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RESULTS AND DISCUSSION

Yield (Y, mL/g)

Time (t, min)

- ultrasound pretreatment
A=90% t=58 min on/off=3/4
- Conventional hydrodistillation
- ultrasound-assisted hydrodistillation
A=58% on/off=3/4

Time (t, min)	ultrasound pretreatment (Y, mL/g)	Conventional hydrodistillation (Y, mL/g)	ultrasound-assisted hydrodistillation (Y, mL/g)
0	0.000	0.000	0.000
20	0.012	0.011	0.011
40	0.023	0.022	0.022
60	0.028	0.027	0.031
100	0.033	0.030	0.036
140	0.035	0.033	0.039
180	0.035	0.033	0.039

Fig 1. Effects of different hydrodistillation methods on the kinetics of oregano oil extraction.

Table 1. Experimental design for ultrasound-assisted hydrodistillation (13 experiments).

Table 2. Experimental design for hydrodistillation with ultrasound pretreatment (20 experiments).

Factors	Levels				
Amplitude (A, %)	50	58	70	82	90
Pulse duration/pulse interval (on/off, s/s)	3/4	1/1	11/8	7/4	2/1
Time (t, min)	30	36	45	54	60

a)	Peleg's model			1st order model		
	R ²	R _{adjust} ²	SEE	R ²	R _{adjust} ²	SEE
average	0.950	0.943	0.0031	0.957	0.952	0.0028

b)	Peleg's model			1st order model		
	R ²	R _{adjust} ²	SEE	R ²	R _{adjust} ²	SEE
average	0.984	0.981	0.0015	0.990	0.988	0.0011

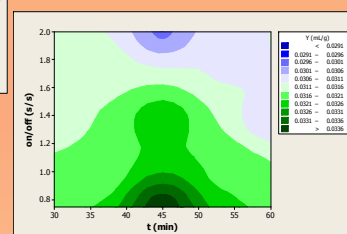
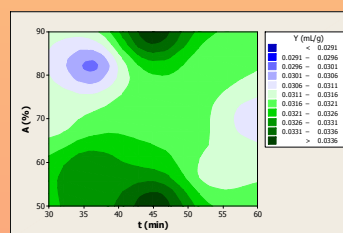


Fig 2. Effect of operating conditions on the extraction yield (Y, mL/g) for hydrodistillation with ultrasound pretreatment.

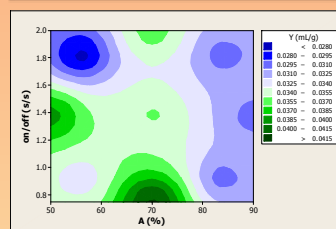


Fig 3. Effect of operating conditions on the extraction yield (Y, mL/g) for ultrasound-assisted hydrodistillation.

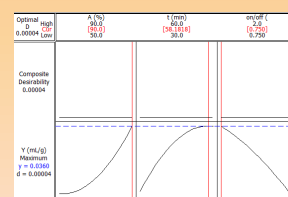
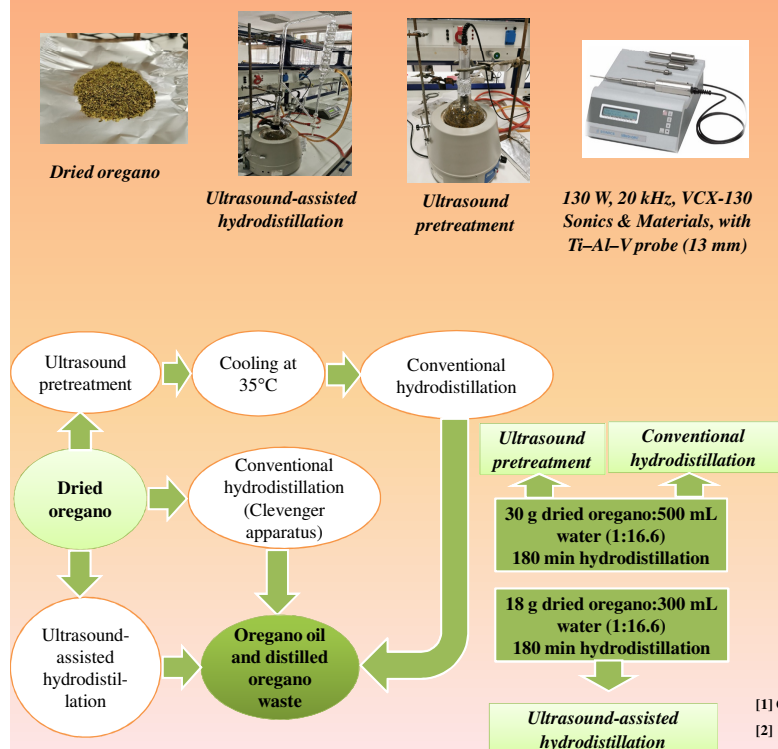


Fig. 4. Optimization plot for hydrodistillation with ultrasound pretreatment.

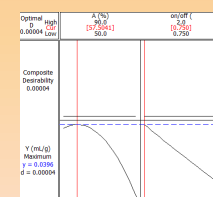


Fig. 5. Optimization plot for ultrasound-assisted hydrodistillation.

REFERENCES

- [1] Goliaris, A., & Skroubis, B. (1992). New clones of Oregano. In National Congress on Agricultural Research (pp. 201-214).
- [2] Wen, L., Zhang, Z., Zhao, M., Senthamarakannan, R., Padamati, R.B., Sun, D.W., & Tiwari, B.K. (2020). Green extraction of soluble dietary fibre from coffee silverskin: impact of ultrasound/microwave-assisted extraction. *International Journal of Food Science & Technology*, 55(5), 2242-2250