93 a	11,47 a	9,43 a	1,97 a	
Raw vinasse	36,92 b	2,97 b	2,71 b	0,24 b	0,60 b	0,55 b	0,02 b	
Treated vinasse	37,92 b	2,04 b	2,0 b	0,06 b	0,37 b	0,37 b	0,07 b	
CV	22,03	34,04	31,69	32,51	20,85	22,42	17,73	
	Second cut							
Control	69,33 c	42,02 b	26,42 b	15,62 b	8,37 b	5,78 b	2,59 b	
Chemical fertilizer	88,83 a	123,18 a	72,97 a	50,80 a	32,84 a	21,06 a	11,79 a	
Raw vinasse	69,67 bc	45,53 b	28,20 b	17,30 b	9,36 b	6,42 b	2,94 b	
Treated vinasse	78,33 b	41,76 b	25,72 b	16,65 b	8,83 b	5,76 b	3,07 b	
CV	6,96	26,15	24,70	27,21	23,50	22,32	23,53	

Table 4. Height measurements and fresh and dry mass, leaf and stem, in the first and second cut.

Means followed by the same letter in the column do not differ by Tukey test (p > 0.05). FTM = fresh total mass; LFM = leaf fresh mass; SFM = stem fresh mass; DTM = dry total mass; LDM = leaf dry mass; SDM = stem dry mass; CV = coefficient of variation.





- The inoculum (cattle manure) demanded 140 days to stabilize (start-up);
- The reactor had removed 99% for COD in the thermophilic range, showed higher solids removal;
- With increasing temperature (mesophilic thermophilic) the gas production increased more than 40%;
- The use of raw vinasse did not significantly influence the vegetative development of *Brachiaria brizantha* cv. Xaraés. The treated vinasse benefited the growth after 40 days after sowing ("second cut");
- The use of treated vinasse at UASB (55°C) provides biogas generation and effluent to the use of irrigation has a lower pollutant load to the soil and water, allowing its use in the development of forage crop for use as food at livestock production system.



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Thank you for attention!

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