

Phosphate removal from secondary effluent of wastewater treatment: characterization and potential re-use as fertilizer of recovered precipitates

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Outline

Theoretical background

Phosphate precipitates

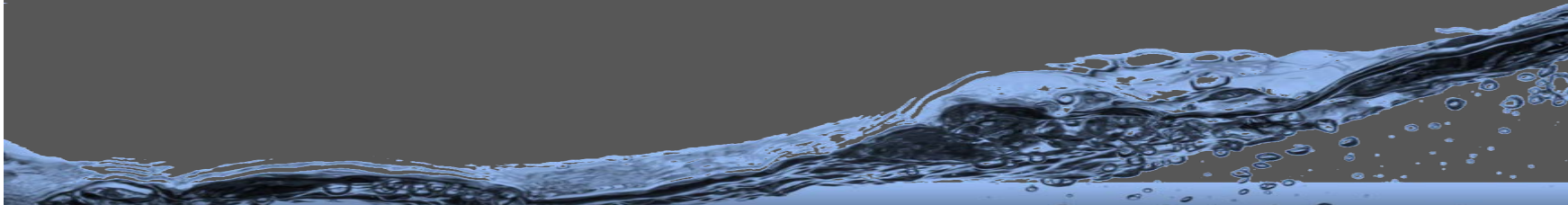
Analysis

Characterization

Phosphorus bioavailability

Diffusion into soil?

Available to plants?



Phosphorus - P

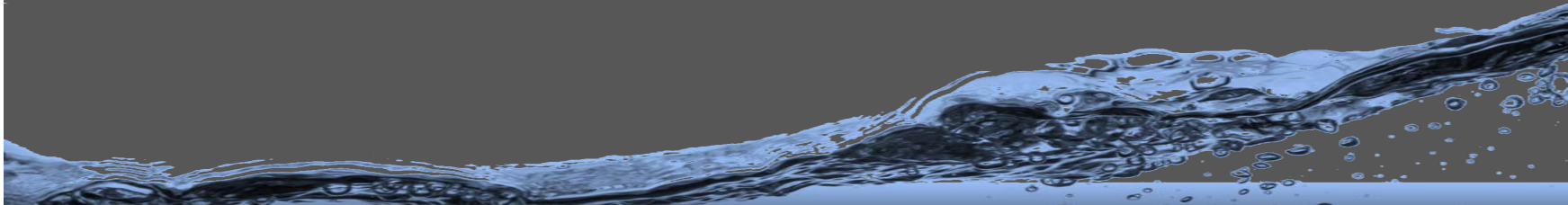
- Essential
- Limited
- Non-renewable
- Non-substitutable



Phosphorus excess → **problem!** → eutrophication

Desire: Phosphorus
recovery

Source
wastewater



Precipitates production

wastewater treatment plant of “AINEIA”
(Conventional treatment plant)

→ Wastewater
samples

1 Batch precipitation tests – ferric phosphate precipitate

1 L sample of
secondary effluent

+ FeClSO_4

Jar tests

2 “Rapid Small Scale Column Tests” (RSSCTs) – calcium & magnesium salts

Adsorbent: iron oxy-hydroxides (FeOOH)

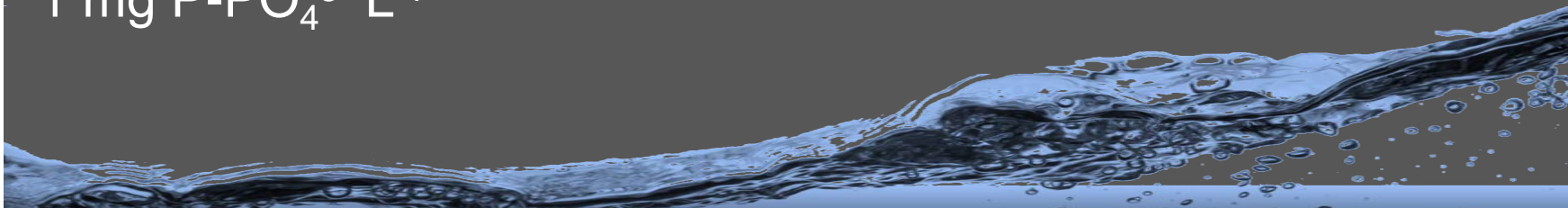
residual
concentration
 $1 \text{ mg P-PO}_4^{3-} \text{ L}^{-1}$



Regeneration
(NaOH)



Effluent + CaCl_2
or MgCl_2 solution



Aim of the study

Phosphate precipitates

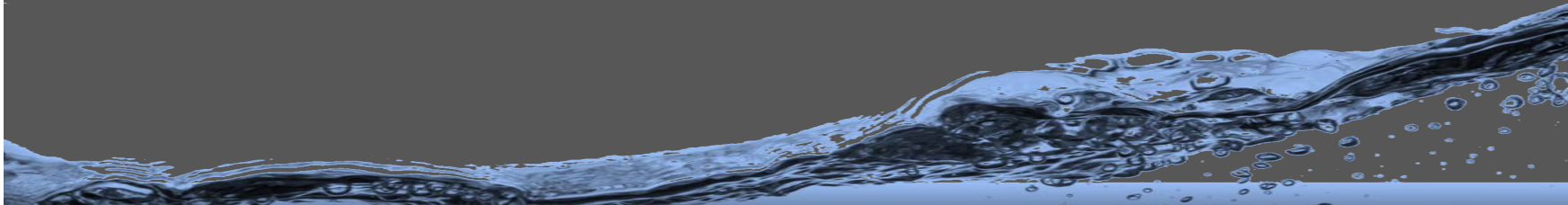
Phosphorus content? \Rightarrow Analysis
 \Rightarrow Characterization

- **High enough to use as phosphorus recovery source?**

Bioavailability

Phosphorus available to soils? \rightarrow Chemical soil tests

- **Potential re-use as fertilizer?**



Composition of the precipitates

wt.% content	Ferric phosphate precipitate	Calcium phosphate precipitate	Magnesium phosphate precipitate
$P-PO_4^{3-}$	9.5	17.0	6.4
Fe^{3+}	28.5	4.1	0.7
Ca^{2+}	0.3	12.7	0.05
Mg^{2+}	0.4	0.9	24.0

- precipitates' phosphorus content is within the commercial fertilizers' range (4-30%)

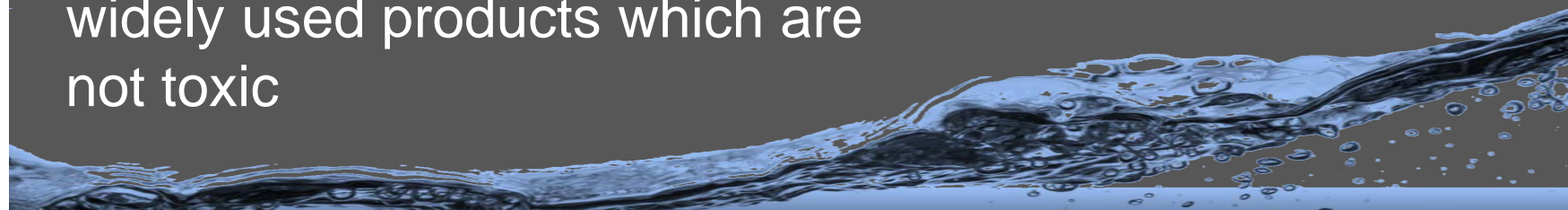
- Carbon percentage

Ferric phosphate precipitate: 3 wt.%

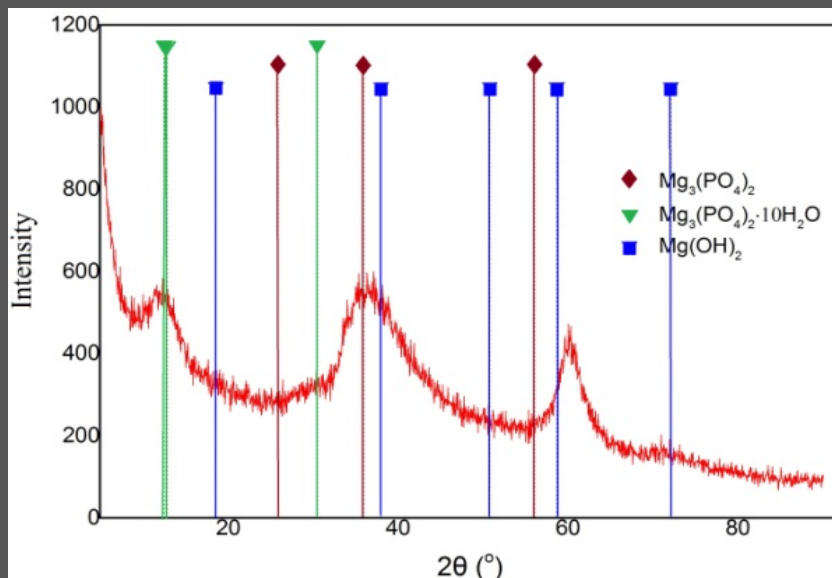
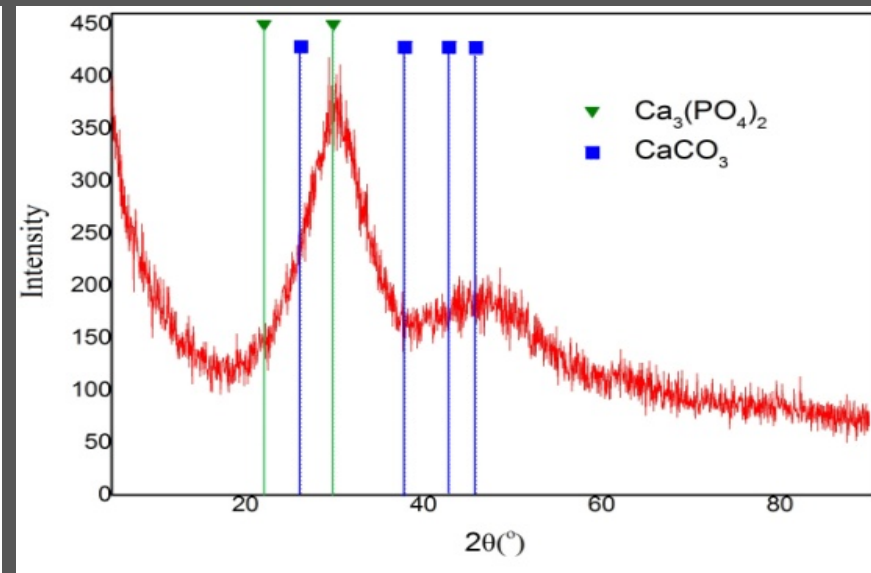
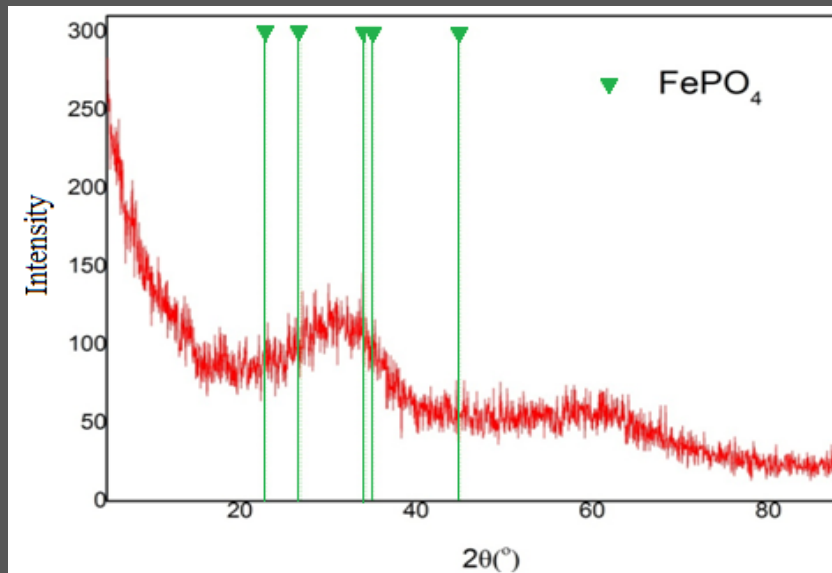
Calcium & magnesium phosphate precipitates: 1 wt.%

- Organic compounds

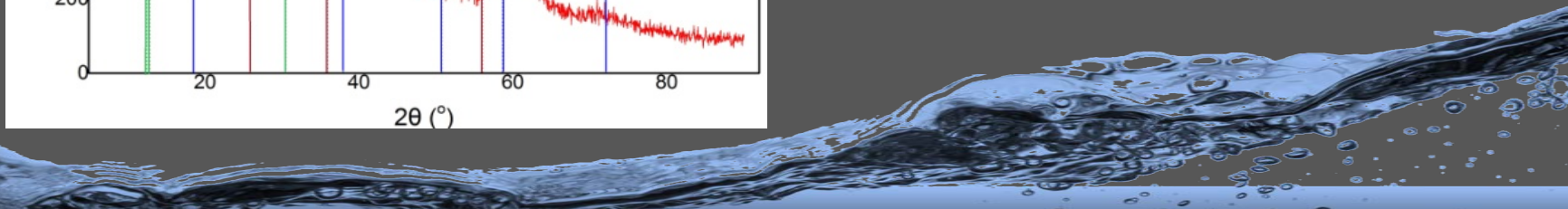
widely used products which are not toxic



XRD - diagrams

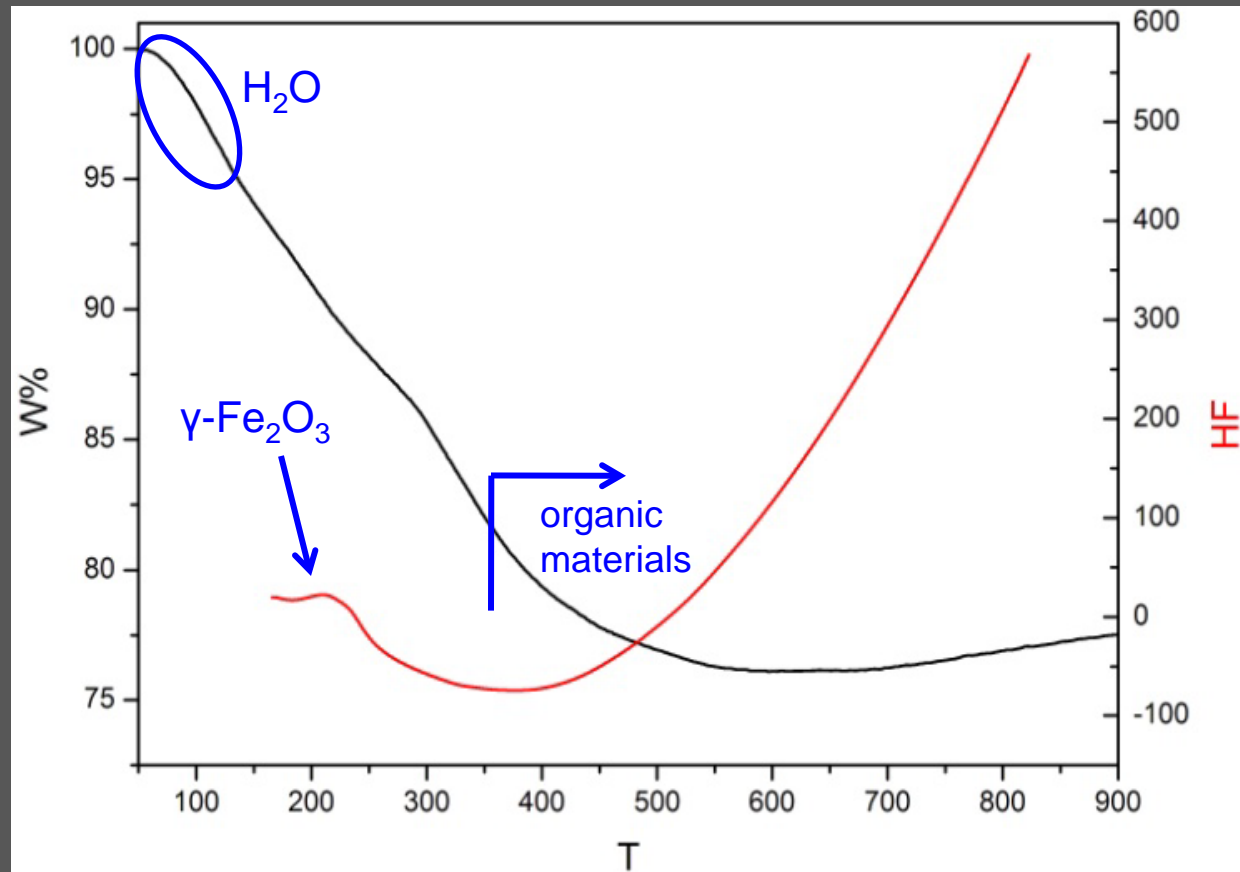


XRD diagrams of the ferric phosphate precipitate, the calcium phosphate precipitate and the magnesium phosphate precipitate



TG-DTA - diagrams

Ferric phosphate precipitate

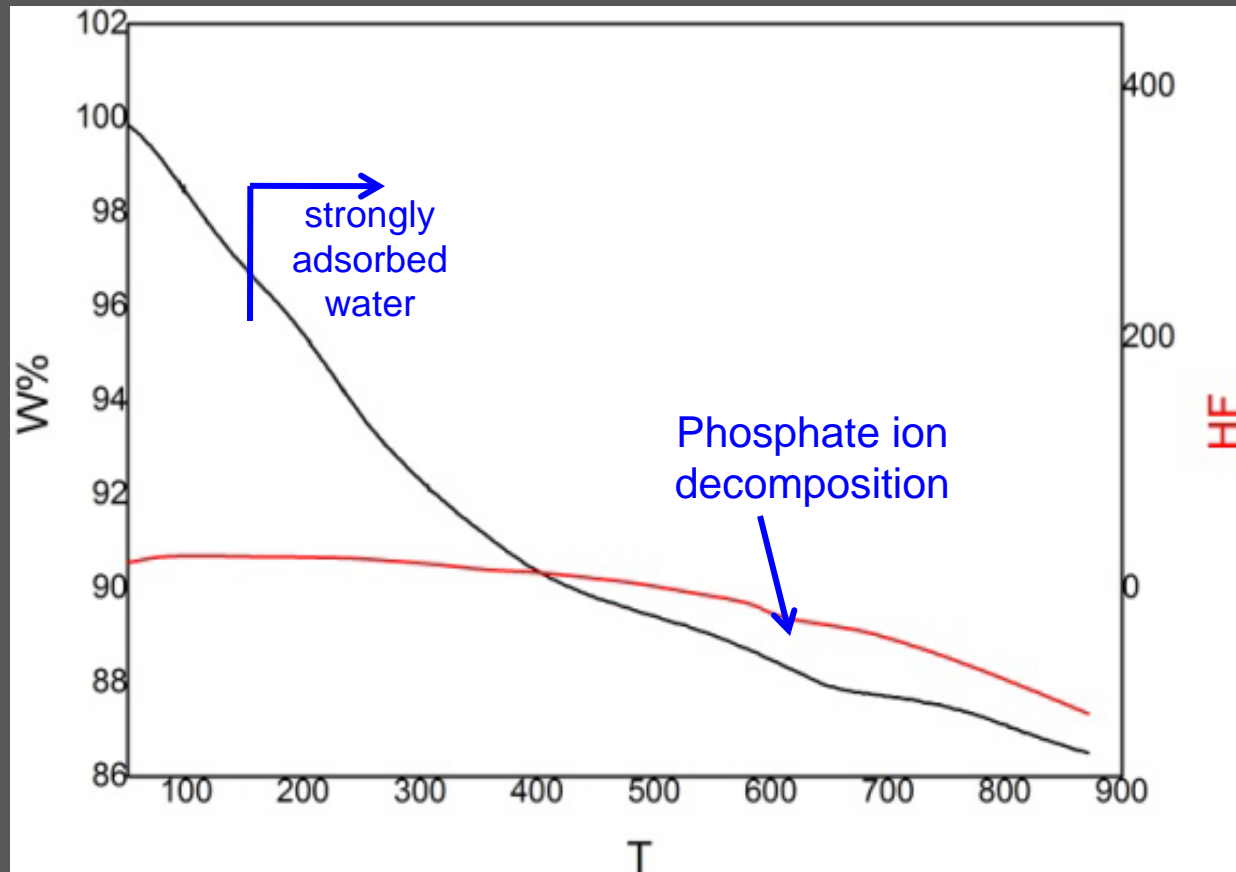


TG-DTA diagram of the ferric phosphate precipitate



TG-DTA - diagrams

Calcium phosphate precipitate

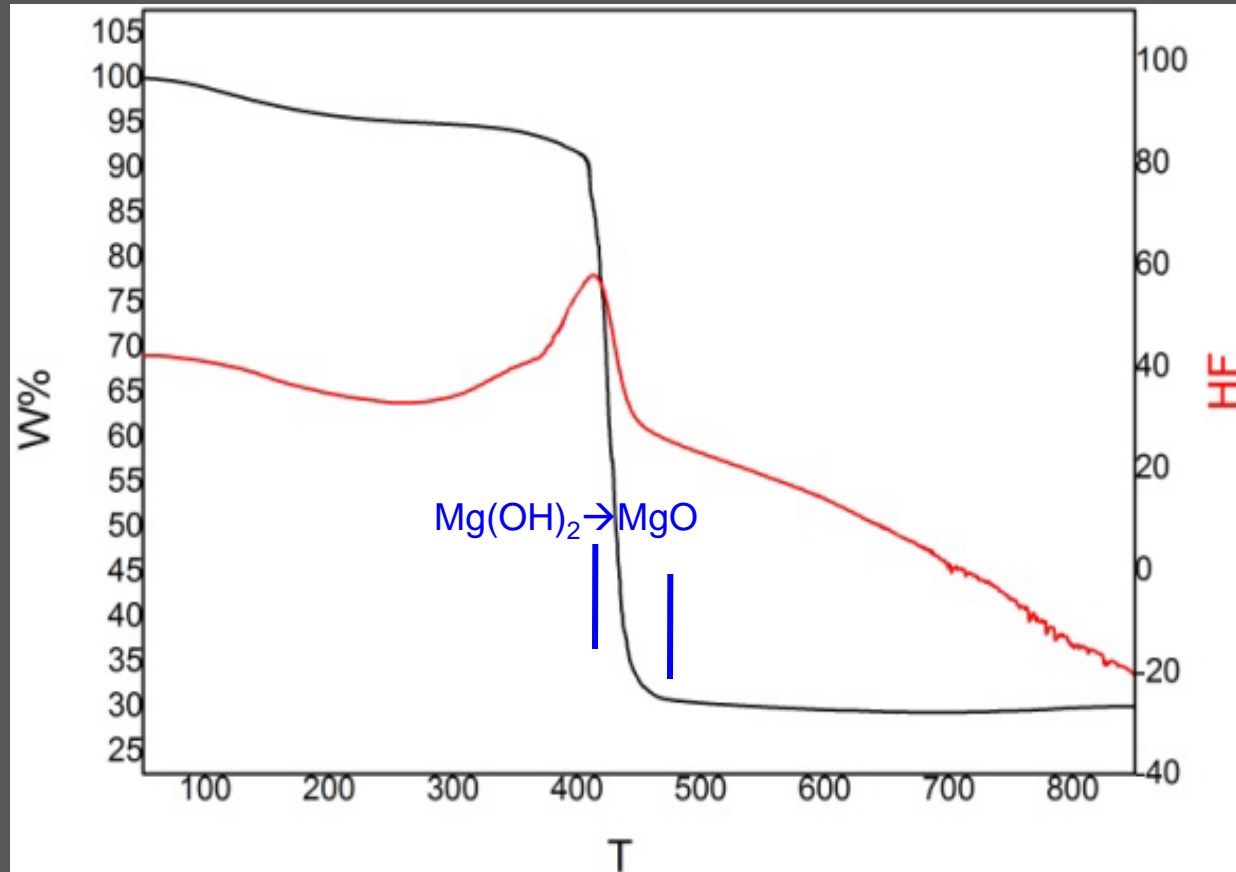


TG-DTA diagram of the calcium phosphate precipitate



TG-DTA - diagrams

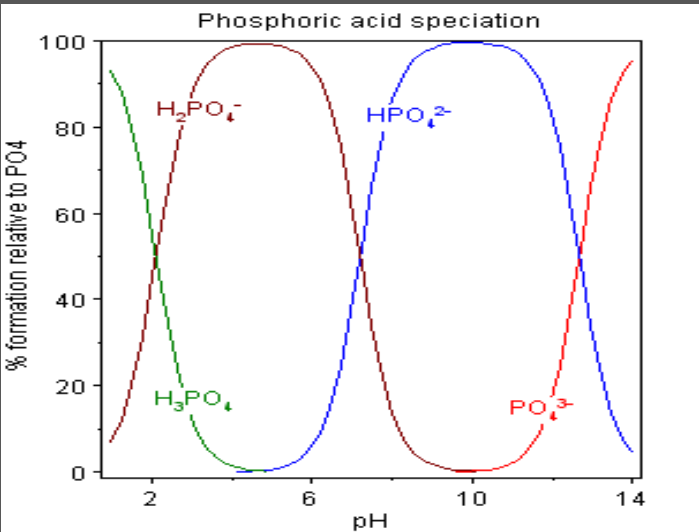
Magnesium phosphate precipitate



TG-DTA diagram of the magnesium phosphate precipitate



Phosphorus and soil



Roots absorb: orthophosphate ions



Soil

Acidic
Neutral
Basic



Optimum pH range:

6.5 - 7



microorganisms

Ca^{2+} , Al^{3+} , Fe^{3+}

Organic P



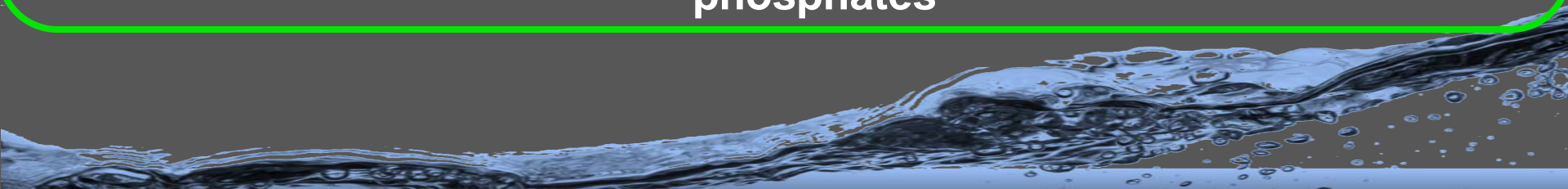
mineralization

Soluble

phosphates



Insoluble
compounds



Soil preparation

Soil samples: air dried, ground and sieved ($> 2\text{mm}$)

→ **Acidic, $\text{pH} = 4.5$, $40 \text{ mg P/kg}_{\text{soil}}$**

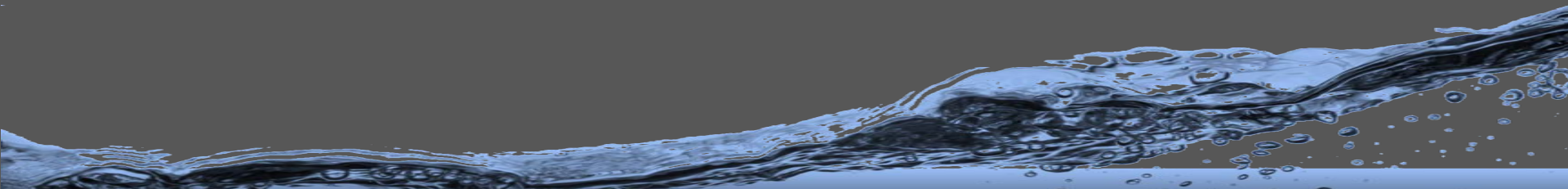
→ **Basic, $\text{pH} = 7.8$, $5 \text{ mg P/kg}_{\text{soil}}$**

Desired phosphorus content: **$\sim 45 \text{ mg P/kg}_{\text{soil}}$**

Desired moisture: **$10 - 20 \text{ wt.}\%$**



Soil samples	Incubation time	Extractable P measurements
1 kg	30 days	Every 5 days



Soil extraction

	Acidic soil	Basic soil
Method	Extraction	Extraction
Chemical Extractant	Mehlich 3 (CH_3COOH 0.2 M, HNO_3 0.013 M, NH_4F 0.015 M, NH_4NO_3 0.25 M και EDTA 0.001 M)	Olsen (NaHCO_3 0.5 M)

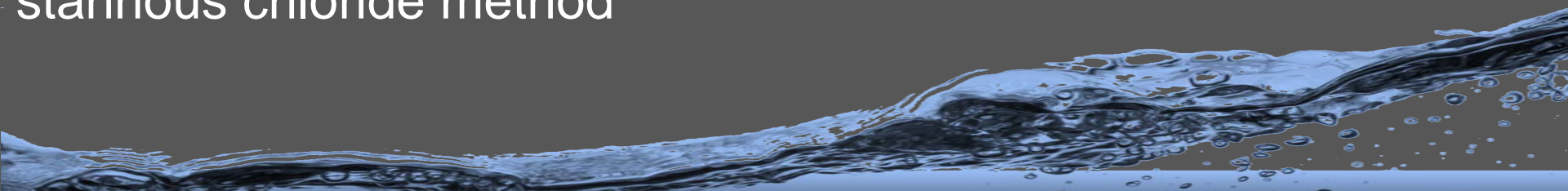
- 2 g (acidic) ή 1 g (basic) soil

- 20 mL extractant

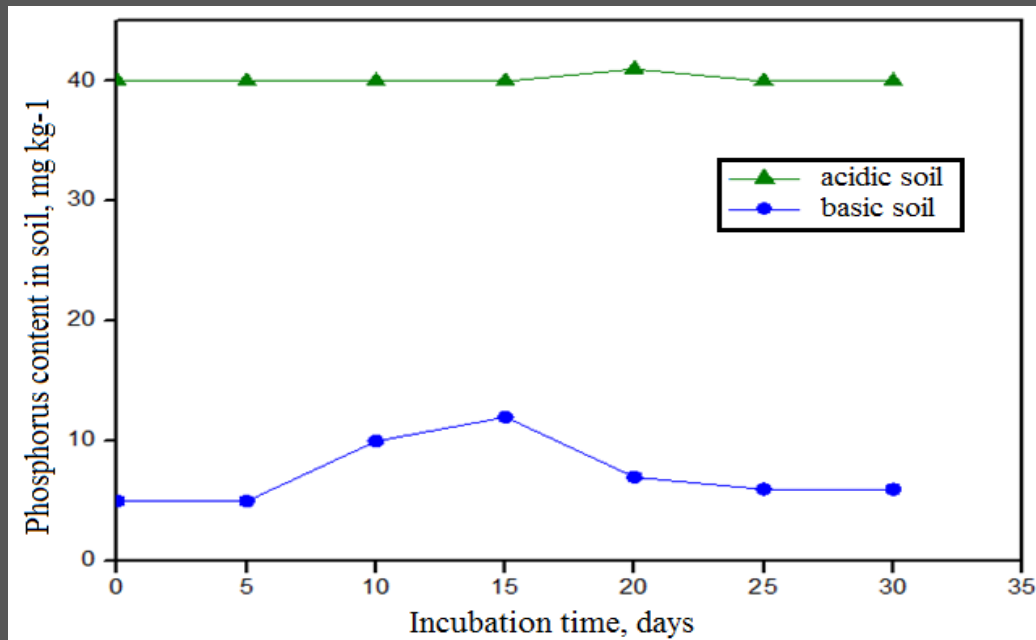
- Shaking 250 rpm 10 min

- Filter Whatman No. 42

- Phosphate spectrophotometrical determination: stannous chloride method



Ferric phosphate precipitate

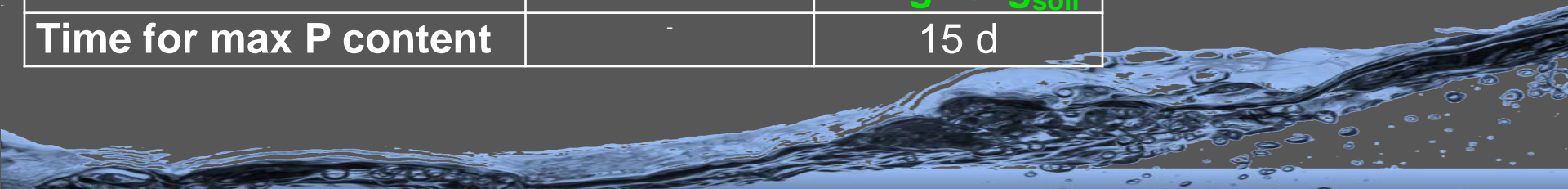


- Acidic soil: complexes between the little amount of the diffused phosphates and the Fe^{3+} and Al^{3+} of the soil
- Organic matter: might affect beneficially phosphorus release

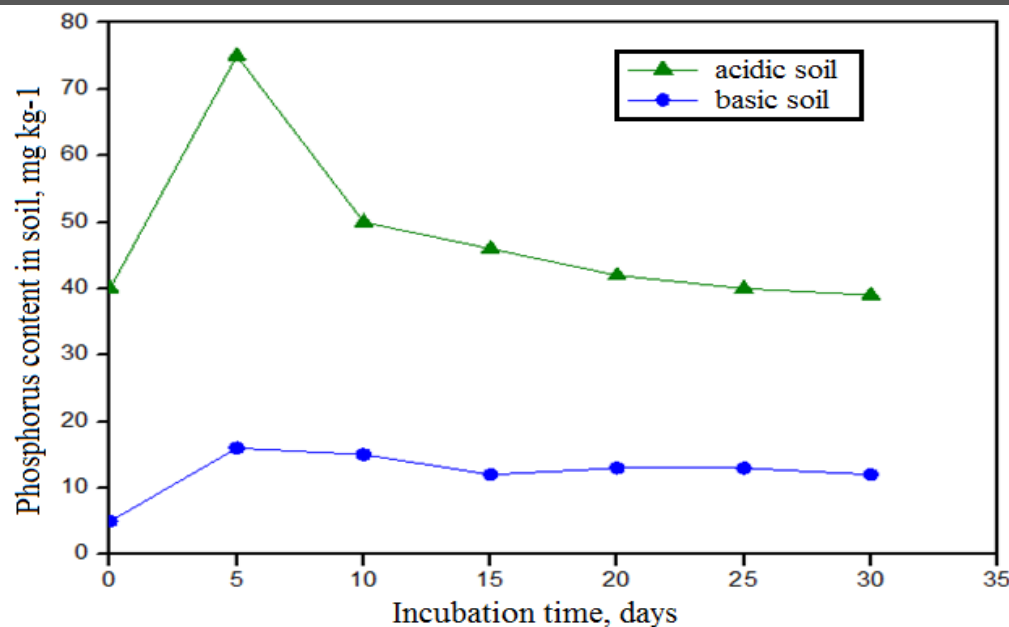


Phosphorus content variation in soil versus incubation time, after the addition of the ferric phosphate precipitate

	Acidic soil	Basic soil
Initial P content	40 mg P/kg _{soil}	5 mg P/kg _{soil}
Max P content	40 mg P/kg _{soil}	12 mg P/kg _{soil}
Increment	-	7 mg P/kg_{soil}
Time for max P content	-	15 d



Calcium phosphate precipitate



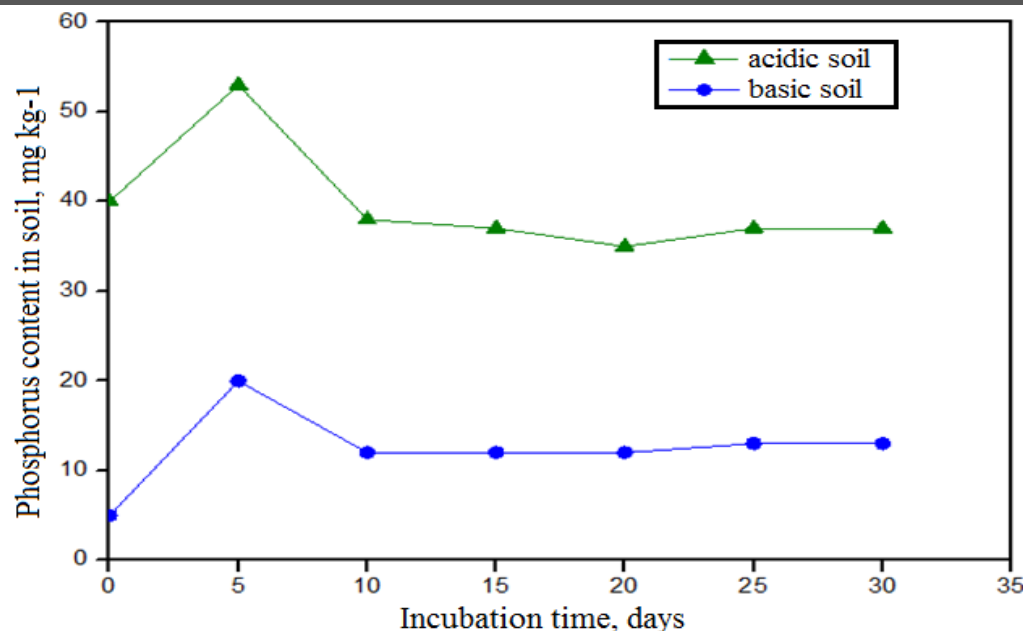
- Phosphorus – calcium complexes have high solubility in low pH
- basic soil: expected low availability due to reaction of phosphate ions with Ca^{2+} of the soil



Phosphorus content variation in soil versus incubation time, after the addition of the calcium phosphate precipitate

	Acidic soil	Basic soil
Initial P content	40 mg P/kg _{soil}	5 mg P/kg _{soil}
Max P content	75 mg P/kg _{soil}	16 mg P/kg _{soil}
Increment	35 mg P/kg _{soil}	11 mg P/kg _{soil}
Time for max P content	5 d	5 d

Magnesium phosphate precipitate



- slightly higher solubility of phosphorus – magnesium complexes in alkaline pH
- basic soil: expected low availability due to reaction of phosphate ions with Ca^{2+} of the soil



Phosphorus content variation in soil versus incubation time, after the addition of the magnesium phosphate precipitate

	Acidic soil	Basic soil
Initial P content	40 mg P/kg _{soil}	5 mg P/kg _{soil}
Max P content	53 mg P/kg _{soil}	21 mg P/kg _{soil}
Increment	13 mg P/kg _{soil}	16 mg P/kg _{soil}
Time for max P content	5 d	5 d

Conclusions

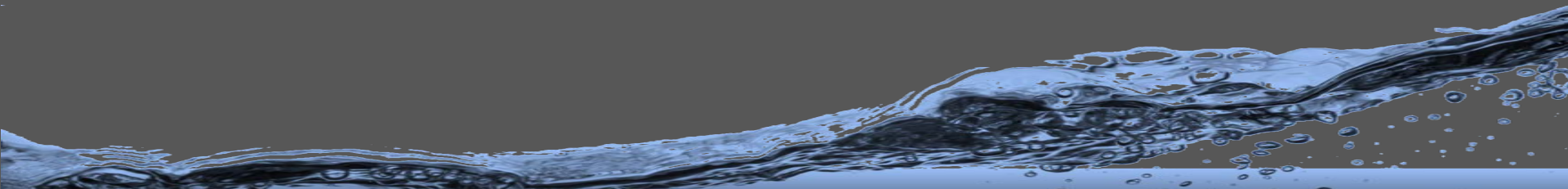
Precipitates: **amorphous**, presence of H_2O and **phosphate ions**
significant amounts of phosphorus → potentially phosphorus
recovery source

+Fe³⁺: 95 mg P/g, **+Ca²⁺**: 170 mg P/g, **+Mg²⁺**: 64 mg P/g
phosphorus content within commercial fertilizer range (4-30 wt.%)

Bioavailable phosphorus: release from precipitates to soil
Calcium and magnesium phosphate precipitates: **noteworthy**
phosphorus release

same pattern: max content in 5 d and equilibrium after 10 d

Ferric phosphate precipitate: low phosphorus diffusion only in
basic soil



Acknowledgements

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**Thank you very
much for your
attention!!!**

