

# Hydrothermal pretreatment and fractionation of agricultural lignocellulosic waste biomass towards furanics and lignin based chemicals



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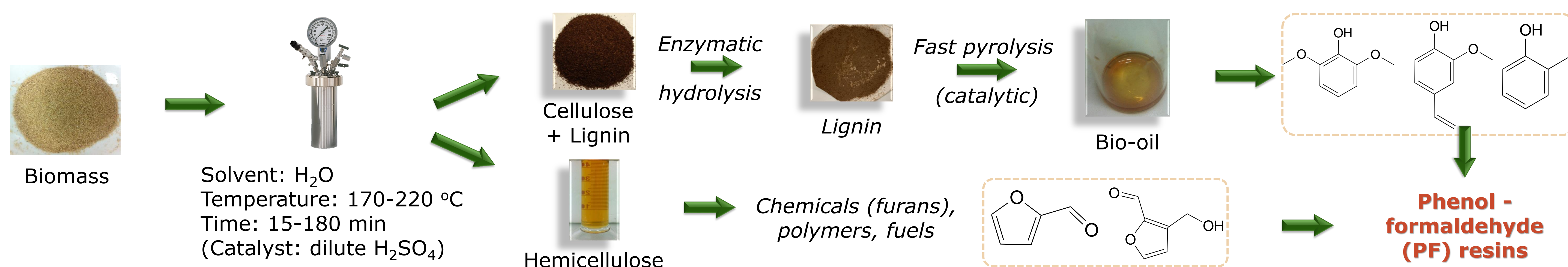
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## Introduction

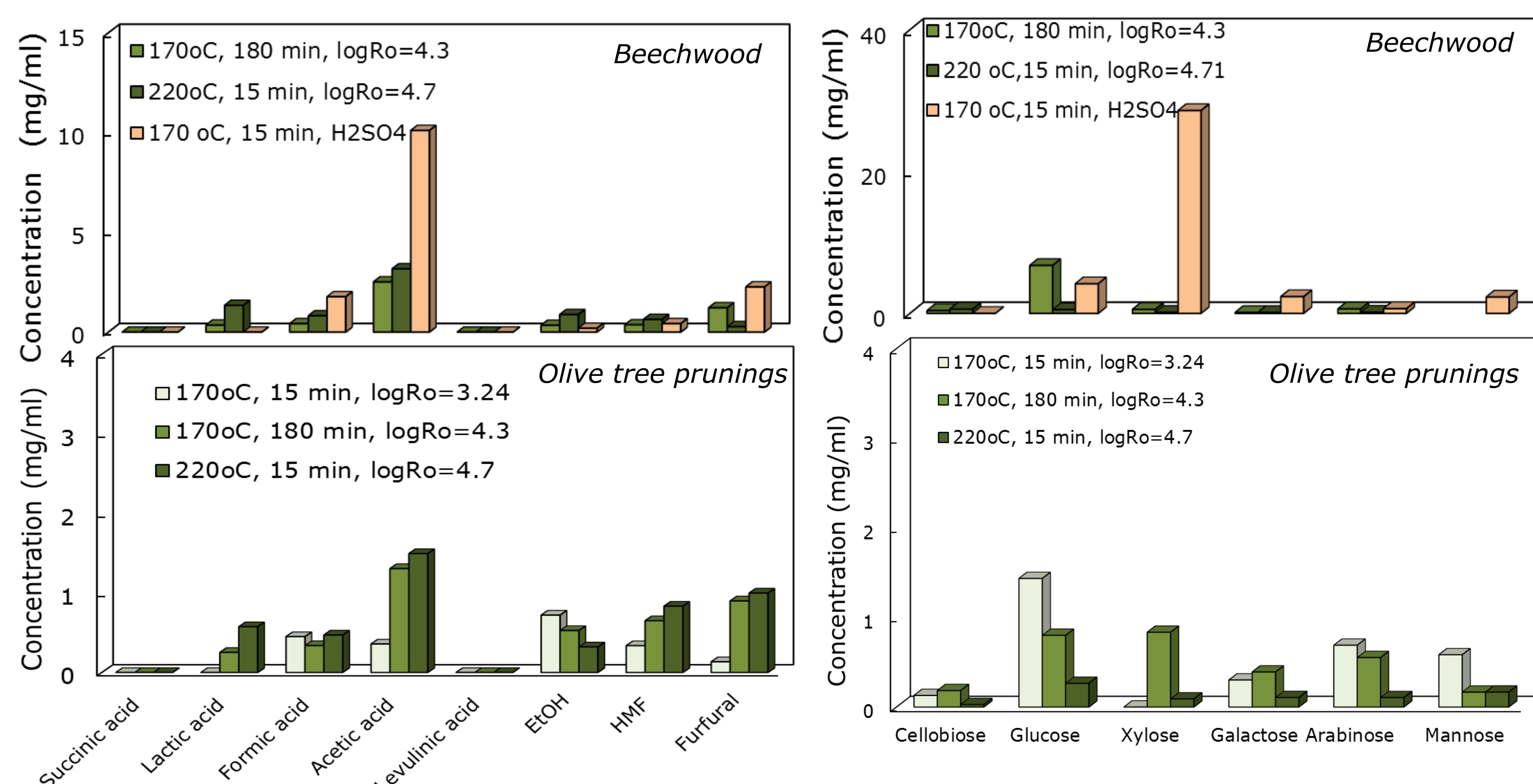
- ❖ The depletion of fossil raw materials and the effort to replace the petroleum derived products, fostered research towards alternative sources of fuels and chemicals.
- ❖ Within an integrated "biorefinery" context, lignocellulosic biomass can be converted into platform chemicals with many industrial applications via (bio) catalytic processes<sup>1-3</sup>.
- ❖ The aim of this study, is the selective fractionation of lignocellulosic biomass feedstocks (agricultural and food industry wastes), towards liquid (hemicellulose/furanics) and solid (lignin/bio-oil) streams that could be utilized in the production of phenol formaldehyde (PF) resins.

## Biomass pretreatment/fractionation and production of phenolic and furanic monomers



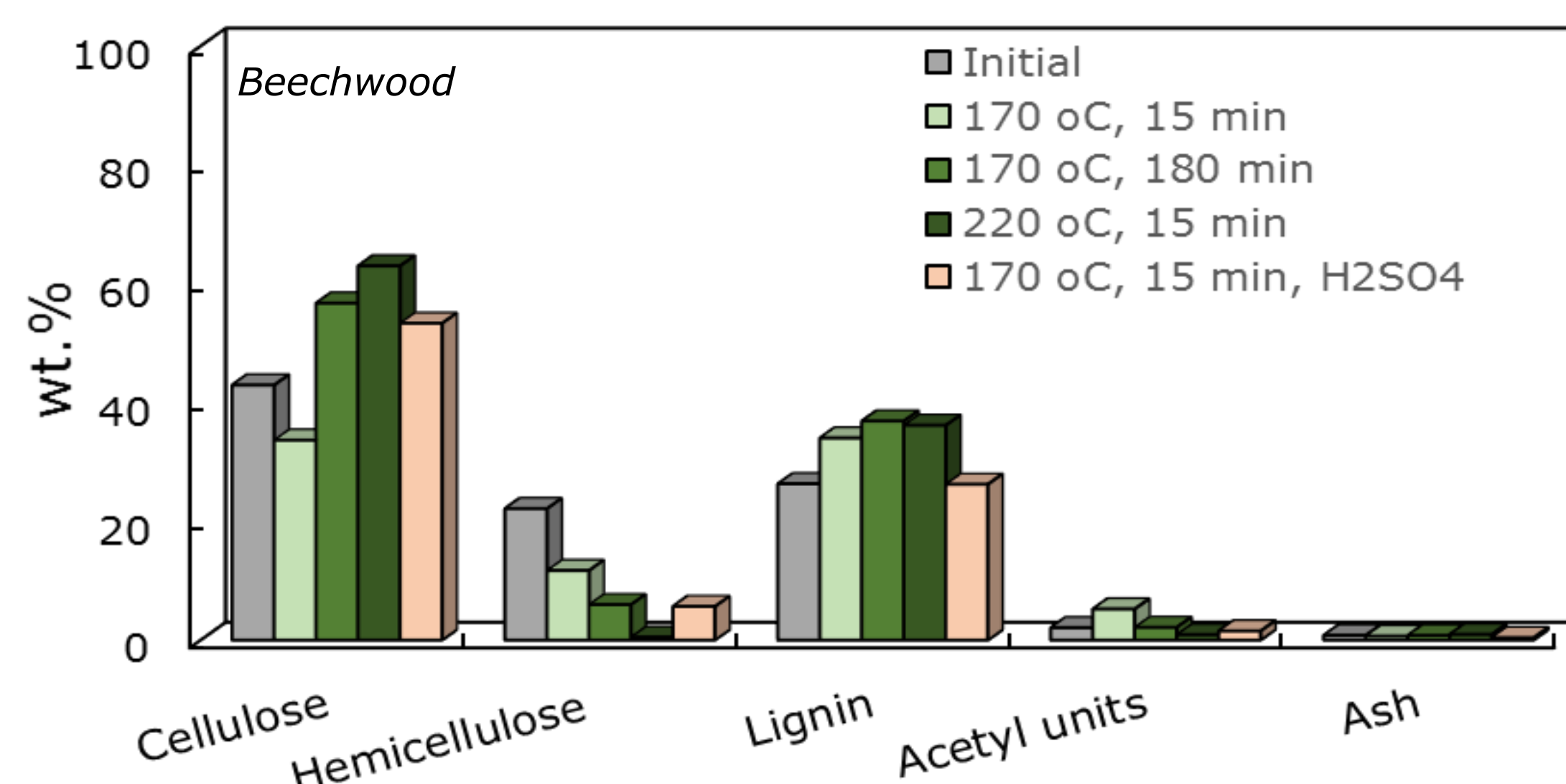
## Composition of liquid and solid fractions – Enzymatic hydrolysis of cellulose

### Composition of liquid fractions



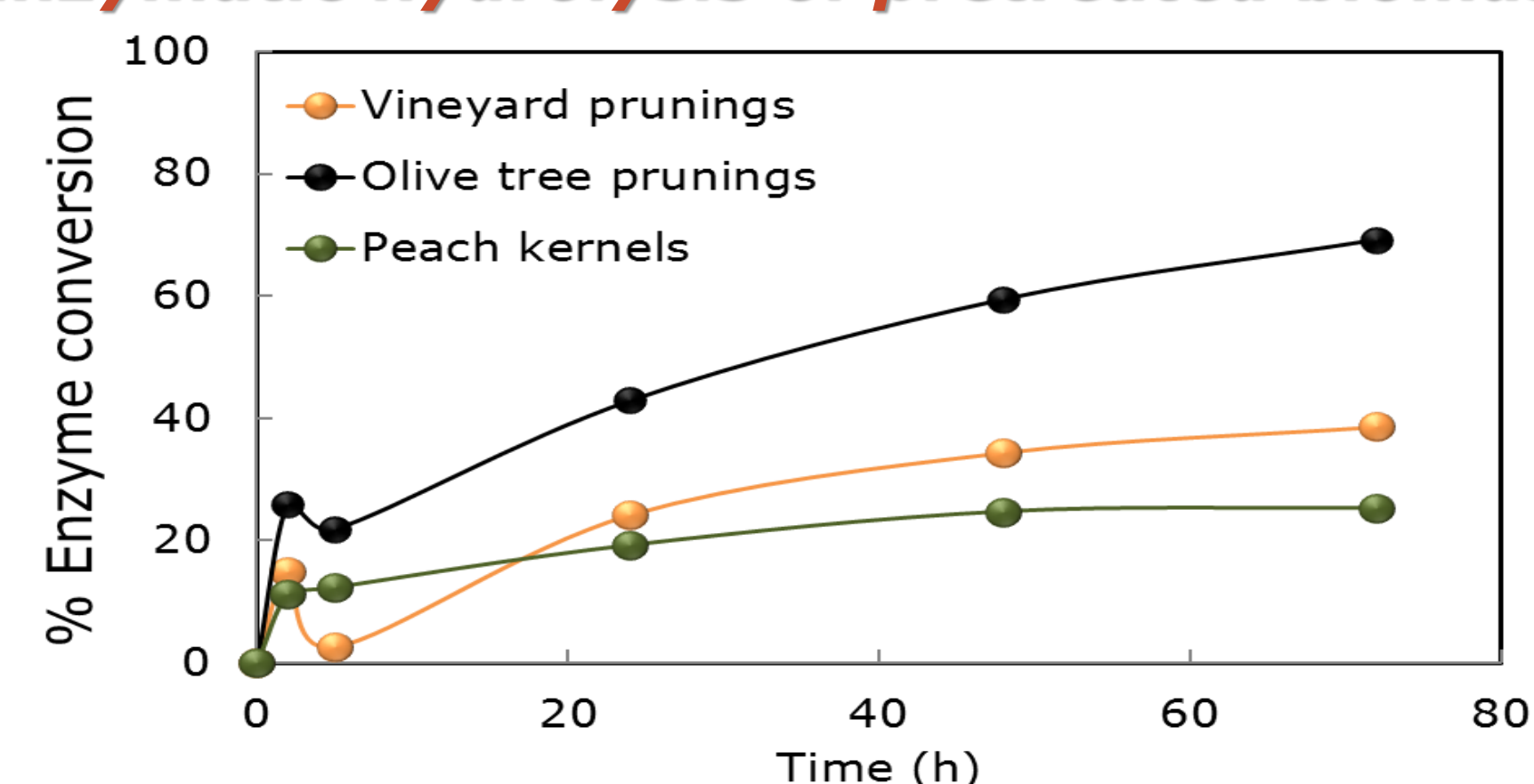
- ❖ Composition of liquid fractions can be tuned according to the targeted downstream valorization
- ❖ Increase of pretreatment severity, increases the solubilization of biomass and decrease the pH due to the formation of organic acids
- ❖ At low severities, hemicellulose is recovered as xylose while at higher severities, furanic compounds (furfural, HMF) are formed
- ❖ Addition of H<sub>2</sub>SO<sub>4</sub> as catalyst, enhanced the solubilization and the formation of xylose monomer in liquid fraction

### Composition of solid fractions



- ❖ Increase of pretreatment severity, increase the cellulose and lignin content in the solid fraction.

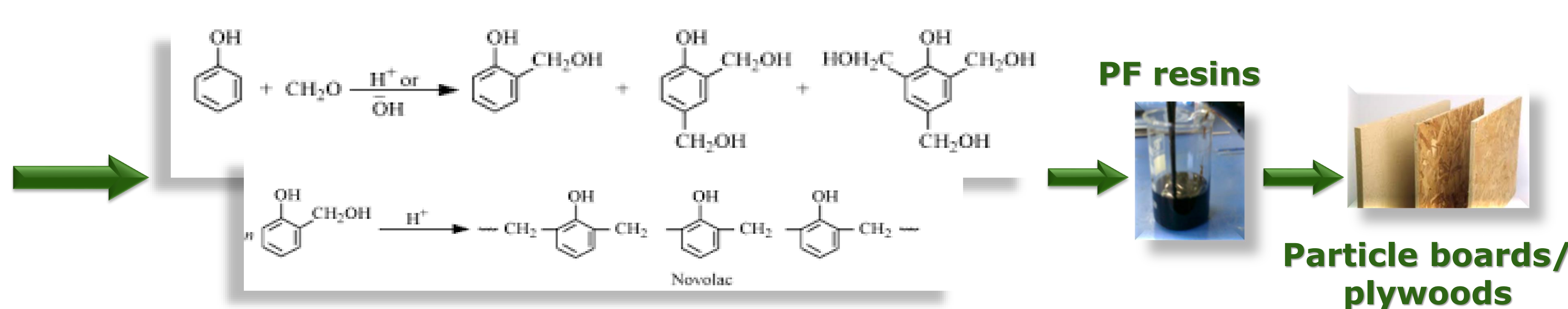
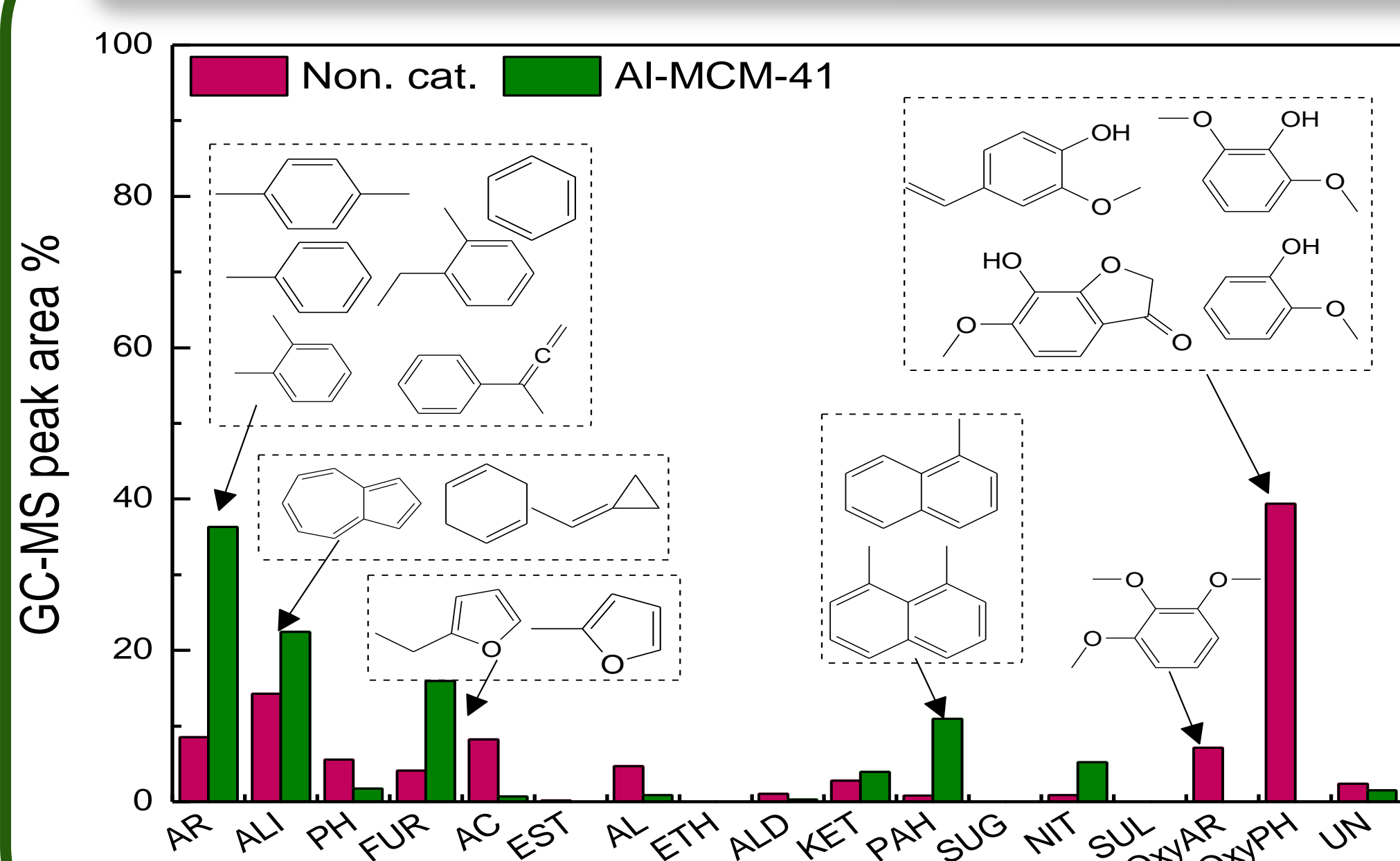
### Enzymatic hydrolysis of pretreated biomass



- ❖ Enhanced cellulose digestibility even at low enzyme dose (25 FPU/g cellulose)

## Phenolic bio-oil from Lignin fast (catalytic) pyrolysis

## Valorization of phenolic bio-oils towards resins production



- ❖ Fast (non-catalytic) pyrolysis of isolated lignins produced bio-oils rich in alkoxy-phenols
- ❖ Alkoxy-phenols conversion into alkyl-phenols/BTX aromatics can be tuned by appropriate catalysts

## Acknowledgments

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